PACSystems RX3i Controller 1.3	RSTi-EP I/O
CPUs	Network Adapters
Baseplates	Digital Input Modules
Power Supplies	Analog Input Modules 1.63
Discrete Input Modules	Digital Output Modules
Analog Input Modules	Analog Output Modules 1.67
Discrete Output Modules	Safe Feed Input Modules
Analog Output Modules	Specialty Modules
Analog Mixed Modules	Power-Feed and Power Distribution Modules 1.71
Millivolt I/O Modules	
RTD I/O Modules	RSTi Slice I/O1.72
Strain Gage I/O Modules	Network Interfaces
Temperature Control Modules	Network Interfaces with Built-in I/O 1.75
Thermocouple I/O Modules	Discrete I/O Modules (Input) 1.86
Resistive I/O Modules	Analog I/O Modules (Input)
Network and Distributed I/O Systems 1.41	Discrete I/O Modules (Output) 1.92
Co-Processor and Serial	Analog I/O Modules (Output)
Communications Modules	RTD Modules
Motion Control (Servo Control) 1.45	Thermocouple Modules
Power Measurement Modules 1.46	Serial Communications Modules
Pneumatic Module	High Speed Counting1.103
Expansion Module	Motion Control
CEP Carriers	Power Modules
Serial Bus Transmitter Module 1.50	Configuration Tools
Accessories; Terminal Blocks; Cables; Kits 1.51	Accessories and Cables
Configuration Guidelines; Typical Application 1.53	Typical Application
PACSystems RXi Controller	Continued next page
Controller 159	

ver	rsamax Control 1.1	L 1 4
	CPUs1.	115
	Carriers	116
	I/O Interposing Bases	119
	Power Supplies1.	121
	Discrete Mixed I/O Modules	123
	Discrete Input Modules1.	127
	Discrete Output Modules	132
	Analog Input Modules	136
	Analog Output Modules	138
	Analog Mixed Modules	140
	RTD and Thermocouple Modules	141
	Speciality Modules	142
	Expansion Modules1.	143
	Remote I/O Units	144
	Network Interface Modules1.	146
	Serial Communications1.	147
	Accessories, Cables, Kits	148
	Configuration Guidelines; Typical Applications 1.	149
Ver	rsaPoint I/O1.1	L 51
	Network Interface Modules	152
	Power Terminals	153
	Segment Terminals	154
	Discrete Input Modules1.	155
	Discrete Output Modules	156
	Analog Input Modules	158
	Analog Output Modules 1	159

	Motion Modules	1.160
	Motor Starter Modules	1.161
	Serial Communications Modules	1.162
	Accessories and Cables	1.163
	${\it Configuration Guidelines; Typical Applications}$	1.164
	VersaSafe Machine Safety I/O	1.165
	VersaSafe Starter Kit	1.166
Ver	rsaMax IP	1.167
	Stand Alone Input and Output Modules	1.168
	VersaMax IP Modular	1.169
	Accessories and Cables	1.171
	Configuration Guidelines; Typical Applications	1.172

PACSystems RX3i Controllers

PACSystems RX3i is the high performance, modular and scalable control system that supports the PACSystem engine. This rack-based system is built on PCI standards and provides fast, consistent control between the modules. In addition to more than one hundred discrete and process I/O points, the PACSystems RX3i features:

- PACSystems High Availability –
 This scalable, synchronized, highly available control platform helps ensure uninterrupted control of your applications and processes with total transparency.
- Proficy Process Systems A scalable, fully integrated system for process automation and control.
- **Integrated PROFINET** provides real time control of distributed I/O.
- Machine Edition Develop, configure and maintain all of your control functions including motion, visualization and networking with complete software package.

 HART Pass-through – Fully integrated into the PLC system over a monitored communications network, you can simply and securely access HART instruments directly to remotely manage and mitigate operational issues with no additional equipment required.

PACSystems RX3i also offers an outstanding migration path for moving any Series 90 application to the PACSystems architecture.

We work hard to provide easy upgrade paths for our customers so they benefit from new capability without sacrificing their previous work. The PACSystems RX3i is the perfect example of evolving a proven product, the Series 90-30, by adding new technology to help customers conquer new challenges. Changing out 3 components turns a PLC into an advanced analytical control, providing better secure connectivity, greater operational insights, and improved productivity. This upgradability and advanced functionality has propelled the PACSystems RX3i to the top of the PLC/ PAC industry.

Discrete Input Modules

Discrete Output Modules

pages 1.12-1.14

pages 1.20-1.24

page 1.41-1.43

Analog Input Modules pages 1.15-1.19 **Analog Output Modules** pages 1.25-1.28 **Power Supplies** pages 1.9-1.11 **Pneumatic Module** page 1.46 **Expansion Modules** page 1.47 **Baseplates** page 1.8 **Specialty Modules** pages 1.29-1.40, 1.44 Serial Communication Modules page 1.44 **CPUs** pages 1.4-1.6 **Networks and Distributed**

Publication Reference Chart

GFK-2222	PACSystems CPU Reference Manual
GFK-2224	TCP/IP Ethernet Communications for PACSystems
GFK-2225	PACSystems Station Manager User's Manual
GFK-2259	C Programmer's Toolkit for PACSystems User's Manual
GFK-2308	PACSystems Hot Standby CPU Redundancy User's Manual
GFK-2314	PACSystems RX3i Hardware and Installation Manual

RX3i Accessories pages 1.48-1.52

RX3i Configuration Guidelines
pages 1.53-1.55

I/O Systems



CPUs

The high-performance CPU is based on the latest technology processor with fast computation and high throughput. The controller can manage up to 32K of I/O in a number of standard languages. The powerful CPU enables complex applications to be easily solved with the high performance processor and up to 64 Mbytes of user memory. The RX3i supports multiple IEC languages and C programming to give you program flexibility. The RX3i increases machine cycle times, reduces downtime with its extensive diagnostics and hot swap capability, and enables you to store large amounts of data to reduce external hardware cost.

	IC695CPE330	IC695CPK330	IC695CPE305	
Product Name	RX3i CPU (only) with Ethernet port	RX3i CPU (with Energy Pack) with Ethernet port	RX3i CPU with built-in USB Master port, Ethernet port and serial port	
Lifecycle Status	Active	Active	Active	
Module Type	Controller	Controller	Controller	
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	
Boolean Execution Speed (ms/K)			.072	
User Logic Memory	64Meg bytes	64Meg bytes	5Meg bytes	
Battery Backed Real Time Clock	Yes	Yes	Yes	
Dynamic Data Back-up	Battery Backup only	Energy Pack Support (Battery-less Backup)	Energy Pack Support (Battery-less Backup)	
I/O Discrete Points	32K	32K	32K	
I/O Analog Points	32K	32K	32K	
Type of Memory Storage	1CFast (Very high speed Compactflash)	1CFast (Very high speed Compactflash)	SRAM, Flash	
Processor Speed (MHz)	1.6GHz Dual Core	1.6GHz Dual Core	1.1GHz	
USB -A 2.0 Master Port	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	
Built-in Ethernet Ports	One RJ-45 port, 10/100/1000Mbaud. One 2-port switch 10/100/1000	One RJ-45 port, 10/100/1000Mbaud. One 2-port switch 10/100/1000	One RJ-45 port, 10/100Mbaud. SRTP support for programmer only	
Built-in Serial Ports	None. Serial functionality should be moved to the IC695CMM002 or IC695CMM004 when migrating to the CPE330.	None. Serial functionality should be moved to the IC695CMM002 or IC695CMM004 when migrating to the CPK330.	One RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	
Total Number of Local Racks	8	8	8	
Communications Options	IEC104, DNP3 outstation, IEC61850 client, HART SNP, SRTP, OPC-UA EGD	IEC104, DNP3 outstation, IEC61850 client, HART SNP, SRTP, OPC-UA EGD	Serial, Genius, CMX (Reflective Memory), Ethernet	
Supported IO Protocols	PROFINET, EGD, Modbus TCP, PROFIBUS, Genius, DeviceNet, ModBus RTU, Reflective Memory (CMX)	PROFINET, EGD, Modbus TCP, PROFIBUS, Genius, DeviceNet, ModBus RTU, Reflective Memory (CMX)	PROFINET, EGD, Modbus TCP, PROFIBUS, Genius, DeviceNet, ModBus RTU, Reflective Memory (CMX)	
Software Programming Support	Machine Edition Logic Developer PLC 8.60 SIM 8 or above	Machine Edition Logic Developer PLC 8.60 SIM8 or above	Machine Edition Logic Developer Professional edition 7.0 SIM 3 or above	
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	
Internal Power Used	+3.3 VDC: 0.0 A +5 VDC: 0.0A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.625A without Energy Pack, G280.750 A with IC695ACC402 Energy Pack	+3.3 VDC: 0.0 A +5 VDC: 0.0A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.625A without Energy Pack, G280.750 A with IC695ACC402 Energy Pack	+3.3 VDC: 1.0 A +5 VDC: 1.0 A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.5A at startup, 0.1 A during run time (Applies only if Energy Pack is connected to the CPE305.)	
Number of Slots Module Occupies on Backplane	2	2	1	
HART Pass-through	HART Pass-through – Fully integrated into the PLC system over a monitored communications network, you can simply and securely access HART instruments directly to remotely manage and mitigate operational issues with no additional equipment required.			



CPUs

The high-performance CPU is based on the latest technology processor with fast computation and high throughput. The controller can manage up to 32K of I/O in a number of standard languages. The powerful CPU enables complex applications to be easily solved with the high performance processor and up to 64 Mbytes of user memory. The RX3i supports multiple IEC languages and C programming to give you program flexibility. The RX3i increases machine cycle times, reduces downtime with its extensive diagnostics and hot swap capability, and enables you to store large amounts of data to reduce external hardware cost.

PACSystems RX3i Controller

	IC695CPE310	IC695CPU320	IC695CPU315		
Product Name	RX3i CPU with built-in USB Master port, Ethernet port and 2 serial ports	RX3i CPU with two built-in serial ports	RX3i CPU with two built-in serial ports		
Lifecycle Status	Active	Mature w/ replacement	Mature w/ replacement		
Module Type	Controller	Controller	Controller		
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.		
Boolean Execution Speed (ms/K)	.072	0.047	0.047		
User Logic Memory	10Meg bytes	64Mega bytes	20Meg bytes		
Battery Backed Real Time Clock	Yes	Yes	Yes		
Dynamic Data Back-up	Energy Pack Support (Battery-less Backup)	Battery Backup only	Battery Backup only		
I/O Discrete Points	32K	32K	32K		
I/O Analog Points	32K	32K	32K		
Type of Memory Storage	SRAM, Flash	SRAM, Flash	SRAM, Flash		
Processor Speed (MHz)	1.1GHz	1GHz	1GHz		
USB -A 2.0 Master Port	Yes. CPU application upload/download to a Thumb Drive or Smart Phone	No	No		
Built-in Ethernet Ports	One RJ-45 port, 10/100Mbaud. SRTP support for programmer only				
Built-in Serial Ports	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)		
Total Number of Local Racks	8	8	8		
Communications Options	Serial, Genius, CMX (Reflective Memory), Ethernet	Serial, Genius, CMX (Reflective Memory), Ethernet	Serial, Genius, CMX (Reflective Memory), Ethernet		
Supported IO Protocols	Ethernet (PROFINET, Ethernet Global Data, Channels, Modbus TCP Server and Client), Genius, PROFIBUS DP, DeviceNet	Ethernet (PROFINET, Ethernet Global Data, Channels, Modbus TCP Server and Client), Genius, PROFIBUS DP, DeviceNet	Ethernet (PROFINET, Ethernet Global Data, Channels, Modbus TCP Server and Client), Genius, PROFIBUS DP, DeviceNet		
Software Programming Support	Machine Edition Logic Developer Professional edition 7.0 SIM 3 or above	Machine Edition Logic Developer Professional edition 5.6 or above	Machine Edition Logic Developer Professional edition 5.6 or above		
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram		
Internal Power Used	+3.3 VDC: 1.0 A +5 VDC: 1.0 A (up to 1.5 A if USB is fully loaded with 0.5 A) +24 VDC: 0.5A at startup, 0.1 A during run time (Applies only if Energy Pack is connected to the CPE305.)	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC	1750 mA @ 3.3VDC; 1200 mA @ 5VDC (Check Data sheet)		
Number of Slots Module Occupies on Backplane	2	2	2		
HART Pass-through	HART Pass-through – Fully integrated into the PLC system over a monitored communications network, you can simply and securely access HART instruments directly to remotely manage and mitigate operational issues with no additional equipment required.				



High Availability Redundant Controllers

High Availability CPU Redundancy family allows critical application or process to continue operating if a failure occurs in any single component. A High Availability system uses two or more CPUs; an active unit that actively controls the process, and one or more backup units that are synchronized with the active unit and can take over the process should it becomes necessary.

An RX3i QuadPAC solution utilizes four CRU320QP controllers — one is a master controller and three are synchronized backup controllers. The QuadPAC solution features "Smart Redundancy," a patent pending algorithm that calculates the relative system availability in real time and identifies the most available controller as master. The I/O racks may be grouped into either single (one I/O rack), redundant (two I/O racks), or triple redundant (three I/O racks) rack configurations.

access HART instruments directly to remotely manage and mitigate operational issues with no additional equipment required.

	IC695CRU320	IC695CRU320QP	
Product Name	RX3i Bumpless Redundant High Availability CPU with two built-in serial ports. (Requires IC695RMX128 Data Sync Module)	QuadPAC CPU for RX3i Bumpless Redundant High Availability CPU with two built-in serial ports. (Requires IC695RMX128 Data Sync Module AND Quad Redundancy Solution Code)	
Lifecycle Status	Mature w/ replacement	Mature w/ replacement	
Module Type	Redundant Controller	Quad System Redundant Controller	
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	
Boolean Execution Speed (ms/K)	0.047	0.047	
User Logic Memory	64Meg bytes	64Meg bytes	
Battery Backed Real Time Clock	Yes	Yes	
I/O Discrete Points	32K	32K	
I/O Analog Points	32K	32K	
Type of Memory Storage	SRAM, Flash	SRAM, Flash	
Dynamic Data Back-up	Battery Backup only	Battery Backup only	
Processor Speed	1GHz	1GHz	
Built-in Communication Ports	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master (Application code)	One RS-485 port and one RS-232 port. Supports SNP, Serial I/O Modbus Slave and Modbus Master (Application code)	
Total Number of Racks	8	8	
Communications Options	Serial, Genius, CMX, Ethernet, PROFINET, PROFIBUS, and DeviceNet	Serial, Genius, CMX, Ethernet, PROFINET, PROFIBUS, and DeviceNet	
Supported IO Protocols	Ethernet (Ethernet Global Data, Channels, Modbus TCP Server and Client), PROFIBUS DP, DeviceNet	Ethernet (Ethernet Global Data, Channels, Modbus TCP Server and Client), PROFIBUS DP, DeviceNet	
Software Programming Support	Machine Edition Logic Developer Professional edition 5.7 or above	Machine Edition Logic Developer Professional edition 7.0 SIM 8 or above	
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram	Ladder Logic, Structured Text, C, Function Block Diagram	
Redundancy Maximum amount of data in for Syncronization	Up to 2 Mbytes beginning and end of scan	Up to 2 Mbytes beginning and end of scan	
Redundancy Typical Base Sweep Time (Reference Data Transfer List Impact)	3.66 msec: 1K Discrete I/O, 125 Analog I/O and 1K Registers 3.87 msec: 2K Discrete I/O, 250 Analog I/O and 2K Registers 4.30 msec: 4K Discrete I/O, 500 Analog I/O and 4K Registers 5.16 msec: 8K Discrete I/O, 1K Analog I/O and 8K Registers	3.66 msec: 1K Discrete I/O, 125 Analog I/O and 1K Registers 3.87 msec: 2K Discrete I/O, 250 Analog I/O and 2K Registers 4.30 msec: 4K Discrete I/O, 500 Analog I/O and 4K Registers 5.16 msec: 8K Discrete I/O, 1K Analog I/O and 8K Registers	
Redundancy Switchover Time	Maximum 1 logic scan, minimum 3.133 msec.	Maximum 1 logic scan, minimum 3.133 msec.	
CPU Scan Syncronization	Automatic Each Scan	Automatic Each Scan	
Redundant Synch LAN	Yes	Yes	
Redundant I/O LAN	Yes	Yes	
Internal Power Used	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC	1750 mA @ 3.3 VDC; 1200 mA @ 5 VDC	
Number of Slots Module Occupies on Backplane	2	2	
HART Pass-through	HART Pass-through – Fully integrated into the PLC system over a	monitored communications network, you can simply and securely	



High Availability Data Synch

The Redundancy Memory Xchange (RMX) module operates as a dedicated link between CPUs in an RX3i Hot Standby CPU (IC695CRU320) Redundancy system. The RMX modules provide a path for transferring data between the two redundancy CPUs in the redundant system. A complete communications path consists of one RMX in the primary unit, one RMX in the secondary unit, and two high-speed fiber optic cables connecting them to each other. One or two redundancy links are supported per high availability CPU.

IC695RMX128

	IC032KMX128	
Product Name	RX3i Control Memory Xchange Module for Peer to Peer network. 128Megbytes of user shared memory.	
Lifecycle Status	Active	
Module Type	High Availability Data Syncronization Link	
Backplane Support	Universal Backplane Only. Uses PCI Bus.	
Sync Link Speed	2.1 Gbits/s	
Communications Data Rate	2.12Gbaud	
Synchronzed Link Transfer Rate	43 Mbyte/s (4 byte packets) to 174 Mbyte/s (64 byte packets)	
Maximum Data Syncronization	Up to 2 megabytes. Twice per Scan.	
Bus Diagnostics	Network error detection.	
Redundant RMX Support	Yes	
Maximum Distance Between Redundant Controllers	300 meters	
Connector Type	-Fiber optic LC type, conforms to IEC 61754-20 - Zirconium ceramic ferrule -Insertion loss: 0.35 dB (maximum) -Return loss: -30dB	
Internal Power Used	660 mA @ +3.3 VDC 253 mA @ +5 VDC	
Number of Slots Module Occupies on Backplane	1	

Baseplates



RX3i baseplates are available in 7, 12 and 16 slot configurations to the meet the needs of your application. The RX3i Universal baseplates support hot swap capability to reduce downtime. Expansion bases are available in 5 and 10 slot versions to maximize flexibility.

	IC695CHS007	IC695CHS012	IC695CHS016	IC694CHS398	IC693CHS399	IC694CHS392	IC693CHS393
Product Name	PACSystems RX3i 7 slot high speed controller base supports only 5 serial bus slots supported. Not expandable.	PACSystems RX3i 12 slot high speed controller base supports PCI and serial bus	PACSystems RX3i 16 slot high speed controller base supports PCI and serial bus	PACSystems RX3i serial 5-slot Expansion Baseplate (serial bus only)	PACSystems RX3i serial 5-slot Remote Baseplate (serial bus only)	PACSystems RX3i serial 10-slot Expansion Baseplate (serial bus only)	PACSystems RX3i serial 10-slot Remote Baseplate (serial bus only)
Lifecycle Status	Active	Active	Active	Active	Mature	Active	Mature
Module Type	Universal Controller and I/O Base	Universal Controller and I/O Base	Universal Controller and I/O Base	Standard I/O	Standard I/O	Standard I/O	Standard I/O
Backplane Support	Supports both PCI and High Speed Serial	Supports both PCI and High Speed Serial.	Supports both PCI and High Speed Serial.	Supports High Speed Serial Only. No PCI support.	Supports High Speed Serial Only. No PCI support.	Supports High Speed Serial Only. No PCI support.	Supports High Speed Serial Only. No PCI support.
Module Hot Swap Support	Yes	Yes	Yes	No	No	No	No
Baseplate Option	Controller Base and Ethernet Expansion Base. No local base expansion	Controller Base and Ethernet Expansion Base	Controller Base and Ethernet Expansion Base	Expansion	Expansion	Expansion	Expansion
Distance	N/A	N/A	N/A	Up to 50 feet	Up to 700 feet	Up to 50 feet	Up to 700 feet
Number of Slots	7	12	16	5	5	10	10
Dimension (W x H x D) in. (mm)	10.43 × 5.57 × 5.80 (265 × 142 × 147)	18.01 × 5.57 × 5.80 (458 × 142 × 147)	23.7 × 5.57 × 5.80 (602 × 142 × 147)	10.43 × 5.12 × 5.59 (245 × 130 × 142)	10.43 × 5.12 × 5.59 (245 × 130 × 142)	17.44 × 5.12 × 5.59 (443 × 130 × 142)	17.44 × 5.12 × 5.59 (443 × 130 × 142)
Internal Power Used	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	170 mA @ 5 VDC	480 mA @ 5 VDC	150 mA @ 5 VDC	460 mA @ 5 VDC



Universal Bases Power Supplies

The RX3i power supply modules simply snap in just like I/O, and they work with any model CPU. Each version provides auto-ranging so there is no need to set jumpers for different incoming power levels, and they are current limiting so a direct short will shut the power supply down to avoid damage to the hardware. Advanced diagnostics and built-in smart switch fusing are among the other performance and safety features. The multipurpose power supplies can be configured for incremental capacity or redundancy.

	IC695PSA040	IC695PSD040	IC695PSA140	IC695PSD140	IC695ACC402
Product Name	Power Supply, 120/240 VAC, 125 VDC (Can not be on the same backplane with more than one power supply)	Power Supply, 24 VDC (Can not be on the same backplane with more than one power supply)	Multipurpose Power Supply, 120/240 VAC, 125 VDC. Supports multiple multi-purpose power supplies.	Multipurpose Power Supply, 24 VDC. Supports multiple multi-purpose power supplies.	Multipurpose Power Supply, 24 VDC. Supports multiple multi-purpose power supplies.
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Universal Base Power Supply	Universal Base Power Supply	Universal Base Power Supply	Universal Base Power Supply	Universal Base Power Supply
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	2	1	2	1	1
Power Source	100-240 VAC or 125 VDC	24 VDC	100-240 VAC or 125 VDC	24 VDC	24 VDC
Redundant and Added Capacity Support	No	No	Yes, Up to 4 Multipurpose power supplies supported on a Universal base	Yes, Up to 4 Multipurpose power supplies supported on a Universal base	Yes, Up to 4 Multipurpose power supplies supported on a Universal base
Output Source	40 watts total. 30 watts max at 3.3 VDC; 30 watts max at 5 VDC; 40 watts at 24 VDC Relay, no 24 VDC isolated available.	40 watts total. 30 watts max at 3.3 VDC; 30 watts max at 5 VDC; 40 watts at 24 VDC Relay, no 24 VDC isolated available	40 watts total. 30 watts max at 3.3 VDC; 30 watts max at 5 VDC; 40 watts at 24 VDC Relay, no 24 VDC isolated available	40 watts total. 30 watts max at 3.3 VDC; 30 watts max at 5 VDC; 40 watts at 24 VDC Relay, no 24 VDC isolated available.	40 watts total. 30 watts max at 3.3 VDC; 30 watts max at 5 VDC; 40 watts at 24 VDC Relay, no 24 VDC isolated available.
Number of Redundant Power Supplies Supported	N/A	N/A	Two Multipurpose Power Supplies are supported on the Universal Base configured for redundancy	Two Multipurpose Power Supplies are supported on the Universal Base configured for redundancy	Two Multipurpose Power Supplies are supported on the Universal Base configured for redundancy



Remote Base Power Supplies

The RX3i power supply modules simply snap in just like I/O, and they work with any model CPU. Each version provides auto-ranging so there is no need to set jumpers for different incoming power levels, and they are current limiting so a direct short will shut the power supply down to avoid damage to the hardware. RX3i power supplies are tied into the performance of the CPU for simplex, fail-safe, and fault tolerance. Advanced diagnostics and built-in smart switch fusing are among the other performance and safety features.

	IC694PWR321	IC694PWR330	IC694PWR331	IC693PWR332
Product Name	Power Supply, 120/240 VAC, 125 VDC	Power Supply, 120/240 VAC, 125 VDC	Power Supply, 24 VDC	Power Supply, 12 VDC
Lifecycle Status	Active	Active	Active	Active
Module Type	Expansion Power Supply	Expansion Power Supply	Expansion Power Supply	Expansion Power Supply
Backplane Support	Remote Bases Only	Remote Bases Only	Remote Bases Only	Remote Bases Only
Power Source	100-240 VAC or 125 VDC	100-240 VAC or 125 VDC	24 VDC	12 VDC
High Capacity	No	Yes	Yes	Yes
Output Source	30 watts total; 15 watts 5 VDC; 15 watts 24 VDC relay; 20 watts 24 VDC isolated	30 watts total; 30 watts 5 V; 15 watts 24 V relay; 20 watts 24 V isolated	30 watts total; 30 watts 5 V; 15 watts 24 V relay; 20 watts 24 V isolated	30 watts total; 30 watts 5 V; 15 watts 24 V relay; 20 watts 24 V isolated
Cable Length to Redundant Power Supply Adapter	N/A	N/A	N/A	N/A
Redundant Power Supply Adapter Rack Compatibility	N/A	N/A	N/A	N/A
24 VDC Output Current Capacity	0.8 A	0.8 A	0.8 A	0.8 A



Remote Base Power Supplies

The RX3i power supply modules simply snap in just like I/O, and they work with any model CPU. Each version provides auto-ranging so there is no need to set jumpers for different incoming power levels, and they are current limiting so a direct short will shut the power supply down to avoid damage to the hardware. RX3i power supplies are tied into the performance of the CPU for simplex, fail-safe, and fault tolerance. Advanced diagnostics and built-in smart switch fusing are among the other performance and safety features.

IC693PWR328

	160331 1111320	
Product Name	Power Supply, 48 VDC	
Lifecycle Status	Active	
Module Type	Expansion Power Supply	
Backplane Support	Remote Bases Only	
Power Source	48 VDC	
High Capacity	No	
Output Source	30 watts total; 15 watts 5 V; 15 watts 24 V relay; 20 watts 24 V isolated	
Cable Length to Redundant Power Supply Adapter	N/A	
Redundant Power Supply Adapter Rack Compatibility	N/A	
24 VDC Output Current Capacity	0.8 A	
		· · · · · · · · · · · · · · · · · · ·



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694ACC300	IC694MDL230	IC694MDL250	IC694MDL231	IC694MDL240
Product Name	PACSystems RX3i DC Voltage Input Simulator, 8/16 Points	PACSystems RX3i AC Voltage Input Module, 120 VAC Isolated, 8 Point Input	PACSystems RX3i AC Voltage Input Module, 120 VAC Isolated, 16 Point Input	PACSystems RX3i AC Voltage Input Module, 240 VAC Isolated, 8 Point Input	PACSystems RX3i AC Voltage Input Module, 120 VAC, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Input Simulator	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	N/A	0-132 VAC	0-132 VAC	0-264 VAC	0-132 VAC
Input Current (mA)	N/A	14.5	14.5	15	12
Number of Points	16	8	16	8	16
	20 on/30 off	30 on/45 off	30 on/45 off	30 on/45 off	30 on/45 off
Response Time (ms)					
Trigger Voltage	N/A	74-132	74-132	148-264	74-132
Points per Common	16	1	1	1	16
	N/A	N/A	N/A	N/A	N/A
Diagnostic Supported					
ConnectorType	Switches	Terminal Block (20 screws), included with module.	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	120 mA @ 5 VDC	60 mA @ 5 VDC	60 mA @ 5 VDC	60 mA @ 5 VDC	90 mA @ 5 VDC



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL260	IC694MDL241	IC694MDL632	IC694MDL634	IC694MDL645
Product Name	PACSystems RX3i AC Voltage Input Module, 120 VAC, 32 Point Input	AC/DC Voltage Input Module, 24 VAC/VDC	PACSystems RX3i DC Voltage Input Module, 125 VDC Pos/Neg Logic, 8 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 8 Point Input	PACSystems RX3i DC Voltago Input Module, 24 VDC Pos/Neg Logic, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	0-132 VAC	0-30 VDC	0-150 VDC	0-30 VDC	0-30 VDC
Input Current (mA)	12	7	4.5	7	7
Number of Points	32	16	8	8	16
	30 on/45 off	12 on/28 off	7 on/7 off	7 on/7 off	7 on/7 off
Response Time (ms)					
Trigger Voltage	74-132	11.5-30	90-150	11.5-30	11.5-30
Points per Common	16	16	4	8	16
	N/A	N/A	N/A	N/A	N/A
Diagnostic Supported					
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	90 mA @ 5 VDC	80 mA @ 5 VDC; 125 mA @ 24 VDC	40 mA @ 5 VDC	45 mA @ 5 VDC; 62 mA @ 24 VDC Isolated Isolated	80 mA @ 5 VDC; 125 mA @ 24 VDC Isolated



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs

	IC694MDL646	IC694MDL654	IC694MDL655	IC694MDL660	IC695MDL664
Product Name	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, FAST, 16 Point Input	PACSystems RX3i DC Voltage Input Module, 5/12 VDC (TTL) Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24 VDC Pos/Neg Logic, 32 Point Input	PACSystems RX3i DC Voltage Input Module, 24VDC Positive Logic, Advanced Diagnostics, 16 Point Input
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	Universal PCI Slot Only
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Input Voltage Range	0-30 VDC	0-15 VDC	0-30 VDC	0-30 VDC	0-30 VDC
Input Current (mA)	7	3.0 @ 5 V, 8.5 @ 12 V	7	7	12.2
Number of Points	16	32	32	32	16
Response Time (ms)	1 on/1 off	1 on/1 off	2 on/2 off	0.5ms, 1.0ms, 2.0ms, 5ms, 10ms, 50ms and 100ms, selectable per module. On and off.	0.5ms, 1.0ms, 2.0ms, 5ms, 10ms, 50ms and 100ms, selectable per module. On and off.
Trigger Voltage	11.5-30	4.2-15	11.5-30	11.5-30	0.5 × VIN VDC
Points per Common	16	8	8	8	8
Diagnostic Supported	N/A	N/A	N/A	N/A	Open Wire, Short to DC Negative Input Pulse Test Short to DC Plus
Connector Type	Terminal Block (20 screws), included with module.	Fujitsu Connector	Fujitsu Connector	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBB032 or IC694TBS032
Internal Power Used	80 mA @ 5 VDC; 125 mA @ 24 VDC Isolated	5 VDC -195 mA @ 5 VDC; 12 VDC -440 mA @ 5 VDC	195 mA @ 5 VDC	300 mA @ 5 VDC	225 mA @ 5 VDC; 95 mA @ 3.3 VDC



GE offers easy-to-use analog modules and HART analog modules for control processes such as flow, temperature and pressure.

	IC694ALG232	IC694ALG233	IC695ALG600
Product Name	PACSystems RX3i Analog Input, Voltage, High Density (16 Channel) 16 Bit with advanced diagnostics	PACSystemsRX3i Analog Input, Current, High Density (16 Channel) 16 Bit with advanced diagnostics	PACSystems RX3i Analog Input. Configurable per channel for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032). Cold Junction Compensation are available for Thermocouple configurations (IC695ACC600 contains 2 CJCs)
Lifecycle Status	Active	Active	Active
Module Type	Analog Input	Analog Input	Universal Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	-10 V to +10 V, 0 to 10 V	0-20 mA, 4-20 mA, 4-20 mA Enhanced	Voltage: +50 mV, +150 mV, 0-5 V, 1-5 V, 0-10 V, +10 V; Current: 0-20 mA, 4-20 mA, +20 mA; Thermocouple Inputs: B, C, E, J, K, N, R, S, T; RTD Inputs: PT 385 / 3916, N 618 / 672, NiFe 518, CU 426: Resistance Inputs: 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms
HART Support	N/A	N/A	N/A
Channel-to-Channel Isolation	No	No	Two Groups of Four
Number of Channels	16 Single Ended, 8 Differential	16	8
Update Rate	Single Ended: 5 ms for all channels Differential: 3 ms all channels	6 ms all channels	10ms per Channel; 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.
Resolution	16 bit; ±10 V, 0.3125 mV, 1 LSB; 0-10 V, 0.3125 mV, 1 LSB	16 bit; 0-20 mA, 0.625 μA/bit; 4-20 mA, 0.5 μA/bit; 4-20 mA Enhanced, 0.5 μA/bit	11 to 16 bits, depending on configured range and A/D filter frequency
Accuracy	0.25% at 25°C (77°F)	0.25% at 25°C (77°F)	Calibrated Accuracy at 25°C. Better than 0.1% of range (except 10 ohm CU RTD) Accuracy depends on A/D filter, data format, input noise, and ambient temperature.
Input Impedance	500K Ohms (single-ended mode) 1 MegaOhms (differential mode)	250 ohms	Current 249 ohms ±1%
Input Filter Response	23 Hz (single-ended mode) 38 Hz (differential mode)	23 Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz
Notch Filter	N/A	N/A	Yes
Diagnostics	Under Range/Over Range, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Under Range/Over Range, Open Wire, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open Wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low
Internal Power Used	112 mA (maximum) @ +5 VDC	120 mA @ +5 VDC	400 mA @ 5 V; 350 mA @ 3.3 V
External Power Requirement	110 mA (maximum) +24 VDC supply connected to TB1 on IC695CHSxxx	65 mA @ 24 VDC	N/A
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	IC694TBBx32 or IC694TBSx32. Sold Separately.



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	IC695ALG608	IC695ALG616	IC695ALG628
Product Name	PACSystems RX3i Analog Input. Configurable per channel for Current or Voltage. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Analog Input. Configurable per channel for Current or Voltage. High Density (16 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Analog Input with HART Communications. Configurable per channel for Current or Voltage. High Density (8 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).
Lifecycle Status	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input with HART Communications
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	Current: 0 to 20 mA, 4 to 20 mA, \pm 20 mA; Voltage: \pm 10 V, 0 to 10 V, \pm 5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, \pm to 20 mA, \pm 20 mA; Voltage: \pm 10 V, 0 to 10 V, \pm 5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, \pm 20 mA; Voltage: \pm 10 V, 0 to 10 V, \pm 5 V, 0 to 5 V, 1 to 5 V
HART Support	N/A	N/A	Get HART Device Information (Function 1) Simplified HART Pass-Thru Command (Function 2) Enterprise HART Pass-Thru Command (Function 3)
Channel-to-Channel Isolation	One Group of Eight	One Group of Sixteen	One Group of Eight
Number of Channels	8	16	8
Update Rate	All 8 Channels at 5 msec @ 500Hz. Performance is dependent on filtering.	All 16 Channels at 9 msec @ 500Hz. Performance is dependent on filtering.	All 8 Channels at 5 msec @ 500Hz. Performance is dependent on filtering and HART enabled channels could add 6 to 8 seconds.
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	Selectable per channel
Accuracy	Calibrated Accuracy @ 13°C - 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ±10 V input types: 10 mV0 to 5 V, 1 to 5 V, ±5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ±20 mA input types: 20 µA	Calibrated Accuracy @ 13°C - 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ±10 V input types: 10 mV0 to 5 V, 1 to 5 V, ±5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ±20 mA input types: 20 µA	Calibrated Accuracy @ 13°C − 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ±10 V input types: 10 mV0 to 5 V, 1 to 5 V, ±5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ±20 mA input types: 20 µA
Input Impedance	Current 249 ohms ±1%	Current 249 ohms ±1%	Current 249 ohms ±1%
Input Filter Response	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz
Notch Filter	Yes	Yes	Yes
Diagnostics	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low
Internal Power Used	450 mA @ 5 V; 600 mA @ 3.3 V	450 mA @ 5 V; 600 mA @ 3.3 V	450 mA @ 5 V; 600 mA @ 3.3 V
External Power Requirement	N/A	N/A	N/A
Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032 Sold Separately.	IC694TBBx32, IC694TBSx32 or IC694TBC032 Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.



GE offers easy-to-use analog modules and HART analog modules for control processes such as flow, temperature and pressure.

	IC695ALG626	IC695ALG106	IC695ALG112
Product Name	PACSystems RX3i Analog Input with HART Communications. Configurable per channel for Current or Voltage. High Density (16 Channel) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Isolated Analog Input Configurable per channel for Current or Voltage. High Density (6 Isolated Channels) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).	PACSystems RX3i Isolated Analog Input. Configurable per channel for Current or Voltage. High Density (12 Isolated Channels) Requires High Density Terminal Block (IC694TBB032 or IC694TBS032).
Lifecycle Status	Active	Active	Active
Module Type	Analog Input with HART Communications	Analog Input with Channel to Channel Isolation	Analog Input with Channel to Channel Isolation
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1
Range	Current: 0 to 20 mA, 4 to 20 mA, \pm 20 mA; Voltage: \pm 10 V, 0 to 10 V, \pm 5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ±20 mA; Voltage: ±10 V, 0 to 10 V, ±5 V, 0 to 5 V, 1 to 5 V	Current: 0 to 20 mA, 4 to 20 mA, ±20 mA; Voltage: ±10 V, 0 to 10 V, ±5 V, 0 to 5 V, 1 to 5 V
HART Support	Get HART Device Information (Function 1) Simplified HART Pass-Thru Command (Function 2) Enterprise HART Pass-Thru Command (Function 3)	N/A	N/A
Channel-to-Channel Isolation	One Group of Sixteen	Yes (250 VAC continuous, 1500 VAC for 1 minute per channel)	Yes (250 VAC continuous, 1500 VAC for 1 minute per channel)
Number of Channels	16	6	12
Update Rate	All 16 Channels at 9 msec @ 500Hz. Performance is dependent on filtering and HART enabled channels could add 6 to 8 seconds.	1 ms for all channels.	1 ms for all channels
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format
Accuracy	Calibrated Accuracy @ 13°C − 33°C with 8 Hz, 12 Hz and 16 Hz filter; 0 to 10 V, ±10 V input : types 10 mV0 to 5 V, 1 to 5 V, ±5 V input types: 5 mV0 to 20 mA, 4 to 20 mA, ±20 mA input types: 20 µA	±0.1% of span at 25°C, ±0.25% of span over operating temperature range	±0.1% of span at 25°C, ±.25% of span over operating temperature range
Input Impedance	Current 249 ohms ±1%	Current = 250 ohms ±1%, Voltage >= 500k Ohms	Current = 250 ohms ±1%, Voltage >= 500k Ohms
Input Filter Response	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 500Hz	Configurable low-pass: 8Hz, 12Hz, 16Hz, 40Hz, 250Hz, and 1000Hz	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 250Hz, and 1000Hz
Notch Filter	Yes	N/A	N/A
Diagnostics	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, under range, over range, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, under range, over range, positive/negative rate of change, High, High-High, Low, Low-Low
Internal Power Used	450 mA @ 5 V; 600 mA @ 3.3 V	400 mA @ 5 V; 600 mA @ 3.3 V	800 mA @ 5 V; 600 mA @ 3.3 V
External Power Requirement	N/A	19.2 V to 30 VDC, Current required: 500 mA	19.2 V to 30 VDC, Current required: 500 mA
Connector Type	IC694TBBx32 or IC694TBSx32.	IC694TBBx32 or IC694TBSx32.	IC694TBBx32 or IC694TBSx32.

Sold Separately.

Sold Separately.

Sold Separately.

IC694ALG223



Analog I/O Modules (Input)

IC694ALG220

GE offers easy-to-use analog modules and HART analog modules for control processes such as flow, temperature and pressure.

IC694ALG222

	PACSystems RX3i Analog Input, Voltage, 4 Channel	PACSystems RX3i Analog Input, Current, 4 Channel	PACSystems RX3i Analog Input,Voltage, High Density (16 Channel)	PACSystems RX3i Analog Input, Input, Current, High Density (16 Channel)
Product Name				(10 channel)
Lifecycle Status	Active	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input	Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
	-10 V to +10 V	4-20 mA, 0-20 mA	-10 V to ± 10 V, 0 to 10 V	0-20 mA, 4-20 mA
Range				
HART Support	N/A	N/A	N/A	N/A
Channel-to-Channel Isolation	N/A	N/A	N/A	N/A
Number of Channels	4	4	1	16
Update Rate	4 ms all channels	2 ms all channels	13 ms all channels	13 ms all Channels
Resolution	12 bit; 5 mV/20 μA/bit	12 bit; 0-20 mA, 5 μA/bit; 4-20 mA, 4 μA/bit	12 bit; ±10 V, 5 mV/20 μA/bit; 0-10 V, 5 mV/20 μA/bit	12 bit; 0-20 mA, 5 μA/bit; 4-20 mA, 4 μA/bit; 4-20 mA Enhanced, 5μA/bit
Accuracy	±10 mV/40μA at 25°C (77°F)	0.1 % full scale	0.25% at 25°C (77°F)	0.25% at 25°C (77°F)
Input Impedance	>9 Megohms	250 ohms	250 ohms	250 ohms
nput Filter Response	17 Hz	325 Hz	200 Hz	200 Hz
Notch Filter	N/A	N/A	N/A	N/A
Diagnositics	N/A	N/A	N/A	N/A
Internal Power Used	27 mA @ 5 VDC; 98 mA @ 24 VDC Isolated	25 mA @ 5 VDC; 100 mA @ 24 VDC Isolated	112 mA @ 5 VDC; 4150 mA- User Supplied 24 VDC	120 mA @ 5 VDC; 65 mA-User Supplied 24 VDC
External Power Requirement	N/A	N/A	N/A	N/A
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.

IC694ALG221



 ${\sf GE}\ offers\ easy-to-use\ analog\ modules\ for\ control\ processes\ such\ as\ flow,\ temperature$ and pressure.

PACSystems RX3i Controller

	HE693ADC410	HE693ADC420
Product Name	Isolated Analog Input Module, Voltage, 1500 VAC, Isolation	Isolated Analog Input Module, Current, 1500 VAC, Isolation
Lifecycle Status	Mature	Mature
Module Type	Analog Input	Analog Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Range	±10 V	4-20 mA, ±20 mA
Number of Channels	4	4
Channel-to-Channel Isolation	1500 VAC (RMS), ±2000 VDC	1500 VAC (RMS), ±2000 VDC
Input Impedance	1 Megohm	100 ohms
A/D Type, Resolution	Integrating, 18 bits	Integrating, 18 bits
Useable Resolution	13 bits plus sign	13 bits plus sign
I/O Required	4 %AI, 4 %AQ, 16 %I	8 %AI, 8 %AQ, 16 %I
Sample Rate	45 channels/second	45 channels/second
Analog Filtering	1 KHz, 3 pole Bessel	1 KHz, 3 pole Bessel
Digital Filtering	1-128 samples/update	1-128 samples/update
Maximum Error	.05% full scale	.05% full scale
Common Mode Range	1500 VAC (RMS), ±2000 VDC	1500 VAC (RMS), ±2000 VDC
Common Mode Rejection	>100 dB	>100 dB
Power Consumption at Steady State, Maximum	.7 W @ 5 V, 1.2 W @ 24 V	.7 W @ 5 V, 1.2 W @ 24 V
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
External Power Requirement	N/A	N/A
Internal Power Used	140 mA @ 5 VDC; 50 mA @ 24 VDC Relay	140 mA @ 5 VDC; 50 mA @ 24 VDC Relay



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL310	IC694MDL330	IC694MDL340	IC694MDL390
Product Name	PACSystems RX3i AC Voltage Output Module, 120 VAC, 0.5A, 12 Point Output	PACSystems RX3i AC Voltage Output Module, 120/240 VAC, 1A, 8 Point Output	PACSystems RX3i AC Voltage Output Module, 120 VAC, 0.5A, 16 Point Output	PACSystems RX3i AC Voltage Output Module, 120/240 VAC Isolated, 2A, 5 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
	85-132 VAC	85-264 VAC	85-132 VAC	85-264 VAC
Output Voltage Range				
Number of Points	12	8	16	5
solation	N/A	N/A	N/A	Yes
	N/A	N/A	N/A	N/A
Diagnostics				
Load Current per Point	0.5 A	1 A	0.5 A	2 A
Response Time (ms)	1 on 1/2 cy off	1 on 1/2 cy off	1 on 1/2 cy off	1 on 1/2 cy off
Output Type	Triac	Triac	Triac	Triac
Polarity	N/A	N/A	N/A	N/A
Points per Common	6	4	4	1
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws) included with module.
nternal Power Used	210 mA @ 5 VDC	160 mA @ 5 VDC	315 mA @ 5 VDC	110 mA @ 5 VDC



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL350	IC694MDL732	IC694MDL734	IC694MDL740
Product Name	PACSystems RX3i AC Voltage Output Module, 120/240 VAC Isolated, 2A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic, 0.5A, 8 Point Output	PACSystems RX3i DC Voltage Output Module, 125 VDC Pos/Neg Logic, 6 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic 0.5A, 16 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
	74-264 VAC	12-24 VDC	11-150 VDC	12-24 VDC
Output Voltage Range				
Number of Points	16	8	6	16
solation	Yes	N/A	N/A	N/A
	N/A	N/A	N/A	N/A
Diagnostics				
oad Current oer Point	Per Point 2A max. @ 30°C & 1A max. @ 60°C (Linear derating)	0.5 A	1 A	0.5 A
Response Time (ms)	1 on 1/2 cy off	2 on/2 off	7 on/5 off	2 on/2 off
Dutput Type	Triac	Transistor	Transistor	Transistor
Polarity	N/A	Positive	Positive/Negative	Positive
Points per Common	1	8	1	8
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	110 mA @ 5 VDC	50 mA @ 5 VDC	90 mA @ 5 VDC	110 mA @ 5 VDC



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL741	IC694MDL742	IC694MDL752	IC694MDL753
Product Name	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Negative Logic, 0.5A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic ESCP, 1A, 16 Point Output	PACSystems RX3i DC Voltage Output Module, 5/24 VDC (TTL) Negative Logic, 0.5A, 32 Point Output	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic 0.5A, 32 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
	12-24 VDC	12-24 VDC	5, 12-24 VDC	12-24 VDC
Output Voltage Range				
Number of Points	16	16	32	32
solation	N/A	N/A	N/A	N/A
	N/A	N/A	N/A	N/A
Diagnostics				
Load Current per Point	0.5 A	1 A	0.5 A	0.5 A
Response Time (ms)	2 on/2 off	2 on/2 off	0.5 on/0.5 off	0.5 on/0.5 off
Output Type	Transistor	Transistor	Transistor	Transistor
Polarity	Negative	Positive	Negative	Positive
Points per Common	8	8	8	8
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Fujitsu Connector	Fujitsu Connector
Internal Power Used	110 mA @ 5 VDC	130 mA @ 5 VDC	260 mA @ 5 VDC	260 mA @ 5 VDC



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL758	IC694MDL754	IC695MDL765	IC694MDL930
Product Name	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic with ESCP (Self Healing) per group, 0.5 A, 32 Point Output (Two groups of 16)	PACSystems RX3i DC Voltage Output Module, 12/24 VDC Positive Logic with ESCP (Self Healing), 0.75 A, 32 Point Output	RX3i DC Voltage Output Module, 24/125 volt DC 2 A Smart Digital Output module, 16 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.O., 4 A Isolated, 8 Point Output
Lifecycle Status	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Output Voltage Range	12-24 VDC	12-24 VDC	18 to 30 VDC 105 to 132 VDC	0 to 125 VDC, 5/24/125 VDC nominal 0 to 265 VAC (47 to 63 Hz), 120/240 VAC nominal
Number of Points	32	32	16	8
Isolation	N/A	N/A	N/A	Yes
Diagnostics	Electronic Short Circuit Detection Per 16 points	Short Circuit Detection	Output Pulse Test Over temperature Failed Switch Detection Overload Detection and Shutdown No-load Detection	N/A
Load Current per Point	0.50 A	0.75 A	2 A	2 A
Response Time (ms)	0.5 on/0.5 off	0.5 on/0.5 off	1 msec maximum	15 on/15 off
Output Type	Transistor	Transistor	Transistor	Relay
Polarity	Positive	Positive	Positive	N/A
Points per Common	16	16	16	1
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.
Internal Power Used	250 mA @ 5 VDC	300 mA @ 5 VDC	540 mA @ 5.1 VDC; 152 mA @ 3.3 VDC	6 mA @ 5 VDC; 70 mA @ 24 VDC Relay



Input modules provide the interface between the PLC and external input devices such as proximity sensors, push buttons, switches, and BCD thumbwheels. Output modules provide the interface between the PLC and external output devices such as contactors, interposing relays, BCD displays and indicator lamps. GE offers a variety of modules that support different voltage ranges and types, current capacity, isolation and response time to meet your application needs.

	IC694MDL916	IC694MDL931	IC694MDL940	HE693RLY100	HE693RLY110
Product Name	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.O., 4 A Isolated, 16 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.C. and Form C, 8 A Isolated, 8 Point Output	PACSystems RX3i AC/DC Voltage Output Module, Relay, N.O., 2 A, 16 Point Output	DC/AC Voltage Relay Output Module High Current	DC/AC Voltage Relay Output Module High Current (fused)
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Output	Discrete Output	Discrete Output	Discrete Output	Discrete Output
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Output Voltage Range	5 to 125 VDC 5/24/125 VDC nominal 5 to 250 VAC (47 to 63 Hz), 120/240 VAC nominal	0 to 125 VDC, 5/24/125 VDC nominal 0 to 265 VAC (47 to 63 Hz), 120/240 VAC nominal	0 to 125 VDC, 5/24/125 VDC nominal 0 to 265 VAC (47 to 63 Hz), 120/240 VAC nominal	12-120 VAC, 12-30 VDC	12-120 VAC, 12-30 VDC
Number of Points	16	8	16	8	8
Isolation	Yes	Yes	N/A	N/A	Yes
	N/A	N/A	N/A	N/A	N/A
Diagnostics					
Load Current per Point	4 A	8 A	2 A	8 A	8 A
Response Time (ms)	10ms maximum (At nominal voltage excluding contact bounce)	15 on/15 off	15 on/15 off	11 on/11 off	11 on/11 off
Output Type	Relay	Relay	Relay	Relay	Relay
Polarity	N/A	N/A	N/A	N/A	N/A
Points per Common	1	1	4	N/A	1
Connector Type	IC694TBBx32 or IC694TBSx32. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	300 mA @ 5 VDC from backplane maximum (all outputs ON)	6 mA @ 5 VDC; 110 mA @ 24 VDC Relay	7 mA @ 5 VDC; 135 mA @ 24 VDC Relay	180 mA @ 5 VDC; 200 mA @ 24 VDC Relay	180 mA @ 5 VDC; 200 mA @ 24 VDC Relay



	IC694ALG392	IC695ALG704
Product Name	PACSystems RX3i Analog Output, Current/Voltage, 8 Channel	PACSystems RX3i Analog Output, Current/Voltage, 4 Channel
Lifecycle Status	Active	Active
Module Type	Analog Output	Analog Output
Backplane Support	No Backplane Restrictions	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1
Diagnostics	N/A	High and Low Alarm, Ramp Rate Control Clamping, Overrange and Underrange
Protection	Reverse polarity and undervoltage on external power supply	N/A
Range	0 V to +10 V, -10 V to +10 V, 0-20 mA, 4-20 mA	Current: 0 to 20 mA, 4 to 20 mA; Voltage: ± 10 V, 0 to 10 V
HART Support	N/A	N/A
Number of Channels	8	4
Channel-to-Channel Isolation	N/A	N/A
Update Rate	8 ms all channels	8 ms all channels
Resolution	16 bit; 0.312 mV/bit	±10 V: 15.9 bits; 0 to 10 V: 14.9 bits; 0 to 20 mA: 15.9 bits; 4 to 20 mA: 15.6 bits
Accuracy	0-20 mA, 4-20 mA ±0.1% at 25°C (77°F); 0-10 V, -10F + 10 V ±0.25 at 25°C (77°F)	Accurate to within 0.15% of full scale at 25°C. Accurate to within 0.30% of full scale at 60°C
Maximum Output Load	5 mA (2 K ohms)	Current -850ohm max @ Vuser = 20 V; Voltage -2k ohm max load (minimum resistance)
Output Load Capacitance	2000 pF, Inductance 1H	Current: 10uH max.; Voltage: 1uF max.
External Power Requirement	N/A	Voltage Range: 19.2 V to 30 V Current required: 160 mA
Connector Type	Terminal Block (20 screws), included with module.	IC694TBB032 or IC694TBS032. Sold Separately.
Internal Power Used	110 mA @ 5 VDC; 315 mA -User Supplied 24 VDC	375 mA @ 3.3 V (internal) 160 mA @ 24 V (external)



	IC695ALG708	IC695ALG728
Product Name	PACSystems RX3i Analog Output, Current/Voltage, 8 Channel	PACSystems RX3i Analog Output with HART Communications, Current/Voltage, 8 Channel
Lifecycle Status	Active	Active
Module Type	Analog Output	Analog Output with HART Communications
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
lumber of Slots Module Occupies on Backplane	1	1
Diagnostics	High and Low Alarm, Ramp Rate Control Clamping, Overrange and Underrange	High and Low Alarm, Ramp Rate Control, Clamping, Overrange and Underrange
Protection	N/A	N/A
Range	Current: 0 to 20 mA, 4 to 20 mA; Voltage: ±10 V, 0 to 10 V	Current: 0 to 20 mA, 4 to 20 mA; Voltage: ±10 V, 0 to 10 V
HART Support	N/A	-Get HART Device Information (Function 1) Simplified HART Pass-Thru Command (Function 2) -Enterprise HART Pass-Thru Command (Function 3)
Number of Channels	8	8
Channel-to-Channel Isolation	N/A	N/A
Update Rate	8 ms all channels	8 ms all channels and HART enabled channels could add 6 to 8 seconds.
Resolution	10 V: 15.9 bits; 0 to 10 V: 14.9 bits; 0 to 20 mA: 15.9 bits; 4 to 20 mA: 15.6 bits	±10 V: 15.9 bits; 0 to 10 V: 14.9 bits; 0 to 20 mA: 15.9 bits; 4 to 20 mA: 15.6 bits
Accuracy	Accurate to within 0.15% of full scale at 25°C. Accurate to within 0.30% of full scale at 60°C	Accurate to within 0.15% of full scale at 25°C. Accurate to within 0.30% of full scale at 60°C
Maximum Output Load	Current -850ohm max @ Vuser = 20 V; Voltage -2k ohm max load (minimum resistance)	Current -850ohm max @ Vuser = 20 V; Voltage -2k ohm max load (minimum resistance)
Output Load Capacitance	Current: 10uH max.; Voltage: 1uF max.	Current: 10uH max.; Voltage: 1uF max.
External Power Requirement	Voltage Range: 19.2 V to 30 V Current required: 315 mA	Voltage Range: 19.2 V to 30 V Current required: 315 mA
Connector Type	IC694TBB032 or IC694TBS032. Sold Separately	IC694TBB032 or IC694TBS032. Sold Separately.
nternal Power Used	375 mA @ 3.3 V (internal) 315 mA @ 24 V (external)	375 mA @ 3.3 V (internal) 315 mA @ 24 V (external)



	IC695ALG808	IC694ALG390	IC694ALG391
Product Name	PACSystems RX3i Isolated Analog Output, Current/Voltage, 8 Isolated Channels	PACSystems RX3i Analog Output, Voltage, 2 Channel	PACSystems RX3i Analog Output, Current, 2 Channel
Lifecycle Status	Active	Active	Active
Module Type	Analog Output with Channel to Channel Isolation	Analog Output	Analog Output
Backplane Support	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1
Diagnostics	High and Low Alarm, Ramp Rate Control, Clamping, Overrange and Underrange	N/A	N/A
Protection	N/A	N/A	N/A
Range	Current: 0 to 20 mA, 4 to 20 mA; Voltage: ±10 V, 0 to 10 V	-10 V to +10 V, 4-20 mA	1-5 V and 0-5 V, 0-20 mA, 4-20 mA
HART Support	N/A	N/A	N/A
Number of Channels	8	2	2
Channel-to-Channel Isolation	Yes (250 VAC continuous, 1500 VAC for 1 minute per channel)	N/A	N/A
Update Rate	8 ms all channels (1 msec per channel)	5 ms all channels	5 ms all channels
Resolution	± 10 V @ 15.9 bits minimum 0 to 10 V @ 14.9 bits minimum 0 to 20 mA @ 15.9 bits minimum 4 to 20 mA @ 15.6 bits minimum	12 bit; 2.5 mV/bit	12 bit;0-20 mA, 5μA/bit
Accuracy	Accurate to within ±0.1% of span at 25C, ± 0.25% of span over operating temperature range	±5 mV at 25°C (77°F)	0-20 mA, ±8 μA at 25°C (77°F); 0-20 mA, 4-20 mA ±0.1% at 25°C (77°F)
Maximum Output Load	Current: 1350 ohm maximum resistance, 10uH max inductance Voltage: 2k Ohm minimum resistance, 1uF max capacitance	5 mA (2 K ohms)	5 mA (2 K ohms)
Output Load Capacitance	Current: 10uH max.; Voltage: 1uF max.	2000 pF	2000 pF, Inductance 1H
External Power Requirement	500 mA @ 24 VDC	N/A	N/A
Connector Type	IC694TBBx32 or IC694TBSx32 Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	450 mA @ 3.3 V Maximum, all channels on	32 mA @ 5 VDC; 120 mA @ 24 VDC Isolated	30 mA @ 5 VDC; 215 mA 24 VDC Isolated



HE693DAC410	HE693DAC420
Isolated Analog Output Module, Voltage	Isolated Analog Output Module, Current
Active	Active
Analog Output	Analog Output
No Backplane Restrictions	No Backplane Restrictions
1	1
N/A	N/A
N/A	N/A
±10 V	4-20 mA or 0-20 mA
N/A	N/A
4	4
1500 VAC (RMS), ±2000 VDC	1500 VAC (RMS), ±2000 VDC
N/A	N/A
1.2 5 mV	2.0 μA (4-20 mA); 2.5 μA (±20 mA)
N/A	N/A
N/A	N/A
N/A	N/A
N/A	2-32 VDC
Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
500 mA @ 5 VDC; 150 mA @ 24 VDC Relay	150 mA @ 5 VDC; 110 mA @ 24 VDC Relay
	Isolated Analog Output Module, Voltage Active Analog Output No Backplane Restrictions 1 N/A N/A *10 V N/A 4 1500 VAC (RMS), ±2000 VDC N/A 1.2 5 mV N/A N/A N/A N/A N/A N/A N/A N/



Analog Mixed I/O Modules (Input and Output)

The analog mixed modules (four in and two out) are available with or without advanced diagnostics. The advanced diagnostics includes alarms, open wire, rate of change, over range and under range. Additional features include 16 bit resolution, analog output clamp limits and output ramp mode option.

	IC694ALG542	IC694ALG442
Lifecycle Status	Active	Active
Module Type	Analog Combination 4 In and 2 Out with Advanced Diagnostics, Output Clamp and Ramp Control	Analog Combination 4 In and 2 Out
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Range	0 V to +10 V, -10 V to +10 V, 0-20 mA, 4-20 mA per Channel	0 V to +10 V, -10 V to +10 V, 0-20 mA, 4-20 mA per Channel
Channel-to-Channel Isolation	N/A	N/A
Number of Channels	4 in/2 out	4 in/2 out
Update Rate	2ms all channels	2ms all channels
Resolution	(Input)16 bit; 0 V to 10 V, 0.3125 mV/bit; -10 V to +10 V, 0.3125 mV/bit; 0-20 mA, 0.625 μ A 4-20 mA 0.5 μ A/bit (Output) 16 bit; 0 to 20 mA: 0.625 μ A; 4 to 20 mA: 0.5 μ A; -10 V to +10 V: 0.3125 mV; 0 to +10 V: 0.3125 mV	(Input)12 bit; 0 V to 10 V, 2.5 mV/bit; -10 V to +10 V, 5 mV/bit; 0-20 mA, 4-20 mA 5 μA/bit (Output) 16 bit; 0.312 mV/bit; 4-20 mA 0.5 μA/bit; 0-20 mA 0.625 μA/bit
Accuracy	Current Input 0 to 20 mA ±0.25% of full scale @ 25°C (77°F); ±0.5% of full scale over specified operating temperature range Current Input 4 to 20 mA ±0.25% of full scale @ 25°C (77°F); ±0.5% of full scale over specified operating temperature range 4 to 20 mA Enhanced Mode ±0.25% of full scale @ 25°C (77°F); ±0.5% of full scale over specified operating temperature range Current Output ±0.1% of full scale @ 25°C (77°F), typical ±0.25% of full scale @ 25°C (77°F), maximum ±0.5% of full scale over operating temperature range (maximum) Voltage Output ±0.25% of full scale @ 25°C (77°F), typical ±0.5% of full scale @ 0.25°C (77°F), maximum ±1.0% of full scale over operating temperature range (maximum)	(Input) 0.25% at 25°C (77°F) (Output) 0-20 mA, 4-20 mA ±0.1% at 25°C (77°F)
Input Impedence	Current mode - 250 ohms Voltage mode - 800 K ohms	Current mode - 250 ohms Voltage mode - 800 K ohms
Input Filter Response	Current mode - 55 Hz Voltage mode - 55 Hz	Current mode - 38 Hz Voltage mode - 38 Hz
Maximum Output Load	Voltage: 5 mA (2 K ohms) Current Inductance:1 H (maximum)	Voltage: 5 mA (2 K ohms) Current Inductance:1 H (maximum)
Output Load Capacitance	Voltage:1 μ F (maximum) Current: 2000 pF (maximum)	Voltage:1 μF (maximum) Current: 2000 pF (maximum)
Diagnostics	Under Range/Over Range, Open Wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	N/A
Internal Power Used	95 mA @ 5 VDC; 150 mA external 24 VDC Isolated	95 mA @ 5 VDC; 150 mA external 24 VDC Isolated
External Power Requirement	24VDC: Current: 5 μA/V (typical), 10 μA/V (maximum) Voltage: 25 mV/V (typical), 50 mV/V (maximum)	24VDC: Current: 5 μA/V (typical), 10 μA/V (maximum) Voltage: 25 mV/V (typical), 50 mV/V (maximum)
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.



Millivolt I/O Modules

The Millivolt Input Modules allow Millivolt level signals, such as bridged strain gages (load cells) to be directly connected to the PLC without external signal processing (transducers, transmitters, etc.) All analog and digital processing of the signal is performed on the module.

	IC695ALG600 Millivolt	IC695ALG306 Millivolt
Product Name	Universal Analog and configurable for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations (IC695ACC600 contains 2 CJCs)	Isolated Thermocouple Input module provides six isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±150mV or ±50mV.
Lifecycle Status	Active	Active
Module Type	Millivolt Input	Strain Gage Input
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1
Range	±150mV or ±50mV	±150mV or ±50mV
Diagnostics	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low
Channel-to-Channel Isolation	Two Groups of Four	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second
Number of Channels	8	6
Notch Filter	Yes	From 2.3 Hz to 28 Hz per channel
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format)	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format)
Accuracy	Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature.	$\pm 0.1\%$ of voltage span at 25°C. $\pm 0.25\%$ of span over temperature range.
Input Impedance	>1M ohm	Voltage: >=500k ohm
I/O Required	N/A	N/A
A/D Conversion Type	Sigma Delta	Sigma Delta
A/D Conversion Time	(Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	15 msec @ 28 Hz to 120 msec @ 2.3 Hz
Strain Gages Supported	Yes	Yes
Maximum Normal Voltage Input	N/A	N/A
Maximum Voltage Input	±14.5 VDC continuous	N/A
Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.
Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	150 mA @ 5V; 400 mA @ 3.3V



Millivolt I/O Modules

The Millivolt Input Modules allow Millivolt level signals, such as bridged strain gages (load cells) to be directly connected to the PLC without external signal processing (transducers, transmitters, etc.) All analog and digital processing of the signal is performed on the module.

	IC695ALG312 Millivolt	HE693ADC409
roduct Name	Isolated Thermocouple Input module provides twelve isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±150mV or ±50mV.	Analog I/O Module, Millivolt Input
ifecycle Status	Active	Active
lodule Type	Strain Gage Input	Millivolt Input
ackplane Support	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions
lumber of Slots Module Occupies on Backplane	1	1
ange	±150mV or±50mV	± 25 mV, ± 50 mV and ± 100 mV
liagnostics	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	N/A
hannel-to-Channel Isolation	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	N/A
lumber of Channels	12	4
lotch Filter	From 2.3 Hz to 28 Hz per channel	N/A
esolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	3 μV, 6μV, 9μV (respectively)
ccuracy	$\pm 0.1\%$ of voltage span at 25°C $\pm 0.25\%$ of span over temperature range.	±0.5%
nput Impedance	Voltage: >=500k ohm	>20 Mohms
O Required	N/A	4% AI
/D Conversion Type	Sigma Delta	Integrating
J/D Conversion Time	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	35 Channels/second
train Gages Supported	Yes	Bridged (load cells)
laximum Normal Voltage Input	N/A	100 mV
laximum Voltage Input	N/A	±35 V
onnector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	Terminal Block (20 screws), included with module.
nternal Power Used	300 mA @ 5 V; 400 mA @ 3.3 V	100 mA @ 5 VDC
O Required //D Conversion Type //D Conversion Time train Gages Supported flaximum Normal Voltage Input flaximum Voltage Input	N/A Sigma Delta 15 msec @ 28 Hz to 120 msec @ 2.3 Hz Yes N/A N/A N/A IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	4% Al Integrating 35 Channels/second Bridged (load cells) 100 mV ±35 V Terminal Block (20 screws), included with mod



RTD I/O Modules

The RTD Input Modules provide RTD inputs that allow the direct connection of 2 and $\hbox{3-wire RTD temperature sensors without using external signal processing (transducers,}\\$ transmitters, etc.). All analog and digital processing of the RTD signal is performed on the module.

	IC695ALG600 RTD	IC695ALG508 RTD	HE693RTD600
Product Name	Universal Analog and configurable for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations (IC695ACC600 contains 2 CJCs)	Isolated RTD Input module (also supports Resistive) provides eight isolated differential Resistive or RTD input channels. Each channel can be individually configured for 2, 3, 4 wire RTD or Resistance.	RTD Input Module, Low Resolution
Lifecycle Status	Active	Active	Active
Module Type	RTD Input	RTD (and Resistive) Input Channel to Channel Isolation	RTD Input
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1
Number of Channels	8	8	6
RTD Types Supported	2 and 3 wire PT 385 / 3916, N 618 / 672, NiFe 518, CU 426	2, 3 and 4 wire 50, 100, 200, 500, and 1000 ohm Pt 385; 50, 100, 200, 500, and 1000 ohm Pt 391.6; 100, 200, 500, and 1000 ohm Ni 618; 120 ohm Ni 672; 604 ohm NiFe 518; 10, 50 and 100 ohm Cu 426	3-wire, Pt-100E, Pt-100C, Pt-100Z, Pt-1000, Cu-10, Cu-50, PT-100, Cu-53, Cu-100, Ni-120, TD5R, TD5R, Pt-90 (MIL-7990)
Diagnostics	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low	N/A
Channel-to-Channel Isolation	Two Groups of Four	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	N/A
Notch Filter	Yes	N/A	N/A
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	0.5°C or 0.5°F
Accuracy	Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature.	Calibrated Accuracy at 25°C. Typical is $\pm 0.5\%$	±0.5°C, typical
Input Impedance	>1M ohm	N/A	>1000 Megohms
I/O Required	N/A	N/A	6 %AI
Fault Protection	N/A	N/A	Zener Diode Clamp
Update Time	10ms per Channel; 4 Channels = 40ms (1KHz filter)127ms per Channel * 4 Channels = 508ms (8Hz filter)Channels that are disabled are not scanned, shortening scan time.	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	50 Channels/second
A/D Conversion Type	Sigma Delta	Sigma Delta	18 bit, integrating
Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	Terminal Block (20 screws), included with module.
Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	150 mA @ 5 V; 300 mA @ 3.3 V	70 mA @ 5 VDC



RTD I/O Modules

The RTD Input Modules provide RTD inputs that allow the direct connection of 2 and $\hbox{3-wire RTD temperature sensors without using external signal processing (transducers,}\\$ transmitters, etc.). All analog and digital processing of the RTD signal is performed on the module.

	HE693RTD601	HE693RTD660
	RTD Input Module, High Resolution	RTD Input Module, Isolated
Product Name		
Lifecycle Status	Active	Active
Module Type	RTD Input	RTD Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Number of Channels	6	6
RTD Types Supported	3-wire, Pt-100E, Pt-100C, Pt-100Z, Pt-1000, Cu-10, Cu-50, PT-100, Cu-53, Cu-100, Ni-120, TD5R, TD5R, Pt-90 (MIL-7990)	3 wire, Pt-100E, Pt-100C, Ni-120, Cu-10, Pt-1000,TD5R Si
Diagnostics	N/A	N/A
Channel-to-Channel Isolation	N/A	5 VAC
Notch Filter	N/A	None
Resolution	0.125°C , 0.1°C, or 0.1°F	0.05°C, 0.05°F, 0.1°C, 0.1°F, 0.5°C or 0.5°F
Accuracy	±0.5°C, typical	±0.3°C
Input Impedance	>1000 Megohms	>1000 Megohms
/O Required	6 %AI	6% AI, 6% AQ, 16% I
Fault Protection	Zener Diode Clamp	Suppression Diode
	50 Channels/second	50 Channels/second
Update Time		
A/D Conversion Type	18 bit, integrating	18 bit, integrating
Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	70 mA @ 5 VDC	200 mA @ 5 VDC



Strain Gage I/O Modules

The Millivolt Input Modules allow Millivolt level signals, such as bridged strain gages (load cells) to be directly connected to the PLC without external signal processing (transducers, transmitters, etc.) All analog and digital processing of the signal is performed on the module.

Product Name Universal Randang and configurable for Currents, Voltage, RTD, Thermocouple and Resistive, bid possibly (R Shandel) Requires Cold, thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple configurations of inputs from: Thermocouple configurations of inputs from: Thermocouple types: Jr. St. F. R. S. S. R. N. or Cand Voltage: 2150mV or ±250mV. School of the Current St. R. S. R. N. or Cand Voltage: 2150mV or ±250mV. Active Active </th <th></th> <th>IC695ALG600 Strain Gage</th> <th>IC695ALG306 Strain Gage</th> <th>IC695ALG312 Strain Gage</th>		IC695ALG600 Strain Gage	IC695ALG306 Strain Gage	IC695ALG312 Strain Gage
Module Type Strain Gage Input Strain Gage Input Strain Gage Input Backplane Support Universal Backplane Only, Uses PCI Bus. Universal Backplane Only, Uses PCI Bus. Universal Backplane Only, Uses PCI Bus. Number of Slots Module Occupies on Backplane 1 1 1 Range ±150mV or ±50mV ±150mV or ±50mV ±150mV or ±50mV Bagnes ±150mV or ±50mV ±150mV or ±50mV ±150mV or ±50mV Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Channel-to-Channel Two Groups of Four 250 VAC Continuous 250 VAC Continuous 1500 VAC 1 minute 1500 VAC 1 minute 1500 VAC 1 minute 2500 VAC Continuous 8 8 6 12 8 8 6 12 8 9 Jit IEEE floating point or 16-bit integer (in 32-bit field input data format in put may a 25°C, Eetter than 0.1% of range, Accuracy depends on A/D filter, data format input noise, and ambient temperature. 102-bit field input data format ± ±0.25% of span over temperature range. Input Impedance N/A N/A N/A N/A 4/O Conve	Product Name	for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations	provides six isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage:	provides twelve isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage:
Backplane Support Universal Backplane Only, Uses PCI Bus. Concept Bus Publication Concept Bus Publication And Conversion And Conversion Publication 1500 WAC Individually Publication And Individually Publication Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Backplane Only, Uses PCI Bus. Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Bush Publication Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Bush Publication Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Bush Publication Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Publication Open wire short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Universal Publication Open wire short	Lifecycle Status	Active	Active	Active
Number of Slots Module 1	Module Type	Strain Gage Input	Strain Gage Input	Strain Gage Input
Occupies on Backplane 1 1 1 Range ±150MV or ±50mV ±150mV or ±50mV ±150mV or ±50mV Diagnostics Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/hegative rate of change, High, High-High, Low, Low-Low Open wire store of change, High, High-High, Low, Low-Low Open wire store of change, High, High-High, Low, Low-Low Open wire store of change, High, High-High, Low, Low-Low Open shorts of change, High, High-High, Low Low-Low Open shorts of change, High, High-High, Low Low-Low 250 WC Continuous 250 WC Continuous 250 WC Continuous	Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Diagnostics Diagnostics Diagnostics Diagnostics Channel-to-Channel Isolation Two Groups of Four Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 1500 VAC 1 minute 1500 VAC 1 minute 1500 VAC 1 minute 2550 VDC 1 second 255		1	1	1
Diagnostics rate of change, High, High-High, Low, Low-Low of change, High, High-High, Low, Low-Low rate of change, High, High-High, Low, Low-Low Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 1500 VAC 1 minute 1500 VAC 1 minute 2550 VDC 1 second 2550 VDC 1 second Number of Channels 8 6 12 Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field input data format (in 32-bit field) input data format format, input noise, and ambient temperature. 1-01% of voltage span at 25°C. ±0.1% of voltage span at 25°C	Range	±150mV or ±50mV	±150mV or ±50mV	±150mV or ±50mV
Station Stat	Diagnostics	rate of change, High, High-High,	of change, High, High-High,	rate of change, High, High-High,
Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature. ±0.1% of voltage span at 25°C. ±0.1% of voltage span at 25°C. Input Impedance >1M ohm Voltage: >=500k ohm Voltage: >=500k ohm I/O Required N/A N/A N/A A/D Conversion Type Sigma Delta Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels that are disabled are not scanned, shortening scan time. 120 msec @ 28 Hz to 15 msec @ 28 Hz to Strain Gages Supported Yes Yes Yes Maximum Normal Voltage Input 1/A S VOLT Continuous N/A N/A Maximum Voltage Input ±14.5 VDC continuous N/A N/A Connector Type 1C694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. Sold Separately. Sold Separately.		Two Groups of Four	1500 VAC 1 minute	1500 VAC 1 minute
Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format input Impedance 25°C. 20.1% of voltage span at 25°C. 20.2% of span over temperature range. 20.25% of s	Number of Channels	8	6	12
Accuracy of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Input Impedance >1M ohn Voltage: >=500k ohm Voltage: >=500k ohm Voltage: >=500k ohm I/O Required N/A N/A N/A N/A N/A A/D Conversion Type Sigma Delta Sigma Delta Sigma Delta Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels 120 msec @ 2.3 Hz 120 msec @ 2.3 Hz A/D Conversion Time Yes Yes Yes Yes Maximum Normal Voltage Input This is a sigma Delta Sigm	Resolution	0.	5.	0.
N/A N/A A/D Conversion Type Sigma Delta Sigma Delta Sigma Delta A/D Conversion Type (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels sidsabled are not scanned, shortening scan time. Strain Gages Supported Yes Yes Yes Yes Yes Maximum Normal Voltage Input Connector Type 1C694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. N/A N/A N/A N/A N/A N/A N/A N/	Accuracy	of range. Accuracy depends on A/D filter, data	±0.25% of span over	±0.25% of span over
A/D Conversion Type Sigma Delta Sigma Delt	Input Impedance	>1M ohm	Voltage: >=500k ohm	Voltage: >=500k ohm
A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels that are disabled are not scanned, shortening scan time. Strain Gages Supported Yes Yes Yes Yes Maximum Normal Voltage Input £14.5 VDC continuous N/A N/A N/A N/A N/A N/A N/A Connector Type IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. Strain Gages SHz to 15 msec @ 28 Hz to 120 msec @ 2.3 Hz 120 msec @ 2.5 Hz 120 msec @ 2.	I/O Required	N/A	N/A	N/A
A/D Conversion Time lead resistance) 10ms per Channel 4 Channels 120 msec @ 2.3 Hz 120 msec @ 2.3 Hz Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time. Strain Gages Supported Yes Yes Yes Maximum Normal Voltage Input ±14.5 VDC continuous N/A N/A N/A Connector Type IC694TBSx32, IC694TBSx32 or IC694TBC032. Sold Separately. Sold Separately. Sold Separately. Sold Separately. Strain Gages Supported Yes Yes Yes Yes Yes Yes Yes Yes N/A N/A N/A N/A N/A N/A N/A Sold Separately. Sold Separately. Sold Separately. Sold Separately. Sold Separately. Sold Separately Sold Sep	A/D Conversion Type	Sigma Delta	Sigma Delta	Sigma Delta
Maximum Normal N/A N/A N/A N/A Voltage Input til 4.5 VDC continuous N/A N/A N/A Connector Type VG94TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. Sold Separately. Sold Separately.	A/D Conversion Time	lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are		
Maximum Voltage Input ±14.5 VDC continuous N/A N/A Connector Type IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	Strain Gages Supported	Yes	Yes	Yes
Connector Type IC694TBBx32, IC694TBSx32 or IC694TBC032. IC694TBBx32, IC694TBSx32 or IC694TBC032. IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. Sold Separately. Sold Separately.		N/A	N/A	N/A
Connector Type Sold Separately. Sold Separately. Sold Separately.	Maximum Voltage Input	±14.5 VDC continuous	N/A	N/A
Internal Power Used 400 mA @ 5 V; 350 mA @ 3.3 V 150 mA @ 5 V; 400 mA @ 3.3 V 300 mA @ 5 V; 400 mA @ 3.3 V	Connector Type			
	Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	150 mA @ 5 V; 400 mA @ 3.3 V	300 mA @ 5 V; 400 mA @ 3.3 V



Strain Gage I/O Modules

The Millivolt Input Modules allow Millivolt level signals, such as bridged strain gages (load cells) to be directly connected to the PLC without external signal processing (transducers, transmitters, etc.) All analog and digital processing of the signal is performed on the module.

	IC695ALG412	HE693STG883	HE693STG884
Product Name	Isolated Thermocouple Input module provides twelve isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±150mV or ±50mV. Offers a 10 dB improvement in noise rejection compared to ALG312 thermocouple inputs.	Analog I/O Module, Strain Gage	Analog I/O Module, Strain Gage
ifecycle Status	Active	Active	Active
Module Type	Strain Gage Input	Strain Gage Input	Strain Gage Input
Backplane Support	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1
Range	±50mV	N/A	N/A
Diagnostics	Open wire, Short Circuit, Positive/Negative rate of Change, High, High-High, Low, Low-Low	N/A	N/A
Channel-to-Channel solation	Channel to Channel Isolation. 250VAC Continuous; 1500VAC 1 minute; 2550VDC 1 second	N/A	N/A
Number of Channels	12	8	8
Resolution	32-bit IEEE floating point or 16 bit integer (in 32 bit field) input data format	$0.6~\mu\text{V}, 0.8~\mu\text{V}, 0.9~\mu\text{V}$ (respectively)	0.8 μ V, 1.6 μ V, 3.2 μ V (respectively)
Accuracy	± 0.1% of voltage span at 25 °C. ± 0.25% of span over temperature range.	±0.3%	±0.3%
nput Impedance	Voltage: >=500k ohm	>1000 Mohms	>1000 Mohms
/O Required	N/A	8% AI, 16% I, 8% AQ, 16% Q	8% AI, 16% I, 8% AQ, 16% Q
A/D Conversion Type	Sigma Delta	Integrating	Integrating
A/D Conversion Time	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	35 Channels/second	35 Channels/second
Strain Gages Supported	Yes	Bridged (load cells)	Bridged (load cells)
Maximum Normal Voltage Input		100 mV	100 mV
Maximum Voltage Input		±35 V	±35 V
Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	425 mA @ 5 V; 400 mA @ 3.3 V	60 mA @ 5 VDC; 30 mA @ 24 VDC Relay	60 mA @ 5 VDC; 30 mA @ 24 VDC Rela



Temperature Control Modules

The Temperature Control Module (TCM), is a high performance control module providing eight channels of thermocouple input and eight channels of control output in a single RX3i module. Each channel can operate in closed or open loop mode relieving the PLC of providing the temperature control functions. The module also supports Autotuning.

	IC693TCM302	IC693TCM303
Product Name	PACSystems RX3i Temperature Control Module, (8) T/C, (1) RTD and (8) 24 VDC Output	PACSystems RX3i Temperature Control Module, Extended Range, (8) T/C, (1) RTD and (8) 24 VDC Output
Lifecycle Status	Mature	Mature
Module Type	Temperature Control	Temperature Control
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Number of Channels	8 T/C In/ 8 DC Out	8 T/C In/ 8 DC Out
Range	J=0-600°C K=0-1050°C L=0-600°C	J=0-450°C K=0-600°C L=0-450°C
Output Voltage Range	18 to 30 volts DC	18 to 30 volts DC
Load Current per Point	100 mA maximum sourcing	100 mA maximum sourcing
Diagnostics	Open thermocouple and reverse connection detection capability Detection and indication of out-of-tolerance temperature readings	Open thermocouple and reverse connection detection capability Detection and indication of out-of-tolerance temperature readings
Connector Type	Two 20 pin connectors (screw type)	Two 20 pin connectors (screw type)
Internal Power Used	150 mA @ 5 VDC	150 mA @ 5 VDC

IC695ALG412

Isolated Thermocouple Input

module provides twelve isolated

IC695ALG600 Thermocouple

Universal Analog and configurable

for Current, Voltage, RTD,



Thermocouple I/O Modules

The Thermocouple Input Modules allow thermocouple temperature sensors to be directly connected to the PLC with external signal processing (transducers, transmitters, etc.). The module performs all analog and digital processing of the thermocouple signal. The enhanced thermocouple input modules add isolation or high-resolution. On these modules, each channel can be configured for a specific type of sensor wire. An autodetect external AD592 cold junction compensation feature is also available.

IC695ALG312

Isolated Thermocouple Input

module provides twelve isolated

Product Name	Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations (IC695ACC600 contains 2 CJCs)	differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±150mV or ±50mV.	differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±150mV or ±50mV.	differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: ±50mV. The ALG412 offers a 10dB improvement in noise rejection compared to the ALG312 thermocouple input module.
Lifecycle Status	Active	Active	Active	ACtive
Module Type	Thermocouple Input	Thermocouple Input	Thermocouple Input	Thermocouple Input
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1	1
Range	B, C, E, J, K, N, R, S, T	J, K, T, E, R, S, B, N, or C	J, K, T, E, R, S, B, N, or C	J, K, T, E, R, S, B, N, or C
Diagnostics	Open wire, Short Circuit, Positive/ Negative Rate of Change, High, High- High, Low, Low-Low	Open wire, Short Circuit, Positive/ Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/ Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/ Negative Rate of Change, High, High-High, Low, Low-Low
Number of Channels	8	6	12	12
Channel-to-Channel Isolation	Two Groups of Four	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second
Common Mode Rejection	120dB minimum @ 50/60 Hz with 8 Hz filter 110dB minimum @ 50/60 Hz with 12 Hz filter	2.3 Hz filter, 50/60Hz: 100 dB 4 Hz filter, 50Hz: 100 dB 4.7 Hz filter, 60Hz: 100 dB	2.3 Hz filter, 50/60Hz: 100 dB 4 Hz filter, 50Hz: 100 dB 4.7 Hz filter, 60Hz: 100 dB	All filters, 50/60 Hz: 110 dB
Chanel to Channel Crosstalk		70 dB minimum	70 dB minimum	70 dB minimum
Notch Filter	Yes	From 2.3 Hz to 28 Hz per channel	From 2.3 Hz to 28 Hz per channel	From 2.3 Hz to 28 Hz per channel
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format
Accuracy	Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature.	±0.1% of voltage span at 25°C. ±0.25% of span over temperature range.	±0.1% of voltage span at 25°C ±0.25% of span over temperature range.	±0.1% of voltage span at 25°C ±0.25% of span over temperature range.
Update Rate	10ms per Channel; 4 Channels = 40ms (1KHz filter)127ms per Channel * 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	10ms per Channel; 4 Channels = 40ms (1KHz filter)127ms per Channel * 4 Channels = 508ms (8Hz filter)Channels that are disabled are not scanned, shortening scan time.	10ms per Channel; 4 Channels = 40ms (1KHz filter)127ms per Channel * 4 Channels = 508ms (8Hz filter)Channels that are disabled are not scanned, shortening scan time.	Configurable from 15 msec to 120 msec.
I/O Required	N/A	N/A	N/A	N/A
A/D Conversion Type	Sigma Delta	Sigma Delta	Sigma Delta	Sigma Delta
A/D Conversion Time	(Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	15 msec @ 28 Hz to 120 msec @ 2.3 Hz
Connector Type	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.
Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	225 mA @ 5V; 400 mA @ 3.3V	425mA @ 5V; 400 mA @ 3.3V	425mA @ 5V; 400 mA @ 3.3V

IC695ALG306

Isolated Thermocouple Input

module provides six isolated



Thermocouple I/O Modules

The Thermocouple Input Modules allow thermocouple temperature sensors to be directly connected to the PLC with external signal processing (transducers, transmitters, etc.). The module performs all analog and digital processing of the thermocouple signal. The enhanced thermocouple input modules add isolation or high-resolution. On these modules, each channel can be configured for a specific type of sensor wire. An autodetect external AD592 cold junction compensation feature is also available.

HE693THM166	HE693THM409	HE693THM449
Analog I/O Thermocouple	Analog I/O Thermocouple	Analog I/O Thermocouple
Input Module	Input Module	Input Module

Product Name

Lifecycle Status	Active	Active	Active
Module Type	Thermocouple Input	Thermocouple Input	Thermocouple Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1
Range	J, K, N, T, E, R, S, B, C, X	J, K, N, T, E, R, S,	J, K, N, T, E, R, S,
Diagnostics	Yes	No	Yes
Number of Channels	16	4	4
Channel-to-Channel Isolation	N/A	N/A	N/A
Common Mode Rejection	N/A	N/A	N/A
Channel to Channel Crosstalk	N/A	N/A	N/A
Notch Filter	N/A	N/A	N/A
Resolution	0.5°C or 0.5°F	0.5°C or 0.5°F	0.5°C or 0.5°F
	±0.5°C, typical (J, K, N, T)	±0.5°C, typical (J, K, N, T)	±0.5°C, typical (J, K, N, T)
Accuracy			
	N/A	N/A	N/A
Update Rate			
I/O Required	16% AI, 16% I	4% AI	4% AI, 16% I
A/D Conversion Type	Integrating	Integrating	Integrating
	40 Channels/second	40 Channels/second	40 Channels/second

A/D Conversion Time

Connector Type	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.	Terminal Block (20 screws), included with module.
Internal Power Used	80 mA @ 5 VDC; 30 mA @ 24 VDC Relay	80 mA @ 5 VDC; 60 mA @ 24 VDC Relay	80 mA @ 5 VDC; 60 mA @ 24 VDC Relay



Thermocouple I/O Modules

The Thermocouple Input Modules allow thermocouple temperature sensors to be directly connected to the PLC with external signal processing (transducers, transmitters, etc.). The module performs all analog and digital processing of the thermocouple signal. The enhanced thermocouple input modules add isolation or high-resolution. On these modules, each channel can be configured for a specific type of sensor wire. An autodetect external AD592 cold junction compensation feature is also available.

HE693THM809	HE693THM884	HE693THM888	HE693THM889
Analog I/O Thermocouple	Analog I/O Thermocouple	Analog I/O Thermocouple	Analog I/O Thermocouple
Input Module	Input Module (Enhanced)	Input Module (Enhanced)	Input Module

Product Name

Lifecycle Status	Active	Active	Active	Active
Module Type	Thermocouple Input	Thermocouple Input	Thermocouple Input	Thermocouple Input
Backplane Support	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Range	J, K, N, T, E, R, S	J, K, N, T, E, R, S, B, C	J, K, N, T, E, R, S, B, C	J, K, N, T, E, R, S
Diagnostics	No	Yes	Yes	Yes
Number of Channels	8	8	8	8
Channel-to-Channel Isolation	N/A	N/A	N/A	N/A
Common Mode Rejection	N/A	N/A	N/A	N/A
Channel to Channel Crosstalk	N/A	N/A	N/A	N/A
Notch Filter	N/A	None	60 Hz	N/A
Resolution	0.5°C or 0.5°F	N/A	N/A	0.5°C or 0.5°F
Accuracy	±0.5°C, typical (J,K,N,T)	N/A	N/A	±0.5°C, typical (J,K,N,T)
	N/A	N/A	N/A	N/A
Update Rate				
I/O Required	8% AI	8% AI, 8% AQ, 16% I	8% AI, 8% AQ, 16% I	8% AI, 16% I
A/D Conversion Type	Integrating	Integrating	Integrating	Integrating
	40 Channels/second	N/A	N/A	40 Channels/second
A/D Conversion Time				
Connector Type	Terminal Block (20 screws), included with module.			
Internal Power Used	80 mA @ 5 VDC; 60 mA @ 24 VDC Relay	100 mA @ 5 VDC; 60 mA @ 24 VDC Relay	100 mA @ 5 VDC; 60 mA @ 24 VDC Relay	80 mA @ 5 VDC; 60 mA @ 24 VDC Relay



Resistive I/O Module

The Resistive module allows the user to easily connect to resistive loads without the need of

Product Name High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations (IC695ACC600 contains 2 CJCs) channels. Each channel can be individually configured for 2, 3, 4 wire RTD or Resistance. Lifecycle Status Active Active Module Type Resistive Input Resistive (and RTD) Input Channel to Channel Isolation Backplane Support Universal Backplane Only. Uses PCI Bus. Universal Backplane Only. Uses PCI Bus. Number of Slots Module Occupies on Backplane 1 1 Range 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms		IC695ALG600 Resistive	IC695ALG508 Resistive
Module Type Resistive Input Resistive (and RTD) Input Channel to Channel Isolation Backplane Support Universal Backplane Only, Uses PCI Bus. Universal Backplane Only, Uses PCI Bus. Number of Slots Module Occupies on Backplane 1 1 Range 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High High-High, Low, Low-Low Number of Channels 8 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Gailbrated Accuracy at 25°C. Better than 0.1% of range. Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5% Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 20Hz, 20Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 24Hz, 24Hz A/D Conversion Type Sigma Del	Product Name	Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple	provides eight isolated differential Resistive or RTD input channels. Each channel can be individually configured
Backplane Support Universal Backplane Only, Uses PCI Bus. Universal Backplane Only, Uses PCI Bus. Number of Slots Module Occupies on Backplane 1 1 Range 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High High-High, Low, Low-Low Number of Channels 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta 15 msec @ 28 Hz to 120 msec @ 2.3 Hz	Lifecycle Status	Active	Active
Number of Slots Module Occupies on Backplane 1 1 Range 0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Number of Channels 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5% Accuracy Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta 15 msec @ 28 Hz to 120 msec @ 2.3 Hz A/D Conversion Time 10ms per Channel 4 Channels = 40ms (IkHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan	Module Type	Resistive Input	Resistive (and RTD) Input Channel to Channel Isolation
on Backplane 1 1 Range 0 to 250 /500 / 1000 / 2000 / 3000 / 4000 Ohms 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High High-High, Low, Low-Low Number of Channels 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Calibrated Accuracy at 25°C. Typical is ± 0.5% Accuracy Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta 15 msec @ 28 Hz to 120 msec @ 2.3 Hz A/D Conversion Time Channel 4 Channels = 508ms (8Hz filter) Channels that are	Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Diagnostics Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low Open wire, short circuit, positive/negative rate of change, High High-High, Low, Low-Low Number of Channels 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time. 15 msec @ 28 Hz to 120 msec @ 2.3 Hz	•	1	1
Diagnostics High-High, Low, Low-Low High-High, Low, Low-Low Number of Channels 8 8 Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time. 15 msec @ 28 Hz to 120 msec @ 2.3 Hz	Range	0 to 250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms	250 / 500 / 1000 / 2000 / 3000 / 4000 Ohms
Channel-to-Channel Isolation Two Groups of Four 250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Calibrated Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta 15 msec @ 28 Hz to 120 msec @ 2.3 Hz A/D Conversion Time 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time. 15 msec @ 28 Hz to 120 msec @ 2.3 Hz	Diagnostics		Open wire, short circuit, positive/negative rate of change, High, High-High, Low, Low-Low
Notch Filter Yes N/A Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time. 15 msec @ 28 Hz to 120 msec @ 2.3 Hz	Number of Channels	8	8
Resolution 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format 32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format Accuracy Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5% Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) 127ms per Channel 4 Channels stance) 4 Channels stance disabled are not scanned, shortening scan time.	Channel-to-Channel Isolation	Two Groups of Four	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second
Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy at 25°C. Typical is ± 0.5%	Notch Filter	Yes	N/A
Accuracy Accuracy depends on A/D filter, data format, input noise, and ambient temperature. Input Impedance >1M ohm N/A Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta Sigma Delta A/D Conversion Time (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 15 msec @ 28 Hz to 120 msec @ 2.3 Hz 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	Resolution	9,	9,
Input Filter Response Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz A/D Conversion Type Sigma Delta (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	Accuracy	Accuracy depends on A/D filter, data format, input noise, and	Calibrated Accuracy at 25°C. Typical is ± 0.5%
A/D Conversion Type Sigma Delta Sigma Delta Sigma Delta (Assumes 2 ADC's running in parallel, no CJC or lead resistance) 15 msec @ 28 Hz to 120 msec @ 2.3 Hz 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	Input Impedance	>1M ohm	N/A
(Assumes 2 ADC's running in parallel, no CJC or lead resistance) 15 msec @ 28 Hz to 120 msec @ 2.3 Hz 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	Input Filter Response	Configurable: 8Hz, 12Hz, 16Hz, 40Hz, 200Hz, 1000Hz	Configurable: 2.3Hz, 4Hz, 4.7Hz, 24Hz, 28Hz
A/D Conversion Time 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	A/D Conversion Type	Sigma Delta	Sigma Delta
Maximum Voltage Input ±14.5 VDC continuous N/A	A/D Conversion Time	10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are	15 msec @ 28 Hz to 120 msec @ 2.3 Hz
	Maximum Voltage Input	±14.5 VDC continuous	N/A
Connector Type IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately. IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	Connector Type	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TBBx32, IC694TBSx32 or IC694TBC032. Sold Separately.
Internal Power Used 400 mA @ 5 V; 350 mA @ 3.3 V 150 mA @ 5 V; 300 mA @ 3.3 V	Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	150 mA @ 5 V; 300 mA @ 3.3 V





Networks and Distributed I/O Systems

The RX3i features a variety of communications options for distributed control and/or I/O. Choose from PROFINET Controller, Ethernet EGD, PROFIBUS-DP, Genius and DeviceNet. These highperformance communication modules are easy to install, quick to configure, and can be provided as "in rack" solutions to reduce engineering design cycles and system complexity. In addition, communication capabilities up to the SCADA level and down to the device (IED) level improve connectivity, and time stamping capabilities deliver insight into operations to improve productivity and uptime.

	IC695ETM001	IC695PNC001	IC695PNS001	IC695CMX128
Product Name	PACSystems RX3i Ethernet TCP/IP 10/100Mbits, two RJ-45 ports with built-in switch	PROFINET Controller (PNC) module, connects a PACSystems RX3i controller to a high-speed PROFINET local area network. It enables the RX3i controller to communicate with IO-Devices on the LAN.	a remote node of 90-30 or RX3i modules to a PROFINET IO- Controller	RX3i Control Memory Xchange Module for Peer to Peer network. 128Megbytes of user shared memory.
Lifecycle Status	Active	Active	Active	Active
Module Type	Ethernet	PROFINET Controller	PROFINET Scanner	Reflective Memory
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1	1
Protocol Support	SRT, Ethernet Global Data (EGD), Channels (Client and Server), Modbus TCP (Client and Server)	PROFINET	PROFINET	None Required
Entity Type	Client/Server	Master	I/O Device (Scanner)	Deterministic Peer to Peer. Programmable Interrupt support.
Communication Ports	Two RJ-45 ports one MAC Address	Two RJ-45 and Two SFP Cages (SFPs not included, available separately). 5 MAC addresses.	Two RJ-45 and Two SFP Cages (SFPs not included, available separately). 5 MAC addresses.	
Bus Speed	10/100Mbaud	10/100/1000Mbaud	10/100/1000Mbaud	Network link speed of 2.1 Gigabits/ sec. Network transfer rate of 43 Mbyte/s (4 byte packets) to 174 Mbyte/s (64 byte packets)
I/O Device Update Rate	N/A	Configurable: 1 ms to 512 ms	Configurable: 1 ms to 512 ms	
Maximum I/O Memory	N/A	128 Kbytes of combined input/ output memory per PROFINET Controller	2880 bytes total: 1440 bytes of input data, 1440 bytes of output data	t
System Maximum Limits	N/A	Up to 4 PNC001 per CPU IO 64 IO-Devices per Network 255 IO-Devices across 4 PROFINET controllers per CPU 256 PROFINET Slots per device 2048 Number of PROFINET Submodules per CPU	1 PNS per rack 32 input status bits and 32 output control bits	
Network Distance	Network Dependent	100 meters for copper Up to 70,000 meters with Fiber	100 meters for copper Up to 70,000 meters with Fiber	Multimode Fiber up to 300 meters between nodes. 10Km when HUB is used
Bus Diagnostics	Yes	Yes	Yes	Network error detection.
Number of Drops Supported	Network Dependent	64 Drops 256 Subslots	Supports number of modules allowed per rack Does not support LRE for Series 90-30 expansion racks	256
Message Size	N/A	N/A	N/A	Up to 128 Mbytes reflective memory with parity. Dynamic packet sizes of 4 to 64 bytes, automatically controlled by the CMX module
Connector Type	Two RJ-45	Two RJ-45 and two optional SFP plug connectors for copper or fiber (single or multimode) connections	Two RJ-45 and two optional SFP plug connectors for copper or fiber (single or multimode) connections	Fiber optic LC type, conforms to IEC 61754-20; Zirconium ceramic ferrule; Insertion loss 0.35 dB (maximum); Return loss -30 dB
Internal Power Used	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	3.3 V: 0.5 A with no SFP devices installed 1.2 A maximum (two SFP devices installed, 0.35 A per SFP device) 5 V: 1.5 A maximum	3.3 V: 0.5 A with no SFP devices installed 1.2 A maximum (two SFP devices installed, 0.35 A per SFP device) 5 V: 1.5 A maximum	660 mA @ 3.3 VDC; 253 mA @ 5 VDC



Networks and Distributed I/O Systems

The RX3i features a variety of communications options for distributed control and/or I/O. Choose from PROFINET Controller, Ethernet EGD, PROFIBUS-DP, Genius and DeviceNet. These high-performance communication modules are easy to install, quick to configure, and can be provided as "in rack" solutions to reduce engineering design cycles and system complexity. In addition, communication capabilities up to the SCADA level and down to the device (IED) level improve connectivity, and time stamping capabilities deliver insight into operations to improve productivity and uptime.

	IC695PBM300	IC695PBS301	IC694BEM331	IC694DNM200
Product Name	PACSystems RX3i PROFIBUS Master Module, Supports DPV1 Class 1 and Class 2.	PACSystems RX3i PROFIBUS Slave Module, Supports DPV1 Class 1 and Class 2.	PACSystems RX3i Genius Bus Controller	PACSystems RX3i DeviceNet Master Module
Lifecycle Status	Active	Active	Active	Active
Module Type	PROFIBUS Master	PROFIBUS Slave	Genius Bus Controller	DeviceNet Master
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions	CPU Rack Only
Number of Slots Module Occupies on Backplane	1	1	1	1
Protocol Support	PROFIBUS DPV1	PROFIBUS DPV1	Genius	DeviceNet
Entity Type	Master	Slave	Master	Master
	PROFIBUS DB-9 connector	PROFIBUS DB-9 connector	Screw Terminal	Screw Terminal
Communication Ports				
Bus Speed	12Mbaud	12Mbaud	153.6Kbaud	500Kbaud
I/O Device Update Rate				
Maximum I/O Memory				
System Maximum Limits				
Network Distance	Baud Rate Dependent. Supports all standard data rates (9.6 kBit/s, 19.2 kBit/s, 93.75 kBit/s, 187.5 kBit/s, 500 kBit/s, 1.5 MBit/s, 3 MBit/s, 6 MBit/s and 12 MBit/s)	Baud Rate Dependent. Supports all standard data rates (9.6 kBit/s, 19.2 kBit/s, 93.75 kBit/s, 187.5 kBit/s, 500 kBit/s, 1.5 MBit/s, 3 MBit/s, 6 MBit/s and 12 MBit/s)	7500 feet (2286 meters) at 38.4 Kbaud; 4500 feet (1371 meters) at 76.8 Kbaud; 3500 feet (1066 meters) at 153.6 Kbaud extended; 2000 feet (609 meters) at 153.6 Kbaud standard. Maximum length at each baud rate also depends on cable type.	500Kbaud 100 meters to 125Kbau 500 meters. Maximum length at each baud rate also depends on cable type.
Bus Diagnostics	Yes, Slave Status Bit Array Table, Network Diagnostic Counters, DP Master Diagnostic Counters, Firmware Module Revision, Slave Diagnostic Address	Yes, Alarms	Yes	Yes
Number of Drops Supported	Up To 125 (Requires repeater every 25 nodes)	N/A	32	64
Message Size	244 bytes of input and 244 bytes of output for each slave. Not to exceed 3584 bytes input and 3584 bytes outputs total for the system.	244 bytes of input and 244 bytes of output	128 bytes	127 bytes
	PROFIBUS Connector	PROFIBUS Connector	Screw Terminal	Screw Terminal
Connector Type				
	420 mA @ 5 VDC	420 mA @ 5 VDC	300 mA @ 5 VDC	300 mA @ 5 VDC





Networks and Distributed I/O Systems

The RX3i features a variety of communications options for distributed control and/or I/O. Choose from PROFINET Controller, Ethernet EGD, PROFIBUS-DP, Genius and DeviceNet. These highperformance communication modules are easy to install, quick to configure, and can be provided as "in rack" solutions to reduce engineering design cycles and system complexity. In addition, communication capabilities up to the SCADA level and down to the device (IED) level improve connectivity, and time stamping capabilities deliver insight into operations to improve productivity and uptime.

	IC695EDM001	IC695EDS001	IC695EIC001	IC695EIS001	IC695E61850
Product Name	PACSystems RX3i DNP3 Ethernet Master	PACSystems RX3i DNP3 Ethernet Outstation	PACSystems RX3i IEC60870-5-104 Ethernet Client	PACSystems RX3i IEC60870-5-104 Ethernet Server	PACSystems RX3i IEC61850 Client
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Ethernet	Ethernet	Ethernet	Ethernet	Ethernet
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1	1	1
Protocol Support	IC695ETM plus DNP3 Master	IC695ETM plus DNP3 Outstation	IC695ETM plus IEC60870- 5-104 Client	IC695ETM plus IEC60870- 5-104 Server	IEC61850 Client: MMS, GOOSE (under development)
Entity Type	Master	Slave	Master	Slave	Master
Communication Ports	Two RJ-45 ports one MAC Address	Two RJ-45 ports one MAC Address	Two RJ-45 ports one MAC Address	Two RJ-45 ports one MAC Address	Two RJ-45 and Two SFP Cages (SFPs not included available separately). 5 MAC addresses.
Bus Speed	10/100Mbaud	10/100Mbaud	10/100Mbaud	10/100Mbaud	10/100/1000Mbaud
I/O Device Update Rate	Configurable: 100 ms to 64 sec	Configurable: 10 ms to 3200 ms	Configurable: 100 ms to 64 sec	Configurable: 10 ms to 3200 ms	less than 1 second
Maximum I/O Memory	10,000 points	12,072 points, 20000 events	10,000 points	12,072 points, 20000 events	5000 variables
System Maximum Limits	N/A	N/A	N/A	N/A	Up to 4 per CPU
Network Distance					70,000 meters with Fiber
Bus Diagnostics	Yes	Yes	Yes	Yes	Yes
Number of Drops Supported	Up to 64 DNP3 Outstations	Up to 4 DNP3 Masters	Up to 64 Servers	Up to 4 clients	32 devices
	N/A	N/A	N/A	N/A	N/A
Message Size					
Connector Type	Two RJ-45	Two RJ-45	Two RJ-45	Two RJ-45	Two RJ-45 and two optional SFP plug connectors for copper o fiber (single or multimod connections
Internal Power Used	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	3.3 V: 0.5 A with no SFP devices installed 1.2 A maximum (two SFP devices installed, 0.35 A per SFP device) 5 V: 1.5 A maximum



Co-Processor and Serial Communications Modules

RX3i features a wide range of Specialty Modules to meet all of your application needs. From temperature controls, high-speed counters, I/O processors, coprocessors, to PID auto-tuning modules, these Specialty Modules are designed to meet the demand for versatile industrial solutions.

	IC695CMM002	IC695CMM004	IC695PRS015	HE693ASC900
Product Name	Two Port Serial Module	Four Port Serial Module	Pressure Transducer Module supporting Honeywell LG1237 Smart Sensors	Horner ASCII Basic Module
Lifecycle Status	Active	Active	Active	Active
Module Type	Serial Communications 2 Isolated Serial Ports	Serial Communications 4 Isolated Serial Ports	Serial Communications	Serial Communications 4 Isolated Serial Ports ASCII Basic Co-Processor
Backplane Support	Universal Backplane Only. Uses PCI Bus	Universal Backplane Only. Uses PCI Bus	Universal Backplane Only. Uses PCI Bus.	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1	1	1
Protocols Supported	Serial Read/Write Modbus Master/Slave DNP 3.0 Master/ Slave CCM Slave and Custom Protocols	Serial Read/Write Modbus Master/Slave DNP 3.0 Master/ Slave CCM Slave and Custom Protocols	Pressure Transducer Honeywell LG1237 Smart Pressure Transducer sensors (Up to 15 sensors)	N/A
Programming Languages	None required. Communications set up in Machine Edition	None required. Communication set up in Machine Edition		BASIC
Program Storage	FLASH	FLASH	FLASH	EEPROM
Communication Ports	(2) Isolated RS-232 or RS-485/422	(4) Isolated RS-232 or RS-485/422	(1) RS-485	RS-232, RS-232/485
Network Data Rate	Selectable Baud Rates: 1200, 2400, 4800, 9600, 19.2K, 38.4K, 57.6K, 115.2K	Selectable Baud Rates: 1200, 2400, 4800, 9600, 19.2K, 38.4K, 57.6K, 115.2K	375K baud	N/A
Internal Power Used	0.7 Amps maximum @ 3.3 VDC 0.115 Amps maximum @ 5 VDC	0.7 Amps maximum @ 3.3 VDC 0.150 Amps maximum @ 5 VDC	0.7 Amps maximum @ 3.3 VDC 0.115 Amps maximum @ 5.0 VDC	375 mA @ 5 VDC



Motion Control (Servo Control)

Motion control integrated into the RX3i fosters high performance point-to-point applications. GE Motion Control modules can be flexibly applied to a variety of digital, analog, and stepper motion applications.

> IC694DSM324 IC694DSM314

	160342511524	160348311314
Product Name	PACSystems RX3i Digital Servo Module, 4-Axis (Fiber Optic Interface to Amplifiers)	PACSystems RX3i Digital Servo Module, 4-Axis
Lifecycle Status	Active	Active
Module Type	Servo Motion	Servo Motion
Backplane Support	No Backplane Restrictions	No Backplane Restrictions
Number of Slots Module Occupies on Backplane	1	1
Drive	Beta i Series Digital Servos	Alpha and Beta Series Digital and Analog Servos
Drive Interface	Fiber Optic, Up to 100 meters between amplifiers with total length of 400 meters.	Digital for Alpha and Beta Series; ±10 V velocity or torque command for analog
Axes	4 Digital	2 Digital and 1 Analog or 4 Analog
Master Encoder Support	Incremental Master (1Mhz)	Incremental Master (1Mhz)
Electronic Cam	Yes	Yes
Velocity Feed-Forward	Yes	Yes
Encoder Feedback (Serial)	Yes	Yes
Temposonic Feedback	Yes	Yes
Number of Programs	15 Kbytes (10 + 40 Subroutines)	15 Kbytes (10 + 40 Subroutines)
User Memory (Number of Programs)	15 KBytes	15 KBytes
Feedback Inputs	3	3
Encoder Input Type/Maximum Rate	TTL Diff/Single, 175kHz	TTL Diff/Single, 175kHz
Analog Inputs	2	4 - In Digial Mode 8 - In Analog Mode
Analog Outputs	2	4 - In Digial Mode 0 - In Analog Mode
Internal Power Used	1360 mA @ 5 VDC	1300 mA @ 5 VDC



Power Measurement Modules

The Power Transducer Module (PTM) and Power Synchronization and Measurement (PSM) module measure and calculate critical data for control of electrical power systems and synchronization of power grids. Both the PTM and PSM connect to user supplied current and potential transformers, which translate power grid signals to proportionate, low-level signals for measurement and analysis. The PTM module is not intended to provide a protective relay function or be used for energy billing purposes. The PSM module provides ANSI protective relay calculations and revenue grade monitoring for a complete genset, paralleling switchgear or infrastructure management solution. Both the PTM and PSM consist of a processing module that plugs into the PLC backplane, an interface module for field wiring connections, and cables to interconnect the two modules. The PTM and PSM can be used with Wye or Delta type three-phase power or with single-phase power systems.

IC693PTM101 IC694PSM001

Product Name

Power Transducer Module Processing Module interface board (a panel mounted circuit board). This board interfaces between the Power Transducer module and the input transformers (current and potential), 1.0 meter Interface cable that connects the module to the Interface board.

Power Synchronization and Measurement Module and Interface Module (a panel mounted terminal block). The interface module translates power grid signals from external, user supplied potential and current transformers (PT's and CT's) to low voltage signals suitable for the processing module. 2.0 meter Interface rables connect the processing module to the Interface module.

	the Interface board.	signals suitable for the processing module. 2.0 meter Interface cables connect the processing module to the Interface module.
Lifecycle Status	Mature	Active
Module Type	Power Transducer Modules	Power Synch and Measurement Module
Input Voltage Range	10-120 VAC (nominal)	20-600 VAC (nominal)
Power Measurement Configurations	Grids Circuits 1 0 0 up to 4	Grids Circuits 2 0 1 up to 3 0 up to 6
Current Input Range	0 to 7.5 Amps RMS (5 A RMS nominal)	0 to 7.5 Amps RMS (5 A RMS nominal)
Frequency Range	35Hz to 70Hz	40Hz to 70Hz
Output Rating	N/A	150 VAC/VDC, 1 A
Number of Outputs	0	1 (provided as redundant, isolated, solid-state contacts)
·	Data availability Data calculation rate: 20ms @ 50Hz, 16.67ms @ 60Hz Data latency: 15ms @ 50Hz, 16.67ms @ 60Hz	Data availability Data measurement rate: 20ms @ 50Hz, 16.67ms @ 60Hz. Data latency: 8ms
Data	Measured Data RMS voltage of phase A, B, and C (in Volts x 10) RMS currents of phase A, B, C, and Neutral (in Amperes x 1000) for each grid DC component of measured RMS voltages (in Volts x 10) Frequency of phase A grid 1 (in Hz x 100) Phase angle between phase A grid 1 and phase A grid 2 (in degrees x 10)	Measured Data RMS voltage of phase A, B, and C (in Volts x 10) RMS currents of phase A, B, C, and Neutral (in Amperes x 1000) for each grid DC component of measured RMS voltages (in Volts x 10) Frequency of phase A grid 1 and phase A grid 2 (in Hz x 100) Phase angle between phase A grid 1 and phase A grid 2 (in degrees x 10)
	Power and Energy Data Active and reactive power reported per phase and total in Watts, Volt-Amperes-Reactive (VAR) Active and reactive total energy consumption in Watt-Seconds and Volt-Amperes-Reactive-Seconds (updated once per second), re-settable by the user Total power factor Average real and reactive power consumption (sliding 15 minute window updated once per second)	Calculated Data Real and reactive power reported per phase and total in Watts, Volt-Amperes-Reactive (VAR) Real and reactive total energy consumption, integrated over the past 1-second, in Kilo Watt-Hours (kWh) and Kilo Volt-Amperes-Reactive-Hours (kVARh) Total power factor Average real and reactive power consumption (sliding 15 minute window updated once per second)
Status and Diagnostics	Module Heartbeat (indicates module health) Utility Phase A voltage present Phase polarity valid Voltage measurements valid Current measurements valid	Module Heartbeat (indicates module health) Field connection OK Any grid alarm (single bit indication of power grid health) Grid Voltage fault Grid Current fault Mixed Polarity fault ANSI Protection Relay Calculations Grid Synchronization (ANSI 25) Phase Shift OK Voltage Difference OK Frequency Difference OK Close Relay OK Under Voltage alarm (ANSI 27) Reverse Power alarm (ANSI 32) Negative Sequence alarm (ANSI 50) Over Current alarm (ANSI 50) Over Voltage alarm (ANSI 50) Under Frequency alarm (ANSI 60) Under Frequency alarm (ANSI 81U) Over Frequency alarm (ANSI 81D)
Internal Power Used	400 mA @ 5 VDC	190 mA @ 5 VDC



RX3i Pneumatic Module

This IC693MDL760 output module provides eleven pneumatic outputs and five 24 VDC sourcing outputs. For each pneumatic output, the module contains an internal 3-way solenoid-actuated valve and an associated output fitting, which is located on the front panel. When an output is turned ON, its internal valve connects a user supplied pressure source (100 psi maximum) to the output fitting. The pressure source is connected to the fitting on the bottom of the module. When the output is turned OFF, the valve's output port is vented to atmosphere inside the module. Solenoid power is supplied from an external 24 VDC source to the "DC Outputs" connector on the front panel.

IC693MDL760

Product Name	RX3i Solenoid Module	
Lifecycle Status	Active	
Number of Points	(11) Pneumatic Outputs (5) 24 VDC Outputs	
Pneumatic Outputs	11	
Supply Pressure	100 PSI	
Pressure Drop	25 psi max.@ 0.25scfm	
External Solenoid Power	21.6-26.4 VDC, 24 VDC nominal	
ON Response Time/Off Response Time	12ms max. ON 12ms max. OFF	
Solenoid Inrush Current	33 mA/valve @ 24 VDC	
Solenoid Holding Current	13 mA/valve @ 24 VDC	
Output Fitting	Threaded for 10-32 adapter, 1/16" hose barb provided	
Supply Fitting	Threaded for 10-32 adapter, 1/8" hose barb provided	
Load Current per Point	0.5A @ 30 VDC per point, 2.0A total for all five points	
Response Time (ms)	0.5 on/0.5 off	
Output Type	Transistor	
Polarity	Positive	
Internal Power Used	75 mA from 5 VDC bus (solenoid LEDs are powered from external power source)	



Expansion Modules for Local and Remote I/O

The RX3i supports various expansion options for local and remote I/O to optimize configurations. The RX3i can be expanded up to 8 expansion bases using local remote expansion module. The RX3i also supports Ethernet remote I/O using the RX3i Ethernet Network Interface module (IC695NKT001) Series 90-30 Ethernet Network Interface module (IC693NIU004) for more distributed I/O.

	IC695NKT001	IC693NIU004	IC695LRE001
Product Name	PACSystems RX3i Ethernet Remote I/O Expansion Kit. Kit includes a NIU001 with two built-in serial ports and ETM001	PACSystems RX3i Ethernet Remote I/O Expansion (Slave)	PACSystems RX3i Expansion Module
Lifecycle Status	Active	Active	Active
Module Type	Ethernet Communications (Supports redundant Ethernet modules)	Ethernet Communications	High Speed Serial Expansion Module
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Compatible with Series 90-30 bases only	Universal Backplane Only
Number of Slots Module Occupies on Backplane	3 (2 for NIU and 1 for Ethernet module)	N/A	No I/O slot used
Built-in Communication Ports	RJ-45 with built-in switch. 1 RS-485 port and one RS-232 port. Supports SNP, Serial I/O, Modbus Slave and Modbus Master	N/A	N/A
I/O Discrete Points	2048 Inputs/2048 Outputs maximum	2048 Inputs/2048 Outputs maximum	N/A
I/O Analog Points	1264 Inputs and 512 Outputs maximum	1264 Inputs and 512 Outputs maximum	N/A
User Logic Memory	5Kbytes of local logic	No local logic	N/A
Network Data Rate	10/100Mbit ports (RJ-45)	10/100Mbit ports (RJ-45)	1 Mbaud
Entity Type	Slave	Slave	Master
Network Distance	Network Dependent	Network Dependent	Up to 700 feet (213 meters)
Bus Diagnostics	Supported	Supported	Yes
Number of Drops Supported	Network Dependent Each Ethernet NIU can also support up to 7 additional local I/O racks (IC694CHSxxx)	Network Dependent Each Ethernet NIU can also support up to 7 additional local I/O racks (IC694CHSxxx)	Supports 7 local expansion racks. Discrete I/O: Maximum 320 In, 320 Out, Analog I/O: Maximum 160 In, 80 Out per base
Internal Power Used	1250 mA @ 3.3 VDC; 1000 mA @ 5 VDC for NIU controller and 840 mA @ 3.3 VDC; 614 mA @ 5 VDC for each Ethernet module	1.4 Amps @ 5 VDC	132 mA @ 5 VDC



RX3i CEP Carriers

The PACSystems* RX3i Carrier IC695CEP001 interfaces a remote node, consisting of one RX3i I/O module, to a PROFINET I/O Local Area Network (LAN).

The optional RX3i Expansion Carrier IC694CEE001 attaches to the RX3i CEP001 Carrier and provides the ability to add one additional RX3i IC694 I/O module to the remote node.

The RX3i CEP001 Carrier functions as a PROFINET IO-Device.

	IC695CEP001	IC694CEE001
Product Name	RX3i CEP001 Carrier with RJ-45 Copper Ethernet Interface	RX3i CEE001 Expansion Carrier
Lifecycle Status	Active	Active
PROFINET support	PROFINET Version 2.3 Class A IO-Device	PROFINET Version 2.3 Class A IO-Device
DVT' Controller on the d	IC695CPU315/CPU320/CPE305/CPE310/ CPE330/CRU320, firmware v8.50 or later	IC695CPU315/CPU320/CPE305/CPE310/ CPE330/CRU320, firmware v8.50 or later
RX3i Controller version required	IC69PNC001 PROFINET IO-controller with firmware version 2.20 or later	IC69PNC001 PROFINET IO-controller with firmware version 2.20 or later
RXi Controller version required		ware version 7.80 or later is compatible ot compatible with CEP001 version 2.30.
Proficy Machine Edition version required	Version 8.6 with SIM 3 or later	Version 8.6 with SIM 3 or later
Power requirements ¹	IC695CEP001: 5.25W (0.22 A) at 24 Vdc with or without Expansion Carrier (IC694CEE001)	IC695CEP001: 5.25W (0.22 A) at 24 Vdc with or without Expansion Carrier (IC694CEE001)
	DC power supply input range: 19.2 to 30 Vdc	DC power supply input range: 19.2 to 30 Vdc
Module dimensions mm(in)	177.2 x 51 x 35 mm (6.98" x 2.01" x 1.38").	177.2 x 51 x 35 mm (6.98" x 2.01" x 1.38").
Operating temperature	0°C to 60°C (32°F to 140°F) maximum surrounding air temperature	0°C to 60°C (32°F to 140°F) maximum surrounding air temperature
Number of Ethernet port connectors	Two RJ-45 10/100Base-TX receptacles	None
USB connector (for firmware upgrades)	One Micro-B connector. USB 2.0 compliant running at full- speed (12 MHz) in device mode	None
PNS status and control bits	32 input status bits and 32 output control bits	32 input status bits and 32 output control bits
I/O data update on the PROFINET LAN	Configurable: 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 64ms, 128ms, 256ms and 512ms	Configurable: 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 64ms, 128ms, 256ms and 512ms
Number of IP addresses	One; supports Classless Inter-Domain Routing (CIDR)	One; supports Classless Inter-Domain Routing (CIDR)
Number of MAC addresses	Three; one per external port and one internal. External MAC addresses are only used for specialized Ethernet protocols such as MRP or LLDP.	Three; one per external port and one internal. External MAC addresses are only used for specialized Ethernet protocols such as MRP or LLDP.
I/O station maximum limits		
Number of I/O modules per station	1; 2 (with IC694CEE001)	
I/O data per station	1024 bytes total 512 bytes of input data 512 bytes of output data	1024 bytes total 512 bytes of input data 512 bytes of output data
Configuration	Configured using Proficy Machine Edition when used with a PACSystems RX3i PROFINET Controller module as part of an RX3i High-speed I/O LAN system. V2.3 GSDML file available for import into 3rd-Party tools.	Configured using Proficy Machine Edition when used with a PACSystems RX3i PROFINET Controller module as part of an RX3i High-speed I/O LAN system. V2.3 GSDML file available for import into 3rd-Party tools.

¹Value does not include the power consumption of the installed I/O modules. When calculating the total power requirements, add the power consumption of the I/O modules according to the I/O module datasheet.



RX3i Serial Bus Transmitter Module

The RX3i Serial Bus Transmitter Module, IC695LRE001, provides communications between a PACSystems RX3i Universal Backplane (IC695-model number), and serial expansion and remote backplanes (IC694- or IC693-model numbers). It translates the signal levels present in the Universal Backplane to the signal levels required by a Serial Expansion Backplane.

IC695LRE001

Product Name	Serial Bus Transmitter Module	
Lifecycle Status	Active	
Current Required from Backplane	5.0V: 132mA	
Maximum Total Expansion	15 meters (50 feet) – Expansion Backplanes	
Cable Length	213 meters (700 feet) – Remote Backplanes	
Effective Data Rate	500k Bytes per second if the expansion bus	
Lifective Data Rate	includes Remote backplanes.	
Electrical Isolation	Non-isolated differential communications	
Serial Port	Station Manager Port: RS-232 DCE, 1200 - 115200 bps.	
Cable Specifications:		
	Computer cable, overall braid over foil shield, twisted-pair	
	30 volt/80°C (176°F),	
Cable Belden 8107 only	24 AWG (.22mm ²) tinned copper,	
(no substitutes):	7 x 32 stranding	
	Velocity of propagation = 70%,	
	Nominal impedance = 100 Ohms	
25 Pin Male Connector	Crimp Plug = Amp 207464-7; Pin = Amp 66506-9	
25 Pin Maie Connector	Solder Plug = Amp 5-747912-2	
25 Pin Female Connector	Crimp Receptacle = Amp 207463-1; Pin = Amp 66504-9	
23 Fill Female Connector	Solder Receptacle = Amp 5-747913-2	
	Kit – Amp 5745833–5: Metal–plated plastic	
Connector Shell	(plastic with nickel over copper),	
	Crimp ring – Amp 745508–1, split ring ferrule	

Accessories

Part Number	Description	Lifecycle Status
C694TBB032	High Density 32 Point Terminal Block Box Style	Active
C694TBB132	High Density 32 Point Terminal Block Box Style with Extended Shroud for Large Wiring Bundles	Active
C694TBS032	High Density 32 Point Terminal Block Spring Style	Active
C694TBS132	High Density 32 Point Terminal Block Spring Style with Extended Shroud for Large Wiring Bundles	Active
C694TBC032	High Density 32 Point Terminal Block with a 40 pin Fujitsu connector. Compatible with DC Inputs, Analog Modules only. Not compatible with DC or AC output modules.	Active
C694ACC310	Filler Module, Blank Slot	Active
C694ACC311	Terminal blocks, 20 terminals (qty 6) for IC694xxx low density modules	Active
C695ACC600	RX3i Cold Junction Compensation Kit (Contains 2 CJCs) for Universal Analog and Thermocouple Input Modules	Active
C698ACC701	Lithium Batter pack that installs in CPU for CPU310 and CMU310 only (28 days of continuous battery backup)	Active
C693ACC302	External High capacity battery pack. (1.3 years of continuous battery backup for CPU310/CMU310 and 1 month for CPU320/CRU320.)	Active
C690RBK001	Rechargeable battery kit. Includes battery (IC690RBT001) and battery charger (IC690CRG001). The rechargeable battery is compatible with PAC controllers CPU310,CPU315, CPU320 and CRU320 only. Also compatible with Series 90-30 and Series 90-70 CPUs.	Active
C690CRG001	Battery charger. Compatible with rechargeable battery (IC690RBT001) only. The rechargeable battery is compatible with PAC controllers CPU310,CPU315, CPU320 and CRU320 only. Also compatible with Series 90-30 and Series 90-70 CPUs.	Active
C690RBT001	Rechargeable battery is compatible with IC690CRG001 battery charger only. The rechargeable battery is compatible with PAC controllers CPU310, CPU315, CPU320 and CRU320 only. Also compatible with Series 90-30 and Series 90-70 CPUs., Series 90-30 and Series 90-70.	Active
C690ACC001	Real Time Clock Battery for CPE305 and CPE310	Active
C695ACC400	CPE305 and CPE310 CPU Battery-less Energy Pack for backing up dynamic data	Active
C695CBL001	Energy Pack Cable	Active
C690ACC901	Mini-Converter Kit with cable (RS-485/RS-232)	Active
C690ACC903	RS-485 Port Isolator	Active
C693CBL316	RS-232 cable for RX3i CPE305 programming port and also the Station Manager Cable for the Ethernet ETM001	Active
C690CDR002	User Manuals, InfoLink CD-ROM Documentation, single-user license	Active
C693ACC307	I/O Bus Terminator Plug	Active
C693ACC311	Series 90-30 style IC693 I/O modules Terminal Blocks, 20 terminals (qty 6)	Active

External Power Supplies

Part Number	Description	Lifecycle Status
IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply	Active
IC690PWR124	24 VDC, 10 Amp Output Power and 120/230 VAC Input Power Power Supply	Active

Terminal Block Quick Connect

Terminal Block Quick Connect (TBQC) for selected I/O modules enables the user to easily connect interposing terminal blocks. The TBQC consists of an I/O faceplate adapter that includes a 24 pin Fujitsu male connector (the faceplate replaces the 20 screw terminal connector on front of I/O module, not compatible with the high density 36 screw terminals), cable and interposing terminal block.

TBQC I/O Module Face Plate Adapter

Part Number	Description	Lifecycle Status
IC693ACC334	I/O module face plate adapter for 20 screw type I/O modules. Faceplate provides a 24 pin male Fujitsu connector.	Active

TBQC Interposing Terminal Block

Part Number	Description	Lifecycle Status
IC693ACC329	Interposing terminal block base for IC694MDL645, IC694MDL646, and IC694MDL240. The base can also be used with any 20 point terminal discrete or analog modules not listed.	Active
IC693ACC330	Interposing terminal block base for IC694MDL740 and IC694MDL742	Discontinued
IC693ACC331	Interposing terminal block base for IC694MDL741	Discontinued
IC693ACC332	Interposing terminal block base for IC694MDL940	Active
IC693ACC333	Interposing terminal block base for IC694MDL340	Active
IC693ACC337	Interposing terminal block base for IC693MDL654/655/752/753 and IC694MDL654/655/752/753	Active

TBQC Cables

Part Number	Description	Lifecycle Status
IC693CBL327	Cable, Left Side, One -24 Pin 90 Degree Connector, 3 Meter. Cable has a connector on only one end and open on the other. Cable used with TBQC I/O Face Plate Adapter or Fujitsu style I/O modules.	Active
IC693CBL328	Cable, Right Side, One -24 Pin 90 Degree Connector, 3 Meter. Cable has a connector on only one end and open on the other. Cable used with TBQC I/O Face Plate Adapter or Fujitsu style I/O modules.	Active
IC693CBL329	Cable, Left Side, One -24 Pin 90 Degree Connector, 1 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active
IC693CBL330	Cable, Right Side, One -24 Pin 90 Degree Connector, 1 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active
IC693CBL331	Cable, Left Side, One -24 Pin 90 Degree Connector, 2 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active
IC693CBL332	Cable, Right Side, One -24 Pin 90 Degree Connector, 2 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active
IC693CBL333	Cable, Left Side, One -24 Pin 90 Degree Connector, 0.5 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active
IC693CBL334	Cable, Right Side, One -24 Pin 90 Degree Connector, 0.5 Meter. from TBQC I/O Face Plate Adapter to TBQC Interposing Terminal Block.	Active

High Density Terminal Block Quick Connect (32 point I/O terminals)

High Density Terminal Block Quick Connect (TBQC) for selected I/O modules enables the user to easily connect interpossing terminal blocks. The HDTBQC consist of a I/O module terminal block with a 40 pin Fujitsu male connector, cable and interposing terminal block. The HDTBQC is compatible with modules that accept IC694TBC032 (24 VDC discrete inputs and analog input and output modules. The HDTBQC is not compatible with discrete output modules).

HDTBQC I/O Module Face Plate Adapter

Part Number	Description	Lifecycle Status
IC694TBC032	High-density, 36-point, terminal block with cable connector.	Active
	IC695ALGxxx, IC69xMDL660 and IC694MDL664 modules only. Discrete output modules not supported.	

HDTBQC Interposing Terminal Block

Part Number	Description	Lifecycle Status
IC694RTB032	High-density remote base, 36-point, with shield ground lug and removable terminal blocks.	Active
	IC695ALGxxx, IC69xMDL660 and IC694MDL664 modules only. Discrete output modules not supported.	

HDTBQC Interface Cables

Part Number	Description	Lifecycle Status
IC694CBL005	Shielded 0.5 meter cable with termination on both ends. IC694TBC032 and IC694RTB032 only.	Active
IC694CBL010	Shielded 1.0 meter cable with termination on both ends. IC694TBC032 and IC694RTB032 only.	Active
IC694CBL030	Shielded 3.0 meter cable with termination on both ends. IC694TBC032 and IC694RTB032 only.	Active
IC694CBL130	Shielded 3.0 meter cable with termination on one end that connects to the IC694TBC032 terminal block. The other end of the cable is non-terminated wires.	Active

RMX and CMX Reflective Memory Fiber Optic Cables

Simplex LC to LC connector, Fiber-Optic Cable – Multimode 62.5 Micron core.

Simplex (single) cabling is used for daisy chaining Tx to Rx to/from another node until final device circles back to beginning node.

Each CMX module requires two Simplex cables per module.

Part Number	Description	Lifecycle Status
CBL-000-F5-000	.5 feet (0.15 m)	Active
CBL-000-F5-001	1 foot (.31 m)	Active
CBL-000-F5-002	5 feet (1.52 m)	Active
CBL-000-F5-003	10 feet (3.04 m)	Active
CBL-000-F5-004	25 feet (7.62 m)	Active
CBL-000-F5-005	50 feet (15.24 m)	Active
CBL-000-F5-006	80 feet (24.40 m)	Active
CBL-000-F5-007	100 feet (30.49 m)	Active
CBL-000-F5-008	150 feet (45.72 m)	Active
CBL-000-F5-009	200 feet (60.98 m)	Active
CBL-000-F5-010	250 feet (76.20 m)	Active
CBL-000-F5-011	350 feet (106.68 m)	Active
CBL-000-F5-012	500 feet (152.15 m)	Active
CBL-000-F5-014	656 feet (200 m)	Active
CBL-000-F5-015	820 feet (250 m)	Active
CBL-000-F5-016	1,000 feet (304.30 m)	Active

Duplex LC to LC connector, Fiber-Optic Cable - Multimode 62.5 Micron core.

Duplex cabling is generally used with RMX system and is also good for CMX module to HUB connections. Duplex has a pair of cables connected together.

Each CMX module requires one Duplex cable per module to a hub.

Part Number	Description	Lifecycle Status
CBL-000-F6-000	3 feet (0.9144 m)	Active
CBL-000-F6-001	6 feet (1.8288 m)	Active
CBL-000-F6-002	10 feet (3.048 m)	Active
CBL-000-F6-003	16 feet (4.8768 m)	Active
CBL-000-F6-004	32 feet (9.7536 m)	Active
CBL-000-F6-005	66 feet (20.1168 m)	Active
CBL-000-F6-006	98 feet (29.8704 m)	Active
CBL-000-F6-007	164 feet (49.9872 m)	Active
CBL-000-F6-008	230 feet (70.104 m)	Active
CBL-000-F6-009	328 feet (99.9744 m)	Active
BL-000-F6-010	393 feet (119.7864 m)	Active
CBL-000-F6-011	426 feet (129.8448 m)	Active
CBL-000-F6-012	492 feet (149.9616 m)	Active
CBL-000-F6-013	557 feet (169.7736 m)	Active
CBL-000-F6-014	656 feet (199.9488 m)	Active
CBL-000-F6-015	721 feet (219.7608 m)	Active
CBL-000-F6-016	754 feet (229.8192 m)	Active
CBL-000-F6-017	820 feet (249.936 m)	Active
CBL-000-F6-018	885 feet (269.748 m)	Active
CBL-000-F6-019	984 feet (299.9232 m)	Active

CMX and RMX Reflective Memory HUB (Contact GE for additional HUB configurations)

Part Number	Description	Lifecycle Status
HUB-5595-308	DIN-rail Mount Reflective Memory Hub. 21 -32 VDC Power supply, 1x 10BaseT Ethernet, 1x RS232, 8x Multimode Pluggable transceivers	Active
HUB-5595-380	DIN-rail Mount Reflective Memory Hub. 21 - 32 VDC Power supply, $1x$ $10BaseT$ Ethernet, $1x$ RS2 32 , $8x$ Single mode Pluggable transceivers	Active
ACC-5595-208	Rack Mount or Desktop Reflective Memory Hub. Universal power supply, $1x 10BaseT$ Ethernet, $1x RS232$, $8x multimode pluggable transceivers$	Active
ACC-5595-280	Rack Mount or Desktop, 8 Single mode Pluggable Transceivers. And no Multimode Pluggable Transceivers	Active

IC694 Rack to Rack Expansion Cables

Part Number	Description	Lifecycle Status
IC693CBL300	Cable, I/O Base Expansion, 1 Meter, Shielded	Active
IC693CBL301	Cable, I/O Base Expansion, 2 Meters, Shielded	Active
IC693CBL302	Cable, I/O Base Expansion, 15 Meter, Shielded with built-in terminator	Active
IC693CBL312	Cable, I/O Base Expansion, 0.15 Meter, Shielded	Active
IC693CBL313	Cable, I/OBase Expansion, 8 Meters, Shielded	Active
IC693CBL314	Cable, I/O Base Expansion, 15 Meters, Shielded with no built-in terminator	Active
IC693ACC307	I/O Bus Terminator Plug	Active

Configuration Guidelines

When configuring a RX3i the following guidelines should be considered:

- IC695 part numbers can only be installed in a Universal Rack (IC695CHSxxx).
- CPU, NIU and AC Power Supply require 2 slots each on the base plate.
- IC695 I/O modules and high density IC694 I/O modules require a terminal block assembly. IC694TBSxxx (spring clamp termination) or IC694TBBxxx (box style termination) are required.
- If the CPU is powered down frequently a high capacity battery should be considered. (IC693ACC302)

Examples of Typical Application

Configuration for Controller	(Example application requiring (120) 24 VDC inputs and (80) Relay outputs AC power supply)				
Backplane Slots Required	Power Supply Current Required (mA)	Qty	Part Number	Description	
2	1000 mA @ 3.3 VDC; 1000 mA @ 5 VDC	1	IC695CPE330	CPU with three built-in serial ports	
2		1	IC695PSA040	120/240 VAC, 125 VDC Power Supply, current available 9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum	
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	1	IC695CHS012	12 Slot Universal Base	
4	1200 @ 5 V	2	IC694MDL660	Discrete Input Module, 24 VDC Positive Logic, 32 points (Requires terminal block)	
5	35 mA @ 5 V; 110 mA @ 24 VDC Relay	2	IC694MDL940	Discrete Output Module, Relay 2.0 A per point Form A, 16 points (Terminal block included).	
		2	IC694TBB032	Terminal Block, Box Style	
		1		PME Professional Development Suite	
13	Total current from power supply required: 2475 mA @ 5 V; 1600 @ 3.3 V; 110 mA @ 24 VDC Relay. Only one power supplied needed.				

Configuration for Controller	(100) 24 VDC inputs, (50) 24 VDC Outputs with ESCP protection, (20) Relay outputs also (2) 4 to 20 mA Analog Inputs, (3) Type J Thermocouple, (1) RTD, (5) Strain Gage, (12) 4 to 20 mA Analog Outputs and 24 VDC power supply. Also requires PROFIBUS Master and Ethernet communications.						
Backplane Slots Required	Power Supply Current Required (mA)	Qty	Part Number	Description			
2 on Universal Base	1000 mA @ 3.3 VDC; 1000 mA @ 5 VDC	1	IC695CPE310	CPU with two built-in serial ports			
1 on Universal Base		1	IC695PSD040	24 VDC Power Supply, current available 9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum			
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	1	IC695CHS016	16 Slot Universal Base			
4 expansion base slots	1200 @ 5 VDC	4	IC694MDL660	Discrete Input Module, 24 VDC Positive Logic, 32 points (Requires terminal block)			
2 expansion base slots	600 mA @ 5 VDC	2	IC694MDL754	Discrete Output Module, 24 VDC Output with ESCP, 32 points (Requires terminal block)			
2 expansion base slots	35 mA @ 5 VDC; 110 mA @ 24 VDC Relay	2	IC694MDL940	Discrete Output Module, Relay 2.0 A per point Form A, 16 points (Terminal block included).			
2 on Universal Base	700 mA @ 3.3 VDC; 800 mA @ 5 VDC	2	IC695ALG600	Universal Analog Input module, supports Thermocouple, RTD, Voltage, Current and Strain Gage, 8 channels (Requires terminal block)			
2 on Universal Base	220 mA @ 5 VDC 630 mA @ 24 VDC user supply	2	IC694ALG392	Analog Output module, supports voltage and current, 8 channels			
1 on Universal Base	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	1	IC695ETM001	Ethernet module 10/100Mbits			
1 on Universal Base	420 mA @ 5 VDC	1	IC695PBM300	PROFIBUS Master module, supports V1			
	150 mA @ 5 VDC	1	IC694CHS392	High Speed Serial 10 slot expansion rack (Only IC694xxx modules can go in rack)			
		1	IC694PWR331	24 VDC Power Supply for High Speed Serial base,			
		1	IC693CBL312	Rack Expansion Cable, 0.15 meters			
		1	IC693ACC307	I/O Bus Terminator Plug			
	132 mA @ 5 VDC	1	IC695LRE001	Universal Base High Speed Serial expansion module (Module does not occupy a I/O slot)			
		8	IC694TBB032	Terminal Block, Box Style			
		1	IC646MPP001	Logic Developer -PLC Professional			
9 slots on Universal base and 8 slots of standard base			part numbers will use the standard high speed serial s but the standard base will only accept IC694xxx and IC693xxx				
Options to consider							
		2	IC695PSD140	Multipurpose 24 VDC power supply. By adding two IC665PSD140 the system would have redundant power supplies for maximum availability.			
		1	IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply			
		1	IC755CSW07CDA	QuickPanel+ 7 inch TFT-Color			

Redundant Controller Configuration

requiring (100) 24 VDC inputs, (50) 24 VDC Outputs with ESCP protection, (20) Relay outputs also (2) 4 to 20 mA Analog Inputs, (3) Type J Thermocouple, (1) RTD, (5) Strain Gage, (12) 4 to 20 mA Analog Outputs and 24 VDC power supply. Also requires PROFIBUS Master in I/O rack to talk to (3) Variable Frequency Drives. Ethernet communications is also required to connect to HMIs.

Redundant Controllers Configuration

Backplane Slots Required	Power Supply Current Required (mA)	Qty	Part Number	Description
2 slots per Universal Base	1250 mA @ 3.3 VDC; 1000 mA @ 5 VDC	2	IC695CMU310	Redundant Controller, CPU with two built-in serial ports
1 slot per Universal Base		2	IC695PSD040	24 VDC Power Supply, current available 9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	2	IC695CHS012	12 Slot Universal Base
2 slots per Universal Base	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	4	IC695ETM001	Ethernet module 10/100Mbits
		1	IC646MXN001	Redundant Controller configuration software. Max-ON Extended Software for PACSystems Rx3i Hot Standby Redundancy

Note: The above configuration has two separate racks. Each rack has its own power supply, redundant CPU, Ethernet communications to remote I/O and another Ethernet module for LAN connections to HMIs. GE highly recommends that the Ethernet I/O be separated from the enterprise network to minimize data traffic issues.

I/O for Redundant Controllers

3 on Universal Base (2 for the NIU and 1 for the Ethernet Module)	1250 mA @ 3.3 VDC; 1000 mA @ 5 VDC	1	IC695NKT001	Ethernet Remote I/O Expansion Kit. Kit includes a IC695NIU001 and a IC695ETM001
1 on Universal Base		1	IC695PSD040	24 VDC Power Supply, current available 9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	1	IC695CHS016	16 Slot Universal Base
4 expansion base slots	1200 @ 5 VDC	4	IC694MDL660	Discrete Input Module, 24 VDC Positive Logic, 32 points (Requires terminal block)
2 expansion base slots	600 mA @ 5 VDC	2	IC694MDL754	Discrete Output Module, 24 VDC Output with ESCP, 32 points (Requires terminal block)
2 expansion base slots	35 mA @ 5 VDC; 110 mA @ 24 VDC Relay	2	IC694MDL940	Discrete Output Module, Relay 2.0 A per point Form A, 16 points (Terminal block included).
2 on Universal Base	700 mA @ 3.3 VDC; 800 mA @ 5 VDC	2	IC695ALG600	Universal Analog Input module, supports Thermocouple, RTD, Voltage, Current and Strain Gage, 8 channels (Requires terminal block)
2 on Universal Base	750 mA @ 3.3 VDC	2	IC695ALG708	Analog Output module, supports voltage and current, 8 channels (Requires terminal block)
1 on Universal Base	420 mA @ 5 VDC	1	IC695PBM300	PROFIBUS Master module, supports V1
	150 mA @ 5 VDC	1	IC694CHS392	High Speed Serial 10 slot expansion rack (Only IC694xxx modules can go in rack)
		1	IC694PWR331	24 VDC Power Supply for High Speed Serial base,
		1	IC693CBL312	Rack Expansion Cable, 0.15 meters
		1	IC693ACC307	I/O Bus Terminator Plug
	132 mA @ 5 VDC	1	IC695LRE001	Universal Base High Speed Serial expansion module (Module does not occupy an I/O slot)
		10	IC694TBB032	Terminal Block, Box Style
		1	IC646MPP001	Logic Developer -PLC Professional

standard base

9 slots on Universal base and 8 slots of In the above configuration, all of the modules can not go into one base. Therefore the I/O modules are divided into two bases. The IC695xxx part numbers will be used on the Universal base and the IC694 part numbers will use the standard high speed serial bus base. The Universal base can accept both IC695xxx and IC694xxx modules but the standard base will only accept IC694xxx and IC693xxx modules. Total current from Universal base power supply: 2460 mA @ 5 VDC; 3300 @ 3.3 VDC. Only one power supplied needed. Total current from Standard base power supply: 1985 mA @ 5 VDC; 110 mA @ 24 VDC

Options to Consider

IC695PSD140	Multipurpose 24 VDC power supply. By adding two IC665PSD140 the system would have redundant power supplies for maximum availability on the Un.
IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply
IC693ACC302	Long term battery for CPU
IC755CSW07CDA	QuickPanel+ 7 inch TFT-Color

PACSystems RXi Controller

The PACSystems RXi family is an advanced, high-performance, small footprint control and computing platform for distributed applications (process or discrete). With a high performance dual core CPU and Gigabit PROFINET (with built-in MRP redundancy) and Ethernet ports, every aspect of the RXi has been designed for performance.

Development, commissioning, and maintenance are performed using Machine Edition – providing a single environment for discrete and process applications.

- COMExpress CPU Technology –
 The RXi features a dual core processor for high performance in rugged applications. This rugged technology with wider temperature ranges, higher shock and vibration designs makes the RXi suitable for industrial applications. The carrier and enclosure designs last across multiple CPU lifespans to provide faster performance enhancements.
- Integrated Redundant PROFINET
 I/O Interface Provides a Gigabit
 Ethernet I/O network connection
 with built-in cable redundancy (MRP)
 delivering IO cabling redundancy with
 no external switches.
- High-speed Interconnect Bus –
 Enables truly unique combinations of control and Machine Edition (or other Microsoft® Windows® or Linux applications).
- Built-in Data Storage Internal industrial grade SSD drive provides local long-term data retention.
- USB and SD Interfaces Interfaces enable program loading, serial communications and data storage via standard devices. (future release)

Controller page 1.57



Publication Reference Chart

GFK-2816 PACSystems RXi User's Manual
GFK-2815 PACSystems RXi Quick Start Guide



Controller

The PACSystems RXi controller features COMExpress CPU technology – a dual core processor for high performance in rugged applications. The integrated redundant PROFINET I/O Interface provides a Gigabit Ethernet I/O network connection with built-in cable redundancy (MRP) delivering IO cabling redundancy with no external switches.

The RXi has a high-speed interconnect bus, built-in data storage for local long-term data retention and USB and SD interfaces for program loading, serial communications and data storage via standard devices.

ICRXICTL000A

Product Name	PACSystems RXi Distributed
	IO Controller Platform
Lifecycle Status	Active
Module Type	Controller
User Logic Memory	10MB User Flash
Storage Memory	10MB User Flash
Battery Backed Real Time Clock	Yes - coin cell battery backup
Data Retention	Energy Pak provides power during power failure while data is written to NV RAM
I/O Discrete Points	32K
I/O Analog Points	32K
Type of Memory Storage	Flash
Processor Speed	Dual Core 1.0GHz
USB Interface	2 USB 2.0 Standard Size
Built-in Ethernet Ports	2 Port (shared MAC) GB PROFINET with MRP; 1 Ethernet (10, 100, 1000 Mbit)
Other Ports	SD Card (on Intelligent Display Cover or Intelligent Faceplate)
Distributed I/O Network	Integrated PROFINET
Software Programming Support	Machine Edition
Program Languages Supported	Ladder Logic, Structured Text, C, Function Block Diagram
Input Power	24 VDC
Mounting	Panel Mount; DIN-rail Mount with Optional DIN Mount Plate

RSTI-EP I/O

The RSTi-EP remote I/O system is well suited for Industrial Internet enabled applications. It features an extended operating temperature range, enhanced diagnostics, plug-and-play connectivity and high channel density— all designed to simplify machine design and maintenance.

Advanced diagnostics make RSTi-EP ideal for remote applications, especially those where I/O can be difficult to reach. And RSTi-EP I/O is easily expandable, making it easy to adapt and extend coverage as your system evolves.

Benefits of RSTi-EP

- Wide Range of Communication
 Options: RSTi-EP offers network
 adapter support for PROFINET RT,
 PROFIBUS, Modbus TCP and EtherCAT.
- Small Footprint: Accommodates up to 64 modules and 1024 I/O points per drop, yet its 11.5 mm I/O slices are smallest in the industry, helping to maximize limited cabinet space. It's possible to incorporate smaller cabinet sizes into user-friendly system designs, and reduce wiring costs by placing I/O closer to the sensors.
- Improved System Availability:
 Designed with hot-swap IO and inputs
 and outputs that can be switched off
 independently. These features enable
 service activities to be performed while
 the sensor system is active.
- Easier Maintenance & Troubleshooting: Further shorten production downtimes with unique plain text diagnostics via the integrated web server. In case of an emergency stop it is simpler to identify and prioritize errors faster.
- Easy Error Diagnosis: Localize errors instantly with an LED directly on the channel and status indicators on every module. An indispensable benefit for secure commissioning and rapid system maintenance.
- Higher Performance: High speed system bus communicates up to 256 discrete inputs or discrete outputs in 20 microseconds. 100 MBps Ethernet on Ethernet enabled network adapters help move more data with precision and confidence for improved application performance and productivity.





Network Adapters

RSTi EP offers a wide range of communication options with network adapter support for PROFINET RT, PROFIBUS, Modbus TCP and EtherCAT.

	EPXETC001	EPXMBE001	EPXPBS001	EPXPNS001
Product Name	Ethercat Network Adapter	Modbus TCP Network Adapter	PROFIBUS DP-V1 Network Adapter	PROFINET IRT Network Adapter
Lifecycle Status	Active	Active	Active	Active
Module Type	Ethercat Network Adapter	Modbus TCP Network Adapter	PROFIBUS DP-V1 Network Adapter	PROFINET IRT Network Adapter
Field Busses/Device Networks	Ethernet	Modbus TCP	PROFIBUS DP-V1	PROFINET IRT
Baud Rate	NA	NA	Max 12MB/S	NA
Transfer Rate	100 MB/S	100 MB/S	100 MB/S	100 MB/S
I/O Data Size	1024 bytes (input & output)	2048 bytes (input & output)		1024 bytes (input & output)
LEDs	Ref Manual	Ref Manual	Ref Manual	Ref Manual
Diagnostic Supported	Yes	Yes	Yes	Yes
Maximum Bus Length	100 meters to 1.2K depending on baud rate	100 meters to 1.2K depending on baud rate	100 meters to 1.2K depending on baud rate	100 meters to 1.2K depending on baud rate
Maximum Number of Nodes Supported	65,535	limited by IP address	125	limited by IP address
Number of Expansion I/O Supported	64	64	64	64
Interface Connector Type	Two copper RJ-45	Two copper RJ-45		Two copper RJ-45
Configuration Tool	EDS file	Auto config	PME or GSD file	PME or GSDML
Field Power Requirement	24 VDC (20.4 - 28.8 VDC)			
Dimensions (H x W x D) in mm	120 x 52 x 76			



Digital Input Modules

GE provides a range of RSTi-EP digital input modules with 4, 8 or 16 inputs, which are primarily used to receive binary control signals from sensors, transmitters, switches or proximity switches. Their flexible design allows them to meet your demands with reserve potential.

	EP-1214	EP-1218	EP-1318	EP-125F	EP-12F4
Product Name	24 VDC, Pos Logic, 24 VDC, Pos Logic, 24 VDC, Pos Logic, 24 VDC,		Digital Input Module, 24 VDC, Pos Logic, 16 Points, 1 Wire	Digital Input Module, 24 VDC, Pos Logic, 4 Points, 2, 3 or 4 Wire, Time Stamp	
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Digital Input	Digital Input	Digital Input	Digital Input	Digital Input
System Bus Transfer Rate	48 Mbps	48 Mbps	48 Mbps	48 Mbps	48 Mbps
Channels	4	8	8	16	4
Sensor Types	Type 1 and Type 3 sensors as per IEC 61131-2	Type 1 and Type 3 sensors as per IEC 61131-2	Type 1 and Type 3 sensors as per IEC 61131-2	Type 1 and Type 3 sensors as per IEC 61131-2	Type 1 and Type 3 sensors as per IEC 61131-2
Input Filter	Input delay adjustable from 0 to 40 ms†	Input delay adjustable from 0 to 40 ms†	Input delay adjustable from 0 to 40 ms†	Input delay 3 ms	Input delay adjustable from 0 to 40 ms†
Off Voltage	< 5 V	< 5 V	< 5 V	< 5 V	< 5 V
On Voltage	> 11 V	> 11 V	> 11 V	> 11 V	> 11 V
Max. Input Current Per Channel	N/A	N/A	N/A	N/A	3 mA
Sensor Supply	max. 2 A per plug, total max. 8 A	max. 15 mA per channel	max. 2 A per plug, total max. 8 A	No	Yes
Sensor Connection	2-wire, 3-wire, 3-wire + FE	2-wire	2-wire, 3-wire	1-wire	2-wire, 3-wire, 3-wire + FE
Reverse Polarity Protection	Yes	Yes	Yes	Yes	Yes
Module Diagnostics	Yes	Yes	Yes	Yes	Yes
Individual Channel Diagnosis	No	No	No	No	No
Supply Voltage	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V
Current consumption from system current path I _{SYS}	8 mA	8 mA	8 mA	8 mA	8 mA
Current consumption from input current path I _{IN}	18 mA	30 mA	30 mA	52 mA	18 mA
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4°F to +140°F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)
Storage Temperature	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing
Dimensions (H x W x D) in (mm)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)
Weight oz (g)	3.07 (87)	2.99 (85)	2.93 (83)	3.07 (87)	3.07 (87)

 $^{^{\}dagger}\mbox{When}$ used with Profibus-DP network adapter, it is limited to 20 ms.



Analog Input Modules

GE provides a range of RSTi-EP analog input modules with 4 or 8 inputs and up to 16-bit resolution. The measurement range is defined by parameterization with an accuracy of 0.1% FSR with the exception of EP3124, which 0.25% FSR. The parameters for the measurement range can be individually set for each channel.

	EP-3124	EP-3164	EP-3264	EP-3368	EP-3468
Product Name	Analog Input, 4 Channels Voltage/Current 12 Bits 2, 3, or 4 Wire	Analog Input, 4 Channels Voltage/Current 16 Bits 2, 3, or 4 Wire	Analog Input, 4 Channels Voltage/Current 16 Bits with Diagnostics 2, 3, or 4 Wire	Analog Input, 8 Channels Current 16 Bits 2, 3, or 4 Wire	Analog Input, 8 Channels Current 16 Bits 2, 3, or 4 Wire, Channel Diagnostic
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input	Analog Input	Analog Input
System Bus Transfer Rate	48 Mbps	48 Mbps	48 Mbps	48 Mbps	48 Mbps
Potential Isolation	Test voltage: max. 28.8 V within one channel, 500 V DC field/system Pollution severity level: 2 Overvoltage category: II	Test voltage: max. 28.8 V within one channel, 500 V DC field/system Pollution severity level: 2 Overvoltage category: II	Test voltage: max. 28.8 V within one channel, 500 V DC field/system Pollution severity level: 2 Overvoltage category: II	Test voltage: max. 28.8 V within one channel, 500 V DC field/system Pollution severity level: 2 Overvoltage category: II	Test voltage: max. 28.8 V within one channel, 500 V DC field/system Pollution severity level: 2 Overvoltage category: II
Common Mode Voltage	Against: 0V - ±50V Channel-Channel: ±3V	Against: 0V - ±50V Channel-Channel: ±3V	Against: 0V - ±50V Channel-Channel: ±3V	Against: 0V - ±50V Channel-Channel: ±3V	Against: 0V - ±50V Channel-Channel: ±3V
Number of Inputs	4	4	4	8	8
Input Values	Voltage (0 to 5 V, ±5 V, 0 to 10 V, ±10 V, 1 to 5 V, 2 to 10 V) Current (0 to 20 mA, 4 to 20 mA)	Voltage (0 to 5 V, ±5 V, 0 to 10 V, ±10 V, 1 to 5 V, 2 to 10 V) Current (0 to 20 mA, 4 to 20 mA)	Voltage (0 to 5 V, ±5 V, 0 to 10 V, ±10 V, 1 to 5 V, 2 to 10 V) Current (0 to 20 mA, 4 to 20 mA)	Current input (0 to 20 mA, 4 to 20 mA)	Current input (0 to 20 mA, 4 to 20 mA)
Resolution	12 bits	16 bits	16 bits	16 bits	16 bits
Frequency Suppression	Options: disabled (0) / 50 Hz (1) / 60 Hz (2) / Average over 16 values (3) Default: disabled	Options: disabled (0) / 50 Hz (1) / 60 Hz (2) / Average over 16 values (3) Default: disabled	Options: disabled (0) / 50 Hz (1) / 60 Hz (2) / Average over 16 values (3) Default: disabled	Options: disabled (0) / 50 Hz (1) / 60 Hz (2) / Average over 16 values (3) Default: disabled	Options: disabled (0) / 50 Hz (1) / 60 Hz (2) / Average over 16 values (3) Default: disabled
Accuracy	0.25 % max. at 25 °C (77 °F) 50 ppm/K max. Temperature coefficient max. –10 mV/A additional inaccuracy in the voltage mode due to sensor power supply current	0.1 % max. at 25 °C (77 °F) 50 ppm/K max. Temperature coefficient max. –10 mV/A additional inaccuracy in the voltage mode due to sensor power supply current	0.1 % max. at 25 °C (77 °F) 50 ppm/K max. Temperature coefficient max. –10 mV/A additional inaccuracy in the voltage mode due to sensor power supply current	0.1 % max. at 25 °C (77 °F) 50 ppm/K max. Temperature coefficient	0.1 % max. at 25 °C (77 °F) 50 ppm/K max. Temperature coefficient
Sensor Supply	max. 2 A per plug, total max. 8 A	max. 2 A per plug, total max. 8 A	max. 0.5 A per plug	max. 125 mA per channel; channel 0 to 3 and 4 to 7 respectively are fused in combination	max. 125 mA per channel; channel 0 to 3 and 4 to 7 respectively are fused in combination
Sensor Connection	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE
Conversion time	1 ms	1 ms	1 ms	1 ms	1 ms
Reverse Polarity Protection	Yes	Yes	Yes	Yes	Yes
Short-Circuit Proof	Yes	Yes	Yes	Yes	Yes
Response Time of Protective Circuit	< 0.1 s with short-circuit to +24 V	< 50 ms	< 50 ms	< 0.1 s with short-circuit to +24 V	< 0.1 s with short-circuit to +24 V
Reset Time	N/A	N/A	N/A	Temperature-dependent (< 30 s at 20°C)	Temperature-dependent (< 30 s at 20°C)
Module Diagnostics	Yes	Yes	Yes	Yes	Yes
Individual Channel Diagnostics	No	No	Yes	No	Yes
Supply Voltage	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus
Current consumption from system current path I _{SYS}	8 mA	8 mA	8 mA	8 mA	8 mA
Current consumption from input current path I _{IN}	25 mA + sensor supply current	25 mA + sensor supply current	25 mA + sensor supply current	20 mA + load	20 mA + load
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4°F to +140°F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4°F to +140°F)
Storage Temperature	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40°F to +185°F)	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing
Dimensions (H x W x D) in (mm)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)
Weight oz (g)	3.07 (87)	3.14 (89)	3.14 (89)	3.17 (90)	3.17 (90)



Analog Input Modules

GE provides a range of RSTi-EP analog input modules with 4 or 8 inputs and up to 16-bit resolution. The measurement range is defined by parameterization with an accuracy of 0.1% FSR with the exception of EP3124, which 0.25% FSR. The parameters for the measurement range can be individually set for each channel.

EP-3704	EP-3804 [†]

Product Name	Analog Input, 4 Channels RTD 16 Bits with Diagnostics 2, 3, or 4 Wire	Analog Input, 4 Channels TC 16 Bits with Diagnostics 2, 3, or 4 Wire	
Lifecycle Status	Active	Active	
Module Type	Analog Input	Analog Input	
System Bus Transfer Rate	48 Mbps	48 Mbps	
	Test voltage: max. 28.8 V within one	Test voltage: max. 28.8 V within one	
	channel, 500 V DC field/system	channel, 500 V DC field/system	
Potential Isolation	Pollution severity level: 2	Pollution severity level: 2	
	Overvoltage category: II	Overvoltage category: II	
	Against: 0V - ±50V	Against: 0V - ±50V	
Common Mode Voltage	Channel-Channel: ±3V	Channel-Channel: ±3V	
Number of Inputs	4	4	
·	Pt100, Pt200, Pt500, Pt1000, Ni100, Ni120,	J, K, T, B, N, E, R, S, L, U, C, mV	
	Ni 200, Ni500, Ni1000, Cu10, and resistors		
Sensor Types	with 40 Ω, 80 Ω, 150 Ω, 300 Ω, 500 Ω, 1 kΩ,		
	2 kΩ, 4 kΩ		
Resolution	16 bits	16 bits	
resolution	max. 0.2 % FSR / 0.3 % FSR for Ni sensors /	Conversion time ≥ 80 ms: 10 µV + 0.1 % of	
Accuracy	0.6 % FSR for Cu10	voltage measurement range (without cold-	
necuracy	0.0 70 I 3N IOI CU10	junction measurement error)	
	. 50 //		
Temperature Coefficient	±50 ppm/K max.	50 ppm	
Sensor Connection	2-wire, 3-wire, 4-wire	2-wire	
	Depending on the sensor type 0.75 mA	0.25 mA for the cold-junction	
	(Pt100, Ni100, Ni120, Cu10, 40 Ω , 80 Ω ,	compensation with a Pt1000	
Sensor Current	150 Ω , 300 Ω) or 0,25 mA (Pt200, Pt500,		
	Pt1000, Ni200, Ni500, Ni1000, 500 Ω , 1 k Ω ,		
	2 kΩ, 4 kΩ)		
Cold Junction Compensation	N/A	Internal and external (Pt1000),	
cold Junction Compensation		int. accuracy ≤ 3 K	
Max. Wire Resistance / Measurement	2.5 Ω / 40 $\Omega,$ 5 Ω / 80 $\Omega,$ 10 Ω / 150 Ω and	N/A	
Range	Cu10, 25 Ω in all other measuring ranges		
Temperature Range	-200 to +850°C (-328 to 1562 °F)	-200 to +850°C (-328 to 1562 °F)	
Conversion Time	36 to 240 ms, adjustable	36 to 240 ms, adjustable	
Internal Resistance	N/A	> 1 MΩ	
	Channel to channel: max. ±2 V; Channel to	Channel to voltage supply: max. ±50 V	
Common Mode Input Voltage Range	voltage supply: max. ±50 V	0 117	
Reverse Polarity Protection	Yes	Yes	
Module Diagnostics	Yes	Yes	
Individual Channel Diagnostics	Yes	Yes	
Supply Voltage	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus	
Current consumption from system	Ed. 47 Ed. 67 Vid System Dus	20.47 20.07 via system bus	
	8 mA	8 mA	
current path I _{SYS}			
Current consumption from input current			
math I	20 mA	20 mA	
path I _{IN}			
	-20°C to +60°C	-20°C to +60°C	
	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4°F to +140°F)	
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C	
Operating Temperature Storage Temperature	-20°C to +60°C (-4°F to +140°F) -40°C to +85°C (-40°F to +185°F)	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C (-40 °F to +185 °F)	
Operating Temperature Storage Temperature	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C	
Operating Temperature Storage Temperature Humidity Dimensions	-20°C to +60°C (-4°F to +140°F) -40°C to +85°C (-40°F to +185°F)	-20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C (-40 °F to +185 °F)	
path I _{IN} Operating Temperature Storage Temperature Humidity Dimensions (H x W x D) in (mm)	-20°C to +60°C (-4°F to +140°F) -40°C to +85°C (-40°F to +185°F) 5% to 95%, noncondensing	-20°C to +60°C (-4°F to +140°F) -40°C to +85°C (-40°F to +185°F) 5% to 95%, noncondensing	

[†]Warm up time for the module to get the required accuracy is 30 minutes.



Digital Output Modules

GE provides a range of RSTi-EP digital output modules with 4, 8 or 16 outputs, which are primarily used for the incorporation of decentralized actuators.

	EP-2214	EP-2614	EP-2634	EP-2218	EP-225F
Product Name	Digital Output, 4 Points, Positive Logic 24VDC, 0.5A, 2,3, or 4 Wire	Digital Output, 4 Points, Positive Logic 24VDC, 2.0A, 2,3, or 4 Wire	Digital Output, 4 Points, Positive/Negative Logic 24VDC, 2.0A, 2,3, or 4 Wire	Digital Output, 8 Points, Positive Logic, 24VDC, 0.5A, 2 Wire	Digital Output, 16 Points, Positive Logic, 24VDC, 0.5A, 1 Wire
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Digital Output	Digital Output	Digital Output	Digital Output	Digital Output
System Bus Transfer Rate	48 Mbps	48 Mbps	48 Mbps	48 Mbps	48 Mbps
Number of Outputs	4	4	4	8	16
Туре	P-Logic	P-Logic	Switchable P- or N-Logic	P-Logic	P-Logic
Type of Load	ohmic, inductive, lamp load	ohmic, inductive, lamp load	ohmic, inductive, lamp load	ohmic, inductive, lamp load	ohmic, inductive, lamp load
Response Time	low » high max. 100 μs; high » low max. 250 μs	low » high max. 100 μs; high » low max. 250 μs	low » high max. 100 μs; high » low max. 250 μs	low » high max. 100 μs; high » low max. 250 μs	low » high max. 100 μs; high » low max. 250 μs
Max. Output Current per Channel	0.5 A	2 A	2 A	0.5 A	0.5 A
Max. Output Current per Modules	2 A	8 A	8 A	4 A	8 A
Breaking Energy (inductive)	150 mJ per channel	150 mJ per channel	150 mJ per channel	150 mJ per channel	150 mJ per channel
Switching Frequency Resistive load (min. 47 Ω)	1 kHz	1 kHz	1 kHz	1 kHz	1 kHz
Switching Frequency Inductive load (DC 13)	0.2 Hz without free- wheeling diode; 1 kHz with suitable free-wheeling diode	0.2 Hz without free- wheeling diode; 1 kHz with suitable free-wheeling diode	0.2 Hz without free- wheeling diode; 1 kHz with suitable free-wheeling diode	0.2 Hz without free- wheeling diode; 1 kHz with suitable free-wheeling diode	0.2 Hz without free- wheeling diode; 1 kHz with suitable free-wheeling diode
Switching Frequency Lamp load (12 W)	1 kHz	1 kHz	1 kHz	1 kHz	1 kHz
Actuator Connection	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE	2-wire, 3-wire, 3-wire + FE	2-wire	1-wire
Actuator Supply	max. 2 A per plug, total max. 8 A	max. 2 A per plug, total max. 8 A	max. 2 A per plug, total max. 8 A	N/A	N/A
Short-Circuit-Proof	Yes	Yes	Yes	Yes	Yes
Protective Circuit	Constant current with thermal switch-off and automatic restart	Constant current with thermal switch-off and automatic restart	Constant current with thermal switch-off and automatic restart	Constant current with thermal switch-off and automatic restart	Constant current with thermal switch-off and automatic restart
Response Time of Current Limiting Circuit	< 100 μs	< 100 μs	< 100 μs	< 100 μs	< 100 μs
Module Diagnostics	Yes	Yes	Yes	Yes	Yes
Individual Channel Diagnostics	No	No	No	No	
Reactionless	Yes	N/A	Yes	Yes	Yes
Can be used with EP-19xx	Yes	Yes	Yes	N/A	N/A
Supply Voltage	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V	
Current consumption from system current path I_{SYS}	8 mA	8 mA	8 mA	8 mA	8 mA
Current consumption from output current path I _{OUT}	20 mA + load	25 mA + load	20 mA + load	35 mA + load	25 mA + load
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)
Storage Temperature	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40°F to +185°F)	-40°C to +85°C (-40°F to +185°F)	-40°C to +85°C (-40°F to +185°F)	-40°C to +85°C (-40°F to +185°F)
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing
Dimensions	4.72 x 0.45 x 2.99	4.72 x 0.45 x 2.99	4.72 x 0.45 x 2.99	4.72 x 0.45 x 2.99	4.72 x 0.45 x 2.99
(H x W x D) in (mm)	(120 x 11.5 x 76)	(120 x 11.5 x 76)	(120 x 11.5 x 76)	(120 x 11.5 x 76)	(120 x 11.5 x 76)
Weight oz. (g)	3.03 (86)	3.03 (86)	3.03 (86)	3.03 (86)	2.93 (83)



Digital Output Modules

GE provides a range of RSTi-EP digital output modules with 4, 8 or 16 outputs, which are primarily used for the incorporation of decentralized actuators.

Product Name		EP-2714	EP-2814	
Module Type Digital Output Digital Output System Bus Transfer Rate 48 Mbps 48 Mbps Number of Outputs 4 4 Type Relay from - C SSR / triac Witching Characteristic Ni-A. 3 µm Ni/A Response Time 20 ms 1 ms Response Time 20 ms 1 ms Maximum switching current N/A 5 ms de per channel Maximum switching current N/A 1 ms per channel Max. Output Current S A of 60°C (140 °F) / 24 A st 55°C (131 °F) per channel N/A Modified Current N/A 1 ms per channel Switching Frequency N/A 2 ms Switching Frequency N/A 1 ms Short-Circuit-Proof No No Protective Circuit External fusing with 6 A prescribed N/A Service Life with 6-15 Load and 3-1 ms per channel N/A 1-A switching Current No No Max. Switching Voltage External fusing with 6 A prescribed N/A Service Life with 6-15 Load and 3-1 ms per chan	Product Name	Positive Logic, 24 - 220 VDC/VAC,		
System Bus Transfer Rate 48 Mbps 48 Mbps Number of Outputs 4 4 Type Relay from C SSR / triac Material for Power and Data Contacts Ni-Au, 3 μm N/A Switching Characteristic Ni-Au, 3 μm N/A Response Time 20 ms 10 ms Minimum Switching current N/A 50 mA per channel Maximum switching current N/A 1 A per channel(4 A per module Max. Output Current 6 S A a 60°C (140°F) / 24 A at 50°C (131°F) per shannel N/A N/A Max. Output Current N/A 25 m A N/A Switching Frequency msx. 54°C (131°F) per module N/A 25 m A Switching Frequency msx. 54°C (140°F) / 24 at at 50°C (134°F) / 24 at at 50°C (13	Lifecycle Status	Active	Active	
Number of Outputs 4 4 Type Relay from - C SSR / triac Material for Power and Data Contacts Ni-Au, 3 µm N/A Switching Characteristic N/A Closing when the voltage crosses zero, Opening when the voltage crosses zero, Opening when the voltage crosses zero, Opening when the current crosses zero opening when the current crosses zero opening when the current crosses zero. Response Time 20 ms 10 ms Minimum Switching Current N/A 50 mA per channel Maximum Switching Current N/A 1 A per channel, 4 A per module Max. Output Current 6 Act 65°C (130 °F) per channel N/A Max. Output Current 6 Act 65°C (131 °F) per channel N/A Max. Output Current 6 Act 65°C (131 °F) per channel N/A Switching Frequency max. 5 Hz up to 20 Hz Short-Circuit-Proof No No Short-Circuit-Proof No No Prescribed External Fusion N/A 1 A superquick-acting Prescribed External Fusion N/A 1 A superquick-acting Service Life with Ac-15 Load and 1-A suitching Current 255 VAC, UL: 277 VAC, PC <th>Module Type</th> <th>Digital Output</th> <th>Digital Output</th> <th></th>	Module Type	Digital Output	Digital Output	
Type Relay from - C SSR / triac Material for Power and Data Contacts Ni-Au, 3 jm N/A Switching Characteristic Ni-Au, 3 jm N/A Switching Characteristic N/A Closing when the wortage crosses zero, Opening when the current crosses zero Response Time 20 ms 10 ms Minimum switching current N/A 50 m Aper channels Maximum switching current N/A 1 A per channels 4 A per module Max. Output Current 6 A at 55°C (131 Tip per channels 20 A at 60°C (140°F) / 24 at 35°C (131 Tip per module N/A Switching Frequency mAx 25 m A Switching Frequency mAx 5 Hz up to 20 Hz Switching Frequency N/A 25 m A Switching Frequency Response of the N/A 1 A super quick-acting Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1 A super quick-acting curvers 255 VAC, UL: 277 VAC,	System Bus Transfer Rate	48 Mbps	48 Mbps	
Material for Power and Data Contacts Ni-Au, 3 µm NIA Switching Characteristic NiA Closing when the voltage crosses zero, Opening when the current crosses zero (Opening when the current crosses zero) Response Time 20 ms 10 ms Maximum Switching Current NIA 50 mA per channel Maximum Switching current NIA 1 A per channel* 4 A per module Maximum Switching Current 50 Act 60°C (140 °F) / Port (1	Number of Outputs	4	4	
Switching Characteristic N/A Closing when the voltage crosses zero opening when the current openi	Туре	Relay from - C	SSR / triac	
Response Time 20 ms 10 ms Minimum Switching Current N/A 50 mA per channel Maximum switching current N/A 1A per channel; 4A per module Max. Output Current 6A at 55°C (130°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 224 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F)/ 25 Mpc N/A Switching Frequency max 5 H2 up to 20 H2 Short-Circuit-Proof N/A 1A super quick-acting Prescribed External Fuse N/A 1 super quick-acting Max.	Material for Power and Data Contacts	Ni-Au, 3 μm	N/A	
Minimum Switching Current N/A 50 mA per channel Maximum switching current N/A 1 Aper channel, 4 Aper module Max. Output Current 5 A at 50°C (130°F) / 5 A at 50°C (140°F) / 24 A at 55°C (131°F) per channel 20 A at 60°C (140°F) / 24 A at 55°C (131°F) per module Holding Current N/A 25 mA Switching Frequency max. 5 Hz moto No No Doff-ricircul+Proof No No Short-Circul+Proof N/A 1 A super quick-acting Prescribed External Fuse N/A 1 A super quick-acting Protective Circult External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching current 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 V AC, DC corresponding to the derating curve Yes Yes Module Diagnosis Yes Yes Yes Yes Yes Yes Individual Channel Diagnostics No No <t< th=""><th>Switching Characteristic</th><th>N/A</th><th></th><th></th></t<>	Switching Characteristic	N/A		
Maximum switching current N/A 1 A per channel; 4 A per module Max. Output Current 5 A at 60°C (140°F) / 24 A at 55°C (131°F) per module N/A Holding current N/A 25 mA Switching Frequency max. 5 Hz up to 20 Hz Short-Circuit-Proof No No Defined Trip Behavior of the Prescribed External Fuse N/A 1 A super quick-acting Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and A. switching Current 300,000 switching cycles N/A Asswitching Voltage 255 V AC, UL: 277 V AC, DC corresponding to the derating curver 255 V AC, UL: 277 V AC, PS 255 V AC, UL: 277 V AC, PS Reactionless Yes Yes Yes Module Diagnosis Yes Yes Yes Module Consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from system current path I _{SYS} 8 mA N/A Current consumption from consumption from current consumption from current path I _{SYS} 20 mA N/A Current consumption from current consumption from current consumption from current path I _{SYS} 20 mA	Response Time	20 ms	10 ms	
Max. Output Current 5 A at 60°C (140 °F) / 5 A at 55°C (131 °F) per channel 20 A at 65°C (131 °F) per module N/A Holding Current N/A 25 mA Switching Frequency max 5 H2 up to 20 H2 Short-Circuit-Proof No No Defined Trip Behavior of the Prescribed N/A 1 A super quick-acting Prescribed External Fuse N/A N/A Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching Current 300,000 switching cycles N/A Reactionless Yes Yes Module Diagnosis Pes Current consumption from system current path loys 8 mA 11 mA Current consumption from system current path loys 8 mA 11 mA Current consumption from current path loys 20 mA N/A Operating Temperature -20°C to +60°C -20°C to +60°C <	Minimum Switching Current	N/A	50 mA per channel	
Max. Output Current 6 A at 55°C (131°F) per channel 20 A at 60°C (140°F) / 240 At 55°C (131°F) per module Holding Current N/A 25 mA Switching Frequency max. 5 Hz up to 20 Hz Short-Circuit-Proof No No Defined Trip Behavior of the Prescribed External Fuse N/A 1 A super quick-acting Prescribed External Fuse Prescribed External Fuse N/A Protective Circuit External fusing with 6 A prescribed N/A 4 - A switching Current 2 55 V AC, UL: 277 VAC, 255 V AC, UL: 277 AC Bervice Life with AC-15 Load and 1-A switching Current 2 55 V AC, UL: 277 VAC, 2 55 V AC, UL: 277 AC Max. Switching Voltage Yes Yes Module Diagnosis Yes Yes Module Diagnosis Yes Yes Supply Voltage 20.44 - 28.8V 20.44 - 28.8V Current consumption from system current path loys 8 mA 11 mA Current consumption from current path loys 20 mA N/A Current consumption from current path loys 20 mA N/A Current consumption from current path loys 20 m	Maximum switching current	N/A	1 A per channel; 4 A per module	
Switching Frequency max. 5 Hz up to 20 Hz Short-Circuit-Proof No No Defined Trip Behavior of the Prescribed External Fuse N/A 1 A super quick-acting Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching Current > 300,000 switching cycles N/A Max. Switching Voltage 255 VAC, Ut: 277 VAC, DC corresponding to the derating curve Yes Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V − 28.8V 20.4V − 28.8V Current consumption from system current path I _{SYS} 8 mA 1 mA Current consumption from output current path Iour 20 mA N/A Current consumption from output current path Iour 2.0°C to +60°C -2.0°C to +60°C Operating Temperature -2.0°C to +85°C -4.0°C to +85°C -4.0°C to +85°C (-4.0°E to +185°F) -4.0°C to +185°F -4.0°C to +185°F -4.0°C to +185°F Humidity 5% to 95%, noncondensing 5% to 95%, nonconde	Max. Output Current	6 A at 55°C (131°F) per channel 20 A at 60°C (140°F) /	N/A	
Short-Circuit-Proof No No Defined Trip Behavior of the Prescribed External Fuse N/A 1 A super quick-acting Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching Current > 300,000 switching cycles N/A Max. Switching Voltage 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 AC Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V − 28.8V 20.4V − 28.8V Current consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C -20°C to +60°C (-4 °F to +140 °F) -40°C to +85°C -40°C to +85°C Storage Temperature 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 4.72 x 0.45 x 2.99 4.72 x 0.45 x 2.99 Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 4.	Holding Current	N/A	25 mA	
Defined Trip Behavior of the Prescribed External Fuse N/A 1 A super quick-acting Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching Current > 300,000 switching cycles N/A As Switching Voltage 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 AC Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.44 - 28.8V 20.44 - 28.8V Current consumption from system current path I _{SVS} 8 mA 11 mA Current consumption from output current path I _{SVS} 20 mA N/A Operating Temperature -20°C to +60°C (-4°F to +140°F) -20°C to +60°C (-4°F to +140°F) Grage Temperature -40°F to +185°F) (-40°F to +85°C (-40°F to +185°F)) Humidity 5% to 55%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 × 0.45 × 2.99 (120 × 11.5 × 76) 4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	Switching Frequency	max. 5 Hz	up to 20 Hz	
Prescribed External Fuse Protective Circuit External fusing with 6 A prescribed N/A Service Life with AC-15 Load and 1-A switching Current > 300,000 switching cycles N/A Max. Switching Voltage 255 VAC, UL: 277 VAC, DC corresponding to the derating curve 255 VAC, UL: 277 AC Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V - 28.8V 20.4V - 28.8V Current consumption from system current path I _{SVS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-20°C to +60°C (-4°F to +140°F) (-4°F to +140°F) (-4°F to +140°F) (-4°F to +140°F) (-4°F to +185°F) -40°C to +85°C (-40°F to +185°F) -40°F to +185°F) (-40°F to +185°F) (-40	Short-Circuit-Proof	No	No	
Service Life with AC-15 Load and 1-A switching Current > 300,000 switching cycles N/A Max. Switching Voltage 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 AC Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V - 28.8V 20.4V - 28.8V Current consumption from system current path I _{sys} 8 mA 11 mA Current consumption from output current path I _{out} 20 mA N/A Operating Temperature -20°C to +60°C (-20°C to +60°C (-4° F to +140° F) -40°C to +85°C (-40°C to +185°F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	•	N/A	1 A super quick-acting	
1-A switching Current > 300,000 switching cycles N/A Max. Switching Voltage 255 V AC, UL: 277 V AC, DC corresponding to the derating curve 255 V AC, UL: 277 V AC, PVes Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V - 28.8V 20.4V - 28.8V Current consumption from system current path I _{sys} 8 mA 11 mA Current consumption from output current path I _{out} 20 mA N/A Operating Temperature -20°C to +60°C -20°C to +60°C (-4°F to +140°F) (-4°F to +140°F) Storage Temperature -40°C to +85°C -40°C to +85°C (-40°F to +185°F) (-40°F to +185°F) (-40°F to +185°F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 4.72 x 0.45 x 2.99 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) (120 x 11.5 x 76) (120 x 11.5 x 76)	Protective Circuit	External fusing with 6 A prescribed	N/A	
Max. Switching Voltage DC corresponding to the derating curve Reactionless Yes Yes Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V − 28.8V 20.4V − 28.8V Current consumption from system current path I _{sys} 8 mA 11 mA Current consumption from output current path I _{out} 20 mA N/A Operating Temperature -20°C to +60°C (-4°F to +140°F) -20°C to +60°C (-4°F to +140°F) Storage Temperature -40°C to +85°C (-40°F to +185°F) -40°C to +85°C (-40°F to +185°F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99		> 300,000 switching cycles	N/A	
Module Diagnosis Yes Yes Individual Channel Diagnostics No No Supply Voltage 20.4V − 28.8V 20.4V − 28.8V Current consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-4°F to +140°F) -20°C to +60°C (-4°F to +140°F) Storage Temperature -40°C to +85°C (-40°F to +185°F) -40°C to +85°C (-40°F to +185°F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	Max. Switching Voltage		255 V AC, UL: 277 AC	
Individual Channel Diagnostics No No Supply Voltage 20.4V − 28.8V 20.4V − 28.8V Current consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-4 °F to +140 °F) -20°C to +60°C (-4 °F to +140 °F) Storage Temperature -40°C to +85°C (-40 °F to +185 °F) -40°C to +85°C (-40 °F to +185 °F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 1(20 x 11.5 x 76)	Reactionless	Yes	Yes	
Supply Voltage 20.4V - 28.8V 20.4V - 28.8V Current consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-4 °F to +140 °F) -20°C to +85°C (-40°C to +85°C (-40°C to +85°C (-40°C to +85°C (-40°F to +185 °F)) Storage Temperature 5% to 95%, noncondensing 5% to 95%, noncondensing Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	Module Diagnosis	Yes	Yes	
Current consumption from system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-4 °F to +140 °F) -20°C to +85°C (-40°C to +85°C (-40°C to +85°C (-40°C to +85°C (-40°F to +185 °F)) Storage Temperature 5% to 95%, noncondensing 5% to 95%, noncondensing Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	Individual Channel Diagnostics	No	No	
system current path I _{SYS} 8 mA 11 mA Current consumption from output current path I _{OUT} 20 mA N/A Operating Temperature -20°C to +60°C (-4 °F to +140 °F) -20°C to +60°C (-4 °F to +140 °F) Storage Temperature -40°C to +85°C (-40°C to +85°C (-40°C to +85°C) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	Supply Voltage	20.4V - 28.8V	20.4V - 28.8V	
Output current path I _{OUT} N/A Operating Temperature -20°C to +60°C (-4 °F to +140 °F) -20°C to +60°C (-4 °F to +140 °F) Storage Temperature -40°C to +85°C (-40 °F to +185 °F) -40°C to +85°C (-40 °F to +185 °F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	· · · · · · · · · · · · · · · · · · ·	8 mA	11 mA	
Operating Temperature (-4 °F to +140 °F) (-4 °F to +140 °F) Storage Temperature -40 °C to +85 °C -40 °C to +85 °C (-40 °F to +185 °F) (-40 °F to +185 °F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	•	20 mA	N/A	
Storage Temperature (-40 °F to +185 °F) (-40 °F to +185 °F) Humidity 5% to 95%, noncondensing 5% to 95%, noncondensing Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) 4.72 x 0.45 x 2.99 (120 x 11.5 x 76)	Operating Temperature			
Dimensions (H x W x D) in (mm) 4.72 x 0.45 x 2.99 4.72 x 0.45 x 2.99 (120 x 11.5 x 76) (120 x 11.5 x 76)	Storage Temperature			
Dimensions (H x W x D) in (mm) (120 x 11.5 x 76) (120 x 11.5 x 76)	Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	
Weight oz. (g) 2.93 (83) 2.93 (83)	Dimensions (H x W x D) in (mm)			
	Weight oz. (g)	2.93 (83)	2.93 (83)	



Analog Output Modules

GE provides RSTi-EP analog output modules with up to 4 analog outputs at +/-10 V, +/-5 V, 0-10 V, 0-5 V, 2-10 V, 1-5 V, 0-20 mA or 4-20 mA. The resolution is 16 bit per channel. An output can be connected to each connector, the internal switching is carried out automatically.

	EP-4164	EP-4264	
	Analog Output, 4 Channels Voltage/	Analog Output, 4 Channels Voltage/	
Product Name	Current 16 Bits 2, 3, or 4-Wire	Current 16 Bits with Diagnostics 2,	
		3, or 4-Wire	
Lifecycle Status	Active	Active	
Module Type	Analog Output	Analog Output	
System Bus Transfer Rate	48 Mbps	48 Mbps	
Potential Isolation	Channel/system bus = yes	Channel/system bus = yes	
Potential isolation	Channel/channel = no	Channel/channel = no	
Number of Outputs	4	4	
	Voltage $(0 - 5 V, \pm 5 V, 0 - 10 V,$	Voltage (0 – 5 V, ±5 V, 0 – 10 V,	
Output Levels	±10 V, 1 – 5 V, 2 – 10 V);	±10 V, 1 – 5 V, 2 – 10 V);	
	Current (0 – 20 mA, 4 – 20 mA)	Current (0 – 20 mA, 4 – 20 mA)	
Response Time	1 ms for 4 channels	1 ms for 4 channels	
Resolution	16 bits	16 bits	
Accuracy	0.1 % FSR max., 0.05 % FSR typ.	0.1 % FSR max., 0.05 % FSR typ.	
Tamananahuma Canffinianah	20 ppm voltage / 31 ppm current	20 ppm voltage / 31 ppm current	
Temperature Coefficient	measurement / K	measurement / K	
Max. Error Between T _{min} and T _{max}	±220 ppm FSR	±220 ppm FSR	
Monotony	Yes	Yes	
Crosstalk Between Channels	±0.001 % FSR max.	±0.001 % FSR max.	
Repeat Accuracy	< ±1 mV eff.	< ±1 mV eff.	
Output Ripple	max. 0.001 %	max. 0.001 %	
	≥ 1 kΩ (at > 50°C (122 °F)	≥ 1 kΩ (at > 50°C (122 °F)	
Voltage Land Desistance	max ambient temperature,	max ambient temperature,	
Voltage Load Resistance	total sensor current of 10 mA per channel	total sensor current of 10 mA per channel	
	but 25 mA per module)	but 25 mA per module)	
Current Load Resistance	\leq 600 Ω including field cable resistance	\leq 600 Ω including field cable resistance	
Actuator Connection	2-wire (current and voltage; automatic	2-wire (current and voltage; automatic	
	detection), 4-wire (voltage)	detection), 4-wire (voltage)	
Short-Circuit-Proof	Yes	Yes	
Module Diagnosis	Yes	Yes	
Individual Channel Diagnosis	No	Yes	
Substitute Value	Yes	Yes	
Can be used with EP-19xx Module	Yes	Yes	
Supply Voltage	20.4V – 28.8V	20.4V - 28.8V	
Current consumption from	Q ^	9 m ^	
system current path I _{SYS}	8 mA	8 mA	
Current consumption from	QE mA	9F m A	
output current path I _{OUT}	85 mA	85 mA	
Operating Temperature	-20°C to +60°C	-20°C to +60°C	
	(-4 °F to +140 °F)	(-4 °F to +140 °F)	
Storage Temperature	-40°C to +85°C	-40°C to +85°C	
	(-40 °F to +185 °F)	(-40 °F to +185 °F)	
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	
Dimensions (H x W x D) in (mm)	$4.72 \times 0.45 \times 2.99$	$4.72 \times 0.45 \times 2.99$	
	$(120 \times 11.5 \times 76)$	$(120 \times 11.5 \times 76)$	
	, , , , , , , , , , , , , , , , , , , ,		



Safe Feed Input Modules

GE provides 3 varients of RSTi-EP safe feed modules EP 1901: one safe input, EP 1902: two safe inputs and EP 1922: two safe inputs, with delayed disconnection, which are intended for connecting safety-related equipment.

	EP-1901	EP-1902	EP-1922	
Product Name	1 Safe Feed-Input, 24 VDC	2 Safe Feed-Inputs, 24 VDC	2 Safe Feed-Inputs, 24 VDC, Programmable Delay	
Lifecycle Status	Active	Active	Active	
Module Type	Safe Feed Input	Safe Feed Input	Safe Feed Input	
System Bus Transfer Rate	48 Mbps	48 Mbps	48 Mbps	
Achievable Safety Level	SIL3 (IEC 61508), SIL CL3 (IEC 62061), PLe and Cat. 4 (DIN EN ISO 13849-1), regarding the entire safety chain	SIL3 (IEC 61508), SIL CL3 (IEC 62061), PLe and Cat. 4 (DIN EN ISO 13849-1), regarding the entire safety chain	SIL3 (IEC 61508), SIL CL3 (IEC 62061), PLe and Cat. 4 (DIN EN ISO 13849-1), regarding the entire safety chain	
DC (Diagnostic Coverage)	96.64%	96.64%	96.64%	
MTTFd (Mean Time To Failure dangerous)	> 100 years	> 100 years	> 100 years	
PFH (Probability of Failure per Hour)	6.27 × 10 ⁻⁹ 1/h	6.27 × 10 ⁻⁹ 1/h	6.27 x 10 ⁻⁹ 1/h	
SSF (Safe Failure Fraction)	98.58%	98.58%	98.58%	
HFT (Hardware Fault Tolerance)	1	1	1	
Safety Inputs	1 x 2 channel	2 x 2 channel	2 x 2 channel	
Inputs for Start Function	2 (manual start and autostart)	2 (manual start and autostart)	2 (manual start and autostart)	
Input Type	Type 3 as per IEC 61131-2	Type 3 as per IEC 61131-2	Type 3 as per IEC 61131-2	
Safety Output (OSSD)	1	1	1	
Output Current	8 A (not for capacitive load)	8 A (not for capacitive load)	8 A (not for capacitive load)	
Overload Protection	Excess temperature proof and overload- proof, short circuit proof with external fuse	Excess temperature proof and overload- proof, short circuit proof with external fuse	Excess temperature proof and overload- proof, short circuit proof with external fuse	
Turn-off Time	< 20 ms	< 20 ms	< 20 ms	
Turn-on Time	< 2 s	< 2 s	< 2 s	
Output SS1	N/A	N/A	1	
Output Current	N/A	N/A	0.5 A, overload behavior as per IEC 61131-2	
Overload Protection	N/A	N/A	Over-temperature, Overload and Short Circuit protection with external fuse	
Auxiliary Outputs	2 x 2	3 x 2	3 x 2	
Output Current	max. 10 A (only to support the inputs dedicated inputs)	max. 10 A (only to support the inputs dedicated inputs)	max. 10 A (only to support the inputs dedicated inputs)	
Module Diagnosis	Yes	Yes	Yes	
Individual Channel Diagnosis	Yes	Yes	Yes	
Supply Voltage	20.4V - 28.8V via system bus	20.4V – 28.8V via system bus	20.4V – 28.8V via system bus	
External Pre-fusing	mandatory: super fast, max. 8 A	mandatory: super fast, max. 8 A	mandatory: super fast, max. 8 A	
Reverse Battery Protection	Yes	Yes	Yes	
Current consumption (I_{IN} in the power segment of the fieldbus network adapter), typ.	8 mA	8 mA	8 mA	
Current consumption (I _{IN} in the respective power segment)	45 mA	45 mA	45 mA	
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	
Storage Temperature	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40°F to +185°F)	-40°C to +85°C (-40 °F to +185 °F)	
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	
Dimensions (H x W x D) in (mm)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	4.72 × 0.45 × 2.99 (120 × 11.5 × 76)	
Weight oz. (g)	2.82 (80)	2.89 (82)	2.96 (84)	
<u>-</u>	<u> </u>	<u> </u>	<u> </u>	



Specialty Modules

GE provides several RSTi-EP specialty modules, which can be used to meet specific needs in your system. Each module has a Module Status LED and each channel has a LED for visual indication of connectivity.

	EP-5111 EP-5112		EP-5212	
Product Name	1 Channel High Speed Counter,	2 Channel High Speed Counter,	2 Channel Frequency Measurement,	
Product Name	AB 100 kHz 1 DO 24VDC, 0.5A	AB 100 kHz	100 kHz	
Lifecycle Status	Active	Active	Active	
Module Type	High Speed Counter	High Speed Counter	Frequency Measurement	
System Bus Transfer Rate	48 Mbps	48 Mbps	48 Mbps	
Galvanic Isolation	N/A	500 V DC between the current paths	$500\mathrm{V}$ DC between the current paths	
Number of Counter Inputs	1	2	2	
	Incremental encoders and other input	Incremental encoders and other input	N/A	
Туре	characteristics for sensor types 1 and 3	characteristics for sensor types 1 and 3		
	are in accordance with EN 61131-2	are in accordance with EN 61131-2		
Input Filter	Filter time adjustable from 0.01 to 1 ms	Filter time adjustable from 0.01 to 1 ms	Adjustable between 3 Hz and 187 kHz (333 ms and 5 μs)	
Low Input Voltage	< 5 V	< 5 V	< 5 V	
High Input Voltage	> 11 V	> 11 V	> 11 V	
Max. Input Current per Channel	3.5 mA	3.5 mA	3.5 mA	
Sensor Supply	Yes	Yes	Yes	
Sensor Connection	2-wire and 3-wire	2-wire and 3-wire	2-wire and 3-wire	
Reverse Polarity Protection	Yes	Yes	Yes	
Module Diagnostics	Yes	Yes	Yes	
Individual Channel Diagnostics	Yes	Yes	No	
Counter Width	32 bits	32 bits	32 bits	
Maximum Input Frequency	100 kHz	100 kHz	100 kHz	
Latch, Gate, Reset Input	Yes	N/A	N/A	
Mode of Operation	Pulse and direction / AB mode with 1-, 2-, 4-times sampling	Pulse and direction / AB mode with 1-, 2-, 4-times sampling	Pulse rising edge	
Status Indicator	Yes	Yes	Yes	
Process Alarm	Yes, parametrizable	Yes, parametrizable	N/A	
Diagnostic Alarm	Yes	Yes	N/A	
Number of Outputs	1	N/A	N/A	
Output Current	0.5 A	N/A	N/A	
Reverse Polarity Protection	Yes	N/A	N/A	
Module Diagnosis	Yes	N/A	N/A	
Individual Channel Diagnosis	Yes	N/A	N/A	
Supply Voltage	20.4V - 28.8V	20.4V - 28.8V	20.4V - 28.8V	
Current consumption from system current path I _{SYS}	8 mA	8 mA	8 mA	
Current consumption from output current path I _{IN}	35 mA plus output current for the digital output	35 mA	35 mA plus sensor supply current	
	-20°C to +60°C	-20°C to +60°C	-20°C to +60°C	
Operating Temperature	(-4 °F to +140 °F)	(-4 °F to +140 °F)	(-4 °F to +140 °F)	
Storess Townsonting	-40°C to +85°C	-40°C to +85°C	-40°C to +85°C	
Storage Temperature	(-40 °F to +185 °F)	(-40 °F to +185 °F)	(-40 °F to +185 °F)	
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing	5% to 95%, noncondensing	
Dimensions (H x W x D) in (mm)	4.72 × 0.45 × 2.99	4.72 × 0.45 × 2.99	4.72 × 0.45 × 2.99	
Dimensions (II A W A D) III (IIIIII)	(120 × 11.5 × 76)	(120 x 11.5 x 76)	(120 × 11.5 × 76)	
Weight oz. (g)	2.93 (83)	2.54 (72)	2.93 (83)	



Specialty Modules

GE provides several RSTi-EP specialty modules, which can be used to meet specific needs in your system. Each module has a Module Status LED and each channel has a LED for visual indication of connectivity.

	EP-5422		EP-5442		
Product Name	2 Channels	PWM Output,	2 Channels P	WM Output,	
	Positive Logi	ic, 24VDC, 2.0 A	Positive Logic, 24VDC, 0.5 A		
Lifecycle Status	A	ctive	Active		
Module Type	PWM Output		PWM (Output	
System Bus Transfer Rate	48 Mbps		48 M	lbps	
Number of Outputs	2		ã		
Туре	PN output stage		PN outp	ut stage	
Response Time	< (0.1 µs	< 0.1	l μs	
Period Duration	25 μs t o 175 m	ns (40 kHz to 6 Hz)	25 μs t o 175 ms	(40 kHz to 6 Hz)	
	per channel	0.5 A	per channel	2 A	
Max. Output Current	per module	1 A	per module	4 A	
	Resistive load		Resistive load		
	(min. 47 Ω)	static, 6 Hz to 40 kHz	(min. 12 Ω)	6 Hz to 40 kHz	
Switching Frequency	Inductive load		Inductive load		
	(DC 13)	static, 6 Hz to 40 kHz	(DC 13)	6 Hz to 40 kHz	
•	Lamp load (12 W)	static, 6 Hz to 40 kHz	Lamp load (48 W)	6 Hz to 40 kHz	
Actuator Connection	2-wire, 3-wi	ire, 3-wire + FE	2-wire, 3-wire	e, 3-wire + FE	
Actuator Supply	max. 2 A per plug, total max. 4 A		max. 2 A per plu	g, total max. 8 A	
Pulse/period Ratio	0-100 % PN-switching or P-switching, adjustable		0-100 % PN-switching o	P-switching, adjustable	
Short-Circuit-Proof	Yes		Υe	es .	
Response Time of Protective Circuit	< 1	L00 μs	< 10	0 μs	
Module Diagnosis	•	Yes	Yes		
Individual Channel Diagnosis		No	No		
Reactionless	,	Yes	Yes		
Supply Voltage	20.4\	/ - 28.8V	20.4V – 28.8V		
Current consumption from system	8	B mA	8 mA		
current path ISYS			8 MA		
Current consumption from output current path IOUT	40 m	A + Load	40 mA + Load		
Operating Temperature	-20°C to +60°C	C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)	
Storage Temperature	-40°C to +85°C	(-40 °F to +185 °F)	-40°C to +85°C (-	40 °F to +185 °F)	
Humidity	5% to 95%,	noncondensing	5% to 95%, no	oncondensing	
Dimensions (H x W x D) in (mm)	4.72 × 0.45 × 2.9	99 (120 x 11.5 x 76)	4.72 × 0.45 × 2.99	(120 × 11.5 × 76)	
Weight oz. (g)	2.7	⁷ 2 (77)	2.89	(82)	



Power-Feed and Power Distribution Modules

GE provides RSTi-EP power-feed modules (EP-7631 and EP-7641), which are used to refresh the current paths and isolate the power supply. The RSTi-EP station's main power supply is always fed in through the network adapter. Each module has a Module Status LED and connector block LEDs for inspection.

	EP-7631	EP-7641	EP-711F	EP-751F	EP-700F	EP-710F	EP-750F
Product Name	Power Module, 1 Channel 24VDC Input Flow 10A	Power Module, 1 Channel 24VDC Output Flow 10A	Power Module, 16 Channels 24VDC Potential Distribution +24 VDC from Input Current Path	Power Module, 16 Channels 24VDC Potential Distribution +24 VDC from Output Current Path	Power Module, 16 Channels 24VDC Potential Distribution Functional Earth	Power Module, 16 Channels 24VDC Potential Distribution +0VDC from Input Current Path	Power Module, 16 Channels 24VDC Potential Distribution +0VDC from Output Current Path
Lifecycle Status	Active	Active	Active	Active	Active	Active	Active
Module Type	Power-Feed	Power-Feed	Power Distribution	Power Distribution	Power Distribution	Power Distribution	Power Distribution
Supply voltage	20.4V - 28.8V	20.4V - 28.8V	None	20.4V - 28.8V	20.4V – 28.8V	0 V (from input current path)	0 V (from input current path)
Maximum feed current for input modules	10A						
Current consumption from output input path I _{IN}	10 mA						
Maximum feed current for output modules		10A					
Current consumption from output input path I _{OUT}		10 mA					
Operating Temperature	-20°C to +60°C (-4 °F to +140 °F)	-20°C to +60°C (-4 °F to +140 °F)					
Storage Temperature	-40°C to +85°C (-40 °F to +185 °F)	-40°C to +85°C (-40 °F to +185 °F)					
Humidity	5% to 95%, noncondensing	5% to 95%, noncondensing					
Dimensions	4.72 x 0.45 x 2.99	4.72 x 0.45 x 2.99					
(H x W x D) in (mm)	(120 x 11.5 x 76)	(120 × 11.5 × 76)					
Weight oz. (g)	2.68 (76)	2.68 (76)	2.96 (84)	2.96 (84)	2.96 (84)	2.96 (84)	2.96 (84)

RSTi Slice I/O

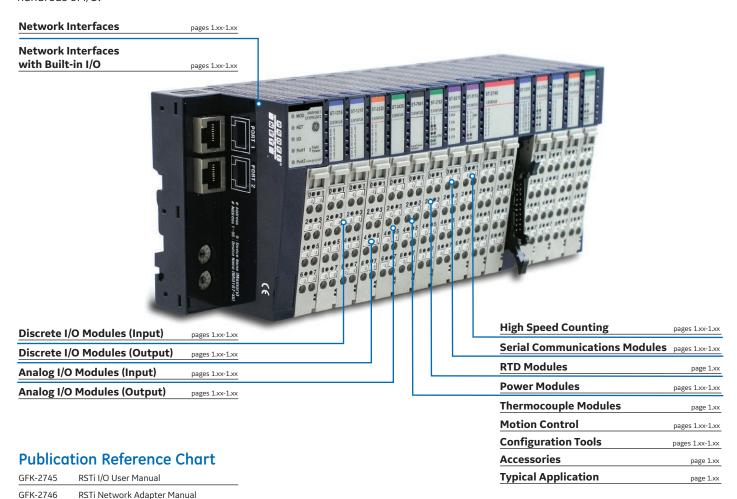
The new RSTi I/O system is PROFINET enabled and ideal for distributed control applications. The compact, granular "build as you go" design of the RSTi enables the user to optimize the design of the system and therefore minimize cost.

The RSTi is also Network Independent with over 10 different bus interfaces available such as PROFIBUS, Modbus (serial and Ethernet), EthernetIP, Ether

Benefits of RSTi

- Network Independence: OEMs and System Integrators can standardize on their I/O layout without worrying about the controller it is connected to.
- Reduced Development Time: Panels can be fabricated in advance, independent of the control system, by simply changing out the network/bus interface without impact to wiring.
- Reduced Installation Cost: Distributed I/O networks reduce installation and wiring cost.
- Lower Cost Per Point: The RSTi can be configured to meet application needs.
 The granular design reduces panel space and module cost.
- "Build as You Go": Expansion is simple; just slide in a RSTi I/O module without impacting the wiring back to the main control panel.
- System Simplification: The distributed nature of the RSTi greatly reduces the time to dis-assemble and re-assemble a machine, therefore reducing machine commissioning.

The RSTi is ideal for distributed I/O systems with as a few 4 I/O per location or hundreds of I/O.





Network Interfaces

RSTi offers a wide range of network interfaces for Ethernet, Fieldbuses and serial networks. The network independence of the RSTi enables to user to be flexible on system layouts.

STXPNS001	STXPBS001	STXDNS001	STXCAN001	STXMBS001
Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface
Active	Active	Active	Active	Active
Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface
PROFINET Ethernet	PROFIBUS V1	DeviceNet	CANopen	Modbus RS-232
PROFINET RT	Freeze mode Sync mode Auto baud rate Fail safe mode	I/O Slave Message (Group 2 only slave) Poll command. Bit_strobe command Cyclic command, COS command		RTU and ASCII
Line or Star topology Built-in Ethernet Switch				
100Mbps	9.6K to 12Mbps	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	10KBps to 1Mbps	1200 to 115.2Kbps
Total: Inputs 128bytes/ Outputs 128bytes	Total: Inputs 128bytes/ Outputs 128bytes	Total: Inputs 252bytes/ Outputs 252bytes Max. Discrete I/O: 2016 Inputs/2016 Outputs Max. Analog I/O: 126 Inputs/126 Outputs	Total: Inputs 64 bytes/ Outputs 64 bytes	Total: Inputs 252bytes/ Outputs 252bytes
Module Status Network Status I/O Status Port 1 Link Activity Port 2 Link Activity Field Power Status	Module Status Network Status Expansion Module Status Field Power Status	Module Status Network Status Expansion Module Status Field Power Status	Module Status Network Status Expansion Module Status Field Power Status	Module Status Transmit Data Received Data Expansion Module Status Field Power Status
Yes	Yes	Yes	Yes	Yes
100 meters between nodes	100 meters to 1.2Km depending on baud rate	Up to 500 meters depending on baud rate		15 meters
Limited by the IP address	100	64	99	1
32	32	32	32	32
Two RJ-45 with built-in switch	DB 9 connector (RS-485)	5 pin connector	5 pin connector	DB 9 connector (RS-232)
Proficy Machine Edition or GSDML	GSM File	EDS File	EDS File	I/O Guide Pro
24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
115 mA typical @ 24 VDC	60 mA typical @ 24 VDC	300 mA typical	100 mA typical @ 24 VDC	70 mA typical @ 24 VDC
1.5 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC	1.2 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC
99 x 45 x 70	99 x 45 x 70	99 x 42 x 70	99 x 42 x 70	99 x 45 x 70
	Slave Network Interface Active Slave Network Interface PROFINET Ethernet PROFINET RT Line or Star topology Built-in Ethernet Switch 100Mbps Total: Inputs 128bytes/ Outputs 128bytes/ Outputs 128bytes Module Status Network Status I/O Status Port 1 Link Activity Port 2 Link Activity Field Power Status Yes 100 meters between nodes Limited by the IP address 32 Two RJ-45 with built-in switch Proficy Machine Edition or GSDML 24 VDC (11 VDC to 28.8 VDC) 115 mA typical @ 24 VDC 1.5 A @ Maximum 5 VDC	Slave Network InterfaceSlave Network InterfaceActiveActiveSlave Network InterfaceSlave Network InterfacePROFINET EthernetPROFIBUS V1PROFINET RTFreeze mode Sync mode Auto baud rate Fail safe modeLine or Star topology Built-in Ethernet Switch9.6K to 12Mbps100Mbps9.6K to 12MbpsTotal: Inputs 128bytes/ Outputs 128bytesTotal: Inputs 128bytes/ Outputs 128bytesModule Status Network Status I/O Status Port 1 Link Activity Port 2 Link Activity Field Power StatusModule Status Network Status Expansion Module Status Field Power StatusYesYes100 meters between nodes100 meters to 1.2Km depending on baud rateLimited by the IP address1003232Two RJ-45 with built-in switchDB 9 connector (RS-485)Proficy Machine Edition or GSDMLGSM File24 VDC (11 VDC to 28.8 VDC)24 VDC (11 VDC to 28.8 VDC)115 mA typical @ 24 VDC1.5 A @ Maximum 5 VDC1.5 A @ Maximum 5 VDC1.5 A @ Maximum 5 VDC	Slave Network Interface Slave Network Interface Slave Network Interface Active Active Slave Network Interface Slave Network Interface Slave Network Interface Slave Network Interface PROFINET Ethernet PROFIBUS V1 DeviceNet PROFINET RT Freeze mode Sync mode Auto baud rate Fail safe mode I/O Slave Message (Group 2 only slave) Poll command. Ethernet Switch Line or Star topology Built-in Ethernet Switch 9.6K to 12Mbps 125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection) Total: Inputs 128bytes/ Outputs 128bytes/ Outputs 128bytes/ Outputs 128bytes Total: Inputs 252bytes/Outputs 252bytes/Outputs 252bytes/Outputs 252bytes/Outputs 128bytes Outputs 252bytes/Outputs 128bytes/Outputs Max. Analog I/O: 126 Inputs/126 Outputs Max. Petwork Status Expansion Module Status Field Power Status Module Status Network Status Expansion Module Status Expansion Module Status Expansion Module Status Field Power Status Notwork Status Expansion Module	Slave Network Interface Slave Network Interface Slave Network Interface Active Acti



Network Interfaces

RSTi offers a wide range of network interfaces for Ethernet, Fieldbuses and serial networks. The network independence of the RSTi enables to user to be flexible on system layouts.

	STXMBS002	STXECT001	STXEIP001	STXMBE001
Product Name	Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface
Lifecycle Status	Active	Target Release July 2013	Target Release July 2013	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	Modbus RS-485	EtherCAT Ethernet	Ethernet/IP Ethernet	Modbus TCP Ethernet
Protocol Supported	RTU and ASCII	EtherCAT	16 IO message connections 64 CIP connections 64 Explicit message connections	8 Modbus/TCP, 4 HTTP, BOOTP, TBD
Features		Built-in Ethernet Switch		
Baud Rate	1200 to 115.2Kbps	100Mbps	10/100Mbps	10/100Mbps
I/O Data Size	Total: Inputs 252bytes/ Outputs 252bytes	Total: Inputs 252bytes/ Outputs 252bytes	Total: Inputs 252bytes/ Outputs 252bytes	Total: Inputs 252bytes/ Outputs 252bytes
LEDs	Module Status Transmit Data Received Data Expansion Module Status Field Power Status	Module Status Network Status Expansion Module Status Field Power Status	Module Status Network Status I/O Status Link Activity Field Power Status	Module Status Network Status I/O Status Link Activity Field Power Status
Diagnostic Supported	Yes	Yes	Yes	Yes
Maximum Bus Length	1200 meters	100 meters between EtherCAT nodes	100 meters between nodes	100 meters between nodes
Maximum Number of Nodes Supported	64	65,535	Limited by the IP address	Limited by the IP address
Number of Expansion I/O Supported	32	32	32	32
Interface Connector Type	DB 9 connector (RS-485)	Two RJ-45 with built-in switch	One RJ-45	One RJ-45
Configuration Tool	I/O Guide Pro	I/O Guide Pro	EDS File	I/O Guide Pro
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (16 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Power Dissipation	70 mA typical @ 24 VDC	100 mA typical @ 24 VDC	60 mA typical @ 24 VDC	60 mA typical @ 24 VDC
Internal Power Used (5 VDC loading)	1.5 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC	1.5 A @ Maximum 5 VDC
Dimensions (H x W x D) in mm	99 x 45 x 70	99 x 54.2 x 70	99 x 45 x 70	99 x 45 x 70



	STXPBS032	STXPBS132	STXPBS232
Product Name	Slave Network Interface with 32 Positive Logic Inputs Built-in	Slave Network Interface with 32 Negative Logic Inputs Built-in	Slave Network Interface with 32 Sink Outputs Built-in
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	PROFIBUS V1	PROFIBUS V1	PROFIBUS V1
Protocol Supported	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode Auto baudrate, Fail safe mode
Features	PROFIBUS DP Network Slave has built-in 32 Positive Logic Inputs with expansion support	PROFIBUS DP Network Slave has built-in 32 Negative Logic Inputs with expansion support	PROFIBUS DP Network Slave has built-in 32 Sink Outputs with expansion support
Baud Rate	9.6K to 12Mbps	9.6K to 12Mbps	9.6K to 12Mbps
I/O Data Size	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate
Maximum Number of Nodes Supported	100	100	100
Number of Expansion I/O Supported	8	8	8
Number of Points	32	32	32
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	32 Point 24 VDC Positive Logic	32 Point 24 VDC Negative Logic	24 VBC (11 VBC to 20.0 VBC)
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	
Input Impedance	~5.4K ohms	~5.4K ohms	
· · · · · · · · · · · · · · · · · · ·	< 0.5msec		
Input Signal Delay	< 0.5msec	< 0.5msec	0.7
Response Time (ms)			< 0.3msec
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	
Points per Common	32	32	32
Output Type			32 Point 24 VDC Negative Logic
Output Range			Nominal 0 VDC; 11 to 28.8 VDC
Protection			Short protection, Over Temperature Protection, Over Current Limit
Minimum Output Load			
Load Current per Point			0.5 Amps per point
Output Inrush Current			
Polarity			Sink
Configuration Tool	GSM File	GSM File	GSM File
Interface Connector Type	DB 9 connector (RS-485)	DB 9 connector (RS-485)	DB 9 connector (RS-485)
Power Dissipation	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	99 x 83 x 70



	STXPBS332	STXPBS016	STXPBS116
Product Name	Slave Network Interface with 32 Source Outputs Built-in	Slave Network Interface with 16 Relay Outputs	Slave Network Interface with 16 Isolated Relay Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	PROFIBUS V1	PROFIBUS V1	PROFIBUS V1
Protocol Supported	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode
Features	PROFIBUS DP Network Slave has built-in 32 Source Outputs with expansion support	PROFIBUS DP Network Slave has built-in 16 Relay Outputs with expansion support	PROFIBUS DP Network Slave has built-in 16 Isolated Relay Outputs with expansion support
Baud Rate	9.6K to 12Mbps	9.6K to 12Mbps	9.6K to 12Mbps
I/O Data Size	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 32bytes/Outputs 32bytes; Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate
Maximum Number of Nodes Supported	100	100	100
Number of Expansion I/O Supported	8	8	8
Number of Points	32	16	16
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type			
Input Voltage Range			
Input Impedance			
Input Signal Delay			
Response Time (ms)	< 0.3msec	10msec	10msec
Trigger Voltage	(0.5msec	10111300	Tomace
Points per Common	32	4	1
Output Type	32 Point 24 VDC Positive Logic	16 Point Relay	16 Isolated Relay
Output Range	Nominal 24 VDC; 11 to 28.8 VDC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC
Protection	Short protection, Over Temperature Protection, Over Current Limit	3 to 20.0 vDe, 40 vDe, 110 vDe, 230 v/te	5 to 20.0 vBc, 40 vBc, 110 vBc, 250 vite
Minimum Output Load		100 micro Amps, 100 millivolts VDC per point	100 micro Amps, 100 millivolts VDC per point
Load Current per Point	0.5 Amps per point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC
Output Inrush Current			
Polarity	Source		
Configuration Tool	GSM File	GSM File	GSM File
Interface Connector Type	DB 9 connector (RS-485)	DB 9 connector (RS-485)	DB 9 connector (RS-485)
Power Dissipation	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC



	STXPBS432	STXPBS532	STXPBS824
Product Name	Slave Network Interface with 16 Positive Logic Inputs and 16 Source Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Sink Outputs	Slave Network Interface with 16 Positive Logic Inputs and 16 Relay Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	PROFIBUS V1	PROFIBUS V1	PROFIBUS V1
Protocol Supported	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode
Features			
Baud Rate	9.6K to 12Mbps	9.6K to 12Mbps	9.6K to 12Mbps
I/O Data Size	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate
Maximum Number of Nodes Supported	100	100	100
Number of Expansion I/O Supported	8	8	8
Number of Points	16 In/16 Out	16 ln/16 Out	16 In/16 Out
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic	16 Point 24 VDC Positive Logic
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance	~5.4K ohms	~5.4K ohms	~5.4K ohms
Input Signal Delay	< 0.5msec	< 0.5msec	< 0.5msec
Response Time (ms)	< 0.3msec	< 0.3msec	10msec
Trigger Voltage	ON State: 9 VDC OFF State: 5 VDC	ON State: 9 VDC OFF State: 5 VDC	ON State: 9 VDC OFF State: 5 VDC
Points per Common	32	32	16 for Inputs and 4 for Outputs
Output Type	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic	16 Point Relay
Output Range	Nominal 24 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC
Protection	Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit	
Minimum Output Load			100 micro Amps, 100 millivolts VDC per point
Load Current per Point	0.5 Amps per point	0.5 Amps per point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC
Output Inrush Current			
Polarity	Source	Sink	
Configuration Tool	GSM File	GSM File	GSM File
Interface Connector Type	DB 9 connector (RS-485)	DB 9 connector (RS-485)	DB 9 connector (RS-485)
Power Dissipation	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	99 x 83 x 70



	STXPBS924	STXPBS825	STXPBS925
Product Name	Slave Network Interface with 16 Negative Logic Inputs and 16 Relay Outputs	Slave Network Interface with 16 Positive Logic Inputs and 16 Isolated Relay Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Isolated Relay Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	PROFIBUS V1	PROFIBUS V1	PROFIBUS V1
Protocol Supported	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode	Freeze mode, Sync mode, Auto baudrate, Fail safe mode
Features			
Baud Rate	9.6K to 12Mbps	9.6K to 12Mbps	9.6K to 12Mbps
I/O Data Size	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out	Total: Inputs 36 bytes/Outputs 36 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/32 bytes Out for expansion modules); Discrete I/O: Maximum Discrete I/O: 256 inputs/ 256 outputs; Analog I/O: 16 Channels In/ 16 Channels Out
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate	100 meters to 1.2Km depending on baud rate
Maximum Number of Nodes Supported	100	100	100
Number of Expansion I/O Supported	8	8	8
Number of Points	16 In/16 Out	16 ln/16 Out	16 In/16 Out
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	16 Point 24 VDC Negative Logic	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance	~5.4K ohms	~5.4K ohms	~5.4K ohms
Input Signal Delay	< 0.5msec	< 0.5msec	< 0.5msec
Response Time (ms)	10msec	10msec	10msec
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC
Points per Common	16 for Inputs and 1 for Outputs	16 for Inputs and 1 for Outputs	16 for Inputs and 1 for Outputs
Output Type	16 Point Relay	16 Point Isolated Relay	16 Point Isolated Relay
Output Range	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC
Protection			
Minimum Output Load	100 micro Amps, 100 millivolts VDC per point	100 micro Amps, 100 millivolts VDC per point	100 micro Amps, 100 millivolts VDC per point
Load Current per Point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC
Output Inrush Current			
Polarity			
Configuration Tool	GSM File	GSM File	GSM File
Interface Connector Type	DB 9 connector (RS-485)	DB 9 connector (RS-485)	DB 9 connector (RS-485)
Power Dissipation	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC	50 mA typical @ 24 VDC
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC	400 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	99 x 83 x 70



	STXDNS032	STXDNS132	STXDNC032
Product Name	Slave Network Interface with 32 Positive Logic Inputs Built-in	Slave Network Interface with 32 Negative Logic Inputs Built-in	Slave Network Interface with 32 Positive Logic Inputs Built-in
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command, Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command"
Features			•
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 4 bytes/Outputs 4 bytes
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	10	10	None Supported
Number of Points	32 In	32 In	32
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	32 Point 24 VDC Positive Logic	32 Point 24 VDC Negative Logic	32 Point 24 VDC Positive Logic
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance	~5.4K ohms	~5.4K ohms	~5.4K ohms
Input Signal Delay	< 0.5msec	< 0.5msec	< 0.5msec
Response Time (ms)			
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5VD
Points per Common	16 for Inputs and 1 for Outputs	16 for Inputs and 1 for Outputs	16
Output Type			
Output Range			
Protection			
Minimum Output Load			
Load Current per Point			
Output Inrush Current			
Polarity			
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	110 mA typical	110 mA typical	80 mA typical
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Connector Type
Internal Power Used (5 VDC loading)	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC	Not Applicable
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	80 x 35 x 55



	STXDNC132	STXDNS232	STXDNS332
Product Name	Slave Network Interface with 32 Negative Logic Inputs Built-in	Slave Network Interface with 32 Sink Outputs Built-in	Slave Network Interface with 32 Source Outputs Built-in
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command
Features			
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	None Supported	10	10
Number of Points	32	32	32
System Power Requirement	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	32 Point 24 VDC Negative Logic		
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)		
Input Impedance	~5.4K ohms		
Input Signal Delay	< 0.5msec		
Response Time (ms)		< 0.3msec	< 0.3msec
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC		
Points per Common	16	32	32
Output Type		32 Point 24 VDC Negative Logic	32 Point 24 VDC Positive Logic
Output Range		Nominal 0 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC
Protection		Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit
Minimum Output Load			
Load Current per Point		0.5 Amps per point	0.5 Amps per point
Output Inrush Current			
Polarity		Sink	Source
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	80 mA typical	110 mA typical	110 mA typical
Connector Type	Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	Not Applicable	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	80 x 35 x 55	99 x 83 x 70	99 x 83 x 70



	STXDNC232	STXDNC332	STXDNS016
Product Name	Slave Network Interface with 32 Sink Outputs	Slave Network Interface with 32 Source Outputs	Slave Network Interface with 16 Relay Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command"
Features			
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	None Supported	None Supported	10
Number of Points	32	32	16
System Power Requirement	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type			
Input Voltage Range			
Input Impedance			
Input Signal Delay			
Response Time (ms)	< 0.3msec	< 0.3msec	10msec
Trigger Voltage			
Points per Common	16	16	
Output Type	32 Point 24 VDC Negative Logic	32 Point 24 VDC Positive Logic	16 Point Relay
Output Range	Nominal 24 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC
Protection	Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit	
Minimum Output Load			100 micro Amps, 100 millivolts VDC per point
Load Current per Point	0.5 Amps per point	0.5 Amps per point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC
Output Inrush Current			
Polarity	Sink	Source	
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	80 mA typical	80 mA typical	110 mA typical
Connector Type	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp con- nector), HIF2C-2226SCFA (crimp pin) or equal	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp con- nector), HIF2C-2226SCFA (crimp pin) or equal	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	Not Applicable	Not Applicable	600 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	80 x 35 x 55	80 x 35 x 55	99 x 83 x 70



	STXDNS116	STXDNS432	STXDNS532
Product Name	Slave Network Interface with 16 Isolated Relay Outputs	Slave Network Interface with 16 Positive Logic Inputs and 16 Source Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Sink Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command"
Features			•
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	10	10	10
Number of Points	16	16 In/ 16 Out	16 ln/ 16 Out
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type		16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic
Input Voltage Range		24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance		~5.4K ohms	~5.4K ohms
Input Signal Delay		< 0.5msec	< 0.5msec
Response Time (ms)	10msec	< 0.3msec	< 0.3msec
Trigger Voltage		ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC
Points per Common		32	32
Output Type	16 Point Isolated Relay	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic
Output Range	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	Nominal 24 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC
Protection		Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit
Minimum Output Load	100 micro Amps, 100 millivolts VDC per point		
Load Current per Point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	0.5 Amps per point	0.5 Amps per point
Output Inrush Current			
Polarity		Source	Sink
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	110 mA typical	110 mA typical	110 mA typical
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	99 x 83 x 70



	STXDNC432	STXDNC532	STXDNC632
Product Name	Slave Network Interface with 16 Positive Logic Inputs and 16 Source Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Sink Outputs	Slave Network Interface with 16 Positive Logic Inputs and 16 Sink Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command
Features			
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 4 bytes/Outputs 4 bytes
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	None Supported	None Supported	None Supported
Number of Points	16 In/ 16 Out	16 In/ 16 Out	16 In/ 16 Out
System Power Requirement	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic	16 Point 24 VDC Positive Logic
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance	~5.4K ohms	~5.4K ohms	~5.4K ohms
Input Signal Delay	< 0.5msec	< 0.5msec	< 0.5msec
Response Time (ms)	< 0.3msec	< 0.3msec	< 0.3msec
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC
Points per Common	16	16	16
Output Type	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic	16 Point 24 VDC Positive Logic
Output Range	Nominal 24 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC	Nominal 24 VDC; 11 to 28.8 VDC
Protection	Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit	Short protection, Over Temperature Protection, Over Current Limit
Minimum Output Load			
Load Current per Point	0.5 Amps per point	0.5 Amps per point	0.5 Amps per point
Output Inrush Current			
Polarity	Source	Sink	Sink
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	80 mA typical	80 mA typical	80 mA typical
Connector Type	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp connector), HIF2C-2226SCFA (crimp pin) or equal	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp connector), HIF2C-2226SCFA (crimp pin) or equal	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp connector), HIF2C-2226SCFA (crimp pin) or equal
Internal Power Used (5 VDC loading)	Not Applicable	Not Applicable	Not Applicable
Dimensions (H x W x D) in mm	80 x 35 x 55	80 x 35 x 55	80 x 35 x 55



	STXDNC732	STXDNS824	STXDNS924
Product Name	Slave Network Interface with 16 Negative Logic Inputs and 16 Source Outputs	Slave Network Interface with 16 Positive Logic Inputs and 16 Relay Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Relay Outputs
Lifecycle Status	Active	Active	Active
Module Type	Slave Network Interface	Slave Network Interface	Slave Network Interface
Field Busses/Device Networks	DeviceNet	DeviceNet	DeviceNet
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command
Features		•	
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)
I/O Data Size	Total: Inputs 4 bytes/Outputs 4 bytes	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status
Diagnostic Supported	Yes	Yes	Yes
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate
Maximum Number of Nodes Supported	64	64	64
Number of Expansion I/O Supported	None Supported	10	10
Number of Points	16 In/ 16 Out	16 In/ 16 Out	16 In/ 16 Out
System Power Requirement	24 VDC (11 VDC to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Type	16 Point 24 VDC Negative Logic	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Input Impedance	~5.4K ohms	~5.4K ohms	~5.4K ohms
Input Signal Delay	< 0.5msec	< 0.5msec	< 0.5msec
Response Time (ms)	< 0.3msec	10msec	10msec
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC
Points per Common	16	16 for Inputs and 4 for Outputs	16 for Inputs and 1 for Outputs
Output Type	16 Point 24 VDC Negative Logic	16 Point Relay	16 Point Relay
Output Range	Nominal 24 VDC; 11 to 28.8 VDC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC
Protection	Short protection, Over Temperature Protection, Over Current Limit		
Minimum Output Load		100 micro Amps, 100 millivolts VDC per point	100 micro Amps, 100 millivolts VDC per point
Load Current per Point	0.5 Amps per point	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC
Output Inrush Current			
Polarity	Source		
Configuration Tool	EDS File	EDS File	EDS File
Interface Connector Type	5 pin connector	5 pin connector	5 pin connector
Power Dissipation	80 mA typical	110 mA typical	110 mA typical
Connector Type	Connector Type Hirose, HIF3A-40D-2.54R (ribbon cable), HIF2C-40D-2.54C (crimp connector), HIF2C-2226SCFA (crimp pin) or equal	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	Not Applicable	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC



	STXDNS825	STXDNS925	
Product Name	Slave Network Interface with 16 Positive Logic Inputs and 16 Isolated Relay Outputs	Slave Network Interface with 16 Negative Logic Inputs and 16 Isolated Relay Outputs	
Lifecycle Status	Active	Active	
Module Type	Slave Network Interface	Slave Network Interface	
Field Busses/Device Networks	DeviceNet	DeviceNet	
Protocol Supported	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	I/O Slave Message (Group 2 only slave), Poll command. Bit_strobe command, Cyclic command, COS command	
Features			
Baud Rate	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	125K bits/s, 250Kbps, 500Kbps (Auto baud rate selection)	
I/O Data Size	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	Total: Inputs 36 bytes/Outputs 34 bytes total (4 bytes In/ 4 bytes Out for base module and 32 bytes In/30 bytes Out for expansion modules)	
LEDs	Module Status, Network Status, I/O Status	Module Status, Network Status, I/O Status	
Diagnostic Supported	Yes	Yes	
Maximum Bus Length	Up to 500 meters depending on baud rate	Up to 500 meters depending on baud rate	
Maximum Number of Nodes Supported	64	64	
Number of Expansion I/O Supported	10	10	
Number of Points	16 In/ 16 Out	16 In/ 16 Out	
System Power Requirement	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	24 VDC (19.2 to 28.8 VDC) with Current Limit, Reverse Polarity Protection	
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	
Input Type	16 Point 24 VDC Positive Logic	16 Point 24 VDC Negative Logic	
Input Voltage Range	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	
Input Impedance	~5.4K ohms	~5.4K ohms	
Input Signal Delay	< 0.5msec	< 0.5msec	
Response Time (ms)	10msec	10msec	
Trigger Voltage	ON State: 9 VDC, OFF State: 5 VDC	ON State: 9 VDC, OFF State: 5 VDC	
Points per Common	16 for Inputs and 1 for Outputs	16 for Inputs and 1 for Outputs	
Output Type	16 Point Isolated Relay	16 Point Isolated Relay	
Output Range	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	5 to 28.8 VDC, 48 VDC, 110 VDC, 250 VAC	
Protection			
Minimum Output Load Load Current per Point		100 micro Amps, 100 millivolts VDC per point 2 Amps at 5 to 28.8 VDC, 0.8 Amps at 48 VDC, 0.5 Amps at 110 VDC, 2 Amps at 250 VAC	
Output Inrush Current			
Polarity			
Configuration Tool	EDS File	EDS File	
Interface Connector Type	5 pin connector	5 pin connector	
Power Dissipation	110 mA typical	110 mA typical	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5 VDC loading)	600 mA @ Maximum 5 VDC	600 mA @ Maximum 5 VDC	
Dimensions (H x W x D) in mm	99 x 83 x 70	99 x 83 x 70	
		.	



RSTi discrete input modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (110 VAC, 220 VAC). The input modules are available in 4, 8 or 16 point density to optimize panel space.

ST-1314
48 VDC Input, 4 points Positive Logic
Active
Discrete Input
48 VDC (34 VDC to 60 VDC)
4
4
~12K ohms
3.0msec
ON State: 48 VDC (34 VDC to 60 VDC) OFF State: 10 VDC
4 mA per point at 48 VDC
Spring Clamp Terminal Block
35 mA @ 5.0 VDC Maximum
99 x 12 x 70



RSTi discrete input modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (110 VAC, 220 VAC). The input modules are available in 4, 8 or 16 point density to optimize panel space.

	ST-1324	ST-131F	ST-1218	ST-1228	ST-121F
Product Name	48 VDC Input, 4 points Negative Logic	48 VDC Input, 16 points Positive Logic	12/24 VDC Input, 8 points Positive Logic	12/24 VDC Input, 8 points Negative Logic	12/24 VDC Input, 16 points Positive Logic
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input	Discrete Input	Discrete Input
Input Voltage Range	48 VDC (34 VDC to 60 VDC)	48 VDC (34 VDC to 60 VDC)	24 VDC (10.2 VDC to 28.8 VDC)	24 VDC (10.2 VDC to 28.8 VDC)	24 VDC (10.2 VDC to 28.8 VDC)
Number of Points	4	16	8	8	16
Points per Common	4	16	8	8	16
Input Impedance	~12K ohms	~12K ohms	~5.1K ohms	~5.1K ohms	~5.1K ohms
Input Signal Delay	3.0msec	3.0msec	3.0msec	3.0msec	3.0msec
Filtering Time		Typical 1.5 msec.	Typical 1.5 msec.	Typical 1.5 msec.	Typical 1.5 msec.
Trigger Voltage	ON State: 48 VDC (34 VDC to 60 VDC) OFF State: 10 VDC	ON State: 48 VDC (34 VDC to 60 VDC) OFF State: 10 VDC	ON State: 10.2 to 28.8 VDC OFF State: 5 VDC	ON State: 10.2 to 28.8 VDC OFF State: 5 VDC	ON State: 10.2 to 28.8 VDC OFF State: 5 VDC
Maximum On State Current	4 mA per point at 48 VDC	2.5 mA per point at 60 VDC	6 mA per point at 28.8 VDC	6 mA per point at 28.8 VDC	6 mA per point at 28.8 VDC
Connector Type	Spring Clamp Terminal Block	Connector Type Hirose, HIF3BA-20D-2.54DSA	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Connector Type Hirose, HIF3BA-20D-2.54DSA
Internal Power Used (5 VDC loading)	35 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	35 mA @ 5.0 VDC Maximum	35 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



RSTi discrete input modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (110 VAC, 220 VAC). The input modules are available in 4, 8 or 16 point density to optimize panel space.

	ST-122F	ST-1804	ST-1904
Product Name	12/24 VDC Input, 16 points Negative Logic	110 VAC Input, 4 points (47 to 63Hz)	240 VAC Input, 4 points (47 to 63Hz)
Lifecycle Status	Active	Active	Active
Module Type	Discrete Input	Discrete Input	Discrete Input
Input Voltage Range	24 VDC (10.2 VDC to 28.8 VDC)	120 VAC (85 VAC to 132 VAC)	240 VAC (170 VAC to 264 VAC)
Number of Points	16	4	4
Points per Common	16	4	4
Input Impedance	~5.1K ohms	~11K ohms	~22K ohms
Input Signal Delay	3.0msec	10.0msec	10.0msec
Filtering Time	Typical 1.5 msec.		
Trigger Voltage	ON State: 10.2 to 28.8 VDC OFF State: 5 VDC	ON State: 85 VAC to 132 VAC OFF State: 60 VAC	ON State: 170 VAC to 264 VAC OFF State: 130 VAC
Maximum On State Current	6 mA per point at 28.8 VDC	8 mA per point at 132 VAC	12 mA per point at 264 VAC
Connector Type	Connector Type Hirose, HIF3BA-20D-2.54DSA	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used	45 mA @ 5.0 VDC	35 mA @ 5.0 VDC	35 mA @ 5.0 VDC
(5 VDC loading)	Maximum	Maximum	Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Analog I/O Modules (Input)

RSTi analog input modules are available in a wide range of voltage and current signals. Analog input modules are available in 12 bit or 14 bit resolution.

	ST-3114	ST-3118	ST-3134	ST-3214	ST-3218
Product Name	Analog 0 to 20 mA, 12bit Input, 4 channels	Analog 0 to 20 mA, 12bit Input, 8 channels	Analog 0 to 20 mA, 14bit Input, 4 channels	Analog 4 to 20 mA, 12bit Input, 4 channels	Analog 4 to 20 mA, 12bit Input, 8 channels
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Analog Input				
Range	0 to 20 mA Range	0 to 20 mA Range	0 to 20 mA Range	4 to 20 mA Range	4 to 20 mA Range
Number of Points	4	8	4	4	8
Points per Common	4	8	4	4	8
Diagnostic Supported			Open Wire if < 3 mA		
Update Rate	4msec/All channels				
Resolution	12 bits: 4.88 microAmp/bit	12 bits: 4.88 microAmp/bit	14 bits: 1.22 microAmp/bit	12 bits: 3.9 microAmp/bit	12 bits: 3.9 microAmp/bit
Accuracy	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C
Input Impedance	120 ohms				
Internal Power Used (5 VDC loading)	165 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	165 mA @ 5.0 VDC Maximum	165 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum
Connector Type	Spring Clamp Terminal Block				
Dimensions (H x W x D) in mm	99 x 12 x 70				



Analog I/O Modules (Input)

RSTi analog input modules are available in a wide range of voltage and current signals. Analog input modules are available in 12 bit or 14 bit resolution.

	ST-3234	ST-3274	ST-3424	ST-3428	ST-3444
Product Name	Analog 4 to 20 mA, 14bit Input, 4 channels	Analog 4 to 20 mA, 12bit Input, 4 channels (connector type)	Analog 0 to 10 VDC, 12bit Input, 4 channels	Analog 0 to 10 VDC, 12bit Input, 8 channels	Analog 0 to 10 VDC, 14bit Input, 4 channels
Lifecycle Status	Active	Active	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input	Analog Input	Analog Input
Range	4 to 20 mA Range	4 to 20 mA Range	0 to 10 VDC	0 to 10 VDC	0 to 10 VDC
Number of Points	4	4	4	8	4
Points per Common	4	4	4	8	4
Diagnostic Supported	Open Wire if < 3 mA	Open Wire if < 3 mA			
Update Rate	4msec/All channels	4msec/All channels	4msec/All channels	4msec/All channels	4msec/All channels
Resolution	14 bits: 0.9 microAmp/bit	12 bits: 3.9 microAmp/bit	12 bits: 2.44 mV/bit	12 bits: 2.44 mV/bit	14 bits: 0.6 mV/bit
Accuracy	$\pm 0.1\%$ Full Scale @ 25°C $\pm 0.3\%$ Full Scale @ 0°C, 60° C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C
Input Impedance	120 ohms	120 ohms	500K ohms	500K ohms	500K ohms
Internal Power Used (5 VDC loading)	165 mA @ 5.0 VDC Maximum	165 mA @ 5.0 VDC Maximum	165 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	170 mA @ 5.0 VDC Maximum
Connector Type	Spring Clamp Terminal Block	Requires Sensor Connect 3M Mini-Clamp Plug, 37104 Series	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Analog I/O Modules (Input)

RSTi analog input modules are available in a wide range of voltage and current signals. Analog input modules are available in 12 bit or 14 bit resolution.

	ST-3524	ST-3544	ST-3624	ST-3644
Product Name	Analog -10 to 10 VDC, 12bit Input, 4 channels	Analog -10 to 10 VDC, 14bit Input, 4 channels	Analog 0 to 5 VDC, 12bit Input, 4 channels	Analog 0 to 5 VDC, 14bit Input, 4 channels
Lifecycle Status	Active	Active	Active	Active
Module Type	Analog Input	Analog Input	Analog Input	Analog Input
Range	-10 to 10 VDC	-10 to 10 VDC	0 to 5 VDC	0 to 5 VDC
Number of Points	4	4	4	4
Points per Common	4	4	4	4
Diagnostic Supported				
Update Rate	4msec/All channels	4msec/All channels	4msec/All channels	4msec/All channels
Resolution	12 bits: 4.8 mV/bit	14 bits: 1.2 mV/bit	12 bits: 1.22 mV/bit	14 bits: 0.3 mV/bit
Accuracy	$\pm 0.1\%$ Full Scale @ 25°C $\pm 0.3\%$ Full Scale @ 0°C, 60°C	$\pm 0.1\%$ Full Scale @ 25°C $\pm 0.3\%$ Full Scale @ 0°C, 60° C	$\pm 0.1\%$ Full Scale @ 25°C $\pm 0.3\%$ Full Scale @ 0°C, 60° C	$\pm 0.1\%$ Full Scale @ 25°C $\pm 0.3\%$ Full Scale @ 0°C, 60°C
Input Impedance	500K ohms	500K ohms	500K ohms	500K ohms
Internal Power Used (5 VDC loading)	170 mA @ 5.0 VDC Maximum	170 mA @ 5.0 VDC Maximum	170 mA @ 5.0 VDC Maximum	170 mA @ 5.0 VDC Maximum
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



RSTI discrete output modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (12 VAC, 125 VAC). The modules are available in 4, 8 or 16 point density to optimize panel space. Relay output modules are also available. The ST-2792 has an added feature of manual/automatic override.

	ST-2114	ST-2124	ST-2314	ST-2324
Product Name	5 VDC/20 mA TTL Inverting Output, 4 points	5 VDC, 4 Points, TTL Non-Inverting Output (Default: OV)	4 points, 24 VDC Negative Logic, Output 0.5 Amps	4 points, 24 VDC Positive Logic Output 0.5 Amps
Lifecycle Status	Active	Active	Active	Active
Module Type	Digital Outputs	Digital Outputs	Digital Outputs	Digital Outputs
Output Range	5 VDC nominal, Min. 4.5 VDC to Max. 5.5 VDC	5 VDC nominal, Min. 4.5 VDC to Max. 5.5 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC
Number of Points	4	4	4	4
Points per Common	4	4	4	4
Diagnostic Supported				
Protection	Output Short-Circuit protection Field Power Over Voltage Protection (about 6.7 VDC) Field Power Reverse Voltage Protection	Output Short-Circuit protection Field Power Over Voltage Protection (about 6.7 VDC) Field Power Reverse Voltage Protection	Over Temperature shut down: Min. 150°C Over Current Limit : Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max.7.5A Per Channel Short Circuit Protection ESD Protection: 5.0Kv
ON Voltage/OFF Voltage	Min. 4.8 VDC @ 5 VDC, 5 mA	Max. 0.3 VDC @ 0 VDC, 5 mA		
Load Current per Point	Max. 20 mA Per Channel Max. 80 mA All Common	Max. 20 mA Per Channel Max. 80 mA All Common	Max. 0.5A Per Channel Max. 2.0A All Common	Max. 0.5A Per Channel Max. 2.0A All Common
Output Inrush Current	40 mA For 10ms, Repeatable Every 1 Sec.	40 mA For 10ms, Repeatable Every 1 Sec.		
Response Time (ms)	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON : Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms
Polarity	TTL Inverting	TTL Non-Inverting	Negative Logic	Positive Logic
Field Power Requirement	5 VDC (4.5 VDC to 5.5 VDC)	5 VDC (4.5 VDC to 5.5 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Power Dissipation			5 mA @ 28.8 VDC Per Channel	5 mA @ 28.8 VDC Per Channel
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	50 mA @ 5.0 VDC Maximum	50 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 × 12 × 70	99 x 12 x 70	99 x 12 x 70



RSTi discrete output modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (12 VAC, 125 VAC). The modules are available in 4, 8 or 16 point density to optimize panel space. Relay output modules are also available. The ST-2792 has an added feature of manual/automatic override.

	ST-2414	ST-2424	ST-2514	ST-2524	
Product Name	4 points, 24 VDC Negative Logic, Output 0.5 Amps with Diagnostics	4 points, 24 VDC Positive Logic, Output 0.5 Amps with Diagnostics	4 points, 24 VDC Negative Logic, Output 2 Amps with Diagnostics	4 points, 24 VDC Positive Logic, Output 2 Amps with Diagnostics	
Lifecycle Status	Active	Active	Active	Active	
Module Type	Digital Outputs	Digital Outputs	Digital Outputs	Digital Outputs	
Output Range	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	
Number of Points	4	4	4	4	
Points per Common	4	4	4	4	
Diagnostic Supported	Point Fault Reported to Network Interface	Point Fault Reported to Network Interface	Point Fault Reported to Network Interface	Point Fault Reported to Network Interface	
Protection	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max.7.5A Per Channel Short Circuit Protection ESD Protection: 5.0Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 6A/Max. 15A Per Channel Short Circuit Protection ESD Protection: 5.0Kv	
ON Voltage/OFF Voltage					
Load Current per Point	Max. 0.5A Per Channel Max. 2.0A All Common	Max. 0.5A Per Channel Max. 2.0A All Common	Max. 2A Per Channel Max. 8A All Common	Max. 2A Per Channel Max. 8A All Common	
Output Inrush Current					
Response Time (ms)	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON : Max. 0.3ms ON to OFF: Max. 0.3ms	
Polarity	Negative Logic	Positive Logic	Negative Logic	Positive Logic	
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	
Power Dissipation	5 mA @ 28.8 VDC Per Channel	5 mA @ 28.8 VDC Per Channel	5 mA @ 28.8 VDC Per Channel	5 mA @ 28.8 VDC Per Channel	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5 VDC loading)	45 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	



RSTI discrete output modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (12 VAC, 125 VAC). The modules are available in 4, 8 or 16 point density to optimize panel space. Relay output modules are also available. The ST-2792 has an added feature of manual/automatic override.

	ST-2318	ST-2328	ST-221F	ST-222F	
Product Name	8 points, 24 VDC Negative 8 points, 24 VDC Positive 16 points, 24 VDC Negative Logic, Output 0.5 Amps Logic, Output 0.5 Amps Logic, Output 0.5 Amps (Connector Style)		• • • •	16 points, 24 VDC Positive Logic, Output 0.5 Amps (Connector Style)	
Lifecycle Status	Active	Active	Active	Active	
Module Type	Digital Outputs	Digital Outputs	Digital Outputs	Digital Outputs	
Output Range	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	24 VDC nominal, Min. 11 VDC to Max. 28.8 VDC	
Number of Points	8	8	16	16	
Points per Common	8	8	16	16	
Diagnostic Supported					
Protection	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	Over Temperature shut down: Min. 150°C Over Current Limit: Min. 3.5A/Max. 7A Per Channel Short Circuit Protection ESD Protection: 16.5Kv	
ON Voltage/OFF Voltage					
Load Current per Point	Max. 0.5A Per Channel Max. 2.0A All Common	Max. 0.5A Per Channel Max. 2.0A All Common	Max. 0.5A Per Channel Max. 4.0A All Common	Max. 0.5A Per Channel Max. 4.0A All Common	
Output Inrush Current					
Response Time (ms)	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	OFF to ON: Max. 0.3ms ON to OFF: Max. 0.3ms	
Polarity	Negative Logic	Positive Logic	Negative Logic	Positive Logic	
Field Power Requirement	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)	
Power Dissipation	5 mA @ 28.8 VDC Per Channel	5 mA @ 28.8 VDC Per Channel	3 mA @ 28.8 VDC Per Channel	3 mA @ 28.8 VDC Per Channel	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Connector Type Hirose, HIF3BA-20D-2.54DSA	Connector Type Hirose, HIF3BA-20D-2.54DSA	
Internal Power Used (5 VDC loading)	60 mA @ 5.0 VDC Maximum	45 mA @ 5.0 VDC Maximum	80 mA @ 5.0 VDC Maximum	80 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 × 12 × 70	



RSTi discrete output modules are available for a wide range of applications requiring DC voltages (5 VDC, 24 VDC, 48 VDC) and AC voltages (12 VAC, 125 VAC). The modules are available in 4, 8 or 16 point density to optimize panel space. Relay output modules are also available. The ST-2792 has an added feature of manual/automatic override.

	ST-2742	ST-2744	ST-2748	ST-2852	
Product Name	2 points, Relay Output, 2 Amps	4 points, Relay Output, 8 points, Relay Output, 2 Amps 2 Amps		2 points, 12 to 125 VAC Output, 0.5 Amps	
Lifecycle Status	Active	Active	Active	Active	
Module Type	Digital Outputs	Digital Outputs	Digital Outputs	Digital Outputs	
	5~28.8 VDC @ 2.0A Resistive	5~28.8 VDC @ 2.0A Resistive	5~28.8 VDC @ 2.0A Resistive	15~132 VAC 47 to 63Hz	
Outrot Banas	48 VDC @ 0.8A Resistive	48 VDC @ 0.8A Resistive	48 VDC @ 0.8A Resistive		
Output Range	110 VDC @ 0.5A Resistive	110 VDC @ 0.5A Resistive	110 VDC @ 0.5A Resistive		
	250 VAC @ 2.0A Resistive	250 VAC @ 2.0A Resistive	250 VAC @ 2.0A Resistive		
Number of Points	2	4	8	2	
Points per Common	1	4	8	2	
Diagnostic Supported					

Protection

ON Voltage/OFF Voltage				
	2A @ 5~28.8 VDC	2A @ 5~28.8 VDC	2A @ 5~28.8 VDC	0.5 Amp
Lood Comment was Baint	0.8A @ 48 VDC	0.8A @ 48 VDC	0.8A @ 48 VDC	
Load Current per Point	0.5A @ 110 VDC	0.5A @ 110 VDC	0.5A @ 110 VDC	
	2A @ 250 VAC	2A @ 250 VAC	2A @ 250 VAC	
Output Inrush Current				40 Amp for 16 mSec. or
·				4 Amp for 30 Sec.
Response Time (ms)	OFF to ON : Max. 10ms	OFF to ON: Max. 10ms	OFF to ON: Max. 10ms	OFF to ON: Max. 3ms
	ON to OFF: Max. 10ms	ON to OFF: Max. 10ms	ON to OFF: Max. 10ms	ON to OFF: Max. 1/2 Cycle plus 3m:
Polarity				
	24 VDC, 240 VAC	No Connection with Field Power	No Connection with Field Power	120 VAC nominal Voltage Range:
ield Power Requirement		Field Power passes though to	Field Power passes though to	12~125 VAC
		the next module	the next module	
Power Dissipation				
Canna atau Tana	Spring Clamp	Spring Clamp	Spring Clamp	Spring Clamp
Connector Type	Terminal Block	Terminal Block	Terminal Block	Terminal Block
nternal Power Used	65 mA @ 5.0 VDC	130 mA @ 5.0 VDC	150 mA @ 5.0 VDC	35 mA @ 5.0 VDC
(5 VDC loading)	Maximum	Maximum	Maximum	Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 24 x 70	99 x 12 x 70



Analog I/O Modules (Output)

RSTi analog output modules are available in a wide range of voltage and current signals. Specialty analog modules are also available for manual over-ride and 0 to 1 Amp analog out.

	ST-4112	ST-4114	ST-4212	ST-4214	
Product Name	2 channels Current Output, 0 to 20 mA, 12bit	4 channels Current Output, 0 to 20 mA, 12bit	2 channels Current Output, 4 to 20 mA, 12bit	4 channels Current Output, 4 to 20 mA, 12bit	
Lifecycle Status	Active	Active	Active	Active	
Module Type	Analog Output	Analog Output	Analog Output	Analog Output	
Output Range	0 to 20 mA	0 to 20 mA	4 to 20 mA	4 to 20 mA	
Number of Points	2	4	2	4	
Points per Common	2	4	2	4	
Resolution	12 bits : 4.88uA/Bit	12 bits : 4.88uA/Bit	12 bits : 3.9uA/Bit	12 bits : 3.9uA/Bit	
Accuracy	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C (100uA~20 mA) ±0.25% Full Scale @ 25°C(0uA~100uA) ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	
Update Rate	2msec for all channels	4msec for all channels	2msec for all channels	4msec for all channels	
Maximum Output Load	Max. 500 Ω	Max. 500 Ω	Max. 500 Ω	Max. 500 Ω	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5 VDC loading)	60 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	



Analog I/O Modules (Output)

RSTi analog output modules are available in a wide range of voltage and current signals. Specialty analog modules are also available for manual over-ride and 0 to 1 Amp analog out.

	ST-4274	ST-4422	ST-4424	ST-4474
Product Name	4 channels Current Output, 4 to 20 mA, 12bit (Connector Style)	2 channels Voltage Output, 0 to 10 VDC, 12bit	4 channels Voltage Output, 0 to 10 VDC, 12bit	4 channels Current Output, 0 to 10 VDC, 12bit (Connector Style)
Lifecycle Status	Active	Active	Active	Active
Module Type	Analog Output	Analog Output	Analog Output	Analog Output
Output Range	4 to 20 mA	0 to 10 VDC	0 to 10 VDC	0 to 10 VDC
Number of Points	4	2	4	4
Points per Common	4	2	4	4
Resolution	12 bits : 3.91uA/Bit	12 bits : 2.44mV/Bit	12 bits : 2.44mV/Bit	12 bits : 2.44mV/Bit
Accuracy	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C
Update Rate	1.2msec for all channels	2msec for all channels	4msec for all channels	1.2msec for all channels
Maximum Output Load	Max. 500 Ω	Min. 5 kΩ	Min. 2 kΩ	Min. 2 kΩ
Connector Type	Requires Sensor Connect 3M Mini-Clamp Plug, 37104 Series AWG#20~22 available	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Requires Sensor Connect 3M Mini-Clamp Plug, 37104 Series AWG#20~22 available
Internal Power Used (5 VDC loading)	40 mA @ 5.0 VDC Maximum	155 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Analog I/O Modules (Output)

RSTi analog output modules are available in a wide range of voltage and current signals. Specialty analog modules are also available for manual over-ride and 0 to 1 Amp analog out.

	ST-4491	ST-4522	ST-4622	ST-4911	
Product Name	1 channels Voltage Output, 0 to 10 VDC, 12bit. (Manual Override or Automatic Operation)	2 channels Voltage Output, -10 to +10 VDC, 12bit	2 channels Voltage Output, 0 to 5 VDC, 12bit	1 channels Voltage Output, 0 to 1 Amp, 12bit.	
Lifecycle Status	Active	Active	Active	Active	
Module Type	Analog Output	Analog Output	Analog Output	Analog Output	
Output Range	0 to 10 VDC	-10 to +10 VDC	0 to 5 VDC	0 to 1 Amp	
Number of Points	1	2	2	1	
Points per Common	1	2	2	1	
Resolution	12 bits : 2.44mV/Bit	12 bits : 4.88mV/Bit	12 bits : 1.22mV/Bit	12 bits : 2.44 mA/Bit	
Accuracy	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	±0.1% Full Scale @ 25°C ±0.3% Full Scale @ 0°C, 60°C	
Update Rate	1.2msec for all channels	2msec for all channels	2msec for all channels	1msec for all channels	
Maximum Output Load	Min. 2 kΩ	Min. 5 kΩ	Min. 5 kΩ	13 Ω, ±5%	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5 VDC loading)	60 mA @ 5.0 VDC Maximum	155 mA @ 5.0 VDC Maximum	155 mA @ 5.0 VDC Maximum	60 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	



RTD Modules

RSTi RTD input modules 2 and 3 wire sensors. The modules also support diagnostics.

RTD Input Types

- PT100, PT200, PT500, PT1000, PT50
- JPT100, JPT200, JPT500, JPT1000, JPT50
- NI100, NI200, NI500, NI000
- NI120, NI1000LG
- CU10

Resistance Input

+ 100 m Ω /bit, 10 m Ω /bit, 20 m Ω /bit, 50 m Ω /bit

	ST-3702	ST-3704	ST-3708	
Product Name	2 Channels, RTD Input (2 and 3 Wire)	4 Channels, RTD Input (3 Wire) Connector Style	8 Channels, RTD Input (3 Wire) Connector Style	
Lifecycle Status	Active	Active	Active	
Module Type	Temperature Sensing	Temperature Sensing	Temperature Sensing	
	PT50, PT100, PT200, PT500, PT1000,	PT100, PT200, PT500, PT1000, PT50	PT100, PT200, PT500, PT1000, PT50	
	JPT100, JPT200, JPT500, JPT1000, NI100,	JPT100, JPT200, JPT500,	JPT100, JPT200, JPT500,	
	NI200, NI500, NI1000, NI120, CU10,	JPT1000, JPT50	JPT1000, JPT50	
.	Resistance 100 m Ω /Bit,	NI100, NI200, NI500, NI000	NI100, NI200, NI500,NI1000	
Range	Resistance 10 m Ω /Bit,	NI120, NI1000LG	NI120, NI1000LG	
	Resistance 20 mΩ/Bit	Resistance Input	Resistance Input	
		100 m Ω /bit, 10 m Ω /bit, 20 m Ω /bit,	100 m Ω /bit, 10 m Ω /bit, 20 m Ω /bit,	
		50 mΩ/bit	50 mΩ/bit	
Number of Points	2	4	8	
Points per Common	2	4	8	
Dia amanatia Cuma anta d	Open Channel	Open Channel	Open Channel	
Diagnostic Supported		Over Range	Over Range	
Resolution	0.1°C / 10 mΩ	$\pm 0.1^{\circ}$ C/ F, $10~\text{m}\Omega$	±0.1°C/ F, 10 mΩ	
	±0.1% Full Scale @ 25℃	±0.3% Full Scale @ 25°C	±0.3% Full Scale @ 25°C	
Accuracy	±0.3% Full Scale @ 0°C,	±0.5% Full Scale @ 0°C,	±0.5% Full Scale @ 0°C,	
	60°C	60°C	60°C	
Update Rate	200msec for all channels	30msec per channel	30msec per channel	
Internal Power Used	70 mA @ 5.0 VDC Maximum	100 mA @ 5.0 VDC Maximum	100 mA @ 5.0 VDC Maximum	
(5 VDC loading)	70 IIIA @ 5.0 VDC MAXIIIIUM	TOO IIIA @ 5.0 VDC MAXIIIUM	100 IIIA @ 5.0 VDC Maximum	
Connector Type	Spring Clamp	Requires connector type Hirose,	Requires connector type Hirose,	
connector type	Terminal Block	HIF3BA-20D-2.54C	HIF3BA-20D-2.54C	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	



Thermocouple Modules

RSTi Thermocouple/mV input modules support a wide range of thermocouple sensors. The modules also support diagnostics and Cold Junction Compensation.

Thermocouple Inputs

• Type K/J/T/B/R/S/E/N/L/U/C/D

mV Input

• 10uV/bit, 1uV/bit, 2uV/bit

	ST-3802	ST-3804	ST-3808
Product Name	2 Channels, Thermocouple Input/mV	4 Channels, Thermocouple Input/mV (External CJC support)	8 Channels, Thermocouple Input/mV (External CJC support)
Lifecycle Status	Active	Active	Active
Module Type	Temperature Sensing	Temperature Sensing	Temperature Sensing
	Type K/J/T/B/R/S/E/N/L/U/C/D	Type K/J/T/B/R/S/E/N/L/U/C/D	Type K/J/T/B/R/S/E/N/L/U/C/D
Range	mV Input	mV Input	mV Input
	10uV/Bit, 1uV/Bit, 2uV/Bit	10uV/bit, 1uV/bit, 2uV/bit	10uV/bit, 1uV/bit, 2uV/bit
Number of Points	2	4	8
Points per Common	2	4	8
Diagnostic Cumported	Open Channel	Open Channel	Open Channel
Diagnostic Supported		Over Range	Over Range
Resolution	0.1°C / 10mΩ	0.1°C / °F , 10uV	±0.1°C / F, 1uV
	±0.1% Full Scale @ 25°C	±0.1% Full Scale @ 25°C	±0.1% Full Scale @ 25°C
Accuracy	±0.3% Full Scale @ 0°C,	±0.3% Full Scale @ 0°C,	±0.3% Full Scale @ 0°C,
	60°C	60°C	60°C
Update Rate	200msec for all channels	30msec per channel	30msec per channel
Internal Power Used	70 mA @ 5.0 VDC Maximum	120 mA @ 5.0 VDC Maximum	140 mA @ 5.0 VDC Maximum
(5 VDC loading)			
Connector Type	Spring Clamp	Requires connector type Hirose,	Requires connector type Hirose,
Connector Type	Terminal Block	HIF3BA-20D-2.54C	HIF3BA-20D-2.54C
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Serial Communications Modules

RSTi serial communications modules enable serial devices, such as bar code readers, scales and printers, to connect to the network interface.

	ST-5211	ST-5212	ST-5221
Product Name	1 Channel Serial RS-232	2 Channel Serial RS-232	1 Channel Serial RS-422
Lifecycle Status	Active	Active	Active
Module Type	Serial Communications	Serial Communications	Serial Communications
Protocol Supported	ASCII, TxD, RxD, Full Duplex	ASCII, TxD, RxD, Full Duplex	ASCII, TxD, RxD, Full Duplex
Interface Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Baud Rate	300 to 115,200 bps	300 to 115,200 bps	300 to 115,200 bps
	6 Bytes In/6 Bytes Out	12 Bytes In/12 Bytes Out	6 Bytes In/6 Bytes Out
I/O Data Size	Buffer: RxD 1024 Bytes;	Buffer: RxD 1024 Bytes;	Buffer: RxD 1024 Bytes;
	TxD 256 Bytes	TxD 256 Bytes	TxD 256 Bytes
Internal Power Used (5 VDC loading)	95 mA @ 5.0 VDC Maximum	110 mA @ 5.0 VDC Maximum	155 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Serial Communications Modules

RSTi serial communications modules enable serial devices, such as bar code readers, scales and printers, to connect to the network interface.

ST-5231	ST-5232
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Product Name	1 Channel Serial RS-485	2 Channel Serial RS-485
Lifecycle Status	Active	Active
Module Type	Serial Communications	Serial Communications
Protocol Supported	ASCII, TxD, RxD, Full Duplex	ASCII, TxD, RxD, Full Duplex
Interface Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Baud Rate	300 to 115,200 bps	300 to 115,200 bps
	6 Bytes In/6 Bytes Out	12 Bytes In/12 Bytes Out
I/O Data Size	Buffer: RxD 1024 Bytes;	Buffer: RxD 1024 Bytes;
	TxD 256 Bytes	TxD 256 Bytes
Internal Power Used (5 VDC loading)	110 mA @ 5.0 VDC Maximum	155 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70



High Speed Counting

RSTi High Speed Counter modules interface to encoders and high speed pulse input devices. The RSTi offers a wide range of counting functions and control. SSI interface is also supported by the RSTi.

	ST-5101	ST-5111	ST-5112
Product Name	1 Channel High Speed Counter, 5 VDC Input and 1 Output	1 Channel High Speed Counter, 24 VDC Input and 1 Output	2 Channel High Speed Counter, 24 VDC Inputs and 2 Outputs
Lifecycle Status	Active	Active	Active
Module Type	High Speed Counter	High Speed Counter	High Speed Counter
Counter Operation			1-Input Mode - Up, Down 2-Input Mode - Up/Inhibit, Up/Reset, Down/ Inhibit, Down/Reset, Up/Down, Clock/Direction Encoder 1x, Encoder 2x, Encoder 4x
Count Rate	1.5Mhz	1.5Mhz	0~100KHz except Encoder 4x 0~50KHz, Encoder 4x
Counter Range			32 bit wide/channel
Input/Output Type	(1) 5 VDC Input / (1) 24 VDC (5 to 28.8 VDC) Output	(1) 24 VDC Input / (1) 24 VDC (5 to 28.8 VDC) Output	(2) 24 VDC Input / (2) 24 VDC Output 0.5 Amp
Protection			Short Protection
Off State Leakage Current	Max. 0.5 mA	Max. 0.5 mA	
Input Filters (Selectable)	Bypass / 1usec / 5usec / 10usec / 50usec / 100usec / 500usec / 1msec / 5msec / 10msec	Bypass / 1usec / 5usec / 10usec / 50usec / 100usec / 500usec / 1msec / 5msec / 10msec	
Selectable On/Off Output Presets	Force OFF/ON Greater Than Less Than Equal Overflow/Underflow PWM Output	Force OFF/ON Greater Than Less Than Equal Overflow/Underflow PWM Output	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	80 mA @ 5.0 VDC Maximum	80 mA @ 5.0 VDC Maximum	160 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



High Speed Counting

RSTi High Speed Counter modules interface to encoders and high speed pulse input devices. The RSTi offers a wide range of counting functions and control. SSI interface is also supported by the RSTi.

	ST-5114	ST-5351	
Product Name	4 Channel High Speed Counter,	1 Channel SSI Interface.	
	24 VDC Inputs and 2 Outputs	Gray Code or Natural Binary	
Lifecycle Status	Active	Active	
Module Type	High Speed Counter	High Speed Counter	
	1-Input Mode - Up, Down 2-Input		
	Mode - Up/Inhibit, Up/Reset,		
Counter Operation	Down/Inhibit, Down/Reset, Up/Down,		
	Clock/Direction Encoder 1x,		
	Encoder 2x, Encoder 4x		
Count Rate	0~50KHz except Encoder 4x	62.5K, 100K, 125K, 250K,	
Count Rate	0~25KHz, Encoder 4x	500K, 1M, 2Mbps	
Counter Range	32 bit wide/channel	Max. 30 bit	
Input/Output Type	(4) 24 VDC Input / (2) 24 VDC	D+, D- RS422 Differential Input C+,	
input/Output Type	Output 0.5 Amp	C- RS422 Differential Output	
Protection	Short Protection		
Off State Leakage Current			
Input Filters (Selectable)			
Selectable On/Off Output Presets			
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5VDC loading)	160 mA @ 5.0 VDC Maximum	150 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	



Motion Control

RSTi motion options include Pulse Width Modulation and Pulse Train outputs for simple motion applications. A wide range of control amplifiers is supported with the RSTi motion modules.

	ST-5422	ST-5442	ST-5444	
Product Name	2 Channels PWM Output, 1.5A/24 VDC, Source	2 Channels PWM Output, 0.5A/24 VDC, Source	4 Channels PWM Output, 0.5A/24 VDC, Source	
Lifecycle Status	Active	Active	Active	
Module Type	Motion Control	Motion Control	Motion Control	
Drive Type	PWM	PWM	PWM	
Number of Axes	2	2	4	
Diagnostic Supported	Short Protection	Short Protection	Short Protection	
Encoder Support	No	No	No	
Load Current per Point	1.5 Amp/Ch, 3 Amp/All Channel, short protection	0.5 Amp/Ch, 1 Amp/All Channel, short protection	0.5 Amp/Ch, 2 Amp/All Channel, short protection	
Output Inrush Current	Max. 2 A, 100ms/Channel	Max. 1.5 A, 100ms/Channel	Max. 1.5 A, 100ms/Channel	
Frequency	1~2500Hz±0.5%	1~2500Hz±0.5%	1~2500Hz±0.5%	
Duty	0.0~100.0%±1.0(0.1%/1LSB), Ton>5us, Toff>5us	0.0~100.0%±1.0(0.1%/1LSB), Ton>5us, Toff>5us	0.0~100.0%±1.0(0.1%/1LSB), Ton>5us, Toff>5us	
Field Power Requirement	24 VDC (18 VDC to 28.8 VDC)	24 VDC (18 VDC to 28.8 VDC)	24 VDC (18 VDC to 28.8 VDC)	
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	
Internal Power Used (5 VDC loading)	150 mA @ 5.0 VDC Maximum	150 mA @ 5.0 VDC Maximum	150 mA @ 5.0 VDC Maximum	
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	



Motion Control

RSTi motion options include Pulse Width Modulation and Pulse Train outputs for simple motion applications. A wide range of control amplifiers is supported with the RSTi motion modules.

	ST-5641	ST-5642	ST-5651
Product Name	1 Channel Pulse and Direction Output, 0.5 A/24 VDC, Source	2 Channel Pulse and Direction Output, 0.5 A/24 VDC, Source	1 Channel Pulse and Direction Output, RS-422
Lifecycle Status	Active	Active	Active
Module Type	Motion Control	Motion Control	Motion Control
Drive Type	Pulse Output	Pulse Output	Pulse Output
Number of Axes	1	2	1
Diagnostic Supported	Short Protection	Short Protection	
Encoder Support	No	No	No
Load Current per Point	0.5 Amp/Ch, 1 Amp/All Channel, short protection	0.5 Amp/Ch, 2 Amp/All Channel, short protection	Max. 10 Amps
Output Inrush Current			
Frequency	1~20,000Hz±0.5% Continuous Pulse Output Max. +1~+32767: Pulse Direction Output OFF Max1~-32767: Pulse Direction Output ON.	1~20,000Hz±0.5% Continuous Pulse Output Max. +1~+32767: Pulse Direction Output OFF Max1~-32767: Pulse Direction Output ON.	5~20,000Hz±1.0% Continuous Pulse Output Max. +1~+32767: Pulse Direction Output OFF Max1~-32767: Pulse Direction Output ON.
Duty	50%±3.0% Fixed, Ton>5us, Toff>5us	50%±3.0% Fixed, Ton>5us, Toff>5us	50%±0.1% Fixed,Ton>10ns, Toff>10ns
Field Power Requirement	24 VDC (18 VDC to 28.8 VDC)	24 VDC (18 VDC to 28.8 VDC)	24 VDC (11 VDC to 28.8 VDC)
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	150 mA @ 5.0 VDC Maximum	150 mA @ 5.0 VDC Maximum	150 mA @ 5.0 VDC Maximum
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Power Modules

The RSTi provides various power modules to reduce wiring and simplify installation. Modules that support Smart Module ID will require one of the addresses on the bus.

The ST-7241 and ST-7641 enable multiple voltages to be supported on the RSTi bus such as 120 VAC. All modules to the right of the module will be based on the supply voltage of the ST-7x41.

The ST-7111 and ST-7511 boost the 5 VDC on the backplane bus when module power requirement is exceeded. The ST-7x11 supplies 1.0 Amps of 5 VDC to the modules to the right of the ST-7x11.

	ST-7008	ST-7408	ST-7108	ST-7508
Product Name	Shield Signal Module, 8 channels	Shield Signal Smart Module, 8 channels	Common for 0 Volts Module, 8 channels	Common for 0 Volts Smart Module, 8 channels
Lifecycle Status	Active	Active	Active	Active
Module Type	Power Modules	Power Modules	Power Modules	Power Modules
Smart Module (Uses Module ID)	No	Yes	No	Yes
Load Current per Point	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps
LEDs	No	1 Green/Red LED, Module Status	No	1 Green/Red LED, Module Status
Diagnostic Supported	No	No	No	No
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	None	Max. 18 mA @ 5 VDC	None	Max. 18 mA @ 5 VDC
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Power Modules

The RSTi provides various power modules to reduce wiring and simplify installation. Modules that support Smart Module ID will require one of the addresses on the bus.

The ST-7241 and ST-7641 enable multiple voltages to be supported on the RSTi bus such as 120 VAC. All modules to the right of the module will be based on the supply voltage of the ST-7x41.

The ST-7111 and ST-7511 boost the 5 VDC on the backplane bus when module power requirement is exceeded. The ST-7x11 supplies 1.0 Amps of 5 VDC to the modules to the right of the ST-7x11.

	ST-7118	ST-7518	ST-7188	ST-7588
Product Name	Common for 24 VDC Module, 8 channels	Common for 24 VDC Smart Module, 8 channels	Common for (4) 24 VDC Channels and (4) 0 VDC Channels	Common Smart Module for (4) 24 VDC Channels and (4) 0 VDC Channels
Lifecycle Status	Active	Active	Active	Active
Module Type	Power Modules	Power Modules	Power Modules	Power Modules
Smart Module (Uses Module ID)	No	Yes	No	Yes
Load Current per Point	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps
LEDs	No	1 Green/Red LED, Module Status	No	1 Green/Red LED, Module Status
Diagnostic Supported	No	No	No	No
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	None	Max. 18 mA @ 5 VDC	None	Max. 18 mA @ 5 VDC
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70



Power Modules

The RSTi provides various power modules to reduce wiring and simplify installation. Modules that support Smart Module ID will require one of the addresses on the bus.

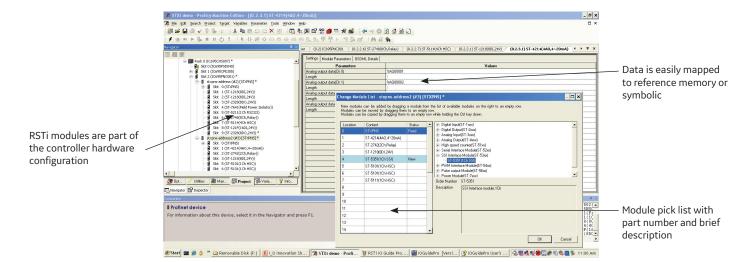
The ST-7241 and ST-7641 enable multiple voltages to be supported on the RSTi bus such as 120 VAC. All modules to the right of the module will be based on the supply voltage of the ST-7x41.

The ST-7111 and ST-7511 boost the 5 VDC on the backplane bus when module power requirement is exceeded. The ST-7x11 supplies 1.0 Amps of 5 VDC to the modules to the right of the ST-7x11.

	ST-7111	ST-7511	ST-7241	ST-7641
Product Name	Bus Expansion Power Supply (Input 24 VDC, Output 1.0 Amp/5 VDC)	Bus Expansion Smart Power Supply (Input 24 VDC, Output 1.0 Amp/5 VDC)	Power Distribution (5 VDC, 24 VDC, 48 VDC, 110 VAC, 220 VAC)	Power Distribution Smart Module (5 VDC, 24 VDC, 48 VDC, 110 VAC, 220 VAC)
Lifecycle Status	Active	Active	Active	Active
Module Type	Power Modules	Power Modules	Power Modules	Power Modules
Smart Module (Uses Module ID)	No	Yes	No	Yes
Load Current per Point	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps	Max. 10 Amps
LEDs	Yes	1 Green/Red LED, Module Status	No	1 Green/Red LED, Module Status
Diagnostic Supported	No	No	No	No
Connector Type	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block	Spring Clamp Terminal Block
Internal Power Used (5 VDC loading)	1.0 Amp 5 VDC booster	Max. 14 mA @ 24 VDC	None	Max. 18 mA @ 5 VDC
Dimensions (H x W x D) in mm	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70	99 x 12 x 70

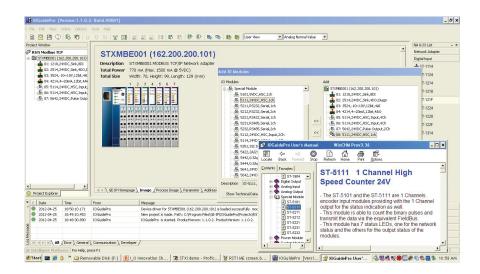
Powerful Configuration Tools

The RSTi is tightly integrated with GE Machine Edition. The user can easily select an I/O module and configure parameters. The configuration is stored in the folder and once download to the controller it is automatically loaded to the RSTi with a single point of connect.



IO Guide Pro - Third Party Configuration Tool

The IO Guide Pro enables integrators network independence. I/O systems can be easily configured using the various RSTi network interfaces. Changing from Ethernet IP to PROFIBUS is as simple as a mouse click without impacting the rest of the I/O configuration. The tool provides technical data, address mapping, product image and bus loading.



Network Interface	Configuration Tool
PROFINET	Integrated into Machine Edition and also a GSDML file is available for other platforms
PROFIBUS DP/V1	IO Guide Pro software tool and GSD file
DeviceNet	IO Guide Pro software tool and EDS file
Modbus TCP	IO Guide Pro software tool
Modbus Serial	IO Guide Pro software tool
EtherCAT	IO Guide Pro software tool
Ethernet IP	IO Guide Pro software tool and EDS file
CANOpen	IO Guide Pro software tool and EDS file
CC-Link	CSP file

Accessories

Part Number	Description	Lifecycle Status
STXACC004	End Module, 7pcs (included with network interface)	Active
STXRTB009	Removable Terminal Block, 9pcs (included with modules)	Active
STXACC001	MARKER 100pcs (included with modules)	Active
STXACC002	BLANK MARKER 100pcs	Active

Expansion Cables

Part Number	Description	Lifecycle Status
STXCBL005	0.5 meter expansion cable for ST-5725 and ST-5726	Active
STXCBL010	1.0 meter expansion cable for ST-5725 and ST-5726	Active
STXCBL030	3.0 meter expansion cable for ST-5725 and ST-5726	Active

Starter Kits

Part Number	Description	Lifecycle Status
STXKITPNS001	PACSystems RSTi PROFINET Starter Kit,	Active
	PROFINET RT Slave built-in switch, eight 24 VDC positive local inputs module, eight 24 VDC source outputs	
	modules, four 4-20 mA current inputs module, two 4-20 mA current outputs module	

Examples of Typical Application

PROFINET Network Interface	with (20) 24 VDC Positive Logic inputs, (12) 24 VDC Source outputs 2 Amps and (8) Relay outputs.
PROFINE I NELWOLK IIILEI IALE	with (20) 24 VDC Fositive Logic inputs, (12) 24 VDC Source outputs 2 Amps and (6) Nelay outputs.

5 VDC RSTi Bus required (mA)	Qty	Part Number	Description
1500 mA of Provided	1	STXPNS001	PROFINET RT Network Adapter
35 mA x 3 = 105 mA	3	ST-1228	8 points, Negative Logic, Source Input module 12V/ 24 VDC
45 mA x 3 = 135 mA	3	ST-2624	4 points, Source, 24 VDC/ 2 A
150 mA	1	ST-2748	Isolated Relay Output 8 Points, 230 VAC/ 2 A
Fotal:	5 VDC	Current Required from I	Network Interface: 390 mA
		000 mA @ 5 VDC available	from STXPNS001 PROFINET Network Adapter. Total I/O current requirement is 390 mA @ 5V.
PROFINET Network Interface			/DC Outputs with ESCP protection, (20) Relay outputs also (6) 4 to 20 mA Analog Inputs, (3) Type J alog Outputs, (14) 120 VAC Inputs and (8) 120 VAC Outputs
1500 mA of Provided	1	STXPNS001	PROFINET RT Network Adapter
35 mA x 5 = 175 mA	5	ST-1228	8 points, Negative Logic, Source Input module 12V/ 24 VDC
60 mA x 3 = 180 mA	3	ST-2328	8 points output, Source, 24 VDC/ 0.5 A
150 mA x 3 = 450 mA	3	ST-2748	Isolated Relay Output 8 Points, 230 VAC/ 2 A
60 mA x 1 = 60 mA	1	ST-3218	Analog Input 8 Channels, 4~20 mA, 12 bit
120 mA x 1 = 120 mA	1	ST-3804	4 Channels, Thermocouple Connector Type
60 mA x 1 = 60 mA	1	ST-4214	Analog Out 4 Channels, 4~20 mA, 12 bit
18 mA x 1 = 18 mA	1	ST-7641*	Isolated Field Power Distribution 5, 24, 48, AC , 10 Amp with LED status
35 mA x 4 = 140 mA	4	ST-1804	4 points, 110 VAC (AC 85V ~ 132V) inputs
35 mA x 4 = 140 mA	4	ST-2852	Triac Output 2 points, 12V ~ 125 VAC/ 0.5 A
Total:	5 VDC Current Required from Network Interface: 1343 mA Modules occupy 23 of the 32 module addresses available		
	Total 1500 mA @ 5 VDC available from STXPNS001 PROFINET Network Adapter. Total I/O current requirement is 1343 mA @ 5V. No 5 VDC booster required.		

^{*}ST-7641 is required for providing AC bus power to the ST-1804 and ST-2852. All bus power to the right of the ST-7641 will be AC.

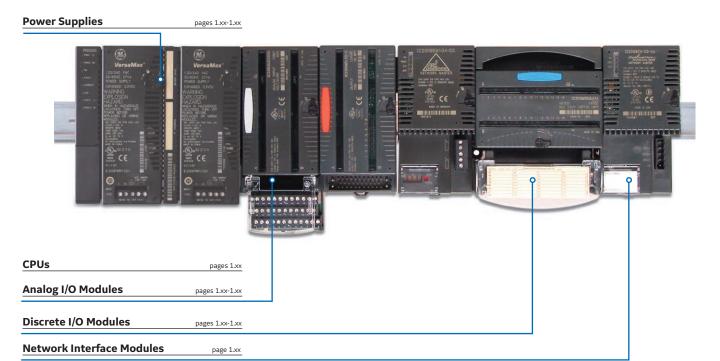
VersaMax Control

By choosing GE, customers gain access to a complete line of highly versatile and robust I/O modules that offer seamless integration with the PACSystems control family, for reliable, high performance solutions.

The modular design of VersaMax I/O addresses a wide range of discrete and process applications. Its innovative modular architecture combines power and versatility to help provide performance in a compact control solution.

The VersaMax PROFINET network interface provides integrated I/O to PACSystems controllers in both copper and fiber interface. Ideal for any remote I/O application, the PROFINET interface supports ring topology, which permits a node to go down or break without transmission interruption.

Equipment builders are continuously looking for ways to improve the performance of their equipment while augmenting usability and reducing size and complexity. These requirements extend to the I/O that they use. GE's I/O solutions provide the high performance control solutions with best-in-class integration of distributed (networked) I/O to meet these demanding applications.



Carriers	pages 1.xx-1.xx
I/O Interposing Bases	pages 1.xx-1.xx

Expansion Modules	page 1.xx
RTD and Thermocouple Modules	page 1.xx
Specialty Modules	page 1.xx
Remote I/O Units	pages 1.xx-1.xx
Serial Communications	page 1.xx

Accessories	page 1.xx
Configuration Guidelines	pages 1.xx-1.xx

Publication Reference Chart

ıal
Supplies, and Carriers User's Manual
let Communications Modules User's Manual
JS Network Modules User's Manual
Network Interface Unit User's Manual
al Networking Application Guide

GFK-1697	VersaMax System AS-i Network Master Module User's Manual
GFK-1847	Remote I/O Manager User's Manual
GFK-1852	VersaMax Serial to Ethernet Adapter User's Manual
GFK-1860	VersaMax System Ethernet Network Interface Unit User's Manual
GFK-1868	Machine Edition Getting Started Guide
GFK-1876	VersaMax Ethernet Station Manager Manual
IC690CDU002	InfoLink for PLC CD-ROM



CPUs

VersaMax CPUs supply a number of features usually found only in PLCs with larger footprints, including up to 128K of memory for application programs, floating point math, and real-time clock. With a modular and scalable architecture, the VersaMax CPU is ideal for standalone control applications with up to 256 local I/O or expanded systems of up to 4,096 I/O points.

	IC200CPU001	IC200CPU002	IC200CPU005	IC200CPUE05
Product Name	VersaMax PLC CPU 32K Configurable Memory, 2 Ports RS-232 and RS-485	VersaMax PLC CPU 42K Configurable Memory, 2 Ports RS-232 and RS-485	VersaMax PLC CPU 128K Configurable User Memory, 2 Ports RS-232 and RS-485	VersaMax PLC CPU 128K Configurable User Memory, 2 Ports RS-232 and RS-485, 10 MBIT Ethernet Port. Supports EGD and SRTP.
Lifecycle Status	Active	Active	Active	Active
I/O Discrete Points	2048 in, 2048 out	2048 in, 2048 out	2048 in, 2048 out	2048 in, 2048 out
I/O Analog Words	Configurable	Configurable	Configurable	Configurable
Registers	Configurable	Configurable	Configurable	Configurable
Discrete Internal Bits	1024 points	1024 points	1024 points	1024 points
Discrete Temporary Bits	256 points	256 points	256 points	256 points
Global Discrete Bits	1280 points	1280 points	1280 points	1280 points
Program Memory	Configurable	Configurable	Configurable	Configurable
Boolean Execution Speed	1.8 ms/K (typical)	1.8 ms/K (typical)	0.8 ms/K (typical)	0.8 ms/K (typical)
Floating Points	Yes	Yes	Yes	Yes
Override	Yes	Yes	Yes	Yes
Built-in Communications	SNP Slave, RTU Master and Slave, Serial I/O	SNP Slave, RTU Master and Slave, Serial I/O	SNP Slave, RTU Master and Slave, Serial I/O	10 MBIT Ethernet Port, Slave, RTU Master and Slave, Serial I/O
Type of Memory Storage	System flash, battery-backed RAM	System flash, battery-backed RAM	System flash, battery-backed RAM	System flash, battery-backed RAM
Battery-Backed Real-time Clock	Yes	Yes	Yes	Yes
5V Backplane Current Consumption (mA)	40 with no EZ Store attached; 140 when EZ Store attached	40 with no EZ Store attached; 140 when EZ Store attached	80 with no EZ Store attached; 180 when EZ Store attached	160 with no EZ Store attached; 260 when EZ Store attached
3.3V Backplane Current Consumption (mA)	100	100	290 (Requires a power supply with 3.3 VDC expanded)	650 (Requires a power supply with 3.3 VDC expanded)
Dimensions (W x H)	2.63" (66.8 mm) x 5.04" (128 mm)	2.63" (66.8 mm) x 5.04" (128 mm)	4.20" (106.7 mm) x 5.04" (128 mm)	4.95" (126 mm) x 5.04" (128 mm)



Carriers

VersaMax provides several types of snap-together I/O carriers and interposing terminals to provide maximum wiring flexibility, as well as module hot insertion and removal. VersaMax carriers support IEC box-style, spring-style, and barrier-style terminals and are also available as snap-on auxiliary terminal strips and interposing terminals that can be mounted separately and connected to a connector-style carrier by an I/O cable.

	IC200CHS022	IC200CHS025
Product Name	VersaMax Compact I/O Carrier, Local Box Clamp Connection Style	VersaMax Compact I/O Carrier, Local Spring Clamp Connection Style
Lifecycle Status	Active	Active
Field Termination Type	Integrated	Integrated
Wiring Termination Style	Local Box	Local Spring
Orientation on Module on Base	Vertical	Vertical
	66.8 mm (2.63 in) x 163.5 mm (6.45 in) x	66.8 mm (2.63 in) x 163.5 mm (6.45 in) x
Dimensions (W x H x D)	70 mm (2.75 in),	70 mm (2.75 in),
	not including the	not including the
	height of DIN-rail	height of DIN-rail
Cables	N/A	N/A



Carriers

VersaMax provides several types of snap-together I/O carriers and interposing terminals to provide maximum wiring flexibility, as well as module hot insertion and removal. VersaMax carriers support IEC box-style, spring-style, and barrier-style terminals and are also available as snap-on auxiliary terminal strips and interposing terminals that can be mounted separately and connected to a connector-style carrier by an I/O cable.

	IC200CHS001	IC200CHS002	IC200CHS005
Product Name	VersaMax I/O Carrier, Local Barrier Style	VersaMax I/O Carrier, Local Box Style	VersaMax I/O Carrier, Local Spring Clamp Connection Style
Lifecycle Status	Active	Active	Active
Field Termination Type	Integrated	Integrated	Integrated
Wiring Termination Style	Barrier	Box	Spring
Orientation on Module on Base	Horizontal	Horizontal	Horizontal
	110.5 mm (4.35 in) x	110.5 mm (4.35 in) x	110.5 mm (4.35 in) x
	139.7 mm (5.5 in) x	139.7 mm (5.5 in) x	139.7 mm (5.5 in) x
Dimensions (W x H x D)	70 mm (2.75 in),	70 mm (2.75 in),	70 mm (2.75 in),
	not including the	not including the	not including the
	height of DIN-rail	height of DIN-rail	height of DIN-rail
Cables	N/A	N/A	N/A



Carriers

VersaMax provides several types of snap-together I/O carriers and interposing terminals to provide maximum wiring flexibility, as well as module hot insertion and removal. VersaMax carriers support IEC box-style, spring-style, and barrierstyle terminals and are also available as snap-on auxiliary terminal strips and interposing terminals that can be mounted separately and connected to a connector-style carrier by an I/O cable.

	IC200CHS003	IC200CHS011	IC200CHS012	IC200CHS014	IC200CHS015
Product Name	VersaMax I/O Carrier, VersaMax I/O Carrier, Connector Style. Interposing Barrier A connecting cable Style (Requires (IC200CBL1xxx) and IC200CHS003 base interposing base (IC200CHS011, and connecting CHS012, CHS014, CHS015, cable IC200CBL1xxx) IC200CHS1xx or IC200CHS2xx) are required. This carrier can be used with all VersaMax I/O modules EXCEPT the following, due to their high isolation requirements: IC200MDL144 Input 240 VAC 4 Point Isolated Module; IC200MDL244 Input 240 VAC 8 Point Isolated Module; IC200MDD850 Mixed 240 VAC Isolated 4 Point / Output Relay 2.0A Isolated 8 Point Module	VersaMax I/O Carrier, Interposing Box Style (Requires IC200CHS003 base and connecting cable IC200CBL1xxx)	VersaMax I/O Carrier, Interposing Box Thermocouple Compensation (Requires IC200CHS003 base and connecting cable IC200CBL1xxx)	VersaMax I/O Carrier, Interposing Spring Clamp (Requires IC200CHS003 base and connecting cable IC200CBL1xxx)	VersaMax I/O Carrier, Interposing Spring Clan (Requires IC200CHS00 base and connecting cable IC200CBL1xxx)
Lifecycle Status	Active	Active	Active	Active	Active
ield Termination Type	Integrated	Non-Integrated	Non-Integrated	Integrated	Non-Integrated
Wiring Termination Style	Connector	Barrier	Вох	Box-Thermocouple Compensation	Spring
Orientation on Module on Base	Vertical	N/A	N/A	N/A	N/A
	66.8 mm (2.63 in) x	110.5 mm (4.35 in) x	110.5 mm (4.35 in) x	110.5 mm (4.35 in) x	110.5 mm (4.35 in) x
	133.4 mm (5.25 in) x	105.4 mm (2.63 in) x	105.4 mm (2.63 in) x	105.4 mm (2.63 in) x	105.4 mm (2.63in) x
Dimensions (W x H x D)	70 mm (2.75 in),	70 mm (2.75 in),	70 mm (2.75 in),	70 mm (2.75 in),	70 mm (2.75 in),
	not including the	not including the	not including the	not including the	not including the
	height of DIN-rail	height of DIN-rail	height of DIN-rail	height of DIN-rail	height of DIN-rail
Cablas	Requires a	Requires a	Requires a	Requires a	Requires a
Cables	IC200CBL1xxx cable	IC200CBL1xxx cable	IC200CBL1xxx cable	IC200CBL1xxx cable	IC200CBL1xxx cable



I/O Interposing Bases

VersaMax I/O interposing disconnect bases enable the IC200CHS003 to connect to a wide range of termination bases. The Relay bases provide additional protection and higher amperage outputs. The Disconnect bases enables the user to easily disconnect signals, on a per point bases, from the I/O module.

	IC200CHS003	IC200CHS101	IC200CHS102	IC200CHS111
Product Name	VersaMax I/O Carrier, Connector Style. A connecting cable (IC200CBL1xxx) and interposing base (IC200CHS011, CHS012, CHS014, CHS015, IC200CHS1xx or IC200CHS2xx) are required. This carrier can be used with all VersaMax I/O modules EXCEPT the following, due to their high isolation requirements: IC200MDL144 Input 240 VAC 4 Point Isolated Module; IC200MDL244 Input 240 VAC 8 Point Isolated Module; IC200MDD850 Mixed 240 VAC Isolated 4 Point / Output Relay 2.0A Isolated 8 Point Module	Input or Output Interposing Disconnect Style 16 Points. The base has an individual knife-switch disconnect for each signal and common terminal and its corresponding pin on the VersaMax cable connector. Requires IC200CHS003 and a connecting cable IC200CBL1xxx.	Expansion Input or Output Interposing Disconnect Style 16 Points. The base has an individual knife-switch disconnect for each signal and common terminal and its corresponding pin on the VersaMax cable connector. Requires a IC200CHS101 main base, can not be directly connected to IC200CHS003.	I/O Interposing Relay Base (replaceable relays), fused (8 amps, replaceable), 16 points. The relays on these interposing terminals are intended to be controlled with standard 24 VDC 0.5A VersaMax output modules (IC200MDL740 and IC200MDL750 using IC200CHS003 base and connected by IC200CBL1xxx).
Lifecycle Status	Active	Active	Active	Active
Field Termination Type	Integrated	Non-Integrated	Non-Integrated	Non-Integrated
Wiring Termination Style	Connector	Box	Box	Box
Removable Terminals Connectors	N/A	No	No	No
Input Voltage	N/A	All discrete modules supported except MDL144, 244, 331, 730 and MDD840, 843, 850.	All discrete modules supported except MDL144, 244, 331, 730 and MDD840, 843, 850.	24 VDC from MDL740 and MDL750
Output Voltage	N/A	All discrete modules supported except MDL144, 244, 331, 730 and MDD840, 843, 850.	All discrete modules supported except MDL144, 244, 331, 730 and MDD840, 843, 850.	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Load Current per Point	N/A	N/A	N/A	8.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC (Replaceable Fuse)
Protection	N/A	N/A	N/A	Replaceable Fuse
Points per Common	N/A	N/A	N/A	Isolated Per Point
	66.8 mm (2.63 in) x 133.4 mm	115 mm (4.5 in) x 126 mm	115 mm (4.5 in) x 126 mm	253.7 mm (9.9 in) x 126 mm

(4.95 in) x 65 mm (2.6 in),

not including the

height of the DIN-rail

Requires a

IC200CBL1xxx cable

(4.95 in) x 65 mm (2.6 in),

not including the

height of the DIN-rail

(5.25 in) x 70 mm (2.75 in),

not including the

height of the DIN-rail

Requires a

IC200CBL1xxx cable

Dimensions (W x H x D)

Cables

(4.95 in) x 73 mm (2.8 in),

not including the

height of the DIN-rail

Requires a

IC200CBL1xxx cable



I/O Interposing Bases

VersaMax I/O interposing disconnect bases enable the IC200CHS003 to connect to a wide range of termination bases. The Relay bases provide additional protection and higher amperage outputs. The Disconnect bases enables the user to easily disconnect signals, on a per point bases, from the I/O module.

	IC200CHS112	IC200CHS211	IC200CHS212
Product Name	I/O Interposing Relay Base (replaceable relays), fused (8 amps, replaceable), 16 points. The relays on these interposing terminals are intended to be controlled with standard 24 VDC 0.5A VersaMax output modules (IC200MDL740 and IC200MDL750 using IC200CHS003 base and connected by IC200CBL1xxx). Expansion base.	I/O Interposing Relay Base (replaceable relays), fused (8 amps, replaceable), 16 points. Field terminals are removable. The relays on these interposing terminals are intended to be controlled with standard 24 VDC 0.5A VersaMax output modules (IC200MDL740 and IC200MDL750 using IC200CHS003 base and connected by IC200CBL1xxx).	I/O Interposing Relay Base (replaceable relays), fused (8 amps, replaceable), 16 points. Field terminals are removable. The relays on these interposing terminals are intended to be controlled with standard 24 VDC 0.5A VersaMax output modules (IC200MDL740 and IC200MDL750 using IC200CHS003 base and connected by IC200CBL1xxx). Expansion base.
Lifecycle Status	Active	Active	Active
Field Termination Type	Non-Integrated	Non-Integrated	Non-Integrated
Connection Style	Вох	Box	Box
Removable Terminals Connectors	No	Yes	Yes
Input Voltage	24 VDC from MDL740 and MDL750	24 VDC from MDL740 and MDL750	24 VDC from MDL740 and MDL750
Output Voltage	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Load Current per Point	8.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC (Replaceable Fuse)	8.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC (Replaceable Fuse)	8.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC (Replaceable Fuse)
Protection	Replaceable Fuse	Replaceable Fuse	Replaceable Fuse
Points per Common	Isolated Per Point	Isolated Per Point	Isolated Per Point
Dimensions (W x H x D)	253.7 mm (9.9 in) \times 126 mm (4.95 in) \times 73 mm (2.8 in), not including the height of the DIN-rail	253.7 mm (9.9 in) \times 126 mm (4.95 in) \times 73 mm (2.8 in), not including the height of the DIN-rail	253.7 mm (9.9 in) \times 126 mm (4.95 in) \times 73 mm (2.8 in), not including the height of the DIN-rail
Cables	N/A	Requires a IC200CBL1xxx cable	N/A



Power Supplies

VersaMax Power Supply modules snap onto any VersaMax CPU or Network Interface Unit or onto a power supply booster carrier. Each power supply can be used as the main power source for modules in the I/O station, or as a source of supplemental power for larger I/O applications.

	IC200PWR001	IC200PWR002	IC200PWR011	IC200PWR012	IC200PWR101
Product Name	24 VDC Power Supply	24 VDC Power Supply with Expanded 3.3 V	24VDC Isolated Power Supply	24VDC Isolated Power Supply with Expanded 3.3 V	120/240 VAC Power Supply
Lifecycle Status	Active	Active	Active	Active	Active
Input Voltage	24 VDC	24 VDC	24 VDC	24 VDC	120/240 VAC
Output Voltage	5 VDC, 3.3 VDC				
Extended Power	No	Yes	No	Yes	No
Input Power	11 W	11 W	11 W	11 W	27 VA
Isolated Power	No	No	Yes	Yes	N/A
Holdup Time	10 ms	10 ms	10 ms	10 ms	20 ms
Inrush Current	20 A @ 24 VDC; 25 A @ 30 VDC	20 A @ 24 VDC; 25 A @ 30 VDC	20 A @ 24 VDC; 25 A @ 30 VDC	20 A @ 24 VDC; 25 A @ 30 VDC	N/A
Protection	Short circuit, overload, reverse polarity	Short circuit, overload			
Total Output Current	1.5 A maximum				
3.3V Output Current	0.25 A maximum	1.0 A maximum	0.25 A maximum	1.0 A maximum	0.25 A maximum
5V Output Current	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum
Dimensions (W x H x D)	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail



Power Supplies

VersaMax Power Supply modules snap onto any VersaMax CPU or Network Interface Unit or onto a power supply booster carrier. Each power supply can be used as the main power source for modules in the I/O station, or as a source of supplemental power for larger I/O applications.

	IC200PWR102	IC200PWR201	IC200PWR202	IC200PWB001
Product Name	120/240 VAC Power Supply with Expanded 3.3 VDC	12 VDC Power Supply	12 VDC Power Supply with Expanded 3.3 VDC	VersaMax Power Supply Booster Carrier. Supplies power to all modules to the right of booster. Requires power supply.
Lifecycle Status	Active	Active	Active	Active
Input Voltage	120/240 VAC	9.6-15 VDC, 12 VDC nominal	9.6-15 VDC, 12 VDC nominal	N/A
Output Voltage	5 VDC, 3.3 VDC	5 VDC, 3.3 VDC	5 VDC, 3.3 VDC	N/A
Extended Power	Yes	No	Yes	N/A
Input Power	27 VA	11 W	11 W	N/A
Isolated Power	N/A	No	No	N/A
Holdup Time	20 ms	10 ms	10 ms	N/A
nrush Current	N/A	25 A at 12 VDC; 30 A at 15 VDC	25 A at 12 VDC; 30 A at 15 VDC	N/A
Protection	Short circuit, overload	Short circuit, overload, reverse polarity	Short circuit, overload, reverse polarity	N/A
Total Output Current	1.5 A maximum	1.5 A maximum	1.5 A maximum	N/A
3.3V Output Current	1.0 A maximum	0.25 A maximum	1.0 A maximum	N/A
5V Output Current	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum	1.5 A minus the 3.3 V current used, maximum	N/A
Dimensions (W x H x D)	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	49 mm (1.93 in) x 133.4 mm (5.25 in) x 39 mm (1.54 in), not including the height of the carrier or the DIN-rail	66.8 mm (2.63 in) x 133.4 mm (5.25 in) x 70 mm (2.75 in), not including the height of DIN-rail



	IC200MDD840	IC200MDD842	IC200MDD843
Product Name	VersaMax Discrete Mixed Modules, 24 VDC Pos Logic Input 20 points/ Output Relay 2.0 A, 12 points	VersaMax Discrete Mixed Modules 24 VDC Pos Logic Input 16/Output 24 VDC 0.5 A with ESCP	VersaMax Discrete Mixed Modules 24 VDC Positive Logic Input 10/Output Relay 6
Lifecycle Status	Active	Active	Active
Input Voltage	24 VDC	24 VDC	24 VDC
Output Voltage	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	24 VDC	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Number of Points	20 in/12 out	16 in/16 out	10 in/6 out
Channel to Channel Isolation	No	No	No
Load Current per Point	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC	0.5 A for 30 VDC	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC
Input and Output Response Time- On/Off(ms)	0.5 and 10	0.5 and 0.5	0.5 and 10
Protection	No internal fuses or snubbers	Short circuit protection, overcurrent protection, free-wheeling diodes	No internal fuses or snubbers
On State Current	2.0-5.5 mA	2.0-5.5 mA	2.0-5.5 mA
Off State Current	0-0.5 mA	0-0.5 mA	0-0.5 mA
External Power Supply	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	18-30 VDC, 24 VDC nominal	0-125 VDC, 5/24/125 VDC nominal, 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Input Impedance	10 kOhms maximum	10 kOhms maximum	10 kOhms maximum
Load Current	2.0 A for 5-265 VAC or 5-30 VDC, 0.2 A for 31-125 VDC	0.5 Amp at 30 VDC maximum (resistive); 2.0 Amps maximum for 100ms inrush	10 mA per point minimum, 8.0 A maximum per module; 2.0 Amps for 5 to 265 VAC maximum (resistive); 2.0 Amps for 5 to 30 VDC maximum (resistive); 0.2 Amp for 31 to 125 VDC maximum (resistive)
5V Backplane Current Consumption (mA)	375 maximum	100 maximum	190 maximum
LED Indicators	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors

	IC200MDD844	IC200MDD845	IC200MDD846
Product Name	VersaMax Discrete Mixed Modules 24 VDC Positive Logic Input 16/Output 24 VDC 0.5 A 16 points	VersaMax Discrete Mixed Modules 24 VDC Positive Logic Input 16/Output Relay 2.0A Isolated 8 points	VersaMax Discrete Mixed Modules 120 VAC Input 8 points/Outpoints Relay 2.0A Isolated 8 points
Lifecycle Status	Active	Active	Active
Input Voltage	24 VDC	24 VDC	120 VAC
Output Voltage	24 VDC	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Number of Points	16 in/16 out	16 in/8 out	8 in/8 out
Channel to Channel Isolation	No	Yes, outputs	Yes, outputs
Load Current per Point	0.5 A for 30 VDC	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC
Input and Output Response Time- On/Off(ms)	0.5 and 0.2 ON / 1.0 OFF	0.5 and 10	1 AC cycle minimum and 2 AC cycle (Hz dependent) maximum and 10.0 OFF
Protection	No internal fuses	No internal fuses or snubbers	No internal fuses or snubbers
On State Current	2.0-5.5 mA	2.0-5.5 mA	5 mA minimum
Off State Current	0-0.5 mA	0-0.5 mA	2.5 mA maximum
External Power Supply	18-30 VDC, 24 VDC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Input Impedance	10 kOhms maximum	10 kOhms maximum	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical
Load Current	0.5 Amp at 30 VDC maximum (resistive) 2.0 Amps maximum for 100ms inrush	10 mA per point minimum 2.0 A for 5 to 265 VAC maximum (resistive) 2.0 A for 5 to 30 VDC maximum (resistive) 0.2 A for 31 to 125 VDC maximum (resistive)	10 mA per point minimum 2.0 A for 5 to 265 VAC maximum (resistive) 2.0 A for 5 to 30 VDC maximum (resistive) 0.2 A for 31 to 125 VDC maximum (resistive)
5V Backplane Current Consumption (mA)	70 maximum	270 maximum	300 maximum
LED Indicators	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors



	IC200MDD847	IC200MDD848	IC200MDD849
Product Name	VersaMax Discrete Mixed Modules 240 VAC Input 8 points/Output Relay 2.0A Isolated 8 points	VersaMax Discrete Mixed Modules 120 VAC Input 8 points/Output 120 VAC 0.5A Isolated 8 points	VersaMax Discrete Mixed Modules 120 VAC Input Isolated 8 points/Output Relay 2.0 A Isolated 8 points
Lifecycle Status	Active	Active	Active
Input Voltage	240 VAC	120 VAC	0-132 VAC (47 to 63 Hz), 120 VAC nominal
Output Voltage	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	120 VAC	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal
Number of Points	8 in/8 out	8 in/8 out	8 in/8 out
Channel to Channel Isolation	Yes, outputs	Yes	Yes
Load Current per Point	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC	10 mA min, 0.5 A max., 5 A for 1 cycle (20 ms) max. inrush	2.0 A
Input and Output Response Time- On/Off(ms)	1 AC cycle minimum and 2 AC cycle (Hz dependent) maximum and 10.0 OFF	1 cycle/2 cycle and <1/2 cycle/<1/2 cycle	1 cycle/2 cycle and 10/10
Protection	No internal fuses or snubbers	Snubber and MOVs (each output)	No internal fuses or snubbers
On State Current	4 mA minimum	5 mA minimum	5 mA minimum
Off State Current	1.5 mA maximum	2.5 mA maximum	2.5 mA maximum
External Power Supply	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	N/A
Input Impedance	38.5 kOhms (reactive) at 60 Hz, typical; 46.3 kOhms (reactive) at 50 Hz, typical	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical
Load Current	10 mA per point minimum 2.0 Amps for 5 to 265 VAC maximum (resistive) 2.0 Amps for 5 to 30 VDC maximum (resistive) 0.2 Amp for 31 to 125 VDC maximum (resistive)	10 mA minimum per point, 0.5 A maximum per point, 5.0 A for one cycle (20 ms) maximum inrush	10 mA per point minimum; 2.0 A for 5-265 VAC maximum (resistive); 2.0 A for 5-30 VDC maximum (resistive); 0.2 A for 31-125 VDC maximum (resistive)
5V Backplane Current Consumption (mA)	300 maximum	125 maximum	300 maximum
LED Indicators	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm 1.956 in), not including the height of (the carrier or the mating connectors

	IC200MDD850	IC200MDD851	
Product Name	VersaMax Discrete Mixed Modules 240 VAC Input Isolated 4 points/Output Relay 2.0 A Isolated 8 points	VersaMax Discrete Mixed Modules 5/12 VDC Input 16 points/Output 12/24 VDC 16 points	
Lifecycle Status	Active	Active	
Input Voltage	0-264 VAC (47-63 Hz), 240 VAC nominal	0 to 15 VDC, +5/12 VDC nominal	
	0-125 VDC, 5/24/125 VDC nominal;	+10.2 to +30 VDC, +12/24 VDC nominal	
Output Voltage	0-265 VAC (47-63 Hz),		
	120/240 VAC nominal		
Number of Points	8 out/4 in	16 out/16 in	
Channel to Channel Isolation	Yes	No	
Load Current per Point	2.0 A	0.5 Amps at 30 VDC maximum (resistive)	
Load Current per Pollit		2.0 Amps maximum for 100ms inrush	
Input and Output Response	1 cycle/2 cycle	0.25ms maximum/0.2ms ON	
Time- On/Off(ms)	and 10/10	and 1.0ms OFF maximum	
Protection	No internal fuses or snubbers	No internal fuses or snubbers	
On State Current	4 mA minimum	1.45 mA minimum	
Off State Current	1.5 mA maximum	0 to 0.7 mA maximum	
External Power Supply	N/A	+10.2 to +30 VDC, +12/24 VDC nominal	
Input Impedance	38.5 kOhms (reactive) at 60 Hz, typical;	2.4kOhms typical @ 12 VDC	
input impedance	46.3 kOhms (reactive) at 50 Hz, typical		
	10 mA per point minimum;	0.5 Amps at 30 VDC maximum (resistive);	
Load Current	2.0 A for 5-265 VAC maximum (resistive);	2.0 Amps maximum for 100ms inrush	
Load Current	2.0 A for 5-30 VDC maximum (resistive);		
	0.2 A for 31-125 VDC maximum (resistive)		
5V Backplane Current	260	115 maximum	
Consumption (mA)	260 maximum	115 maximum	
	One LED per point shows individual point	One LED per point shows individual point	
LED Indicators	on/off state logic side); OK LED indicates	on/off state (logic side); OK LED indicates	
	backplane power is present	backplane power is present	
	110 mm (4.3 in) x 66.8 mm (2.63 in) x	110 mm (4.3 in) x 66.8 mm (2.63 in) x	
Dimensions (W x H x D)	50 mm (1.956 in), not including the	50 mm (1.956 in), not including the	
Dillieliatolia (AA Y LI Y D)	height of the carrier or the	height of the carrier or the	
	mating connectors	mating connectors	





	IC200MDL140	IC200MDL141	IC200MDL143
Product Name	VersaMax Discrete Input Module 120 VAC, 8 points	VersaMax Discrete Input Module 240 VAC, 8 points	VersaMax Discrete Input Module 120 VAC Isolated, 8 points
Lifecycle Status	Active	Active	Active
Input Voltage	0-132 VAC	0-264 VAC	0-132 VAC
Number of Points	8	8	8
Channel to Channel Isolation	No	No	Yes
Input and Output Response Time- On/Off (ms)	1 cycle/2 cycles	1 cycle/2 cycles	1 cycle/2 cycles
Points per Common	1 group of 8	1 group of 8	8 groups of 1
On State Current	5 mA minimum	7 mA minimum	5 mA minimum
Off State Current	2.5 mA maximum	1.5 mA maximum	2.5 mA maximum
Input Impedance	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical	38.5 kOhms (reactive) at 60 Hz, typical; 46.3 kOhms (reactive) at 50 Hz, typical	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical
5V Backplane Current Consumption (mA)	55 maximum	55 maximum	50 maximum
LED Indicators	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors

	IC200MDL144	IC200MDL240	IC200MDL241	
Product Name	VersaMax Discrete Input Module 240 VAC Isolated, 4 points	VersaMax Discrete Input Module, 120 VAC Positive Logic, 16 points	VersaMax Discrete Input Module, 240 VAC Positive Logic, 16 points	
Lifecycle Status	Active	Active	Active	
Input Voltage	0-264 VAC	0-132 VAC	0-264 VAC	
Number of Points	4	16	16	
Channel to Channel Isolation	Yes	No	No	
nput and Output Response Fime- On/Off (ms)	1 cycle/2 cycles	1 cycle/2 cycles	1 cycle/2 cycles	
Points per Common	4 groups of 1	2 groups of 8	2 groups of 8	
On State Current	7 mA minimum	5 mA minimum	4 mA minimum	
Off State Current	3 mA maximum	2.5 mA maximum	1.5 mA maximum	
nput Impedance	38.5 kOhms (reactive) at 60 Hz, typical; 46.3 kOhms (reactive) at 50 Hz, typical	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical	38.5 kOhms (reactive) at 60 Hz, typical; 46.3 kOhms (reactive) at 50 Hz, typical	
5V Backplane Current Consumption (mA)	30 maximum	110 maximum	110 maximum	
.ED Indicators	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	



	IC200MDL243	IC200MDL244	IC200MDL631
Product Name	VersaMax Discrete Input Module, 120 VAC Isolated, 16 points	VersaMax Discrete Input Module, 240 VAC Isolated, 8 points	VersaMax Discrete Input Module 125 VDC, Pos/Neg Logic, Isolated, 8 points
Lifecycle Status	Active	Active	Active
Input Voltage	0-132 VAC	0-264 VAC	0-150 VDC, 125 VDC nominal
Number of Points	16	8	8 isolated inputs
Channel to Channel Isolation	Yes	Yes	Yes
nput and Output Response Fime- On/Off (ms)	1 cycle/2 cycles	1 cycle/2 cycles	0.5 maximum
Points per Common	16 groups of 1	8 groups of 1	8 groups of 1
On State Current	5 mA minimum	7 mA minimum	1.0 mA minimum
Off State Current	2.5 mA maximum	3 mA maximum	0 to 0.1 mA maximum
nput Impedance	8.6 kOhms (reactive) at 60 Hz, typical; 10.32 kOhms (reactive) at 50 Hz, typical	38.5 kOhms (reactive) at 60 Hz, typical; 46.3 kOhms (reactive) at 50 Hz, typical	74 K Ohm typical at 125 VDC
SV Backplane Current Consumption (mA)	100 maximum	60 maximum	40 maximum
LED Indicators	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors

	IC200MDL632	IC200MDL635	IC200MDL636	
Product Name	VersaMax Discrete Input Module 125 VDC, Pos/Neg Logic, Isolated, 16 points	VersaMax Discrete Input Module 48 VDC, Pos/Neg Logic (2 Groups of 8), 16 points	VersaMax Discrete Input Module 48 VDC, Pos/Neg Logic (4 Groups of 8), 32 points	
ifecycle Status	Active	Active	Active	
nput Voltage	0-150 VDC, 125 VDC nominal	0-60 VDC, 48 VDC nominal	0-60 VDC, 48 VDC nominal	
lumber of Points	16 isolated inputs	16 inputs (2 groups of 8)	32 (4 groups of 8)	
Channel to Channel Isolation	Yes	No	No	
nput and Output Response ime- On/Off (ms)	0.5 maximum	0.5 maximum	0.5 maximum	
oints per Common	16 groups of 1	2 groups of 8	4 groups of 8	
On State Current	1.0 mA minimum	1.0 mA minimum	1.0 mA minimum	
Off State Current	0 to 0.1 mA maximum	0 to 0.4 mA maximum	0 to 0.4 mA maximum	
nput Impedance	74 K Ohm typical at 125 VDC	28 K Ohm typical	28 K Ohm typical	
V Backplane Current Consumption (mA)	80 maximum	70 maximum	140 maximum	
	One LED per point shows	One LED per point shows	One LED per point shows	
ED Indicators	individual point ON/OFF status.	individual point ON/OFF status.	individual point ON/OFF status.	
LD malcators	OK LED indicates backplane	OK LED indicates backplane	OK LED indicates backplane	
	power is present	power is present	power is present	
	110 mm (4.3 in) x 66.8 mm (2.63 in) x	110 mm (4.3 in) x 66.8 mm (2.63 in) x	110 mm (4.3 in) x 66.8 mm (2.63 in) >	
Dimensions (W.v.H.v.D)	50 mm (1.956 in), not including the	50 mm (1.956 in), not including the	50 mm (1.956 in), not including the	
Dimensions (W x H x D)	height of the carrier or the	height of the carrier or the	height of the carrier or the	
	mating connectors	mating connectors	mating connectors	



	IC200MDL640	IC200MDL643	IC200MDL644	IC200MDL650
Product Name	VersaMax Discrete Input Module, 24 VDC Pos/Neg Logic, 16 points	VersaMax Discrete Input Module, 5/12 VDC (TTL) Pos/Neg Logic, 16 points	VersaMax Discrete Input Module, 5/12 VDC (TTL) Pos/Neg Logic, 32 points	VersaMax Discrete Input Module, 24 VDC Positive Logic, 32 points
Lifecycle Status	Active	Active	Active	Active
Input Voltage	0-30 VDC	0-15 VDC	0-15 VDC	0-30 VDC
Number of Points	16	16	32	32
Channel to Channel Isolation	No	No	No	No
Input and Output Response Time- On/Off (ms)	0.5	0.25	0.25	0.5
Points per Common	2 groups of 8	2 groups of 8	4 groups of 8	2 groups of 8
On State Current	2.0-5.5 mA	1.45 mA minimum	1.45 mA minimum	2.0-5.5 mA
Off State Current	0-0.5 mA	0-0.7 mA maximum	0-0.7 mA maximum	0-0.5 mA
Input Impedance	10 kOhms maximum	2.4 kOhms at 12 VDC, typical	2.4 kOhms at 12 VDC, typical	10 kOhms maximum
5V Backplane Current Consumption (mA)	25 maximum	70 maximum	140 maximum	50 maximum
LED Indicators	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status. OK LED indicates backplane power is present
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors

	IC200MDL329	IC200MDL330	IC200MDL331	
Product Name	VersaMax Discrete Output Module, 120 VAC, 0.5A per point Isolated, 8 points	VersaMax Discrete Output Module, 120 VAC 0.5A per point Isolated, 16 points	VersaMax Discrete Output Module, 120 VAC 2.0A per point Isolated, 8 points	
Lifecycle Status	Active	Active	Active	
Output Voltage	85-132 VAC (47-63 Hz), 120 VAC nominal	85-132 VAC (47-63 Hz), 120 VAC nominal	85-132 VAC (47-63 Hz), 120 VAC nominal	
Number of Points	8	16	8	
Channel to Channel Isolation	Yes	Yes	Yes	
Load Current per Point	0.5 A per point	0.5 A per point	2.0 A per point	
Input and Output Response Time- On/Off (ms)	<1/2 cycle/<1/2 cycle	<1/2 cycle/<1/2 cycle	<1/2 cycle/<1/2 cycle	
Protection	Snubber and MOVs (each output)	Snubber and MOVs (each output)	Snubber and MOVs (each output)	
Points per Common	8 groups of 1	Isolated points	Isolated points	
External Power Supply	85-132 VAC (47-63 Hz), 120 VAC nominal	85-132 VAC (47-63 Hz), 120 VAC nominal	85-132 VAC (47-63 Hz), 120 VAC nominal	
Load Current	10 mA minimum per point, 0.5 A maximum per point, 5.0 A for one cycle (20 ms) maximum inrush	10 mA minimum per point, 0.5 A maximum per point, 5.0 A for one cycle (20 ms) maximum inrush	10 mA minimum per point, 2.0 A maximum per point, 20 A for one cycle (20 ms) maximum inrush	
5V Backplane Current Consumption (mA)	70 maximum	140 maximum	85 maximum	
LED Indicators	One LED per point shows individual point ON/OFF status (logic side). OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status (logic side). OK LED indicates backplane power is present	One LED per point shows individual point ON/OFF status (logic side). OK LED indicates backplane power is present	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	



	IC200MDL730	IC200MDL740	IC200MDL741
Product Name	VersaMax Discrete Output Module, VersaMax Discrete Output 24 VDC Positive Logic 2.0A per point 24 VDC Positive Logic, 0.5A property (VESCP, 8 points) 16 points		VersaMax Discrete Output Module, 24 VDC Positive Logic, 0.5A per point w/ESCP, 16 points
Lifecycle Status	Active	Active	Active
Output Voltage	17.5-30 VDC, 24 VDC nominal	10.2-30 VDC, 12/24 VDC nominal	18-30 VDC, 24 VDC nominal
Number of Points	8	16	16
Channel to Channel Isolation	No	No	No
Load Current per Point	2.0 A per point	0.5 A per point	0.5 A per point
Input and Output Response Time- On/Off (ms)	0.5	0.2/1.0	0.5/0.5
Protection	Short circuit protection, overcurrent protection (each output)	No internal fuses (each output)	Short circuit protection, overcurrent protection, free-wheeling diodes (each output)
Points per Common	1 group of 8	1 group of 16	1 group of 16
External Power Supply	18-30 VDC, 24 VDC nominal	10.2-30 VDC, 12/24 VDC nominal	18-30 VDC, 24 VDC nominal
Load Current	2.0 A at 30 VDC maximum (resistive) per point, 8.0 A max. per module	0.5 A at 30 VDC maximum (resistive); 2.0 A inrush maximum for 100 ms	0.5 A at 30 VDC maximum (resistive); 2.0 A inrush maximum for 100 ms
5V Backplane Current Consumption (mA)	50 maximum	45 maximum	75 maximum
LED Indicators	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.
Dimensions (W x H x D)	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors

	IC200MDL742	IC200MDL743	IC200MDL744	
Product Name	VersaMax Discrete Output Module, 24 VDC Positive Logic 0.5A with ESCP, 32 points	VersaMax Discrete Output Module, 5/12/24 VDC Negative Logic, 0.5 A per point (1 group of 16) 16 points	VersaMax Discrete Output Module, 5/12/24 VDC Negative Logic, 0.5 A per point (2 groups of 16) 32 points	
Lifecycle Status	Active	Active	Active	
Output Voltage	18-30 VDC, 24 VDC nominal	5/12/24 VDC	5/12/24 VDC	
Number of Points	32	16 (1 group of 16)	32 (2 groups of 16)	
Channel to Channel Isolation	No	No	No	
Load Current per Point	0.5 A per point	0.5 A per point	0.5 A per point	
Input and Output Response Time- On/Off (ms)	0.5/0.5	0.2/1.0	0.2/1.0	
Protection	Short circuit protection, overcurrent protection, free-wheeling diodes (each output)	No internal fuse	No internal fuse	
Points per Common	2 groups of 16	1 group of 16	2 groups of 16	
External Power Supply	18-30 VDC, 24 VDC nominal	4.75 to 5.25 VDC, 5 VDC nominal for 5 VDC-TTL mode; 10.2 to 30 VDC, 12/24 VDC nominal for 12/24 VDC mode	4.75 to 5.25 VDC, 5 VDC nominal for 5 VDC-TTL mode; 10.2 to 30 VDC, 12/24 VDC nominal for 12/24 VDC mode	
Load Current	0.5 A at 30 VDC maximum (resistive); 2.0 A inrush maximum for 100 ms	25 mA maximum for 5 VDC-TTL mode, 0.5 A at 30 VDC maximum, 2.0 A inrush maximum for 100 ms for 12/24 VDC mode	25 mA maximum for 5 VDC-TTL mode, 0.5 A at 30 VDC maximum, 2.0 A inrush maximum for 100 ms for 12/24 VDC mode	
5V Backplane Current Consumption (mA)	150 maximum	70 maximum	140 maximum	
LED Indicators	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	



	IC200MDL750	IC200MDL930	IC200MDL940	
Product Name	VersaMax Discrete Output Module, 24 VDC Positive Logic, 0.5A per point, 32 points	VersaMax Discrete Output Module, Relay 2.0 A per point Isolated Form A, 8 points	VersaMax Discrete Output Module, Relay 2.0 A per point Isolated Form A, 16 points	
Lifecycle Status	Active	Active	Active	
Output Voltage	10.2-30 VDC, 12/24 VDC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	
Number of Points	32	8	16	
Channel to Channel Isolation	No	Yes	Yes	
Load Current per Point	0.5 A per point	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC	2.0 A for 5-265 VAC, 2.0 A for 5-30 VDC, 0.2 A for 31-125 VDC	
Input and Output Response Time- On/Off (ms)	0.2/1.0	10.0/10.0	10.0/10.0	
Protection	No internal fuses	No internal fuses or snubbers	No internal fuses or snubbers	
Points per Common	2 groups of 16	Isolated points	Isolated points	
External Power Supply	10.2-30 VDC, 12/24 VDC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	0-125 VDC, 5/24/125 VDC nominal; 0-265 VAC (47-63 Hz), 120/240 VAC nominal	
Load Current	0.5 A at 30 VDC maximum (resistive); 2.0 A inrush maximum for 100 ms	10 mA per point minimum; 2.0 A for 5-265 VAC maximum (resistive); 2.0 A for 5-30 VDC maximum (resistive); 0.2 A for 31-125 VDC maximum (resistive)	10 mA per point minimum; 2.0 A for 5-265 VAC maximum (resistive); 2.0 A for 5-30 VDC maximum (resistive); 0.2 A for 31-125 VDC maximum (resistive)	
5V Backplane Current Consumption (mA)	90 maximum	245 maximum	490 maximum	
LED Indicators	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	One LED per point shows individual point ON/OFF state (logic side). FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	



Analog Input Modules

Analog input modules receive signals from current and voltage input devices. Modules require a carrier base (IC200CHSxxx).

	IC200ALG230	IC200ALG240	IC200ALG260	IC200ALG261
Product Name	VersaMax Analog Input Module, 12 Bit Voltage/Current, 4 Channels	VersaMax Analog Input Module, 16 Bit Voltage/Current Isolated, 8 Channel	VersaMax Analog Input Module, 12 Bit Voltage/Current, 8 Channel	VersaMax Analog Input Module, 15 Bit Differential Voltage, 8 Channel
Lifecycle Status	Active	Active	Active	Active
Input Range	±10 VDC or 0-10 VDC	±10 VDC, 4-20 mA	4-20 mA, ±10 VDC or 0-10 VDC	±10 VDC
Number of Channels	4	8 Channel to channel isolated	8	8
External Power Supply	None	Range: 19.5-30 VDC including ripple; Current consumption: 100 mA maximum plus load currents	None	None
Resolution	Bipolar mode: 2.5 mV = 8 counts, Unipolar mode: 2.5 mV = 8 counts	Current mode: 381 nA nominal Voltage mode: 381 µV nominal	Current mode: $4 \mu A = 8$ counts, Bipolar mode: $2.5 \text{ mV} = 8$ counts, Unipolar mode: $2.5 \text{ mV} = 8$ counts	Bipolar mode: 0.3125 mV = 1 counts
Update Rate	0.4 ms	Approximately 20 mS max. @ 50 Hz filter frequency Approximately 16.7 mS max. @ 60 Hz filter frequency	0.4 ms	7.5 ms
Accuracy at 25°C	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.1% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale
Input Impedance	Voltage mode: 126 kOhms maximum, Current mode: 200 Ohms maximum	N/A	Voltage mode: 126 kOhms maximum, Current mode: 200 Ohms maximum	Voltage mode: 100 kOhms maximum
Input Filter Response	5.0 ms	N/A	5.0 ms	N/A
5V Backplane Current Consumption (mA)	125 maximum	15 maximum	130 maximum	200 maximum
3.3V Backplane Current Consumption (mA)	N/A	120 maximum	N/A	N/A
LED Indicators	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates the presence of both logic power and user power. OK LED indicates module status.	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors



Analog Input Modules

Analog input modules receive signals from current and voltage input devices. Modules require a carrier base (IC200CHSxxx).

	IC200ALG262	IC200ALG263	IC200ALG264	
Product Name	VersaMax Analog Input Module, 15 Bit Differential Current, 8 Channel	VersaMax Analog Input Module, 15 Bit Voltage, 15 Channel	VersaMax Analog Input Module, 15 Bit Current, 15 Channel	
Lifecycle Status	Active	Active	Active	
Input Range	0 to 20 mA or 4 to 20 mA	±10 VDC	0 to 20 mA or 4 to 20 mA	
Number of Channels	8	15	15	
External Power Supply	None	None	None	
Resolution	4 to 20 mA: 0.5micro Amp= 1 count; 0 to 20 mA: 0.625micro Amp = 1 count	Bipolar mode: 0.3125 mV = 1 count	4 to 20 mA: 0.5micro Amp= 1 count; 0 to 20 mA: 0.625micro Amp = 1 count	
	7.5 ms	7.5 ms	7.5 ms	
Update Rate				
Accuracy at 25°C	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	
nput Impedance	Current mode: 100 kOhms maximum	Voltage mode: 100 kOhms maximum	Voltage mode: 100 kOhms maximum, Current mode: 200 Ohms maximum	
Input Filter Response	N/A	N/A	24 Hz ±20%	
5V Backplane Current Consumption (mA)	200 maximum	150 maximum	100 maximum	
3.3V Backplane Current Consumption (mA)	N/A	N/A	N/A	
LED Indicators	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.	INT PWR LED indicates internally-generated field power is present. OK LED indicates backplane power is present.	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in) , not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in) , not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in) , not including the height of the carrier or the mating connectors	



Analog Output Modules

Analog output modules provide voltage or current signals to analog output devices. Modules require a carrier base (IC200CHSxxx).

	IC200ALG320	IC200ALG321	IC200ALG322	
Product Name	VersaMax Analog Output Module, 12 Bit Current, 4 Channel	VersaMax Analog Output Module, 12 Bit 0-10V Voltage, 4 Channel	VersaMax Analog Output Module, 12 Bit ±10V Voltage, 4 Channel	
ifecycle Status	Active	Active	Active	
Output Range	4-20 mA	0-10 VDC	±10 VDC	
Number of Channels	4	4	4	
External Power Supply	Range: 18-30 VDC including ripple; Current consumption: 160 mA maximum including load current	Range: 18-30 VDC including ripple; Current consumption: 125 mA maximum	Range: 18-30 VDC including ripple; Current consumption: 125 mA maximum	
esolution	4 uA = 8 counts	2.5 mV = 8 counts	5 mV = 16 counts	
Jpdate Rate	0.3 ms maximum	0.3 ms maximum	0.3 ms maximum	
Accuracy at 25°C	$\pm 0.3\%$ typical of full scale, $\pm 0.5\%$ maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	
V Backplane Current Consumption (mA)	50 maximum	50 maximum	50 maximum	
3.3V Backplane Current Consumption (mA)	N/A	N/A	N/A	
ED Indicators	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	





Analog output modules provide voltage or current signals to analog output devices. Modules require a carrier base (IC200CHSxxx).

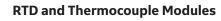
	IC200ALG325	IC200ALG326	IC200ALG327	IC200ALG328	IC200ALG331
Product Name	VersaMax Analog Output Module, 13 Bit ±10 VDC or 0 to 10 VDC Voltage, 8 Channel	VersaMax Analog Output Module, 13 Bit Current, 8 Channel	VersaMax Analog Output Module, 13 Bit ±10 VDC or 0 to 10 VDC Voltage, 12 Channel	VersaMax Analog Output Module, 13 Bit, 0 - 20 mA, 4-20 mA Current, 12 Channel	VersaMax Analog Output Module, 14 Bit Voltage/ Current 1500 VAC Isolation, 4 Channel
Lifecycle Status	Active	Active	Active	Active	Active
Output Range	±10 VDC or 0 to 10 VDC	4 to 20 mA (default) 0 to 20 mA (configured with jumper)	±10 VDC or 0 to 10 VDC	4 to 20 mA (default) 0 to 20 mA (configured with jumper)	±10 VDC, 4-20 mA
Number of Channels	8	8	12	12 single ended, one group	4
External Power Supply	Range: 18-30 VDC including ripple; Current consumption: 102 mA maximum	Range: 18-30 VDC including ripple; 2A inrush maximum, 100 mA maximum (no load), 185 mA maximum (all 8 outputs at full scale)	Range: 18-30 VDC including ripple; Current consumption: 112 mA maximum	Range: 18-30 VDC including ripple; Current consumption: 2A inrush maximum 100 mA maximum (no load) 270 mA maximum (all 12 outputs at full scale)	Range: 19.5-30 VDC including ripple; Current consumption: 100 mA maximum plus load currents
Resolution	1.25 mV = 4 counts	4-20 mA: 5 counts = 2.5 uA (~12.7 bits) 0-20 mA: 4 counts = 2.5 uA (13 bits)	1.25 mV = 4 counts	4-20 mA: 5 counts = 2.5 uA (~12.7 bits) 0-20 mA: 4 counts = 2.5 uA (13 bits)	Current mode: 381 nA nominal Voltage mode: 381 µV nominal
Update Rate	15.0 ms maximum	15.0 ms maximum	10.0 ms maximum	15 ms maximum	7 ms maximum
Accuracy at 25¢XC	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% of full scale (typical), ±0.5% of full scale (max.) ±1% of full scale (max.)	±0.3% typical of full scale, ±0.5% maximum of full scale	+/- 0.3% of full scale (typical), +/- 0.5% of full scale (max.) +/-1% of full scale (max.)	±0.1% maximum of full scale
5V Backplane Current Consumption (mA)	50 maximum	50 maximum	50 maximum	50 maximum	10 maximum
3.3V Backplane Current Consumption (mA)	N/A	N/A	N/A	N/A	115 maximum
LED Indicators	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates the presence of both logic power and user power. OK LED indicates module status.
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors



Analog Mixed Modules

Analog mixed modules provide maximum flexibility by combining inputs and outputs in a single, compact module. Modules require a carrier base (IC200CHSxxx).

	IC200ALG430	IC200ALG431	IC200ALG432	
Product Name	VersaMax Analog Mixed Module, 12 Bit Input Current 4 Channel/Output Current 2 Channel	VersaMax Analog Mixed Module, 12 Bit 0-10V Input 4 Channel/Output 0-10V 2 Channel	VersaMax Analog Mixed Module, 12 Bit ±10V Input 4 Channel/Output ±10V 2 Channel	
Lifecycle Status	Active	Active	Active	
Input Range	4-20 mA	0-10 VDC	-10 to +10 VDC	
Output Range	4-20 mA	0-10 VDC	-10 to +10 VDC	
External Power Supply	Range: 18-30 VDC including ripple; Current consumption: 125 mA maximum	Range: 18-30 VDC including ripple; Current consumption: 125 mA maximum	Range: 18-30 VDC including ripple; Current consumption: 125 mA maximum	
Resolution	4 uA = 8 counts	2.5 mV = 8 counts	Input: 2.5 mV = 8 counts, Output: 5 mV = 16 counts	
Update Rate	0.3 ms maximum	0.3 ms maximum	0.3 ms maximum	
Accuracy at 25°C	$\pm 0.3\%$ typical of full scale, $\pm 0.5\%$ maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	±0.3% typical of full scale, ±0.5% maximum of full scale	
Input Impedance	200 Ohms maximum	120 kOhms minimum	125 kOhms minimum	
Input Filter Response	5.0 ms	5.0 ms	5.0 ms	
LED Indicators	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	FLD PWR LED indicates field power is present. OK LED indicates backplane power is present.	
Dimensions (W x H x D)	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	





Specialty modules are available for RTD and Thermocouple inputs. Modules require a carrier base (IC200CHSxxx).).

IC200ALG620	IC200ALG630
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Product Name	VersaMax Analog Input Module, 16 Bit RTD, 4 Channel	VersaMax Analog Input Module, 16 Bit Thermocouple, 7 Channel	
Lifecycle Status	Active	Active	
Input Range	RTD types: 25, 100, and 1000 ohm platinum 10, 50, and 100 ohm copper 100 and 120 ohm nickel 604 ohms nickel/iron	Thermocouple types: J, K, T, S, R, none (used for mV inputs)	
Number of Channels	4	7	
Resolution	15 bits plus sign	15 bits plus sign	
Update Rate	60 Hz: approximately 210 milliseconds per channel 50 Hz: approximately 230 milliseconds per channel	60 Hz: approximately 60 milliseconds per channel 50 Hz: approximately 70 milliseconds per channel	
Accuracy at 25°C	on voltage measurement: ±0.15% on resistance measurement on temperature measurement: ±0.15% on RTD (temperature) measurement	on voltage measurement: ±0.2% on temperature measurement:±0.15%	
5 V Backplane Current Consumption (mA)	125 maximum	125 maximum	
3.3 V Backplane Current Consumption (mA)	125 maximum	125 maximum	
LED Indicators	OK LED: green indicates backplane power is present. Amber indicates module fault.	OK LED: green indicates backplane power is present. Amber indicates module fault.	
Dimensions (W x H x D)	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	



Specialty Modules

Discrete mixed modules provide maximum flexibility by combining inputs and outputs in a single, compact module. Discrete input modules receive signals from input devices such as sensors, pushbuttons, and switches that can have two states: on or off, open or closed. Discrete output modules send control signals to devices such as contactors, indicator lamps, and interposing relays that can also have two states. Discrete mixed modules provide maximum flexibility by combining inputs and outputs in a single, compact module. Modules require a carrier base (IC200CHSxxx).

IC200MDD841

VersaMax Discrete Mixed Modules 24VDC Pos Logic	
Input 20/Output 12/HSC, PWM or Pulse Train	
Active	
24 VDC	
24 VDC	
20 in/12 out/4 configurable	
No	
2.0 A maximum for 100 ms	
7 and 0.5	
No internal fuses	
3.0-8.0 mA	
0-0.5 mA	
24 VDC nominal, 18-30 VDC	
9.6 kOhms maximum	
0.5 A maximum	
30	
One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present	
110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	
	Input 20/Output 12/HSC, PWM or Pulse Train Active 24 VDC 24 VDC 20 in/12 out/4 configurable No 2.0 A maximum for 100 ms 7 and 0.5 No internal fuses 3.0-8.0 mA 0-0.5 mA 24 VDC nominal, 18-30 VDC 9.6 kOhms maximum 0.5 A maximum 30 One LED per point shows individual point on/off state (logic side); OK LED indicates backplane power is present 110 mm (4.3 in) x 66.8 mm (2.63 in) x 50 mm (1.956 in),



Expansion Modules

Expansion Modules can be used to extend a VersaMax PLC or I/O station to include up to seven additional groups of up to eight modules each, providing the architectural flexibility to accommodate larger applications.

	IC200ERM001 IC200ERM002		IC200ETM001	
Product Name	Expansion Receiver Module, Isolated	Expansion Receiver Module, Non-Isolated	Bus Transmitter Expansion Module	
Lifecycle Status	Active	Active	Active	
Expansion Type	Receiver	Receiver	Transmitter	
Distance	Up to 2460 feet	Up to 50 feet	N/A	
5 V Backplane Current Consumption (mA)	430	70	44	
3.3 V Backplane Current Consumption (mA)	20	20	N/A	
LED Indicators	PWR LED indicates 5 VDC power status; EXP RX LED indicates status of the expansion bus; SCAN indicates whether CPU/NIU is scanning I/O in expansion racks	PWR LED indicates 5 VDC power status; EXP RX LED indicates expansion bus communications status; SCAN indicates whether CPU/NIU is scanning I/O in expansion racks	PWR LED indicates 5 VDC power status; EXP TX LED indicates expansion bus communication status	
Dimensions (W x H x D)	2.63 (66.8 mm) x 5.04 (128 mm) not including the height of power supply	2.63 (66.8 mm) x 5.04 (128 mm) not including the height of power supply	37 mm (1.45 in) x 5.04 (128 mm)	



Remote I/O Units

A Remote I/O Unit connects VersaMax I/O modules to a host PLC or computer via a variety of networks. This makes it easy to include VersaMax I/O in the innovative PROFINET interface, as well as Genius, PROFIBUS-DP, DeviceNet, or other Ethernet installations. Together, the Remote I/O Unit and its modules form an I/O station capable of providing up to 256 points of I/O.

	IC200PNS001	IC200PNS002	IC200DBI001	IC200EBI001	
Product Name	Remote I/O PROFINET Network Interface Unit (Cooper Media) with built-in switch	Bus Transmitter Expansion Module (Fiber Media) with built-in switch	Remote I/O DeviceNet Network Interface Unit (Slave)	Remote I/O Ethernet Network Interface Unit	
Lifecycle Status	Active	Active	Active	Active	
Protocol Supported	PROFINET Slave, Version 2.2 Class A IO-Device	PROFINET Slave, Version 2.2 Class A IO-Device	DeviceNet Slave	EGD and Modbus TCP Server	
Distance	100 Meters max. drop length 10/100Mbaud	2 – 2,000 (Full-Duplex) 2 – 400 (Half-Duplex)	500Kbps 100m bus length and branches totaling < 39m 250Kbps 250m bus length and branches totaling < 78m 125Kbps 500m bus length and branches totaling < 156m	100 Meters max. drop length 10/100Mbaud	
I/O Discrete Points	2880 bytes total 1440 bytes of input data 1440 bytes of output data	2880 bytes total 1440 bytes of input data 1440 bytes of output data	Includes both discrete and analog. Up to 128 bytes of inputs + 2-byte status word Up to 128 bytes of outputs + 2-byte control word.	1024 bytes maximum both discrete and analog. %I: 2048 points %Q: 2048 points	
I/O Analog Words	2880 bytes total 1440 bytes of input data 1440 bytes of output data	2880 bytes total 1440 bytes of input data 1440 bytes of output data	Includes both discrete and analog. Up to 128 bytes of inputs + 2-byte status word Up to 128 bytes of outputs + 2-byte control word.	1024 bytes maximum both discrete and analog. %Al: 128 channels %AQ: 128 channels	
I/O Data	N/A	N/A	Up to 128 bytes of inputs + 2-byte status word Up to 128 bytes of outputs + 2-byte control word.	256 Bytes of input, output, Analog input and Analog output	
I/O Data Update Rate	Configurable: 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 64ms, 128ms, 256ms and 512ms	Configurable: 1ms, 2ms, 4ms, 8ms, 16ms, 32ms, 64ms, 128ms, 256ms and 512ms	N/A	N/A	
Network Topology	Daisy-chain/line, star, or ring (redundant media) topology.	Daisy-chain/line, star, or ring (redundant media) topology.	Linear bus (trunkline/dropline); power and signal on the same network cable	Network dependent	
Transmission Media	10/100BASE-T	Fiber 100BASE-FX	Shielded, dual twisted pair cable, terminated at both ends	Ethernet twisted pair	
Connector	(2) RJ45 with built-in switch	(2) SC or SC-Duplex with built-in switch	5-pin open pluggable connector	RJ-45	
User Diagnostic Data	32 input status bits and 32 output control bits	32 input status bits and 32 output control bits	2 bytes of status/control	4	
Number of Modules	8 per NIU/station, not expandable	8 per NIU/station, not expandable	8 per NIU/station	8 per NIU/station	
Redundancy	No	No	N/A	No	
5V Backplane Current Consumption (mA)	3 Watts	5 Watts	160	175	
3.3V Backplane Current Consumption (mA)	N/A	N/A	10	425	
Dimensions (W x H x D)	134mm (5.28 in) x 132mm (5.2 in)	134mm (5.28 in) x 132mm (5.2 in)	133.4 mm (5.25 in) x 85.9 mm (3.38 in) not including the height of power supply	133.4 mm (5.25 in) x 85.9 mm (3.38 in) not including the height of power supply	



Remote I/O Units

A Remote I/O Unit connects VersaMax I/O modules to a host PLC or computer via a variety of networks, which makes it easy to include VersaMax I/O in Genius, PROFIBUS-DP, DeviceNet, or Ethernet installations. Together, the Remote I/O Unit and its modules form an I/O station capable of providing up to 256 points of I/O.

	IC200GBI001	IC200PBI001	
Product Name	Genius Network Interface Unit	Remote I/O PROFIBUS-DP Network Interface Unit (Slave)	
Lifecycle Status	Active	Active	
Protocol Supported	Genius	PROFIBUS DP	
	1372 to 2286 meters - 38.4 Kbaud supports a maximum of 16 devices. 1067 to 1372 meters	9.6Kbits - 1,200 meters 19.2Kbits - 1,200 meters	
Distance	76.8 Kbaud supports a maximum of 32 devices. 609 to 1067 meters - 153. 6 Kbaud extended supports a maximum of 32 devices. Less than 609 meters 153.6 Kbaud standard or 153.6 Kbaud extended	93.75Kbits - 1,200 meters 187.5Kbits - 600 meters 500Kbits - 400 meters 1.5Mbits - 200 meters	
I/O Discrete Points	supports a maximum of 32 devices. 1024 Inputs and 1024 Outputs	3Mbits; 6Mbits; 12Mbits - 100 meters 375 bytes maximum. Up to 244 bytes of inputs or 244 bytes of outputs	
I/O Analog Words	64 Analog In and 64 Analog Out	375 bytes maximum. Up to 244 bytes of inputs or 244 bytes of outputs	
I/O Data	128 bytes in and 128 out per bus scan	375 bytes maximum. Up to 244 bytes of inputs or 244 bytes of outputs.	
I/O Data Update Rate	N/A	N/A	
Network Topology	Bus	Linear bus, terminated at both ends. Stubs are possible.	
Transmission Media	Shielded, twisted pair, fiber optic (external option)	Shielded, twisted pair cable	
Connector	Removable Connector	9-pin D-sub connector	
Jser Diagnostic Data	Yes	2 bytes of status/control, 5 bytes of standard PROFIBUS diagnostics	
Number of Modules	8 per NIU/station	8 per NIU/station	
Redundancy	Full media and hardware redundancy supported	N/A	
5V Backplane Current Consumption (mA)	250	250	
3.3V Backplane Current Consumption (mA)	10	10	
Dimensions (W x H x D)	133.4 mm (5.25 in) \times 85.9 mm (3.38 in) not including the height of power supply	133.4 mm (5.25 in) x 85.9 mm (3.38 in) not including the height of power supply	



Network Interface Modules

Network Interface Modules allow a VersaMax PLC to operate as a master or slave on a network. Modules currently available support DeviceNet master or slave communications and PROFIBUS-DP slave communications. An AS-i master communications is also available.

	IC200BEM002	IC200BEM003	VersaMax I/O, Local Communications Carrier (Supports IC200BEMxxx Modules)	
Product Name	PLC Network Communications PROFIBUS-DP (Slave). Requires IC200CHS006 Communications Carrier.	PLC Network Communications PROFIBUS-DP (Master). Requires IC200CHS006 Communications Carrier.		
Lifecycle Status	Active	Active	Active	
Number of Stations	32 without repeaters; up to 125 with repeaters	125 PROFIBUS DP Slave devices	N/A	
I/O Data	384 Bytes maximum; up to 244 bytes of inputs or 244 bytes of outputs	With a VersaMax CPUx05 CPU: A maximum of 3584 bytes of input data and 3584 bytes of output data With a VersaMax PROFINET Network Slave: A maximum of 1440 bytes of input data and 1440 bytes of output data With either CPU or PNS head end, a maximum of 244 bytes of input data and 244 bytes of output data for each slave.	N/A	
Network Data Rate	9.6 Kbaud to 12 Mbaud	9.6 Kbaud to 12 Mbaud	N/A	
Network Topology	Linear bus, terminated at both ends. Stubs are possible	Linear bus, terminated at both ends. Stubs are possible.	N/A	
Transmission Media	Shielded, twisted pair cable	Shielded, twisted pair cable	N/A	
Connector	9-pin D-sub connector	9-pin D-sub connector	N/A	
Number of Nodes	N/A	N/A	N/A	
User Diagnostic Data	N/A	Slave Status Bit Array Table, Firmware Module Revision, Slave Diagnostic Address	N/A	
Power Consumption	460 mA maximum from 5 V output, 5 mA from +3.3 V output	450 mA maximum from 5 V output, 5 mA from +3.3 V output	N/A	
Dimensions (W x H x D)	110 mm (4.3 in) \times 66.8 mm (2.63 in) \times 50 mm (1.956 in), not including the height of the carrier or the mating connectors	110 mm (4.3in) x 66.8 mm (2.63 in) x 50 mm (1.956 in), not including the height of the carrier or the mating connectors	66.8 mm (2.63 in) x 133.4 mm (5.25 in) x 70 mm (2.75 in), not including the height of DIN-rail	



Serial Communications

The serial communications expansion module provides a Modbus Master port for a Genius NIU remote I/O drop. The serial port can be used to interface with a wide range of Modbus slave devices such as controllers, VFDs, bar code readers, marques and much more. The data is transferred to and from the NIU over the Genius LAN and is compatible with any controller that supports Genius Global Data.

IC200CMM020

Product Name	Modbus Master Module, 1 RS-485 port. Requires IC200CHS006 Communications Carrier.	
Lifecycle Status	Active	
Module Type	Modbus Master	
NIU Type Supported	Genius and PROFINET Slave	
Number of Serial Communications Modules	Up to 2 per Genius NIU I/O Station	
Number of RTU slaves per Serial Communications Module	1 to 247	
Serial Port Type	RS-485. 15-pin subminiature 'D' connector. For RS-232 communications, an RS-485 to RS-232 adapter such as IC690ACC901 can be used. Adapter IC690ACC901 can be installed with its right-angle cable hanging down.RS-485 supports both 2-wire and 4-wire electrical interfaces	
Baud Rate Supported	1200, 2400, 4800, 9600, and 19200, and half or full duplex operation	
COMMREQ command memory (%AQ) required in the GENERIC_COMM module hardware configuration	Depends on individual COMMREQ content. Minimum: 22 words Maximum: 64 words	
RTU Master Commands	65520, Initialize RTU Master Port 8000, Clear RTU Master Diag. Status 8001, Read RTU Master Diag. Status 8002, Send RTU Read/Force/Preset Query 8003, Send RTU Diagnostic Query	
Power Consumption	460 mA maximum from 5 V output, 5 mA from +3.3 V output	
Dimensions (W x H x D)	110mm (4.3in) x 66.8mm (2.63in) x 50mm (1.956 in), not including the height of the carrier or the mating connectors	

Accessories

Part Number	Description	Lifecycle Status
IC200ACC001	Replacement Battery for VersaMax CPUs	Active
IC200ACC003	EZ Program Store, CPU RS-485 Port Update Device	Active
IC200ACC201	Expansion Terminator QTY 1	Active
IC200ACC202	Expansion Terminator QTY 2	Active
IC690ACC905	Encapsulated Thermistor Kit QTY 2	Active
IC200ACC301	I/O Filler Module	Active
IC200ACC302	I/O Input Simulator	Active
IC200ACC303	I/O Shorting Bar QTY 2	Active
IC200ACC304	Cable Connector Kit, QTY 2, for connector base (IC200CHS003) I/O Base (IC200CHS011, CHS012, CHS014, CHS015 and CHS1xx bases)	Active
IC200ACC313	DIN-rail clips (Qty 2) to secure modules on DIN-rail	Active
IC200TBM001	I/O Auxiliary Terminal Strip, 18 Internally Bussed, Barrier Style	Active
IC200TBM002	I/O Auxiliary Terminal Strip, 18 Internally Bussed, Box Style	Active
IC200TBM005	I/O Auxiliary Terminal Strip, 18 Internally Bussed, Spring Clamp Style	Active

Cables for Connector Type Carrier

Part Number	Description	Lifecycle Status
IC200CBL105	Cable, I/O Non-Shielded, 2 Connectors. 0.5M used with IC200CHS003 and IC200CHS011, 012, 015.	Active
IC200CBL110	Cable, I/O Non-Shielded, 2 Connectors, 1.0M used with IC200CHS003 and IC200CHS011, 012, 015.	Active
IC200CBL120	Cable, I/O Non-Shielded, 2 Connectors, 2.0M used with IC200CHS003 and IC200CHS011, 012, 015.	Active
IC200CBL230	Cable, I/O Non-Shielded, 1 Connector, 3.0M used with IC200CHS003 and IC200CHS011, 012, 015.	Active

Cables to Connect Rack to Rack Expansion

Part Number	Description	Lifecycle Status
IC200CBL600	Rack Expansion Cable, Shielded, Single Ended, 1M to One Expansion Receiver Module (IC200ERM00x)	Active
IC200CBL601	Rack Expansion Cable, Shielded, 2 Connectors, 1M. Supports Multidrop to Multiple Expansion Receiver Modules (IC200ERM00x)	Active
IC200CBL602	Rack Expansion Cable, Shielded, 2 Connectors, 2M. Supports Multidrop to Multiple Expansion Receiver Modules (IC200ERM00x)	Active
IC200ACC304	Cable Connector Kit, QTY 2, for connector base (IC200CHS003) I/O Base (IC200CHS011, CHS012, CHS014, CHS015 and CHS1xx bases)	Active

Starter Kits

Part Number	Description		Lifecycle Status
IC200PKG001	PLC Starter Kit CPU001	Contains CPU001, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1503, GFK-1504, 641VPS300 (Infolink included), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active
IC200PKG010	PLC Starter Kit CPUE05	Contains CPUE05, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1503, GFK-1504, Machine Edition (Infolink included), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active
IC200PKG101	I/O Starter Kit GENIUS	Contains GBI001, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1535, GFK-1504, 690CDR002 (Infolink), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active
IC200PKG102	I/O Starter Kit PROFIBUS-DP	Contains PBI001, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1534, GFK-1504, 690CDR002 (Infolink), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active
IC200PKG103	I/O Starter Kit DeviceNet	Contains DBI001, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1533, GFK-1504, 690CDR002 (Infolink), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active
IC200PKG104	I/O Starter Kit Ethernet	Contains EBI001, PWR101, MDD845, CHS002, ACC302, CBL001, GFK-1534, GFK-1504, Machine Edition (Infolink), coffee mug, and plastic carry case. Does not include 24 VDC power supply for inputs.	Active

Configuration Guidelines

When configuring a VersaMax Modular the following guidelines should be considered:

- 1. All I/O modules require an I/O Carrier (IC200CHS001, 002, 003, 005, 022 or 025).
- When an I/O Connector Carrier (IC200CHS003) is selected, a cable (IC200CBL6xx) and interposing remote base (IC200CHS011, 012, 014 or 015) are required.
- 3. When configuring a system, the power consumptions should be tracked to determine what power supply and how many power supplies may be required.
- 4. DIN-rail clips should be used to secure the VersaMax modules (IC200ACC313).
- 5. A maximum of 8 carriers, any combination of I/O or communications, can be connected directly to either an NIU or CPU. (Power Supply Booster base is not counted as a carrier). CPUs and NIUs can be expanded beyond the 8 carriers using the Bus Transmitter Expansion (IC200ETM001) and up to 7 Expansion Receiver Modules (IC200ERM00x) for a total of 64 carrier modules.

For a multiple-rack expansion system, connect the cable from the expansion port on the Expansion Transmitter to the Expansion Receivers as shown below. If all the Expansion Receivers are the Isolated type (IC200ERM001), the maximum overall cable length is 750 meters. If the expansion bus includes any non-isolated Expansion Receivers (IC200ERM002), the maximum overall cable length is 15 meters. VersaMax PLC or I/O Station Main Rack (0) VersaMax Expansion Rack 1 VersaMax Expansion Rack 7 Forminator Plug (supplied with the Expansion Transmitter module) into the lower port on the last Expansion Receiver. Spare Terminator Plugs can be purchased separately as part number IC200ACC201 (Qty 2).

Examples of Typical Application

Configuration for Controller (Example application requiring (30) 24 VDC inputs and (10) Relay outputs AC power supply)

Power Supply Current Required (mA)	Qty	Part Number	Description
40@ 5 V and 100@ 3 V	1	IC200CPU001	VersaMax PLC CPU 32K Configurable Memory, 2 Ports RS-232 and RS-485
	1	IC200PWR101	VersaMax 120/240 VAC Power Supply (1.5 amps 5 V and 0.25 amps 3.3 V)
50 @ 5 V	1	IC200MDL650	VersaMax Discrete Input Module, 24 VDC Positive Logic, 32 points
490 @ 5 V	1	IC200MDL940	VersaMax Discrete Output Module, Relay 2.0 A per point Isolated Form A, 16 points
	2	IC200CHS022	VersaMax Compact I/O Carrier, Local Box Clamp Connection Style
	1	IC200ACC313	DIN-rail clips (Qty 2) to secure modules on DIN-rail
	1	IC646MPS101	Logic Developer - PLC Standard - w/Programming Cable
Total:	580 @ 5	V and 100 @ 3 V (820	mA remaining). 1500 mA available for 5 V and 3.3 V.
Options to consider			
	1	IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply
100 @ 5 V	1	IC200ACC003	EZ Program Store, CPU RS485 Port Update Device

Configuration for Controller (Application requiring 20K of Registers, (60) 24 VDC inputs, (15) AC Inputs, (12) AC Outputs and (20) Relay outputs also (16) Analog Inputs, (12) Isolated Analog Outputs and 24 VDC power supply. Also requires PROFIBUS Slave connection)

Power Supply Current Required	Qty	Part Number	Description
80 @ 5 V and 650 @ 3 V	1	IC200CPU005	VersaMax PLC CPU 128K Configurable User Memory, 2 Ports RS-232 and RS-485
	3	IC200PWR002	24 VDC Power Supply with Expanded 3.3 V (Logic side supply of 1.5 amps maximum.
			Up to 1.0 amp can be allocated for 3.3 V usage.)
100 @ 5 V	2	IC200MDL650	VersaMax Discrete Input Module, 24 VDC Positive Logic, 32 points
110 @ 5 V	1	IC200MDL240	VersaMax Discrete Input Module, 120 VAC Positive Logic, 16 points
170 @ 5 V	2	IC200MDL331	VersaMax Discrete Output Module, 120 VAC 2.0 A per point Isolated, 8 points
980 @ 5 V	2	IC200MDL940	VersaMax Discrete Output Module, Relay 2.0 A per point Isolated Form A, 16 points
400 @ 5 V	2	IC200ALG262	VersaMax Analog Input Module, 15 Bit Differential Current, 8 Channel
10 @ 5 V and 115 @ 3 V	2	IC200ALG331	VersaMax Analog Output Module, 14 Bit Voltage/Current 1500 VAC Isolation, 8 Channel
	11	IC200CHS022	VersaMax Compact I/O Carrier, Local Box Clamp Connection Style
460 @ 5 V and 5 @ 3 V	1	IC200BEM002	PLC Network Communications PROFIBUS-DP (Slave)
	1	IC200PWB001	VersaMax Power Supply Booster Carrier. Supplies power to all modules to the right of
			booster. Requires power supply.
		IC200CHS006	VersaMax I/O, Local Communications Carrier
44 @ 5 V	1	IC200ETM001	Bus Transmitter Expansion Module
70 @ 5 V and 20 @ 3 V	1	IC200ERM002	Expansion Receiver Module, Non-Isolated
	1	IC200CBL600	Cable Expansion Shielded Single Ended 1M
	1	IC200ACC313	DIN-rail clips (Qty 2) to secure modules on DIN-rail
	1	IC646MPS101	Logic Developer - PLC Standard - w/Programming Cable
Total:	2424 @	5 V and 790 @ 3 V Req	uired. 4500 mA available for 5 V and 3.3 V. Power Supply to meet power requirements.

Options to consider				
	1	IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply	
	1	IC754VSI06STD	QuickPanel View Intermediate 6 inch STN Touch DC	
100 @ 5 V	1	IC200ACC003	EZ Program Store, CPU RS485 Port Update Device	

Configuration for Controller Ethernet connectivity, (60) 24 VDC inputs, (20) Relay outputs, (16) Analog Inputs, (12) Thermocouples on a remote Ethernet drop, (12) Isolated Analog Outputs and 24 VDC power supply. Also requires Color TFT Operator Interface with Touch Screen.

Power Supply Current Required	Qty	Part Number	Description	
160 @ 5 V and 650 @ 3 V	1	IC200CPUE05	VersaMax PLC CPU 128K Configurable User Memory, 2 Ports RS-232 and RS-485, 10 MBIT Ethernet Port. Supports SRTP and EGD.	
	2	IC200PWR002	24 VDC Power Supply with Expanded 3.3 V (Logic side supply of 1.5 amps maximum. Up to 1.0 amp can be allocated for 3.3 V usage.)	
	1	IC200PWB001	VersaMax Power Supply Booster Carrier. Supplies power to all modules to the right of booster. Requires power supply.	
100 @ 5 V	2	IC200MDL650	VersaMax Discrete Input Module, 24 VDC Positive Logic, 32 points	
980 @ 5 V	2	IC200MDL940	VersaMax Discrete Output Module, Relay 2.0 A per point Isolated Form A, 16 points	
400 @ 5 V	2	IC200ALG262	VersaMax Analog Input Module, 15 Bit Differential Current, 8 Channel	
10 @ 5 V and 115 @ 3 V	2	IC200ALG331	VersaMax Analog Output Module, 14 Bit Voltage/Current 1500 VAC Isolation, 8 Channel	
	8	IC200CHS022	VersaMax Compact I/O Carrier, Local Box Clamp Connection Style	
	2	IC200ACC313	DIN-rail clips (Qty 2) to secure modules on DIN-rail	
	1	IC646MBT001	Logic Developer PLC Standard Edition and View for QuickPanel with 15 mos. of Proficy GlobalCare which is renewable on an annual basis.	
	1	IC754VSI06STD	QuickPanel View Intermediate 6 inch STN Touch DC	
Total:	1650 @	1650 @ 5 V and 765 @ 3 V. 3000 mA available for 5 V and 3.3 V.		
Ethernet Remote Drop				
175 @ 5 V and 425 @ 3 V	1	IC200ETM001	Bus Transmitter Expansion Module	
	1	IC200PWR002	24 VDC Power Supply with Expanded 3.3 V (Logic side supply of 1.5 amps maximum. Up to 1.0 amp can be allocated for 3.3 V usage.)	
250 @ 5 V and 250 @ 3 V	2	IC200ALG630	VersaMax Analog Input Module, 16 Bit Thermocouple, 7 Channel	
	1	IC690ACC905	Encapsulated Thermistor Kit Qty 2	
	2	IC200CHS022	VersaMax Compact I/O Carrier, Local Box Clamp Connection Style	
	1	IC200ACC313	DIN-rail clips (Qty 2) to secure modules on DIN-rail	
Total:	2424 @ 5 V and 790 @ 3 V Required. 4500 mA available for 5 V and 3.3 V. Power Supply Booster required with extra			
	Power Supply to meet power requirements.		requirements.	
Options to consider				
	1	IC690PWR124	24 VDC, 10 Amp Output Power and 120/230 VAC Input Power Power Supply	
100 @ 5 V	1	IC200ACC003	EZ Program Store, CPU RS485 Port Update Device	

VersaPoint I/O

The VersaPoint Distributed I/O system provides compact flexibility and allows users to install just the right amount of I/O needed for each application. Adhering to open communications standards including Ethernet, PROFIBUS-DP and DeviceNet", VersaPoint connects easily to a wide variety of PLCs, DCSs and PC-based control systems. It is ideal for packaging and materials handling applications as well as for supervisory control and data acquisition.

VersaPoint accommodates a series of discrete and analog I/O modules with densities from 1 to 16 points. It also supports a host of specialized modules, from RTD and Thermocouple inputs to positioning and counter modules.

Its compact design results in space savings up to 50 percent compared to conventional systems. The modules snap quickly and securely onto a DIN-rail, and the integrated I/O terminals and internal power bus help reduce wiring by as much as 80 percent.

GE Machine Edition

GE Machine Edition is an advanced software environment for the development and maintenance of machine level automation. Visualization, motion control, and execution logic are developed with a single programmer.

Network Interface Module	page 1.xxx
Power Terminals	page 1.xxx
Segment Terminals	page 1.xxx
Discrete Input Modules	page 1.xxx
Discrete Output Modules	pages 1.xxx-1.xxx
Analog Input Modules	page 1.xxx
Analog Output Modules	page 1.xxx
Motion Modules	page 1.xxx
Motor Starter Modules	page 1.xxx
Serial Communications Modules	page 1.xxx
Accessories and Cables	page 1.xxx
Configuration Guidelines	page 1.xxx
VersaSafe Machine Safety I/O	page 1.xxx
VersaSafe Starter Kit	page 1.xxx



Publication Reference Chart

GFK-2134	VersaPoint Motor Starters Manual	
GFK-2125	VersaPoint Positioning Modules Manual	
GFK-1911	VersaPoint I/O System PROFIBUS-DP NIU	
GFK-1912	VersaPoint I/O System DeviceNet NIU User's Manual	
GFK-2087	VersaPoint Ethernet NIU (IC220EBI001 and IC220EBI002)	



Network Interface Modules

An I/O Network Interface Unit connects VersaPoint I/O modules to a host PLC or computer via a variety of networks, which makes it easy to include VersaPoint I/O in PROFIBUS-DP, Ethernet or DeviceNet installations. Together, the NIU is capable of handling up to 63 modules in one node.

	IC220PNS001	IC220PNS002	IC220EBI001	IC220PBI002	IC220DBI001
Product Name	Profinet Network Interface Unit with 2 Copper Ports	Profinet Network Interface Unit with 2 Fiber Ports	Ethernet TCP/IP Advanced Network Interface Unit - 10/100 Base-T(X) - PCP Support	PROFIBUS-DP Network Interface Unit	DeviceNet Network Interface Unit
Lifecycle Status	Active	Active	Active	Active	Active
Protocol	PROFINET IO	PROFINET IO	Modbus TCP	PROFIBUS DP (V1)	DeviceNet Slave
Data Rate	100 Mbps	100 Mbps	10/100 Base-T(X)	Up to 12Mbits per second	Up to 500 Kbaud
Serial Communications Support	None	None	Yes	Yes	Yes
Firmware Upgrade	No	No	Yes	No	No
Nominal Power Input Voltage	24 VDC	24 VDC	24 VDC	24 VDC	24 VDC
Power Voltage Range	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC
Current for Local Bus UL	0.8 Amp	0.8 Amp	2 Amp	2 Amp	2 Amp
Current for Local Bus UA (ma)	500 mA	500 mA	500 mA	500 mA	500 mA
Maximum Supported Modules	63 (including on-board IO)	63 (including on-board IO)	63	63	63
Digital Inputs	8 @ 24 VDC	8 @ 24 VDC	-	-	-
Digital Outputs	4 @ 24VDC	4 @ 24VDC	-	-	-
Power In	8 Amp maximum	8 Amp maximum	8 Amp maximum	8 Amp maximum	8 Amp maximum
LED Indicators	Bus diagnostics and status indication of voltage	Bus diagnostics and status indication of voltage	Bus diagnostics and status indication of voltage	Bus diagnostics and status indication of voltage	Bus diagnostics and status indication of voltage
Numeric LCD Display	None	None	Yes	None	None
Web Support	None	None	Web Pages SNMP XML Data Monitoring	None	None
Required Terminal Strip	Included	Included	(1) IC220TBK082 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK201 (Contains 10 strips)
Dimensions (W x H x D)	80 mm x 119.8 mm x 71.5 mm (3.149 in. x 4.717 in. x 2.814 in.)	80 mm x 119.8 mm x 71.5 mm (3.149 in. x 4.717 in. x 2.814 in.)	90 mm x 72 mm x 116 mm (3.543 in. x 2.835 in. x 4.567 in.)	91 mm x 120 mm x 71.5 mm (2.874 in. x 4.724 in. x 2.795 in.)	48.8 mm x 120 mm x 71.5 mm (1.92 in. x 4.72 in. x 2.82 in.)



Power Terminals

Power Terminal modules supply power to the main circuit (UM). In addition, this module can be used to supply power for a segment circuit (Us).

	IC220PWR001	IC220PWR002	IC220PWR003	IC220PWR101	IC220PWR201
Product Name	Power Terminal 24 VDC	Power Terminal Fused 24 VDC	Power Terminal Fused with Diagnostics 24 VDC	Power Terminal 120 VAC	Power Terminal 230 VAC
Lifecycle Status	Active	Active	Active	Active	Active
Input Voltage	24 VDC	24 VDC	24 VDC	120 VAC	230 VAC
Input Voltage Range	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC	108 -135 VAC	12 -253 VAC
Maximum Current	8 Amps	8 Amps	6.3 Amps	8 Amps	8 Amps
Overload/Short Circuit in Segment Circuit	No	Fuse	Fuse	No	No
Surge Voltage/Over Voltage	Yes, suppressor diode for voltage limitation	Yes, suppressor diode for voltage limitation	Yes, suppressor diode for voltage limitation	Yes, VAR 275 VAC	Yes, VAR 275 VAC
Polarity Reversal	Yes, diode connected in parallel as protection against polarity reversal	Yes, diode connected in parallel as protection against polarity reversal	Yes, diode connected in parallel as protection against polarity reversal	N/A	N/A
Current Consumption from Local Bus UL (mA)	N/A	N/A	25 mA, maximum	N/A	N/A
LED Indicators	24 VDC Voltage Present	24 VDC Voltage Present and Blown Fuse	Bus Diagnostics and Blown Fuse	120 VAC supply Present	230 VAC supply Present
Required Terminal Strip	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK204	(1) IC220TBK204



Segment Terminals

Segment Terminals are used to create a partial circuit (segment circuit) within a main 24 VDC circuit.

	IC220PWR011	IC220PWR012	IC220PWR013	IC220PWR014
Product Name	Segment Terminal 24 VDC	Segment Terminal Fused 24 VDC	Segment Terminal Fused with Diagnostics 24 VDC	Segment Terminal Electronic Fused 24 VDC
Lifecycle Status	Active	Active	Active	Active
Input Voltage	24 VDC	24 VDC	24 VDC	24 VDC
Input Voltage Range	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC	19.2 - 30 VDC
Maximum Current	8 Amps	8 Amps	6.3 Amps	8 Amps
Overload/Short Circuit in Main Circuit	No	6.3 Amp slow blow fuse	6.3 Amp slow blow fuse	Electronic Fuse
Surge Voltage/Over Voltage	Protective circuits of the power terminal	Protective circuits of the power terminal	Protective circuits of the power terminal	Protective circuits of the power terminal
Polarity Reversal	Protective circuits of the power terminal	Protective circuits of the power terminal	Protective circuits of the power terminal	Protective circuits of the power terminal
Current Consumption from Local Bus UL (mA)	N/A	N/A	25 mA, maximum	30 mA, maximum
LED Indicators	24 VDC Voltage Present	24 VDC Voltage Present and Blown Fuse	Bus Diagnostics and Blown Fuse	Bus Diagnostics and Blown Fuse
Required Terminal Strip	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)	(1) IC220TBK087 (Contains 10 strips)



Discrete Input Modules

Discrete input modules receive signals from input devices such as sensors, pushbuttons, and switches that can have two states: on or off, open or closed.

	IC220MDL641	IC220MDL642	IC220MDL643	IC220MDL644	IC220MDL661
Product Name	Input 24 VDC Positive Logic 2 Points	Input 24 VDC Positive Logic 4 Points	Input 24 VDC Positive Logic 8 Points	Input 24 VDC Positive Logic 16 Points	Input 24 VDC Negative Logic 2 Points
Lifecycle Status	Active	Active	Active	Active	Active
Input Voltage	0 - 30 VDC				
Number of Points	2	4	8	16	2
Connection Style	2, 3, and 4 wire	2 and 3 wire	2, 3, and 4 wire	2 and 3 wire	2, 3, and 4 wire
Input Response Time	Less than 1 msec.				
On State Current	5 mA	4 mA	5 mA	4 mA	5 mA
Off State Current	0.4 mA				
Current Consumption for Local Bus UL (mA)	35 mA	40 mA	50 mA	60 mA	35 mA, maximum
Nominal Current Consumption of US	0.5 Amp max.	1.0 Amp max.	2.0 Amp max.	4.0 Amp max.	0.5 A (2 x 0.25 A), maximum
LED Indicators	Bus Diagnostics Status indication of inputs				
Required Terminal Strip	(1) IC220TBK082 (Contains 10 strips)	(1) IC220TBK122 (Contains 10 strips)	(4) IC220TBK082 (Contains 10 strips)	(4) IC220TBK122 (Contains 10 strips)	(1) IC220TBK082 (Contains 10 strips)



Discrete Output Modules

Discrete output modules send control signals to devices such as contactors, indicator lamps, and interposing relays that can also have two states.

	IC220MDL751	IC220MDL721	IC220MDL752	IC220MDL753
Product Name	Output 24 VDC Positive Logic 0.5 A 2 Points	Output 24 VDC Positive Logic 2.0 A 2 Points	Output 24 VDC Positive Logic 0.5 A 4 Points	Output 24 VDC Positive Logic 0.5 A 8 Points
Lifecycle Status	Active	Active	Active	Active
Output Voltage	24 VDC	24 VDC	24 VDC	24 VDC
Number of Points	2	2	4	8
Connection Style	2, 3, and 4 wire	2, 3, and 4 wire	2 and 3 wire	2, 3, and 4 wire
Load Current per Point	0.5 A	2.0 A	0.5 A	0.5 A
Protection	Electronic Short Circuit, Overload Protection	Electronic Short Circuit, Overload Protection	Electronic Short Circuit, Overload Protection	Electronic Short Circuit, Overload Protection
Current Consumption from Local Bus UL (mA)	33 mA max.	35 mA max.	44 mA max.	60 mA max.
Nominal Current Consumption of US	1 Amp max.	4 Amp max.	2 Amp max.	4 Amp max.
LED Indicators	Bus Diagnostics Status indication of outputs			
	(1) IC220TBK082 (Contains 10 strips)	(1) IC220TBK082 (Contains 10 strips)	(1) IC220TBK123 (Contains 10 strips)	(4) IC220TBK082 (Contains 10 strips)



Discrete Output Modules

Discrete output modules send control signals to devices such as contactors, indicator lamps, and interposing relays that can also have two states.

	IC220MDL754	IC220MDL761	IC220MDL930	IC220MDL940
Product Name	Output 24 VDC Positive Logic 0.5 A 16 Points	Output 24 VDC Negative Logic 0.5 A 2 Points	Output Relay 3.0 A 1 Point	Output Relay 3.0 A 1 Point
Lifecycle Status	Active	Active	Active	Active
Output Voltage	24 VDC	24 VDC	5 - 253 VAC	5 - 253 VAC
Number of Points	16	2	1	4
Connection Style	2 and 3 wire	2, 3, and 4 wire	2 and 3 wire	2 and 3 wire
Load Current per Point	0.5 A	0.5 A	3.0 A	3.0 A
Protection	Electronic Short Circuit, Overload Protection	Electronic Short Circuit, Overload Protection	N/A	N/A
Current Consumption from Local Bus UL (mA)	90 mA max.	32 mA max.	60 mA max.	187 mA max.
Nominal Current Consumption of US	8 Amp max.	1 Amp (2 x 0.5 A), maximum	N/A	N/A
LED Indicators	Bus Diagnostics Status indication of outputs	Bus Diagnostics Status indication of outputs	Bus Diagnostics Status indication of outputs	Bus Diagnostics Status indication of outputs
Required Terminal Strip	(4) IC220TBK123 (Contains 10 strips)	(1) IC22OTBK082 (Contains 10 strips)	(1) IC220TBK085 (Contains 10 strips) Requires Relay Isolation Set (IC220ACC201 and IC220TBK206) if switching voltages are not available in the segment.	(1) IC220TBK085 (Contains 10 strips) Requires Relay Isolation Set (IC220ACC201 and IC220TBK206) if switching voltages are not available in the segment.



Analog Input Modules

Analog input modules receive signals from current and voltage input devices. Specialty modules are available for RTD and Thermocouple inputs.

	IC220ALG220	IC220ALG221	IC220ALG620	IC220ALG630
Product Name	Analog In 15 Bit Voltage/ Current 2 Channels	Analog In 15 Bit Voltage/ Current 8 Channel	Analog In 16 Bit RTD 2 Channels	Analog In 16 Bit Thermocouple 2 Channels
Lifecycle Status	Active	Active	Active	Active
Input Voltage	0 - 20 mA, 4 - 20 mA, ±20 mA, 0 - 10 V, ±10 V	0 - 20 mA, 4 - 20 mA, ±20 mA, 0 - 10 V, ±10 V	RTD PT, Ni, Cu, KTY	Thermocouple B, C, E, J, K, L, N, R, S, T, U, W, HK
Number of Points	2	8	2	2
Connection Style	2 wire, shielded sensor cable	2 wire, shielded sensor cable	2, 3, and 4 wire, shielded sensor cable	2 wire, shielded sensor cable
Converter	120 micro seconds	10 micro seconds	120 micro seconds	120 micro seconds
Module Update Rate	Less than 1.5 msec	Less than 0.8 to 1.3 msec	20 to 30 msec (depending on connection method)	30 msec
Input Resistance	Greater than 220 Kohm (voltage) and 50 ohm (current)	Greater than 240 Kohm (voltage) and 25 ohm (current)	N/A	N/A
Limit Frequency of the Input Filter	40 Hz	3.5 Hz	N/A	48 Hz
Current Consumption for Local Bus UL (mA)	45 mA, typical	48 mA, typical	43 mA, typical	43 mA, typical
Nominal Current Consumption of US	N/A	N/A	N/A	N/A
LED Indicators	Bus Diagnostics	Bus Diagnostics	Bus Diagnostics	Bus Diagnostics
Required Terminal Strip	(1) IC220TBK062 (Contains 5 strips)	(4) IC220TBK062 (Contains 5 strips)	(1) IC220TBK062 (Contains 5 strips)	(1) IC220TBK062 (Contains 5 strips)



Analog Output Modules

Analog output modules provide voltage or current signals to analog output devices.

	IC220ALG320	IC220ALG321	IC220ALG322
Product Name	Analog Out 16 Bit Voltage/ Current 1 Channel	Analog Out 16 Bit Voltage 1 Channel	Analog Out 13 Bit Voltage 2 Channels
Lifecycle Status	Active	Active	Active
Output Voltage	0 - 20 mA, 4 - 20 mA, 0 - 10 V	0 - 10 V	0 - 10 V, ±10 V
Number of Points	8	1	2
Connection Style	2 wire, shielded sensor cable	2 wire, shielded sensor cable	2 wire, shielded sensor cable single ended
Module Update Rate	Less than 1 msec	Less than 1 msec	Less than 1 msec
Output Load	Voltage: 2 k ohm minimum Current: 500 k ohm maximum	2 k ohm minimum	2 k ohm minimum
Current Consumption for	30 mA typical,	30 mA typical,	33 mA typical,
Local Bus UL (mA)	40 mA maximum	40 mA maximum	40 mA maximum
Current Consumption from	50 mA typical,	15 mA typical,	25 mA typical,
Analog Bus UANA (mA)	65 mA maximum	20 mA maximum	35 mA maximum
Nominal Current Consumption of US	N/A	N/A	N/A
LED Indicators	Bus Diagnostics, I/O Voltage for analog terminals present	Bus Diagnostics	Bus Diagnostics Default state set
Required Terminal Strip	(1) IC220TBK203	(1) IC220TBK061	(1) IC220TBK062
	(Contains 1 strip)	(Contains 5 strips)	(Contains 5 strips)



Motion Modules

Motion modules enable the user to easily connect to high speed input devices.

	IC220MDD840	IC220MDD841	IC220MDD842
Product Name	High Speed Counter Input, 1 control input, 1 control output	Absolute Encoder Input, 4 digital inputs and 4 digital outputs	Incremental Encoder Input, 4 digital inputs and 4 digital outputs
ifecycle Status	Active	Active	Active
lumber of Points	1	One SSI Encoder	One A QUAD B
nput Frequency	100Khz	400Khz	Up to 500Khz
laximum Resolution	N/A	26 bit	26 bit
lumber of Inputs	1	4	4
nput Voltage	24 VDC / 5 VDC	24 VDC	24 VDC
lumber of Outputs	1	4	4
utput Voltage	24 VDC, 500 mA	24 VDC, 500 mA	24 VDC, 500 mA
Connection Style	Input: 2 and 3 wire Output: 2 wire	Input: 2 and 3 wire Output: 2 and 3 wire	Input: 2 and 3 wire Output: 2 and 3 wire
rotection	Short Circuit Protection	Short Circuit Protection	Short Circuit Protection
urrent Consumption or Local Bus UL (mA)	40 mA typical, 50 mA maximum	60 mA	110 mA
lominal Current onsumption of US	1.0 Amp maximum	2.0 Amp maximum	2.0 Amp maximum
ED Indicators	Bus Diagnostics, Sensor supply short circuit, Counter input status, Control input status, Output status	Bus Diagnostics, Sensor supply short circuit, Counter input status, Control input status, Output status	Bus Diagnostics, Sensor supply short circuit, Counter input status, Control input status, Output status
Required Terminal Strip	(1) IC220TBK203 (Contains 1 strip)	(1) IC220TBK202 (Contains 1 strip)	(1) IC220TBK202 (Contains 1 strip)



Motor Starter Modules

VersaPoint motor starter modules enable the user to easily connect directly to three phase motors. The starter control (ON/OFF) and diagnostics is via the VersaPoint bus and no additional I/O modules required. The motor starter modules reduce wiring and installation.

	IC220STR001	IC220STR002	IC220STR003
Product Name	Motor Starter Direct, up to 1.5 kW / 400 VAC (No UL)	Motor Starter Direct, up to 3.7 kW / 480 VAC (UL Approved)	Motor Starter Reversing, up to 1.5 kW / 400 VAC (No UL)
Lifecycle Status	Active	Active	Active
Number of Points	N/A	N/A	N/A
Connection Style	3 - Phase	3 - Phase	3 - Phase
Output Voltage	400 VAC	480 VAC (±10%)	400 VAC
Power Voltage Range	187 VAC to 440 VAC	187 VAC to 519 VAC	187 VAC to 440 VAC
Frequency	50/60Hz	50/60Hz	50/60Hz
Motor Current Range	0.2 to 3.6 A	0.2 to 8.0 A	0.2 to 3.6 A
Protection	Electronic - Configurable Over Current	Electronic - Configurable Over Current	Electronic - Configurable Over Current
Switching Method	Electronic	Mechanical Contactor	Electronic
Current Consumption from Local Bus UL (mA)	45 mA	50 mA	45 mA
LED Indicators	Bus Diagnostics, Motor Protection (group error message), Motor (on/off), Manual Mode (on/off)	Bus Diagnostics, Motor Protection (group error message), Motor (on/off), Manual Mode (on/off)	Bus Diagnostics, Motor Protection (group error message), Motor (on/off), Manual Mode (on/off)
Required Terminal Strip	(1) IC220ACC105 (Contains 10 strips) and (1) IC220ACC103 or IC220ACC104	(1) IC220ACC105 (Contains 10 strips) and (1) IC220ACC103 or IC220ACC104	(1) IC220ACC105 (Contains 10 strips) and (1) IC220ACC103 or IC220ACC104



Serial Communications Modules

The serial interface modules enable the VersaPoint to connect to serial devices via RS-232 or RS-485/422. The modules support the following features:

- Serial I/O channel
- Supports various protocols
- · Adjustable number of data bits, stop bits, and parity
- 4 kbyte receive buffer, 1 kbyte transmit buffer
- Supports DTR/CTS handshake
- Baud rate adjustable up to 38400 baud
- · Configuration and data exchange using PCP communications services.
- LED diagnostic and status indicators

	IC220BEM232	IC220BEM485
Product Name	RS-232 Communications Module interfaces serial I/O devices to a VersaPoint I/O Station.	RS-485/422 Communications Module interfaces serial I/O devices to a VersaPoint I/O Station.
Lifecycle Status	Active	Active
Number of Points	1	1
Connection Style	RS-232	RS-485 half duplex/422 full duplex
Protocol	Transparent, End-to-end, Dual buffer, 3964R, XON/XOFF	Transparent, End-to-end, Dual buffer, 3964R, XON/XOFF, Modbus RTU, Modbus ASCII
Data Rate	110, 300, 600, 1200, 1800, 2400, 4800, 9600, 19200, 38400	110, 300, 600, 1200, 1800, 2400, 4800, 9600, 19200, 38400
Data Buffer	4-kbyte receive buffer and 1-kbyte transmit buffer	4-kbyte receive buffer and 1-kbyte transmit buffer
Current Consumption for Local Bus UL (mA)	155 mA typical, 225 mA maximum	170 mA typical, 260 mA maximum
LED Indicators	Bus Diagnostics, Transmit and Receive	Bus Diagnostics, Transmit and Receive
Required Terminal Strip	IC220TBK203	IC220TBK203

Accessories and Cables

Part Number	Description	Lifecycle Status
IC220ACC001	Module Labels Narrow, Qty 10	Active
IC220ACC002	Module Labels Wide, Qty 10	Active
IC220ACC003	Point Labels Numbered 1-100, Qty 10	Active
IC220ACC004	Point Labels Blank, Qty 1000	Active
IC220ACC005	Module Keying Tabs, Qty 100	Active
IC220ACC100	Motor Starter Brake Module DC	Active
IC220ACC101	Motor Starter Brake Module AC/DC	Active
IC220ACC103	Motor Starter Power Connector	Active
IC220ACC104	Motor Starter Power Bridge	Active
IC220ACC105	Motor Circuit Connector, Qty 10	Active
IC220ACC201	Relay Module Isolation Set (Requires 1 IC220TBK206)	Active
IC220BEM002	Transition module to enable connection of VersaMax IP I/O to VersaPoint (requires IC677CBLLBFLY0020 cable)	Active
IC220FOS001	Media converter for converting 10/100Base-T to polymer and HCS fibers	Active
IC677CBLLBFLY0020	IP67 Local Communication Cable, 2M M12 B-code w/LEADS	Active
IC220TBK061	I/O W/Shield, 6 Position Spring Style, Qty 5	Active
IC220TBK062	I/O Terminal Strip W/Dual Shield, 6 Position Spring Style, Qty 5	Active
IC220TBK082	I/O Terminal Strip, 8 Position Spring Style, Qty 10	Active
IC220TBK085	I/O Terminal Strip, 8 Position Spring Style, Relay, Qty 10	Active
IC220TBK087	Power Terminal Strip, 8 Position Spring Style, Qty 10	Active
IC220TBK122	I/O Terminal Strip, 12 Position Spring Style, Input, Qty 10	Active
IC220TBK123	I/O Terminal Strip, 12 Position Spring Style, Output, Qty 10	Active
IC220TBK201	Terminal Strip Set, Spring Style, DEVICENET NIU	Active
IC220TBK202	Terminal Strip Set, Spring Style, Encoder	Active
IC220TBK203	Terminal Strip Set, Spring Style, Analog Out/HSC	Active
IC220TBK204	Terminal Strip Set, Spring Style, AC Power Terminal	Active
IC220TBK206	Terminal Strip Set, Spring Style, Relay Isolation	Active

Configuration Guidelines

When configuring a VersaPoint the following guidelines should be considered:

- VersaPoint is limited to 63 modules per Network Interface Unit.
- Each module requires a terminal strip.
- Each voltage requires a Power Terminal to separate voltages.
- Segment Terminals can be used to easily group points within a voltage segment.
- Internal power/current rating of connectors is 2 amps. A power terminal is required if this rating is exceeded.

Cable Selection Examples of Typical Application

Configuration for Controller (Example application requiring (120) 24 VDC inputs and (80) Relay outputs AC power supply) for local control. System also has five remote cabinets, with each cabinet requiring (8) 24 VDC Inputs, (4) 24 VDC 0.5 Amp, Source Outputs and (2) current inputs and (2) current outputs (24 VDC power source) over PROFIBUS DP.

Control Cabinet

Backplane Slots	Power Supply			
Required	Current Required (mA)	Qty	Part Number	Description
2	1250 mA @ 3.3 VDC; 1000 mA @ 5 VDC	1	IC695CPU310	CPU with two built-in serial ports
2		1	IC695PSA040	120/240 VAC, 125 VDC Power Supply, current available
				9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	1	IC695CHS016	16 Slot Universal Base
4	1200 mA @ 5V	4	IC694MDL660	Discrete Input Module, 24 VDC Positive Logic, 32 points
				(Requires terminal block)
5	35 mA @ 5V; 110 mA @ 24 VDC Relay	5	IC694MDL940	Discrete Output Module, Relay 2.0 A per point Form A, 16 points
				(Terminal block included).
		4	IC694TBB032	Terminal Block, Box Style
1	420 mA @ 5 VDC	1	IC695PBM300	PROFIBUS DP Master Module
		1	BC646MPP001	Logic Developer - PLC Professional
14	Total current from power supply required: 28	395 mA @ 5	V; 1850 @ 3.3V; 110 n	nA @ 24 VDC Relay. Only one power supplied needed.

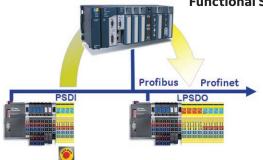
Remote	Ca	binets	(Qty	5)
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5	IC220PBI001	PROFIBUS-DP Network Interface Unit (Requires 1 IC220TBK087)
5	IC220MDL643	Input, 24 VDC Positive Logic, 8pt (Requires 4 IC220TBK082)
5	IC220MDL752	Output, 24 VDC Positive Logic 0.5A, 4pt (Requires 1 IC220TBK123)
5	IC220ALG220	Analog In, 15 Bit, Voltage/Current, 2ch (Requires 1 IC220TBK061)
10	IC220ALG320	Analog Out, 16 Bit, Voltage/Current, 1ch (Requires 1 IC220TBK203)
5	IC220PWR003	Power Terminal, Fused with diag 24 VDC Requires 1 IC220TBK087)
1	IC220TBK087	Power Terminal Strip, 8 Position Spring Style, Qty 10
2	IC220TBK082	I/O Terminal Strip, 8 Position Spring Style, Qty 10
1	IC220TBK123	I/O Terminal Strip, 12 Position Spring Style, Output, Qty 10
1	IC220TBK061	I/O Terminal Strip with Shield, 6 Position Spring Style, Qty 5
1	IC220TBK203	Terminal Strip Set, Spring Style, Analog Out/HSC

Options to Consider

840 mA @ 3.3 VDC; 614 mA @ 5 VDC	1	IC695ETM001	RX3i Ethernet module 10/100 Mbits 2 RJ45 connections one
			IP address occupies one slot on system base
	6	IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply
	1	IC693ACC302	RX3i Long term battery for CPU
	1	IC754VSI06STD	QuickPanel View Intermediate 6 inch STN Touch Operator Interface

Functional Safety Modules



VersaSafe is a SIL3 TUV certified safety solution, well integrated in the PACSystems RX3i platform.

VersaSafe technology offers RX3i users, in particular machine OEMs, a scalable and cost efficient SIL 3 safety solution, without need of an additional, complex safety PLC and safety network. Users can add the exact number of safe I/O modules required, with the ability to expand to more than 100 safe I/Os. Even if the application requires a low number of safe I/O, VersaSafe still offers a cost efficient solution.

The safety I/O is distributed via VersaPoint PROFIBUS NIU or PROFINET RT NIU, and can be combined with any standard I/O on the same network.

Well integrated into the RX3i system, VersaSafe is easy to use. Since the RX3i is the single point of connection, both safe and standard I/O can be combined in the same logic program. Integration into the RX3i also enables significant cost reduction because the status of all safe I/Os is directly available in the standard application logic without the need to hard wire. The safety programming tool provides a safe function block library so standard machine safety applications can be realized with configuration instead of complex programming.

	IC220SDL543	IC220SDL544	IC220SDL953	IC220SDL963	IC220SDL753	IC220SDL752	IC220SDL840
Product Name	Safe Input, 24 VDC Positive Logic	Safe Input, 24 VDC Positive Logic	Safety Logic Module (V2), Safe Output, 24 VDC Positive Logic	Enhanced Safety Logic Module (V3), Safe Output, 24 VDC Positive Logic	Safe Output, 24 VDC Positive Logic 2 A	Safe Output, 24 VDC Sink/ Source	Safe Output, Relay 4A, 4PT, with 2 contacts each
Lifecycle Status	Active	Active	Active	Active	Active	Active	Active
Voltage	0 - 30 VDC	0 - 30 VDC	0 - 30 VDC	0 - 30 VDC	0 - 30 VDC	0 - 30 VDC	24V and 230V
Applications	Safe Input	Safe Input	Safe Logic Output	Enh. Safe Logic Output	Safe Output	Safe Output	Safe Relay Output
Number of Points SIL2 / CAT3	8	16	8	8	8	4	4
Number of Points SIL3 / CAT4	4	8	4	4	4	2	2
Clock Outputs	2	2	-	-	-	-	2
Diagnostic Inputs	-	-	-	-	-	-	2
Diagnostic Bits	-	-	32 Bits In 32 Bits Out	32 Bits In 32 Bits Out	-	-	-
Max. Safety Level SIL / IEC61508	3	3	3	3	3	3	3
Max. Safety Level SILC / IEC62061	3	3	3	3	3	3	3
Max. Safety Level PL / ISO 13849-1	е	e	е	е	е	е	e
Max. Safety Level Category / CAT	4	4	4	4	4	4	4

Starter Kits

Part Number	Description	Lifecycle Status
IC220KITPNS001	VersaSafe PROFINET Distributed Safety Evaluation Kit. PROFINET RT Slave built-in switch, eight 24 VDC positive	Active
	standard inputs module, eight 24 VDC standard outputs modules, eight 24 VDC safe inputs module,	
	eight 24 VDC safe outputs modules	

VersaMax IP

VersaMax IP is designed to offer the ruggedness and reliability of a standard I/O system installed in a NEMA 4 cabinet, without the cost and effort to build the cabinet. VersaMax IP is IP67 rated so it can be bolted right to the equipment it controls without the need for an enclosure. I/O. communications, and power connections are made to the blocks with off-the-shelf cordsets reducing design and installation time and possible wiring errors.

Once installed, VersaMax IP's diagnostics make troubleshooting a snap. In the event of a failure, the connector-style wiring interface comes into play once again, greatly reducing replacement time and the possibility of wiring errors.

The VersaMax IP includes PROFINET/ PROFIBUS I/O blocks, network cordsets, and power cordsets. The I/O blocks provide the following:

- Connection to PROFINET/ PROFIBUS-DP using M12 connectors
- Baud rates up to 12 MB autoselect
- · Connections to digital sensors using M12 connectors (Input Blocks)
- · Connection to digital actuators using M12 connectors, each with load capacity up to 2A (Output Blocks)
- Flexible voltage supply
- · Diagnostics and Status indicators
- · Short Circuit and Overload protection of Sensor Supply and/or outputs
- · IP65 and IP67 Protection
- · Operating Temperature: -25°C to 60°C

GE Machine Edition

GE Machine Edition is an advanced software environment for the development and maintenance of machine level automation. Visualization, motion control, and execution logic are developed with a single programmer.



Stand Alone Input and **Output Modules**

page 1.xxx

VersaMax IP Modular

pages 1.xxx-1.xxx

Accessories and Cables

page 1.xxx

Configuration Guidelines

Publication Reference Chart

GFK-2307

VersaMax IP Installation Manual



Stand Alone Input and Output Modules

VersaMax IP modules are designed for distributed automation tasks in harsh environmental conditions. Modules meet the requirements for both IP65/IP67 protection. They enable the direct connection of sensors and actuators in an environment close to the station. Every VersaMax IP device is connected directly to the bus system.

	IC676PBI008	IC676PBI016	IC676PBM442	IC676PBO082
Product Name	8 Point Input Module, PROFIBUS	16 Point Input Module, PROFIBUS	4 Point Input and 4 Point (2 Amp) Output Module, PROFIBUS	8 Point (2 Amp) Output Module, PROFIBUS
Lifecycle Status	Active	Active	Active	Active
Protocol	PROFIBUS DP	PROFIBUS DP	PROFIBUS DP	PROFIBUS DP
Module Power	24 VDC	24 VDC	24 VDC	24 VDC
Module Power Range	18 VDC to 30 VDC			
Module Current Consumption UL at 24 VDC	35 mA typical, 100 mA maximum	35 mA typical, 100 mA maximum	40 mA typical, 100 mA maximum	40 mA typical, 100 mA maximum
Module Current Consumption US at 24 VDC	4.5 mA typical plus sensor current 700 mA maximum	8 mA typical plus sensor current 1.2 A maximum	4.5 mA typical plus sensor current 700 mA maximum	3 mA typical plus sensor current 700 mA maximum
Module Current Consumption UAXX at 24 VDC	N/A	N/A	6 mA typical plus actuator current, 4 A maximum	12 mA typical plus actuator current, 4 A maximum
Connection Style (M12)	2-, 3-, and 4-wire	2-, 3-, and 4-wire (Y connector to support two sensors per connector)	2- or 3-wire	2- or 3-wire
Operating Temperature	Range: -25°C to +60°C (-13°F to +131°F)			
Degree of Protection	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods
Class of Protection	IP65 and IP67 according to IEC 60529			
Housing Dimensions (W x H x D)	60 mm x 160 mm x 44.5 mm	60 mm x 160 mm x 44.5 mm	60 mm x 178 mm x 49.3 mm	60 mm x 178 mm x 49.3 mm



VersaMax IP Modular

VersaMax IP Modular modules are designed for distributed automation tasks in harsh environmental conditions. Modules meet the requirements for both IP65/IP67 protection. They enable the direct connection of sensors and actuators in an environment close to the station. Every VersaMax IP device is connected directly to the bus system. Up to 16 expansion modules can be connected to one PROFIBUS VersaMax IP Modular local bus master, supporting up to 136 digital or 64 analog signals or a combination of the two.

	IC677PNS001	IC677PBI001	IC677DBI008	IC677DBO085
Product Name	VersaMax IP PROFINET Scanner with (8) 24 VDC inputs	PROFIBUS VersaMax IP Modular local bus master with (8) 24 VDC inputs	Expansion VersaMax IP Modular slave with (8) 24 VDC inputs	Expansion VersaMax IP Modular slave with (8) 24 VDC outputs
Lifecycle Status	Active	Active	Active	Active
Protocol	PROFINET	PROFIBUS DP	Local Bus	Local Bus
Number of Points	8	8	8	8
Module Power	24 VDC	24 VDC	24 VDC	24 VDC
Module Power Range	18 VDC to 30 VDC	18 VDC to 30 VDC	18 VDC to 30 VDC	18 VDC to 30 VDC
Module Current Consumption UL at 24 VDC	118 mA typical	75 mA typical, 100 mA maximum	35 mA typical (50 mA maximum) @ 500Kbaud; 40 mA typical (50 mA maximum) @ 2Mbaud	40 mA typical (50 mA maximum) @ 500Kbaud; 45 mA typical (50 mA maximum) @ 2Mbaud
Module Current Consumption US at 24 VDC	5 mA typical plus sensor current 600 mA maximum	15 mA typical plus sensor current 600 mA maximum	5 mA typical plus sensor current 600 mA maximum	5 mA typical plus actuator current 600 mA maximum
Module Current Consumption UAXX at 24 VDC	N/A	12 mA typical plus actuator current, 4 A maximum	N/A	N/A
Connection Style (M12)	2-, 3-, and 4-wire (Y connector to support two sensors per connector)	2-, 3-, and 4-wire (Y connector to support two sensors per connector)	2-, 3-, and 4-wire	2-, 3-, and 4-wire
Operating Temperature	Range: -25°C to +60°C (-13°F to +131°F)	Range: -25°C to +60°C (-13°F to +131°F)	Range: -25°C to +60°C (-13°F to +131°F)	Range: -25°C to +60°C (-13°F to +131°F)
Degree of Protection	95% slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods
Class of Protection	IP65 and IP67 according to IEC 60529	IP65 and IP67 according to IEC 60529	IP65 and IP67 according to IEC 60529	IP65 and IP67 according to IEC 60529
Housing Dimensions (W x H x D)	70 mm x 178 mm x 49.3 mm	70 mm x 178 mm x 49.3 mm	70 mm x 178 mm x 49.3 mm	70 mm x 178 mm x 49.3 mm



VersaMax IP Modular

VersaMax IP Modular modules are designed for distributed automation tasks in harsh environmental conditions. Modules meet the requirements for both IP65/IP67 protection. They enable the direct connection of sensors and actuators in an environment close to the station. Every VersaMax IP device is connected directly to the bus system. Up to 16 expansion modules can be connected to one PROFIBUS VersaMax IP Modular local bus master, supporting up to 136 digital or 64 analog signals or a combination of the two.

	IC677DBM442	IC677ABI004	IC677ABO004
Product Name	Expansion VersaMax IP Modular slave with (4) 24 VDC inputs and 4 outputs (2 amp)	Expansion VersaMax IP Modular Expansion VersaMax IP slave with (4) analog inputs slave with (4) analog (
ifecycle Status	Active	Active	Active
Protocol	Local Bus	Local Bus	Local Bus
Number of Points	4 In/ 4 Out	4	4
Module Power	24 VDC	24 VDC	24 VDC
Module Power Range	18 VDC to 30 VDC	18 VDC to 30 VDC	18 VDC to 30 VDC
Module Current Consumption UL at 24 VDC	40 mA typical (50 mA maximum) @ 500Kbaud; 45 mA typical (50 mA maximum) @ 2Mbaud	70 mA, typical	70 mA, typical
Module Current Consumption JS at 24 VDC	5 mA typical plus sensor current 600 mA maximum	500 mA typical plus sensor current 400 mA maximum	5 mA typical plus actuator current 400 mA maximum
Module Current Consumption JAXX at 24 VDC	3 mA typical plus actuator current, 4 A maximum	N/A	N/A
Connection Style (M12)	2-, 3-, and 4-wire for sensor; 2 or 3-wire actuator control	2 or 4 wire technology (shielded)	2 or 4 wire technology (shielded)
Operating Temperature	Range: -25°C to +60°C (-13°F to +131°F)	Range: -25°C to +60°C (-13°F to +131°F)	Range: -25°C to +60°C (-13°F to +131°F)
Degree of Protection	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods	95%. Slight condensation is permitted occasionally on the outer housing, for short periods
Class of Protection	IP65 and IP67 according to IEC 60529	IP65 and IP67 according to IEC 60529	IP65 and IP67 according to IEC 60529
Housing Dimensions (W x H x D)	70 mm x 178 mm x 49.3 mm	70 mm x 178 mm x 49.3 mm	70 mm x 178 mm x 49.3 mm

Accessories and Cables

Part Number	Description	Lifecycle Status
IC676ACC001	VersaMax IP Point Labels - Qty 50	Active
IC676ACC002	Protective Caps -Male (For unused I/O connectors and/or outgoing bus & power connectors) - Qty 5	Active
IC676ACC003	Protective Caps -Female (For unused incoming power connectors) - Qty 5	Active
IC676ACC004	PROFIBUS Network Termination Resistor	Active
IC676ACC005	PROFIBUS Network Tee	Active
IC676CBLPBB003	IP67 PROFIBUS Cordset - 0.3 Meters	Active
IC676CBLPBB005	IP67 PROFIBUS Cordset - 0.5 Meters	Active
IC676CBLPBB010	IP67 PROFIBUS Cordset -1 Meter	Active
IC676CBLPBB020	IP67 PROFIBUS Cordset - 2 Meters	Active
IC676CBLPBB050	IP67 PROFIBUS Cordset - 5 Meters	Active
IC676CBLPBB100	IP67 PROFIBUS Cordset - 10 Meters	Active
IC676CBLPBF020	IP67 PROFIBUS Cordset - 2 Meters - Female Connector w/Leads	Active
IC676CBLPBF050	IP67 PROFIBUS Cordset - 5 Meters - Female Connector w/Leads	Active
IC676CBLPBF100	IP67 PROFIBUS Cordset - 10 Meters -Female Connector w/Leads	Active
IC676CBLPBM020	IP67 PROFIBUS Cordset - 2 Meters, Male Connector w/Leads	Active
IC676CBLPBM050	IP67 PROFIBUS Cordset - 5 Meters, Male Connector w/Leads	Active
IC676CBLPBM100	IP67 PROFIBUS Cordset - 10 Meters -Male Connector w/Leads	Active
IC676CBLPWB003	IP67 Power Cordset - 0.3 Meters	Active
IC676CBLPWB005	IP67 Power Cordset - 0.5 Meters	Active
IC676CBLPWB010	IP67 Power Cordset -1 Meter	Active
IC676CBLPWB020	IP67 Power Cordset - 2 Meters	Active
IC676CBLPWB050	IP67 Power Cordset - 5 Meters	Active
IC676CBLPWB100	IP67 Power Cordset -10 Meters	Active
IC676CBLPWF020	IP67 Power Cordset - 2 Meters - Female Connector w/Leads	Active
IC676CBLPWF050	IP67 Power Cordset - 5 Meters - Female Connector w/Leads	Active
IC676CBLPWF100	IP67 Power Cordset -10 Meters -Female Connector w/Leads	Active
IC676CBLPWM020	IP67 Power Cordset - 2 Meters - Male Connector w/Leads	Active
IC676CBLPWM050	IP67 Power Cordset - 5 Meters - Male Connector w/Leads	Active
IC676CBLPWM100	IP67 Power Cordset -10 Meters - Male Connector w/Leads	Active
IC676CBLPNRJ45010A	IP67 PROFINET Cordset, Straight M12 to RJ45 connector, D-coded - 1 Meters	Active
IC676CBLPNRJ45020A	IP67 PROFINET Cordset, Straight M12 to RJ45 connector, D-coded - 2 Meters	Active
IC676CBLPNRJ45050A	IP67 PROFINET Cordset, Straight M12 to RJ45 connector, D-coded - 5 Meters	Active
IC676CBLPNRJ45100A	IP67 PROFINET Cordset, Straight M12 to RJ45 connector, D-coded - 10 Meters	Active
IC676CBLPNFLY010A	IP67 PROFINET Cordset, Straight M12 to Flying Leads, D-coded - 1 Meters	Active
IC676CBLPNFLY020A	IP67 PROFINET Cordset, Straight M12 to Flying Leads, D-coded - 2 Meters	Active
IC676CBLPNFLY050A	IP67 PROFINET Cordset, Straight M12 to Flying Leads, D-coded - 5 Meters	Active
IC676CBLPNFLY100A	IP67 PROFINET Cordset, Straight M12 to Flying Leads, D-coded - 10 Meters	Active

VersaMax IP Modular Inter-connection Cables

Part Number Description		Lifecycle Status
IC677CBLPWB0013	IP67 Voltage supply cable for local bus; A-coded, 5 position, unshielded 13.5 cm.	Active
IC677CBLLBB0013	IP67 Local communications cable for local bus; B-coded, 5 position, shielded 13.5 cm.	Active

Configuration Guidelines

When configuring a VersaMax IP the following guidelines should be considered

- Remember to select the proper cord set and termination resistor
- VersaMax IP Modular can support up to 16 Modular expansions with a total expansion length of 20 meters

Examples of Typical Application

Configuration for Controller (Example application requiring (120) 24VDC inputs and (80) Relay outputs AC power supply) for local control. System also has five remote drops that will be mounted external to the machine. Each remote drop requires (8) 24VDC Inputs, (4) 24VDC 0.5 Amp, Source Outputs and (2) current inputs and (2) current outputs (24VDC power source) over PROFIBUS DP.

Control Cabinet

Required	Current Required (mA)	Qty	Part Number	Description		
2	1250 mA @ 3.3 VDC; 1000 mA @ 5 VDC	1	IC695CPU310	CPU with two built-in serial ports		
2		1	IC695PSA040	120/240 VAC, 125 VDC Power Supply, current available		
				9 Amps @ 3.3 VDC; 6 Amps @ 5 VDC; 1.6 Amps @ 24 VDC maximum		
	600 mA @ 3.3 VDC; 240 mA @ 5 VDC	1	IC695CHS016	16 Slot Universal Base		
4	1200 mA @ 5 V	4	IC694MDL660	Discrete Input Module, 24 VDC Positive Logic, 32 points		
				(Requires terminal block)		
5	35 mA @ 5 V; 110 mA @ 24 VDC Relay	5	IC694MDL940	Discrete Output Module, Relay 2.0 A per point Form A, 16 points		
				(Terminal block included).		
		4	IC694TBB032	Terminal Block, Box Style		
1	420 mA @ 5 VDC	1	IC695PBM300	PROFIBUS DP Master Module		
		1	BC646MPP001	Logic Developer -PLC Professional		
14	Total current from power supply required: 2895 mA @ 5 V; 1850 @ 3.3 V; 110 mA @ 24 VDC Relay. Only one power supplied needed.					

5	IC677PBI001	PROFIBUS VersaMax IP Modular local bus master with (8) 24 VDC inputs
5	IC677DBO085	Expansion VersaMax IP Modular slave with (8) 24 VDC outputs
5	IC677ABI004	Expansion VersaMax IP Modular slave with (4) analog inputs
5	IC677ABO004	Expansion VersaMax IP Modular slave with (4) analog outputs
5	IC676CBLPBB100	IP67 PROFIBUS Cordset -10 Meters
5	IC676CBLPWB100	IP67 Power Cordset -10 Meters
15	IC677CBLPWB0013	IP67 Voltage supply cable for local bus; A-coded, 5 position, unshielded 13.5 cm.
15	IC677CBLLBB0013	IP67 Local communications cable for local bus; B-coded, 5 position, shielded 13.5 cm.

Options to Consider

options to	perono to constati						
	840 mA @ 3.3 VDC; 614 mA @ 5 VDC	1	IC695ETM001	RX3i Ethernet module 10/100 Mbits 2 RJ45 connections one IP address occupies one slot on system base			
		6	IC690PWR024	24 VDC, 5 Amp Output Power and 120/230 VAC Input Power Power Supply			
		1	IC693ACC302	RX3i Long term battery for CPU			
		1	IC754VSI06STD	QuickPanel View Intermediate 6 inch STN Touch Operator Interface			