## **SIEMENS**



Manual

# **SIMATIC**

S7-1500

CPU 1511-1 PN (6ES7511-1AK02-0AB0)

Edition

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support.industry.siemens.com

# **SIEMENS**

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indicates that death or severe personal injury will result if proper precautions are not taken.

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indicates that property damage can result if proper precautions are not taken.

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## **Preface**

#### Purpose of the documentation

This manual supplements the system manual of the S7-1500 automation system/ET 200MP distributed I/O system as well as the function manuals. This manual contains a description of the module-specific information. The system-related functions are described in the system manual. All system-spanning functions are described in the function manuals.

The information provided in this manual and the system manual enables you to commission the CPU 1511-1 PN.

#### Conventions

STEP 7: In this documentation, "STEP 7" is used as a synonym for all versions of the configuration and programming software "STEP 7 (TIA Portal)".

Please also observe notes marked as follows:

#### Note

A note contains important information on the product described in the documentation, on the handling of the product or on the section of the documentation to which particular attention should be paid.

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Catalogs for all the products in automation and drives are available on the Internet (https://mall.industry.siemens.com).

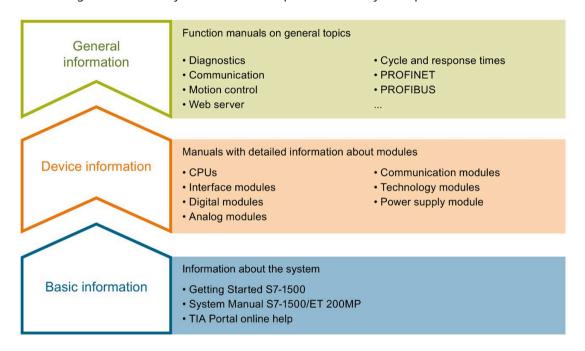
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S7-1500 / ET 200MP Documentation Guide

The documentation for the SIMATIC S7-1500 automation system and the SIMATIC ET 200MP distributed I/O system is arranged into three areas.

This arrangement enables you to access the specific content you require.



#### **Basic information**

The System Manual and Getting Started describe in detail the configuration, installation, wiring and commissioning of the SIMATIC S7-1500 and ET 200MP systems. The STEP 7 online help supports you in the configuration and programming.

#### **Device information**

Product manuals contain a compact description of the module-specific information, such as properties, wiring diagrams, characteristics and technical specifications.

#### **General information**

The function manuals contain detailed descriptions on general topics regarding the SIMATIC S7-1500 and ET 200MP systems, e.g. diagnostics, communication, motion control, Web server, OPC UA.

You can download the documentation free of charge from the Internet (https://support.industry.siemens.com/cs/ww/en/view/109742691).

Changes and supplements to the manuals are documented in a Product Information.

You can download the product information free of charge from the Internet (https://support.industry.siemens.com/cs/us/en/view/68052815).

#### Manual Collection S7-1500/ET 200MP

The Manual Collection contains the complete documentation on the SIMATIC S7-1500 automation system and the ET 200MP distributed I/O system gathered together in one file.

You can find the Manual Collection on the Internet (https://support.industry.siemens.com/cs/ww/en/view/86140384).

#### SIMATIC S7-1500 comparison list for programming languages

The comparison list contains an overview of which instructions and functions you can use for which controller families.

You can find the comparison list on the Internet (https://support.industry.siemens.com/cs/ww/en/view/86630375).

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#### **Application examples**

The application examples support you with various tools and examples for solving your automation tasks. Solutions are shown in interplay with multiple components in the system - separated from the focus on individual products.

You will find the application examples on the Internet (https://support.industry.siemens.com/cs/ww/en/ps/ae).

Product overview 2

## 2.1 New functions

#### New functions of the CPU in firmware version V2.9

The following table provides an overview of the most important new functions of the CPU with firmware version V2.9.

New functions	Applications	Customer benefits	Where can I find information?
Communication of the CP	U		
Secure PG/HMI communication	With STEP 7 and WinCC as of Version V17, SIMATIC S7-1500 CPUs and ET 200 CPUs from firmware version 2.9 support innovated and standardized secure PG/PC and HMI communication – referred to as Secure PG/HMI communication for short.	Secure and standardized creation or assignment of PLC communication certificates	Communication function manual (https://support.industry.siemens.com/cs/ww/en/view/59192925)
Protection of confidential configuration data	You have the option of assigning a password for protecting confidential configuration data of the respective CPU. This refers to data such as private keys that are required for the proper functioning of certificate-based protocols.	Additional password protection of confidential configuration data	
OPC UA: Alarms & Conditions	OPC UA clients from any manufacturer can subscribe to alarms of the CPU via OPC UA Alarms & Conditions.	Without further measures, alarms created once via OPC UA are available as events and alarms. The alarms can be displayed by any display device with corresponding OPC UA client functionality.	
OPC UA: Certificate management via Global Discovery Server (GDS)	Via GDS push management functions:  Automated update of OPC UA certificates of an S7-1500 CPU  Transfer of updated certificates and lists in RUN operating state of the CPU	The automation of the certificate management eliminates any manual work required for reconfiguring the CPU, for example, after a certificate has expired, and a new download to the CPU.	

New functions	Applications	Customer benefits	Where can I find information?	
DHCP (Dynamic Host Configuration Protocol)	The CPU can use the DHCP communication protocol to assign the network configuration via a DHCP server.	With DHCP, you can integrate the CPU into an existing IT network without having to	Communication function manual (https://support.industr	
	The CPU uses a client ID for identification on the DHCP server.	make additional changes to the PROFINET interface.	y.siemens.com/cs/ww/ en/view/59192925)	
	The following parameters can be obtained:			
	IP Suite			
	DNS server			
	NTP server			
	The CPU can also send its host name to the DHCP server.			
MRP interconnection in PROFINET networks	The MRP interconnection procedure is an extension of MRP.	There is no limit to the maximum number of 50 devices in	PROFINET function manual	
	MRP interconnection enables the redundant coupling of two or more rings with MRP in PROFINET networks.	a ring when setting up redun- dant network topologies. Monitoring of larger topolo- gies with ring redundancy	(https://support.industr y.siemens.com/cs/ww/ en/view/49948856)	
Web server of the CPU	WORKS.	gies with fing redundancy		
Web applications that can be loaded by the user	Additional methods to manage web applications via Web API	Web applications are also available in STOP mode of the	Web server function manual	
,	You can use all available Web API methods within the web application	CPU Reduced development times of web server user pages	(https://support.industr y.siemens.com/cs/ww/ en/view/59193560)	
New Web API methods	Reading and changing the CPU operating state via Web API	Additional applications for the web server		
	Ticket methods for transferring large amounts of data outside of the JSON RPC protocol			
Diagnostic information on motion control	Diagnostic information is available for all technology objects	Comprehensive diagnostic options by means of motion		
	Improved display and grouping of the tags	control applications are possible via the web server.		
Optimizations to the DNS (Domain Name System) functionality with OPC	The feedback messages of the OPC UA server with the "Application Name" can be sent via DNS.	A pool of NTP servers can be addressed.	Communication function manual (https://support.industr	
UA/Open User Communi- cation and on the web server	The NTP client of the CPU can address its relevant NTP servers via DNS.		y.siemens.com/cs/ww/ en/view/59192925)	
Server	The Web server can be consistently reached via DNS addressing. DNS is taken into account during certificate handling.		Web server function manual (https://support.industry.siemens.com/cs/ww/en/view/59193560)	
Technology functions of t	he CPU	<u> </u>		
Axis functions	Backlash compensation     Linear motor	The repeat accuracy of a movement is increased by compensation for the mechanical play of the real axis.  Easier control of highly dy-	S7-1500T Motion Control function manuals (https://support.industry.siemens.com/cs/ww/en/view/109751049)	
		namic linear motors.		

2.2 Area of application of the SIMATIC S7-1500 CPUs

#### Reference

You can find an overview of all new functions, improvements and revisions in the respective firmware versions on the Internet

(https://support.industry.siemens.com/cs/ww/en/view/109478459).

## 2.2 Area of application of the SIMATIC S7-1500 CPUs

#### Area of application

SIMATIC S7-1500 is the modular control system for a wide variety of automation applications in discrete automation.

SIMATIC S7-1500 is the cost-effective and convenient solution for a broad range of tasks and offers the following advantages:

- · Modular, fanless design
- Simple realization of distributed structures
- User-friendly handling

Areas of application of the SIMATIC S7-1500 automation system include, for example:

- Special-purpose machines
- Textile machinery
- · Packaging machines
- · General mechanical engineering
- · Controller engineering
- Machine tool engineering
- · Installation engineering
- Electrical industry and crafts
- Automobile engineering
- Water/waste water
- Food & Beverage

Areas of application of the SIMATIC S7-1500R/H redundant system include, for example:

- Tunnels
- Airports (e.g. baggage conveyors)
- Subways
- Shipbuilding
- Wastewater treatment plants
- High-bay warehouses

Areas of application of the SIMATIC S7-1500T automation system for advanced motion control applications include, for example:

- Packaging machines
- Converting applications
- · Assembly automation
- Pick-and-place automation
- Palletizers

You can choose between CPUs with various levels of performance and a comprehensive range of modules with many convenient functions. Fail-safe CPUs enable use in fail-safe applications. The modular design allows you to use only the modules that you need for your application. The controller can be retrofitted with additional modules at any time to expand its range of tasks.

High industrial suitability due to the high resistance to EMC, shock and vibration enable universal use of the SIMATIC S7-1500, S7-1500R/H and S7-1500T automation systems.

#### Performance segments of the CPUs

The CPUs can be used for smaller and mid-range applications, as well as for the high-end range of machine and plant automation.

Table 2- 1 Standard CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1511-1 PN	Standard CPU for small to mid-range applica- tions		1			1.15 MB	60 ns
CPU 1513-1 PN	Standard CPU for mid- range applications		1			1.8 MB	40 ns
CPU 1515-2 PN	Standard CPU for mid- range to large applica- tions		1	1		3.5 MB	30 ns
CPU 1516- 3 PN/DP	Standard CPU for de- manding applications and communication tasks	1	1	1		6 MB	10 ns
CPU 1517- 3 PN/DP	Standard CPU for de- manding applications and communication tasks	1	1	1		10 MB	2 ns

## 2.2 Area of application of the SIMATIC S7-1500 CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1518- 4 PN/DP	Standard CPU for high- performance applica- tions, demanding com- munication tasks and very short reaction times	1	1	1	1	24 MB	1 ns
CPU 1518-4 PN/DP MFP	Standard CPU for high- performance applica- tions, demanding com- munication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	74* MB	1 ns

<sup>\* 50</sup> MB of the integrated work memory is reserved for the function library of CPU runtime

Table 2- 2 Redundant CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1513R-1 PN	Redundant CPU for smaller to mid-range applications	-1	1	-1		1.8 MB	80 ns
CPU 1515R-2 PN	Redundant CPU for mid- range to large applica- tions		1	-	1	3.5 MB	60 ns
CPU 1517H- 3 PN	Redundant CPU for demanding applications and communication tasks	1	1	ŀ	1	10 MB	4 ns
CPU 1518HF- 4 PN	Fail-safe and redundant CPU for demanding applications and com- munication tasks		1		2	69 MB	4 ns

Table 2- 3 Compact CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1511C-1 PN	Compact CPU for small to mid-range applica- tions		1			1.175 MB	60 ns
CPU 1512C-1 PN	Compact CPU for mid- range applications		1			1.25 MB	48 ns

Table 2- 4 Fail-safe CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1511F-1 PN	Fail-safe CPU for small to mid-range applica- tions		1	1		1.225 MB	60 ns
CPU 1511TF- 1 PN	Fail-safe technology CPU for small to mid- range applications		1	1		1.225 MB	60 ns
CPU 1513F-1 PN	Fail-safe CPU for mid- range applications		1			1.95 MB	40 ns
CPU 1515F-2 PN	Fail-safe CPU for mid- range to large applica- tions		1	1		3.75 MB	30 ns
CPU 1515TF- 2 PN	Fail-safe technology CPU for demanding applications and com- munication tasks		1	1		3.75 MB	30 ns
CPU 1516F- 3 PN/DP	Fail-safe CPU for de- manding applications and communication tasks	1	1	1		6.5 MB	10 ns
CPU 1516TF- 3 PN/DP	Fail-safe technology CPU for demanding applications and com- munication tasks	1	1	1		6.5 MB	10 ns
CPU 1517F- 3 PN/DP	Fail-safe CPU for de- manding applications and communication tasks	1	1	1		11 MB	2 ns
CPU 1517TF- 3 PN/DP	Fail-safe technology CPU for demanding applications and com- munication tasks	1	1	1		11 MB	2 ns

## 2.2 Area of application of the SIMATIC S7-1500 CPUs

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1518F- 4 PN/DP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks and very short reaction times	1	1	1	1	26 MB	1 ns
CPU 1518F- 4 PN/DP MFP	Fail-safe CPU for high- performance applica- tions, demanding com- munication tasks, very short reaction times and C/C++ blocks for the user program	1	1	1	1	76* MB	1 ns
CPU 1518TF- 4 PN/DP	Technology CPU for high-performance motion control applications with large quantities, demanding communication tasks and very short reaction times	1	1	1	1	69 MB	1 ns

<sup>\* 50</sup> MB of the integrated work memory is reserved for the function library of CPU runtime

Table 2- 5 Technology CPUs

CPU	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1511T-1 PN	Technology CPU for small to mid-range applications		1			1.225 MB	60 ns
CPU 1515T-2 PN	Technology CPU for mid-range to large applications		1	1		3.75 MB	30 ns
CPU 1516T-3 PN /DP	Technology CPU for high-end applications and communication tasks	1	1	1		6.5 MB	10 ns
CPU 1517T- 3 PN/DP	Technology CPU for complex applications and communication tasks	1	1	1		11 MB	2 ns

СРИ	Performance segment	PROFIBUS interfaces	PROFINET IO RT/IRT interfaces	PROFINET IO RT interface	Basic PROFINET functional- ity	Work memory	Pro- cessing time for bit oper- ations
CPU 1518T- 4 PN/DP	Technology CPU for high-performance mo- tion control applications with large quantities, demanding communi- cation tasks and very short reaction times	1	1	1	1	69 MB	1 ns
CPU 1511TF- 1 PN CPU 1515TF- 2 PN	These CPUs are described	in the fail-saf	fe CPUs				
CPU 1516TF- 3 PN/DP							
CPU 1517TF- 3 PN/DP							
CPU 1518TF- 4 PN/DP							

## **Performance segments of compact CPUs**

The compact CPUs can be used for smaller to mid-range applications and have an integrated analog and digital on-board I/O as well as integrated technology functions. The following table shows the specific properties of the Compact CPUs.

	CPU 1511C-1 PN	CPU 1512C-1 PN
Integrated analog inputs/outputs	5 inputs/2 outputs	5 inputs/2 outputs
Integrated digital inputs/outputs	16 inputs/16 outputs	32 inputs/32 outputs
High-speed counters	6	6
Frequency meters	6 (max. 100 kHz)	6 (max. 100 kHz)
Period duration measurement	6 channels	6 channels
Pulse width modulation (PWM output)		
	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Pulse Train Output (PTO output)	Max. 4 (up to 100 kHz)	Max. 4 (up to 100 kHz)
Frequency output	Up to 100 kHz	Up to 100 kHz

#### 2.2 Area of application of the SIMATIC S7-1500 CPUs

#### **Integrated Motion Control technology functions**

**All CPUs of the SIMATIC S7-1500 automation system** support motion control technology functions. STEP 7 provides PLCopen-standardized Motion Control instructions for configuring and connecting a drive to the CPU.

S7-1500 Motion Control supports the following technology objects:

- Speed-controlled axes
- Positioning axes
- · Synchronous axes
- External encoders
- Cam
- · Cam track
- Measuring input

The technology CPUs of the SIMATIC S7-1500-automation system offer enhanced Motion Control functions:

- Advanced synchronization functions
  - Synchronization with specification of the synchronous position
  - Actual value coupling
  - Shifting of the master value at the following axis
  - Camming
- Up to 4 encoder or measuring systems as actual position for position control
- Cam
- Kinematics for control of:
  - Cartesian portals
  - Roller pickers
  - Jointed-arm robots
  - Delta pickers
  - SCARA robots

Due to the supported technology functions, the S7-1500T CPUs are suitable for controlling packaging machines, converting applications, assembly automation, etc.

#### Additional integrated technology functions

For effective commissioning, diagnostics and fast optimization of drives and controls, the SIMATIC S7-1500 controller series offers extensive trace functions for all CPU tags.

In addition to drive integration, the SIMATIC S7-1500 controller series has a PID compact closed-loop controller; easy-to-configure blocks allow automatic optimization of the controller parameters for optimum control quality.

#### Other technology functions

Technology modules also implement functions such as high-speed counting, position detection, measuring functions and pulse generators (PTO, PWM and frequency output). With the CPU 1511C-1 PN and CPU 1512C-1 PN compact CPUs, these functions are already integrated and can be implemented without additional technology modules.

SIWAREX is a versatile and flexible weighing module which you can use as a static scale for operation.

#### **Redundant CPUs**

The CPUs of the S7-1500R/H redundant system offer a high degree of reliability and system availability. A redundant configuration of the most important automation components reduces the likelihood of production downtimes and the consequences of component errors.

The higher the risks and costs of a production downtime, the more worthwhile the use of a redundant system. The avoidance of production downtimes compensates for the generally higher investment costs.

#### **Security Integrated**

In conjunction with STEP 7, each CPU offers password-based know-how protection against unauthorized reading out or modification of the program blocks.

Copy protection provides reliable protection against unauthorized reproduction of program blocks. With copy protection, individual blocks on the SIMATIC memory card can be tied to its serial number so that the block can only be run if the configured memory card is inserted into the CPU.

In addition, you can assign various access rights to different user groups in the controller using four different authorization levels.

Improved manipulation protection allows changed or unauthorized transfers of engineering data to be detected by the controller.

The use of an Ethernet CP (CP 1543-1) provides you with additional access protection through a firewall or possibilities to establish secure VPN connections.

#### Safety Integrated

The fail-safe CPUs are intended for users who want to implement demanding standard and fail-safe applications both centrally and decentrally.

These fail-safe CPUs allow the processing of standard and safety programs on a single CPU. This allows fail-safe data to be evaluated in the standard user program. The integration also provides the system advantages and the extensive functionality of SIMATIC for fail-safe applications.

The fail-safe CPUs are certified for use in safety mode up to:

- Safety class (Safety Integrity Level) SIL 3 according to IEC 61508:2010
- Performance Level (PL) e and Category 4 according to ISO 13849-1:2015 or EN ISO 13849-1:2015

Additional password protection for F-configuration and F-program is set up for IT security.

2.2 Area of application of the SIMATIC S7-1500 CPUs

#### Design and handling

All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides the user with information on the order numbers, firmware version, and serial number of all connected modules. In addition, the IP address of the CPU and other network settings can be adapted locally without a programming device. Error messages are shown on the display directly in plain text. When performing servicing, you can minimize plant downtimes by quickly accessing the diagnostics alarms. Detailed information about this and a multitude of other display functions is available in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

Uniform front connectors for all modules and integrated potential jumpers for flexible formation of potential groups simplify storage. Additional components such as circuit breakers, relays, etc., can be installed quickly and easily, since a DIN rail is implemented in the rail of the SIMATIC S7-1500. The CPUs of the SIMATIC S7-1500 product series can be expanded centrally and in a modular fashion with signal modules. Space-saving expansion enables flexible adaptation to each application.

The system cabling for digital signal modules enables fast and clear connection to sensors and actuators from the field (fully modular connection consisting of front connector modules, connection cables and I/O modules), as well as easy wiring inside the control cabinet (flexible connection consisting of front connectors with assembled single conductors).

#### System diagnostics and alarms

Integrated system diagnostics is activated by default for the CPUs. The different types of diagnostics are configured instead of programmed. System diagnostics information and alarms from the drives are displayed consistently and in plain text:

- On the CPU display
- In STEP 7
- · On the HMI
- On the Web server

This information is available in RUN mode, but also in STOP mode of the CPU. The diagnostic information is updated automatically when you configure new hardware components.

The CPU is available as a central interrupt server in up to three project languages. The HMI takes over the display in the project languages defined for the CPU. If you require alarm texts in additional languages, you can load them into your HMI via the configured connection. The CPU, STEP 7 and your HMI ensure data consistency without additional engineering steps. The maintenance work is easier.

## 2.3 Hardware properties

#### **Article number**

6ES7511-1AK02-0AB0

#### View of the module

The following figure shows a CPU 1511-1 PN.



Figure 2-1 CPU 1511-1 PN

#### Note

#### **Protective film**

Note that a protective film is attached to the display of the CPU when shipped from the factory. Remove the protective film if necessary.

#### 2.3 Hardware properties

## **Properties**

CPU 1511-1 PN has the following technical properties:

Property	Description	Additional information	
CPU display	All CPUs of the SIMATIC S7-1500 product series feature a display with plain text information. The display provides information on order numbers, firmware version and serial numbers of all connected modules. In addition, you can set the IP address of the CPU and carry out further network settings. The display shows occurring error messages directly in plain text.  In addition to the functions listed here, a multitude of other functions that are described in the SIMATIC S7-1500 Display Simulator are shown on the display.	S7-1500, ET 200MP system manual     (http://support.automation.siemens.com/WW/view/en/59191792)     SIMATIC S7-1500 Display Simulator     (https://support.industry.siemens.com/cs/ww/en/view/109761758)	
Supply voltage	The 24 V DC supply voltage is fed in via a 4-pin plug located at the bottom of the CPU.	Chapter Connecting up (Page 30)     S7-1500, ET 200MP system manual     ( <a href="http://support.automation.siemens.com/www.en/59191792">http://support.automation.siemens.com/www.en/59191792</a> )	
PROFINET IO			
PROFINET interface (X1 P1 R and X1 P2 R)	The interface has two ports. In addition to basic PROFINET functionality, its also supports PROFINET IO RT (real time) and IRT (isochronous real time).	PROFINET function manual (https://support.industry.siemens.com/cs/ww/en/view/49948856)	
Operation of the CPU as  IO controller  I-device	IO controller:     As an IO controller the CPU addresses the connected IO devices     I-device:     As an I-device (intelligent IO device) the CPU is assigned to a higher-level IO controller and is used in the process as an intelligent pre-processing unit of sub-processes		

#### Accessories

You can find information on "Accessories/spare parts" in the S7-1500, ET 200MP system manual (http://support.automation.siemens.com/WW/view/en/59191792).

## 2.4 Firmware functions

## **Functions**

The CPU 1511-1 PN supports the following firmware functions:

Function	Description	Additional information
Integrated system diagnostics	The system automatically generates the messages for the system diagnostics and outputs these messages via a programming device/PC, HMI device, the Web server or the integrated display. System diagnostics infor- mation is also available when the CPU is in STOP mode.	Diagnostics function manual (https://support.industry.siemens.com/cs/ww/en/view/59192926)
Integrated Web server	The Web server lets you access the CPU data by means of a network. Evaluations, diagnostics, and modifications are thus possible over long distances. Monitoring and evaluation is possible without STEP 7; all you need is a Web browser. Make sure that you take appropriate measures (e.g. limiting network access, using firewalls) to protect the CPU from being compromised.	Web server function manual (https://support.industry.siemens .com/cs/ww/en/view/59193560)     Security with SIMATIC S7 controllers system manual (https://support.industry.siemens .com/cs/ww/en/view/90885010)
Integrated trace functionality	Trace functionality supports you in troubleshooting and/or optimizing the user program.  You record device tags and evaluate the recordings with the trace and logic analyzer function. Tags are, for example, drive parameters or system and user tags of a CPU.  The device saves the recordings. You can read out and permanently save the recordings with the configuration system (ES), if required. The trace and logic analyzer function is therefore suitable for monitoring highly dynamic processes.  The trace record can also be displayed through the Web server.	Using the trace and logic analyzer function function manual (https://support.industry.siemens.com/cs/ww/en/view/64897128)
OPC UA	With OPC UA, you can exchange data via an open and manufacturer-neutral communication protocol. The CPU can act as OPC UA server. The CPU as OPC UA server can communicate with OPC UA clients.  The OPC UA Companion Specification allows methods to be specified uniformly and independently of the manufacturer. Using these specified methods, you can easily integrate devices from various manufacturers into your plants and production processes.	Communication function manual (https://support.industry.siemens.com/cs/ww/en/view/59192925)
Configuration control	You can use configuration control to operate different real hardware configurations with a configured maximum configuration of the S7-1500 automation system/ET 200MP distributed I/O system. This means that, in series machine manufacturing in particular, you have the option of operating/configuring different configuration variants of a machine with a single project.	S7-1500, ET 200MP system manual (https://support.industry.siemens.com/cs/ww/en/view/59191792)

#### 2.4 Firmware functions

Function	Description	Additional information			
PROFINET IO					
RT (real time)	RT prioritizes PROFINET IO telegrams over standard telegrams. This ensures the required determinism in the automation technology. In this process the data is transferred via prioritized Ethernet telegrams.	PROFINET function manual (https://support.industry.siemens.com/cs/ww/en/view/49948856)			
IRT (isochronous real time)	A reserved bandwidth within the send clock is available for IRT data. The reserved bandwidth ensures that the IRT data can be transmitted in time-synchronized intervals, unaffected by other high network loading (e.g. TCP/IP communication or additional real-time communication). Update times with maximum determinism can be realized through IRT. Isochronous applications are possible with IRT.				
Isochronous mode	The Isochronous mode system property acquires measured values and process data and processes the signals in a fixed system clock. Isochronous mode thus contributes to high control quality and hence to greater manufacturing precision. Isochronous mode reduces possible fluctuations of the process reaction times to a minimum. Time-assured processing makes higher machine cycles possible.				
MRP (Media Redundancy Protocol)	It is possible to establish redundant networks via the Media Redundancy Protocol. Redundant transmission links (ring topology) ensure that an alternative communication path is made available if a transmission link fails. The PROFINET devices that are part of this redundant network form an MRP domain.  RT operation is possible with the use of MRP.				
MRPD (Media Redundancy with Planned Duplication)	The advantage of the MRP extension MRPD is that, in the event of a failure of a device or a line in the ring, all other devices continue to be supplied with IO data without interruption and with short update times.				
	MRPD is based on IRT and MRP. To realize media redundancy with short update times, the PROFINET devices participating in the ring send their data in both directions. The devices receive this data at both ring ports so that there is no reconfiguration time.				
Shared device	The "Shared device" function allows you to divide the modules or submodules of an IO device up among different IO controllers. Numerous IO controllers are often used in larger or widely distributed systems. Without the "Shared device" function, each I/O module of an IO device is assigned to the same IO controller. If sensors that are physically close to each other must provide data to different IO controllers, several IO devices are required. The "Shared device" function allows the modules or submodules of an IO device to be divided up among different IO controllers, thus allowing flexible automation concepts. You can, for example, combine I/O modules that are physically close to each other in one IO device.				
PROFlenergy	PROFlenergy is a PROFINET-based data interface for switching off consumers centrally and with full coordination during pause times regardless of the manufacturer or device type. Through this, the process should only be provided with the energy that is absolutely required. The majority of the energy is saved by the process; the PROFINET device itself only contributes a few watts of savings potential.				

Function	Description	Additional information	
Integrated technology			
Motion Control	S7-1500 CPUs support the controlled positioning and traveling of axes via S7-1500 Motion Control functions by means of the following technology objects:	S7-1500T Motion Control function manuals (https://support.industry.siemens.co	
	Speed-controlled axes, positioning axes, synchronized axes, external encoders, cams, cam tracks and measuring inputs.	m/cs/ww/en/view/109751049)	
	Speed-controlled axis for controlling a drive with speed specification		
	Positioning axis for position-controlled positioning of a drive		
	Synchronous axis to interconnect with a master value. The axis is synchronized to the master axis position.		
	External encoder for detecting the actual position of an encoder and its use as a master value for syn- chronous operation		
	Cams, cam track for position-dependent generation of switching signals		
	Measuring input for fast, accurate and event- dependent sensing of actual positions		
Integrated closed-loop control functionality	PID Compact (continuous PID controller)	PID control function manual	
	PID 3Step (step controller for integrating actuators)	(https://support.industry.siemens.com/cs/ww/en/view/108210036)	
	PID Temp (temperature controller for heating and cooling with two separate actuators)		

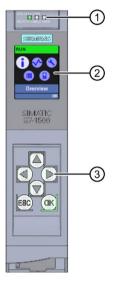
#### 2.4 Firmware functions

Function	Description	Additional information
Integrated safety		
Know-how protection	The know-how protection protects user blocks against unauthorized access and modifications.	S7-1500, ET 200MP system manual (https://support.industry.siemens.co
Copy protection	Copy protection links user blocks to the serial number of the SIMATIC memory card or to the serial number of the CPU. User programs cannot run without the corresponding SIMATIC memory card or CPU.	m/cs/ww/en/view/59191792)
Access protection	You can use authorization levels to assign separate rights to different users.	
Integrity protection	The CPUs dispose of integrity protection by default. Integrity protection identifies possible manipulations of engineering data on the SIMATIC memory card or during data transfer between TIA Portal and CPU.	
	Integrity protection also checks the communication from a SIMATIC HMI system to the CPU for possible manipulations of engineering data.	
	If integrity protection identifies the manipulation of engineering data, the user receives a corresponding message.	
Password provider	As an alternative to manual password input you can connect a password provider to STEP 7. A password provider offers the following advantages:	
	<ul> <li>Convenient handling of passwords. STEP 7 reads the password automatically for the blocks. This saves you time.</li> </ul>	
	Optimum block protection because the users do not know the password itself.	

## 2.5 Operating and display elements

#### 2.5.1 Front view of the CPU with closed front panel

The following figure shows the front view of the CPU 1511-1 PN.



- ① LEDs for the current operating mode and diagnostics status of the CPU
- ② Display
- ③ Operator control buttons

Figure 2-2 View of the CPU 1511-1 PN (with front panel) - front

#### Note

#### Temperature range for display

To increase its service life, the display switches off at a temperature below the permitted operating temperature of the device. When the display cools down, it automatically switches itself on again. When the display is switched off, the LEDs continue to show the status of the CPU.

For more information on the temperatures at which the display switches itself on and off, refer to the Technical specifications (Page 38).

#### 2.5 Operating and display elements

#### Removing and fitting the front panel or display

You can remove and fit the front panel or the display during operation.



#### Personal injury and damage to property may occur

If you pull or plug the front panel of an S7-1500 automation system during operation, personal injury or damage to property can occur in zone 2 hazardous areas.

Before you remove or fit the front panel, always switch off the power supply to the S7-1500 automation system in hazardous area zone 2.

#### Locking the front panel

You can lock the front panel to protect your CPU against unauthorized access.

You can attach a security seal or a padlock with a diameter of 3 mm to the front panel.



Figure 2-3 Locking latch on the CPU

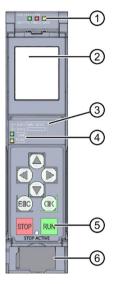
In addition to the mechanical lock, you can also block access to a password-protected CPU on the display (local lock) and assign a password for the display. You can find additional information on the display, configurable protection levels and local locks in the S7-1500, ET 200MP (<a href="http://support.automation.siemens.com/WW/view/en/59191792">http://support.automation.siemens.com/WW/view/en/59191792</a>) system manual.

#### Reference

You will find detailed information on the individual display options, a training course and a simulation of the available menu commands in the SIMATIC S7-1500 Display Simulator (https://support.industry.siemens.com/cs/ww/en/view/109761758).

### 2.5.2 Front view of the CPU without front panel and view from below

The following figure shows the operator controls and connection elements of the CPU 1511-1 PN.



- ① LEDs for the current operating mode and diagnostic status of the CPU
- ② Display
- MAC address
- 4 LED displays for the 2 ports of the PROFINET interface X1
- ⑤ Operating modes with "STOP ACTIVE" LED
- 6 Connector for power supply

Figure 2-4 View of the CPU 1511-1 PN (without front panel) – front

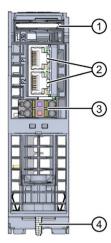
#### Note

#### Removing the display

Only remove the display if it is faulty.

You can find information on removing and replacing displays in the S7-1500, ET 200MP system manual (https://support.industry.siemens.com/cs/ww/en/view/59191792).

#### 2.5 Operating and display elements

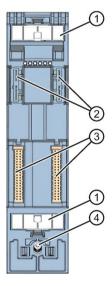


- ① Slot for the SIMATIC memory card
- 2 PROFINET IO interface (X1) with 2 ports
- 3 Connection for supply voltage
- 4 Fixing screw

Figure 2-5 View of the CPU 1511-1 PN – bottom

#### 2.5.3 Rear view of the CPU

The following figure shows the connection elements on the back of the CPU 1511-1 PN.



- ① Shield contact surface
- 2 Plug-in connection for power supply
- 3 Plug-in connection for backplane bus
- 4 Fastening screw

Figure 2-6 View of the CPU 1511-1 PN - rear

## 2.6 Operating mode buttons

You use the operating mode buttons to set the operating mode of the CPU.

The following table shows the meaning of the corresponding operation of the operating mode buttons.

Table 2- 6 Meaning of the operating mode buttons

Operation of the operating mode buttons	Meaning	Explanation
RUN	RUN mode	The CPU is executing the user program.
STOP	STOP mode	The user program is not being executed. (STOP ACTIVE LED lights up).
<ol> <li>MRES</li> <li>Press the operating mode button STOP.         Result: The RUN/STOP LED lights up yellow.     </li> <li>Press the operating mode button STOP until the RUN/STOP LED lights up for the 2nd time and remains continuously lit (this takes three seconds). After this, release the button.</li> </ol>	Manual memory reset (with inserted SIMATIC memory card) or Reset to factory settings (without inserted SIMATIC memory card):	or The CPU is reset to its factory settings. You can find additional information in the S7-1500/ET 200MP system manual (https://support.industry.siemens.com/cs/ww/den/view/59191792).
3. Press the operating mode button STOP again within the next three seconds.		

Connecting up

This section provides information on the terminal assignment of the individual interfaces and the block diagram of the CPU 1511-1 PN.

## 24 V DC supply voltage (X80)

The connector for the power supply is plugged in when the CPU ships from the factory.

The following table shows the signal names and the descriptions of the pin assignment of the 24 V DC supply voltage.

Table 3-1 Pin assignment 24 V DC supply voltage

View	Si	gnal name 1)	Description
Connector			
<u>a</u> a	1	1L+	+ 24 V DC of the supply voltage
(2) (3) 1Ml 2Ml	2	1M	Ground of the supply voltage
2101	3	2M	Ground of the supply voltage for loop-through 2)
do la constantina de la constantina della consta	4	2L+	+ 24 V DC of the supply voltage for loop-through <sup>2)</sup>
1L+ 2L+			
① ④			

<sup>1) 1</sup>L+ and 2L+ as well as 1M and 2M are bridged internally

If the CPU is supplied by a system power supply, it is not necessary to connect the 24 V supply.

<sup>2)</sup> Maximum 10 A permitted

## PROFINET interface X1 with 2-port switch (X1 P1 R and X1 P2 R)

The assignment corresponds to the Ethernet standard for an RJ45 plug.

- When autonegotiation is deactivated, the RJ45 socket is allocated as a switch (MDI-X).
- When autonegotiation is activated, autocrossing is in effect and the RJ45 socket is allocated either as data terminal equipment (MDI) or a switch (MDI-X).

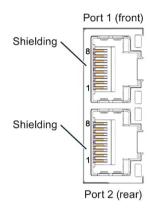


Figure 3-1 PROFINET ports

#### Note

You need a screwdriver (max. blade width 2.5 mm) to remove the PROFINET plug.

#### Remove display

You can find a description of how to remove and replace the display in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

#### Reference

You can find additional information on the topics of "Connecting the CPU" and "Accessories/spare parts" in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

## Assignment of the MAC addresses

The CPU 1511-1 PN has a PROFINET interface with two ports. The PROFINET interface itself has a MAC address, and each of the two PROFINET ports has its own MAC address. The CPU 1511-1 PN therefore has three MAC addresses in total.

The MAC addresses of the PROFINET ports are needed for the LLDP protocol, for example for the neighborhood discovery function.

The number range of the MAC addresses is sequential. The first and last MAC address are lasered on the rating plate on the right side of each CPU 1511-1 PN.

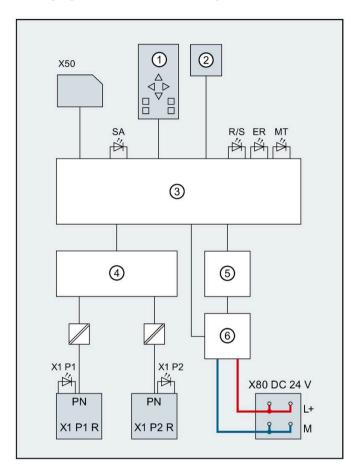
The table below shows how the MAC addresses are assigned.

Table 3- 2 Assignment of the MAC addresses

	Assignment	Labeling
MAC address 1	PROFINET interface X1 (visible in STEP 7 for accessible devices)	<ul><li>Front, lasered</li><li>Right side, lasered (start of number range)</li></ul>
MAC address 2	Port X1 P1 R (required for LLDP, for example)	Front and right side, not lasered
MAC address 3	Port X1 P2 R (required for LLDP, for example)	<ul><li>Front, not lasered</li><li>Right side, lasered (end of number range)</li></ul>

## Block diagram

The following figure shows the block diagram of the CPU 1511-1 PN.



1)	CPU with control and operating mode buttons	X80 24 V DC	Infeed of supply voltage
2	Display	L+	24 V DC supply voltage
3	Electronics	М	Ground
4	PROFINET 2-port switch	SF	STOP ACTIVE LED (yellow)
(5)	Backplane bus interface	R/S	RUN/STOP LED (yellow/green)
6	Internal supply voltage	ER	ERROR LED (red)
PN X1 P1 R	PROFINET interface X1 Port 1	MT	MAINT LED (yellow)
PN X1 P2 R	PROFINET interface X1 Port 2	X1 P1, X1 P2	LED Link TX/RX
X50	SIMATIC memory card		
Figure 3-2	Block diagram CPU 1511-1 PN		

# Interrupts, error messages, diagnostics and system alarms

The status and error displays of the CPU 1511-1 PN are described below.

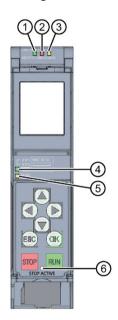
You will find additional information on "Interrupts" in the STEP 7 online help.

You can find additional information on the topics of "Diagnostics" and "System alarms" in the Diagnostics (<a href="http://support.automation.siemens.com/WW/view/en/59192926">http://support.automation.siemens.com/WW/view/en/59192926</a>) function manual.

## 4.1 Status and error display of the CPU

#### **LED** display

The figure below shows the LED display of the CPU 1511-1 PN.



- 1) RUN/STOP LED (yellow/green LED)
- ② ERROR LED (red LED)
- MAINT LED (yellow LED)
- 4 LINK RX/TX LED for port X1 P1 (yellow/green LED)
- 5 LINK RX/TX LED for port X1 P2 (yellow/green LED)
- 6 STOP ACTIVE-LED (yellow LED)

Figure 4-1 LED display of the CPU 1511-1 PN (without front panel)

#### Meaning of the RUN/STOP, ERROR and MAINT LEDs

The CPU 1511-1 PN has three LEDs to signal the current operating status and diagnostics status. The following table shows the meaning of the various combinations of colors for the RUN/STOP, ERROR and MAINT LEDs.

Table 4- 1 Meaning of the LEDs

RUN/STOP LED	ERROR LED	MAINT LED	Meaning
⊒ LED off	LED off	LED off	Missing or insufficient power supply on the CPU.
⊒ LED off	<del>洪</del> LED flashes red	LED off	An error has occurred.
LED lit green	LED off	LED off	CPU is in RUN mode.
LED lit green	<del>洪</del> LED flashes red	LED off	A diagnostics event is pending.
LED lit green	LED off	LED lit yellow	Maintenance demanded for the plant. The affected hardware must be checked/replaced within a short period of time. Active Force job
■ LED lit green	LED off	洪 LED flashes yellow	Bad configuration
LED lit yellow	<del>注</del> LED flashes red	LED off	A diagnostics event is pending.
LED lit yellow	LED off	<del>洪</del> LED flashes yellow	Firmware update successfully completed.
LED lit yellow	LED off	LED off	CPU is in STOP mode.
LED lit yellow	<del>柒</del> LED flashes red	<del>洪</del> LED flashes yellow	The program on the SIMATIC memory card is causing an error.
			Firmware update using SIMATIC memory card has failed.
			The CPU has detected an error state. Additional information is available via the CPU diagnostic buffer.
· · ·	□ LED off	□ LED off	CPU is performing internal activities during STOP, e.g. startup after STOP.
LED flashes yellow	LLD OII	LED OII	Download of the user program from the SIMATIC memory card
			CPU carries out a program with active breakpoint.
LED flashes yellow/green	LED off	LED off	Startup (transition from STOP → RUN)
崇	崇	崇	Startup (CPU booting)
LED flashes yellow/green	LED flashes red	LED flashes yellow	Test of LEDs during startup, inserting a module.  LED flashing test

### 4.1 Status and error display of the CPU

## Meaning of LINK RX/TX LED

Each port has a LINK RX/TX LED. The table below shows the various "LED scenarios" of the ports for the CPU 1511-1 PN.

Table 4- 2 Meaning of the LEDs

LINK TX/RX LED	Meaning
⊟ LED off	There is no Ethernet connection between the PROFINET interface of the PROFINET device and the communication partner.
LEB OII	No data is currently being sent/received via the PROFINET interface.
	There is no LINK connection.
洪	The "LED flashing test" is being performed.
LED flashes green	
LED lit green	There is an Ethernet connection between the PROFINET interface of your PROFINET device and a communication partner.
当	Data is currently being received from or sent to a communications partner on Ethernet via the PROFINET interface of the PROFINET device.
LED flashes yellow/green	

#### Note

#### "LED" instruction

You can read the status (e.g. "On" or "Off") of LEDs of a CPU or a module using the "LED" instruction. Note, however, that it is not possible to read the LED status of the LINK RX/TX LEDs on all S7-1500 CPUs.

You can find additional information on the "LED" instruction in the STEP 7 online help.

# Meaning of the STOP ACTIVE LED

The following table shows the meaning of the STOP ACTIVE LED for the CPU 1511-1 PN.

Table 4- 3 Meaning of the LEDs

STOP ACTIVE LED	Meaning
	The CPU is switched to "STOP" mode using the STOP button.
LED lit yellow	As long as the STOP ACTIVE LED is lit up, switching the CPU to RUN mode is only possible using the RUN button.
	The CPU can then no longer be set to RUN mode via the display operation or via online functions. The state of the buttons is retained at power-off. If the CPU does not start up automatically after a power-on, you have to keep the STOP button pressed during start-up until the STOP ACTIVE LED is activated.
	If an automatic start-up is to be reliably prevented after a power-up, the STOP button has to be kept pressed during the start-up of the CPU until the STOP ACTIVE LED is activated.
LED off	The CPU is set to "STOP" mode using the display or programming device and not with the STOP button on the device.
	The CPU is in RUN mode.

Technical specifications

The following table shows the technical specifications as of 05/2021. You will find a data sheet including daily updated technical specifications on the Internet (https://support.industry.siemens.com/cs/ww/en/pv/6ES7511-1AK02-0AB0/td?dl=en).

General information Product type designation HW functional status Firmware version V2.9  Product function IBM data Isochronous mode Ves; IBMO to IBM3 Ves; IBMO to IBM3 Ves; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)  Engineering with V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Configuration control Via dataset Ves Display Screen diagonal [cm] Screen diagonal [cm] Sumber of keys Mode buttons Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, lower limit (DC) Reverse polarity protection  Mains buffering Mains buffering Mains buffering Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current consumption, max. Incurrent, max. IPt Power Infeed power to the backplane bus Power consumption from the backplane bus Power loss Power loss, typ.  Power loss, typ.  Fix (DU 1511-1 PN Fest (PU 1511-1 Pu Fest (Pu 1511-	Article number	6ES7511-1AK02-0AB0
HW functional status Firmware version  Product function  I &M data  Isochronous mode  Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control via dataset  Display Screen diagonal [cm]  Control elements Number of keys Mode buttons  Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. If to Over the backplane bus Power Consumption from the backplane bus (balanced)  Power loss	General information	
Firmware version V2.9  Product function  I&M data  Isochronous mode  Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control via dataset  Display  Screen diagonal [cm]  Control elements  Number of keys Mode buttons  Supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains buffering  Mains suffering  Mains further tonsumption (rated value) Current consumption (rated value) Current consumption, max. Ir2 Input current, max. Ir3 Input current, max. Ir4 Infeed power to the backplane bus Power consumption from the backplane bus Power consumption from the backplane bus Power consumptions Power loss  Power loss  Engineering Yes; I&MO to I&M3 Yes; I&MO to I&M3  Yes; Diskributed and central; with minimum OB 6 ox cycle of 625 µs (distributed) and 1 ms (central)  Ves; Distributed and central; with minimum OB 6 ox cycle of 625 µs (distributed) and 1 ms (central)  Ves; Distributed and central; with minimum OB 6 ox cycle of 625 µs (distributed) and 1 ms (central)  V17 (FW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-  Alex One V14 Poves V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable and central; with minimum OB 6 ox cycle of 625 µs (distributed) and 1 ms (central)  V17 (FW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-  Alex One V15 (FW V2.9) / V16	Product type designation	CPU 1511-1 PN
Product function  I&M data  Pes; I&M0 to I&M3  Pes; Distributed and central; with minimum OB 6x cycle of 625 µs (distributed) and 1 ms (central)  From version  Configuration control via dataset  Display Screen diagonal [cm]  Control elements Number of keys Mode buttons  Supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. If to Consume the backplane bus Power Infeed power to the backplane bus Power consumption from the backplane bus Power consumptions Power loss  Power Infeed power to set to the backplane bus Power consumptions Power loss  Power Infeed power to the backplane bus Power consumption from the backplane bus Power consumptions Power Infeed power to the backplane bus Power consumptions Power Infeed power to the backplane bus Power consumptions Power Infeed power to the backplane bus Power consumptions Power Infeed power to the backplane bus Power consumptions Power Infeed power to the backplane bus Power consumption from the backplane bus Power consumption from the backplane bus Power consumption from the packplane bus Power Infeed power to the packplane bus Power Infeed power to the packplane bus Power Infeed power to the packplane bus Power Infeed power Inf	HW functional status	FS03
• I&M data • Isochronous mode  • Isochronous mode  • Isochronous mode  Figineering with • STEP 7 TIA Portal configurable/integrated from version  **Configuration control** via dataset  **Display  Screen diagonal [cm]  **Control elements  Number of keys Mode buttons  **Supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  **Mains buffering  **Mains buffering  **Mains/voltage failure stored energy time  • Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Ipa A; Rated value If ed power to the backplane bus Power consumption from the backplane bus Power loss  Power loss  **Ves**  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA portal versions configurable as 6ES7511- 18.  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA portal versions configurable as 6ES7511- 1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA portal versions configurable as 6ES7511- 1AK01-0AB0  V25 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA portal versions configurable as 6ES7511- 1AK01-0AB0  V26 (FW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA portal versions configurable as 6ES7511- 1AK01-0AB0  **Ves  **Supply voltage**  **Supply voltag	Firmware version	V2.9
Isochronous mode	Product function	
Engineering with  STEP 7 TIA Portal configurable/integrated from version  Configuration control via dataset  Pisplay Screen diagonal [cm]  Control elements Number of keys Mode buttons  Supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Ip²t Infeed power to the backplane bus Power consumption from the backplane bus Power consumption from the backplane bus Power consumptions  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions 2 not place (distributed) and 1 ms (central)  V17 (FW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  V17 (FW V2.9) / V2.5  Supply voltage  8  8  4	I&M data	Yes; I&M0 to I&M3
• STEP 7 TIA Portal configurable/integrated from version  V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7511-1AK01-0AB0  Configuration control via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys Mode buttons  Supply voltage  Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Ir²t  Infeed power to the backplane bus (balanced)  Power loss	Isochronous mode	
older TIA Portal versions configurable as 6ES7511- 1AK01-0AB0  Configuration control via dataset  Pes  Display Screen diagonal [cm] Sumber of keys Mode buttons  Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. If 0.02 A²-s  Power  Infeed power to the backplane bus (balanced)  Power loss	Engineering with	
via dataset Yes  Display  Screen diagonal [cm] 3.45 cm  Control elements  Number of keys Mode buttons 2  Supply voltage  Type of supply voltage permissible range, lower limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.7 A Current consumption, max. 1.9 A; Rated value I²t 0.02 A²-s  Power  Infeed power to the backplane bus (balanced)  Power loss		older TIA Portal versions configurable as 6ES7511-
Display 3.45 cm   Screen diagonal [cm] 3.45 cm   Control elements 8   Number of keys 8   Mode buttons 2   Supply voltage 24 V DC   Type of supply voltage permissible range, lower limit (DC) 19.2 V   permissible range, upper limit (DC) 28.8 V   Reverse polarity protection Yes   Mains buffering 5 ms   • Repeat rate, min. 1/s   Input current 0.7 A   Current consumption (rated value) 0.7 A   Current consumption, max. 0.95 A   Inrush current, max. 1.9 A; Rated value   1²t 0.02 A²·s   Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 10 W   Power loss 5.5 W	Configuration control	
Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. I't 0.02 A²-s  Power  Infeed power to the backplane bus (balanced)  Power loss	via dataset	Yes
Control elements  Number of keys Mode buttons  2  Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. In y A; Rated value I²t  Power  Infeed power to the backplane bus (balanced)  Power loss	Display	
Number of keys Mode buttons  2  Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. In pA; Rated value I²t  Power Infeed power to the backplane bus (balanced)  Power loss	Screen diagonal [cm]	3.45 cm
Mode buttons  Supply voltage Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. In A; Rated value It O.02 A²-s  Power Infeed power to the backplane bus (balanced)  Power loss	Control elements	
Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. I't  Power  Infeed power to the backplane bus Power loss  Power loss	Number of keys	8
Type of supply voltage permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Infeed power to the backplane bus Power loss  Power loss	Mode buttons	2
permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. In a Rated value I a Ra	Supply voltage	
permissible range, upper limit (DC) Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. In A; Rated value I²t  Power  Infeed power to the backplane bus (balanced)  Power loss	Type of supply voltage	24 V DC
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time  Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  I²t  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	permissible range, lower limit (DC)	19.2 V
Mains buffering  • Mains/voltage failure stored energy time  • Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  5 ms  5 ms  1/s  1/s  1/s  0.7 A  0.95 A  1.9 A; Rated value 0.02 A²·s  1.9 W  5.5 W	permissible range, upper limit (DC)	28.8 V
<ul> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> <li>Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)</li> <li>Mains/voltage failure stored energy time</li> <li>5 ms</li> <li>0.7</li> <li>A</li> <li>0.95 A</li> <li>1.9 A; Rated value</li> <li>0.02 A²-s</li> <li>D</li> <li>T</li> <li>D</li> <li>W</li> <li>S</li> <li>5</li> <li>W</li> </ul>	Reverse polarity protection	Yes
• Repeat rate, min.  Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  1/s  0.7 A 0.95 A 1.9 A; Rated value 0.02 A²-s  10 W 5.5 W	Mains buffering	
Input current  Current consumption (rated value) 0.7 A  Current consumption, max. 0.95 A  Inrush current, max. 1.9 A; Rated value  I²t 0.02 A²·s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	Mains/voltage failure stored energy time	5 ms
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  I <sup>2</sup> t  O.02 A <sup>2</sup> ·s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	Repeat rate, min.	1/s
Current consumption, max.  Inrush current, max.  I <sup>2</sup> t  O.02 A <sup>2</sup> ·s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	Input current	
Inrush current, max.  I <sup>2</sup> t  O.02 A <sup>2</sup> ·s  Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	Current consumption (rated value)	0.7 A
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss  0.02 A²·s  10 W  5.5 W	Current consumption, max.	0.95 A
Power  Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  Power loss	Inrush current, max.	1.9 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  7.5 W  Power loss	I <sup>2</sup> t	0.02 A²⋅s
Infeed power to the backplane bus Power consumption from the backplane bus (balanced)  7.5 W  Power loss	Power	
Power consumption from the backplane bus (balanced)  5.5 W  Power loss	Infeed power to the backplane bus	10 W
	Power consumption from the backplane bus	5.5 W
Power loss, typ. 5.7 W	Power loss	
	Power loss, typ.	5.7 W

Article number	6ES7511-1AK02-0AB0
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul> <li>integrated (for program)</li> </ul>	150 kbyte
• integrated (for data)	1 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	4.000 PL 1 (OP ED EC PP) 111PT
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 60 000 11:11 11:
<ul> <li>Number range</li> </ul>	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number
	range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the
	max. size is 64 KB
FB	0 65 535
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
ОВ	
• Size, max.	150 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100

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Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
– adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
– adjustable	Yes
S7 times	
Number	2 048
Retentivity	
– adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
– adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules

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I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
– Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
per CM/CP	
<ul><li>Inputs (volume)</li></ul>	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	22 (21)
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
<ul> <li>Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
OII EUTCITICE VIO IVII	

Article number		6ES7511-1AK02-0AB0
Interfaces		
Number of PROFINET interfaces		1
1. Interface		
	ace types	Voc. V1
•	RJ 45 (Ethernet)	Yes; X1
•	Number of ports	2
•	integrated switch	Yes
Proto	cols	
•	IP protocol	Yes; IPv4
•	PROFINET IO Controller	Yes
•	PROFINET IO Device	Yes
•	SIMATIC communication	Yes
•	Open IE communication	Yes; Optionally also encrypted
•	Web server	Yes
•	Media redundancy	Yes
PROF	INET IO Controller	
Servi	ces	
	<ul> <li>PG/OP communication</li> </ul>	Yes
	<ul> <li>Isochronous mode</li> </ul>	Yes
	<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
	- IRT	Yes
	<ul><li>PROFlenergy</li></ul>	Yes; per user program
	<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
	<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
	- Of which IO devices with IRT, max.	64
	<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
	– of which in line, max.	128
	<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
	– Number of IO Devices per tool, max.	8
	<ul> <li>Updating times</li> </ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

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Update time for IRT  – for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive
– for send cycle of 500 μs	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
<ul><li>for send cycle of 1 ms</li></ul>	1 ms to 16 ms
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 32 ms
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
– for send cycle of 250 μs	250 μs to 128 ms
– for send cycle of 500 μs	500 μs to 256 ms
<ul> <li>for send cycle of 1 ms</li> </ul>	1 ms to 512 ms
<ul> <li>for send cycle of 2 ms</li> </ul>	2 ms to 512 ms
<ul> <li>for send cycle of 4 ms</li> </ul>	4 ms to 512 ms
PROFINET IO Device	
Services	V.
<ul> <li>PG/OP communication</li> </ul>	Yes
<ul> <li>Isochronous mode</li> </ul>	No
– IRT	Yes
<ul><li>PROFlenergy</li></ul>	Yes; per user program
<ul><li>Shared device</li></ul>	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	v
• 100 Mbps	Yes
Autonegotiation	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
Protocols	

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Number of connections	
Number of connections, max.	96; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	64
<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
- MRP	Yes
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
<ul><li>MRPD</li></ul>	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
<ul> <li>Data length, max.</li> </ul>	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
ISO-on-TCP (RFC1006)	Yes
– Data length, max.	64 kbyte
• UDP	Yes
– Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
<ul> <li>UDP multicast</li> </ul>	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes

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- Artici	LLDP	Yes
Encryption		Yes; Optional
Web server		<u> </u>
HTTP		Yes; Standard and user pages
•	HTTPS	Yes; Standard and user pages
OPC I	JA	
•	Runtime license required	Yes; "Small" license required
•	OPC UA Client	Yes
	<ul> <li>Application authentication</li> </ul>	Yes
	<ul> <li>Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
	<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
	<ul> <li>Number of connections, max.</li> </ul>	4
	<ul> <li>Number of nodes of the client interfaces, max.</li> </ul>	1 000
	<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_R eadList/OPC_UA_WriteList, max.</li> </ul>	300
	<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
	<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
	<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_MethodCall), max.</li> </ul>	1
	<ul> <li>Number of simultaneous calls of the client instructions</li> <li>OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.</li> </ul>	5
	<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
	<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
	<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
•	OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
	<ul> <li>Application authentication</li> </ul>	Yes
	<ul> <li>Security policies</li> </ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
	<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
	<ul> <li>GDS support (certificate management)</li> </ul>	Yes

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<ul><li>Number of sessions, max.</li></ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul> <li>Sampling interval, min.</li> </ul>	100 ms
<ul> <li>Publishing interval, min.</li> </ul>	500 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of nodes for user-defined serv- er interfaces, max.</li> </ul>	1 000
Alarms and Conditions	Yes
<ul> <li>Number of program alarms</li> </ul>	100
<ul> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
<ul> <li>MODBUS</li> </ul>	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
Equidistance S7 message functions	Yes 32
Equidistance  57 message functions  Number of login stations for message functions, max.	32
Equidistance  S7 message functions  Number of login stations for message functions, max.  Program alarms	32 Yes
Equidistance  57 message functions  Number of login stations for message functions, max.	32
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	Yes 5 000; Program messages are generated by the
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN,	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms  • Number of alarms for system diagnostics  • Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Equidistance  57 message functions  Number of login stations for message functions, max.  Program alarms  Number of configurable program messages, max.  Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500  600 100 80  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES

Article number	6EC7511 1AV02 0AD0
Article number Status/control	6ES7511-1AK02-0AB0
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
<ul> <li>of which status variables, max.</li> </ul>	200; per job
<ul> <li>of which control variables, max.</li> </ul>	200; per job
Forcing	
• Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
<ul> <li>of which powerfail-proof</li> </ul>	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	Yes
RUN/STOP LED	· · ·
ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects  Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selec-
Number of available Motion Control re- sources for technology objects	tion guide via the TIA Selection Tool 800
Required Motion Control resources	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul><li>per positioning axis</li></ul>	80
<ul> <li>per synchronous axis</li> </ul>	160
– per external encoder	80
– per output cam	20
– per cam track	160
– per probe	40
1 1	

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5
10
Yes; Universal PID controller with integrated optimization
Yes; PID controller with integrated optimization for valves
Yes; PID controller with integrated optimization for temperature
Yes
No
2F °C. No condensation
-25 °C; No condensation
60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
-25 °C; No condensation
40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
-40 °C
70 °C
5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
V
Yes

Article number	6ES7511-1AK02-0AB0
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Password for display	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g

## **General technical specifications**

You can find information on the general technical specifications, such as standards and approvals, electromagnetic compatibility, protection class, etc., in the S7-1500, ET 200MP (http://support.automation.siemens.com/WW/view/en/59191792) system manual.

**Dimensional drawing** 



This section includes a dimensional drawing of the module on a mounting rail and a dimensional drawing with the front panel open. Always observe the specified dimensions for installation in cabinets, control rooms, etc.

## **Dimensional drawings for CPU 1511-1 PN**

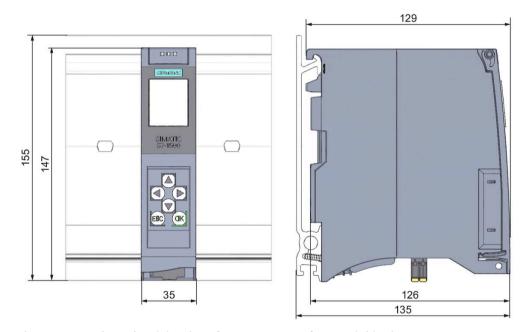


Figure A-1 Dimensional drawing of CPU 1511-1 PN, front and side views

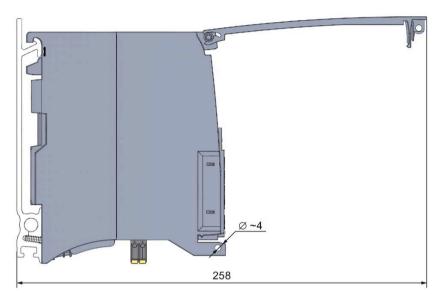


Figure A-2 Dimensional drawing of CPU 1511-1 PN, side view with front panel open